| QUANTITY | | ITEM NO. | ITEM MASTER NUMBER | DESCRIPTION | NOTES |
|---|---|---|---|---|---|
| | XXX | | 534E0513G01 | COMPRESSOR YCCH 163 S | |
| XXX | | | 534E0513G02 | COMPRESSOR YCCH 163 L | |
| | | | | | |
| | 1 | 1 | 534A0082G01 | FINISHED ROTOR PAIR | 7 |
| 1 | | 2 | 534A0083G01 | FINISHED ROTOR PAIR | 7 |
| | 1 | 3 | 534C1104G01 | ROTOR HOUSING ASSEMBLY (SHORT) | |
| 1 | | 4 | 534C1104G02 | ROTOR HOUSING ASSEMBLY (LONG) | |
| 1 | 1 | 5 | 534E0503C01 | INLET HOUSING | |
| 1 | 1 | 6 | 534E0501C01 | DISCHARGE HOUSING | |
| 1 | 1 | 7 | 534E0242C01 | MOTOR SUPPORT | |
| 1 | 1 | 8 | 534D0051C01 | INLET COVER | |
| 1 | 1 | 9 | 534D0901C01 | CYLINDER | |
| 1 | 1 | 10 | 534D0190C01 | CYLINDER COVER | |
| 1 | 1 | 11 | 534C0076C01 | OUTLET COVER | |
| 1 | 1 | 12 | 534C1332C01 | SEAL HOUSING | |
| 1 | 1 | 13 | 534D1180C01 | SEAL HOUSING SPACER | |
| 1 | 1 | 14 | 534D150C01 | DISTANCE SLEEVE | |
| 1 | 1 | 15 | 534B0560H01 | SEAL DISTANCE RING | |
| 1 | 1 | 16 | 534D0182H01 | MALE BEARING BACK-UP PLATE | |
| 1 | 1 | 17 | 534B0097H01 | MALE ADJUSTING WASHER | 6 |
| 1 | 1 | 18 | 534B0095H01 | BEARING SPACER | |
| 1 | 1 | 19 | 534C0597C01 | MALE GAS SEAL | |
| 1 | 1 | 20 | 534C0629H01 | FEMALE BEARING BACK-UP PLATE | |
| 1 | 1 | 21 | 534B0290H01 | FEMALE ADJUSTING WASHER | 6 |
| 1 | 1 | 22 | 534C0596C01 | FEMALE GAS SEAL | |
| 1 | 1 | 23 | 534B0100H01 | BEARING PLATE | |
| 1 | 1 | 24 | 534B0103H01 | BEARING PLATE WASHER | |
| 1 | 1 | 25 | 534D0496C01 | FEMALE INLET BORE COVER | |
| 1 | 1 | 26 | 534C0631H01 | MALE BALANCE PISTON | |
| 1 | 1 | 27 | 534C0282C01 | MALE BALANCE PISTON SLEEVE | |
| 1 | 1 | 28 | 534C0283C01 | MALE INLET BORE COVER | |
| | 1 | 29 | 534D0056C01 | SLIDE VALVE | |
| 1 | | 30 | 534D0054C01 | SLIDE VALVE | |
| 1 | 1 | 31 | 534D0472C01 | INTERNAL CYLINDER COVER | |
| 1 | 1 | 32 | 534B0042C01 | SPINDLE PISTON | |
| | 1 | 33 | 534C0595G02 | SPINDLE ASSEMBLY | |
| | | 34 | 534C0595G01 | SPINDLE ASSEMBLY | |
| | 1 | 35 | 534C0186H01 | POTENTIOMETER SHAFT | |
| 1 | | 36 | 534C0186H02 | POTENTIOMETER SHAFT | |
| 1 | 1 | 37 | 534C0072H03 | BACKING PLATE | |
| 1 | 1 | 38 | 534C0598H01 | COVER PLATE | |
| 1 | 1 | 39 | 534C0599H01 | COVER PLATE | |
