



File in SK Manual(s).

SERVICE BULLETIN

Supersedes:

392

Form 160.47-M2 (SB- 5

File with Form: 160.47-M2 (291)

**SUBJECT: Screw Chiller (125 - 675 TR)
Microcomputer Control Center -
EPROM Enhancements**

The following enhancements are included in these EPROMS:

SLIDE VALVE OPERATION (Versions S.01S.05, S.01F.05, S.01S.06,
S.01F.06)

Previous EPROM versions enable "Hot Gas Bypass" operation and prevent the slide valve from unloading to less than 5% position after 4 minutes of chiller run time when Micro Board Program Jumper JP4 is cut.

These new versions change this timer to 3 minutes.

Refer to Service Manual 160.47-M2 (291) FIG. 31A.