| 1 | 1 | 40 | 534D0764G02 | DISCHARGE CHECK VALVE ASSY. | |
| 1 | 1 | 41 | 534A0662H01 | SQUARE KEY | |
| 1 | 1 | 42 | 534B0182H01 | CLAMP COLLAR | |
| 1 | 1 | 43 | 534D1727G01 | MSV INDICATION MECHANISM | |
| 1 | 1 | 44 | 534B0006H01 | ROD SEAL | |
| 1 | 1 | 45 | 534C0187H01 | GLYD RING | |
| 1 | 1 | 46 | 534C1219H01 | SHAFT SEAL | |
| 1 | 1 | 47 | 534B0004H08 | ROLLER BEARING NU-2213 | |
| 3 | 3 | 48 | 534B0004H09 | ROLLER BEARING NU-2311 | |
| 1 | 1 | 49 | 534B0101H25 | FOUR-POINT CONTACT BALL BEARING QJ 309 | |
| 1 | 1 | 50 | 534B0101H19 | FOUR-POINT CONTACT BALL BEARING QJ 212 | |
| 4 | 4 | 51 | 11100740730 | SOC. HD. CAPSCREW (M4x0.7)x12mm LG. | |
| 12 | 12 | 52 | 11100740752 | SOC. HD. CAPSCREW (M12x1.75)x25mm LG. | |
| 11 | 11 | 53 | 11100740723 | SOC. HD. CAPSCREW (M12x1.75)x55mm LG. | |
| 8 | 8 | 54 | 11100740738 | SOC. HD. CAPSCREW (M12x1.75)x90mm LG. | |
| 23 | 23 | 55 | 11100740739 | SOC. HD. CAPSCREW (M12x1.75)x45mm LG. | |
| 43 | 43 | 56 | 11100740743 | SOC. HD. CAPSCREW (M16x2.0)x55mm LG. | |
| 5 | 5 | 57 | 11100740742 | SOC. HD. CAPSCREW (M16x2.0)x80mm LG. | |
| 1 | 1 | 58 | 534A0076H01 | SOC. HD. CAPSCREW 3/4-10 UNC x2" LG. | |
| 7 | 7 | 59 | 11100740838 | SOC. HD. CAPSCREW (M12x1.75)x65mm LG. | |
| 2 | 2 | 60 | 11100740802 | HEX HD. CAPSCREW (M20x2.5)x130mm LG. | |
| 6 | 6 | 61 | 11100740778 | HEX HD. CAPSCREW (M20x2.5)x40mm LG. | |
| 1 | 1 | 62 | 980A0012B31 | O-RING 202 HNBR | 9 |
| 1 | 1 | 63 | 980A0012A70 | O-RING 120 HNBR | 9 |
| 2 | 2 | 64 | 980A0012B04 | O-RING 153 HNBR | 9 |
| 1 | 1 | 65 | 980A0042B52 | O-RING 222 CR | 10 |
| 1 | 1 | 66 | 980A0012B75 | O-RING 245 HNBR | 9 |
| 7 | 7 | 67 | 980A0012B76 | O-RING 246 HNBR | 9 |
| 1 | 1 | 68 | 980A0012B82 | O-RING 252 HNBR | 9 |
| 1 | 1 | 69 | 980A0012B83 | O-RING 253 HNBR | 9 |
| 2 | 2 | 70 | 980A0012H02 | O-RING 385 HNBR | 9 |
| 1 | 1 | 71 | 980A0042K05 | O-RING 426 CR | 10 |

| QUANTITY | | ITEM NO. | ITEM MASTER NUMBER | DESCRIPTION | NOTES |
|---|---|---|---|---|---|
| 6 | 6 | 72 | 980A0012K60 | O-RING 906 HNBR | 9 |
| 6 | 6 | 73 | 980A0012K82 | O-RING 908 HNBR | 9 |
| 6 | 6 | 74 | 980A0012K66 | O-RING 912 HNBR | 9 |
| | | 75 | | | |
| 1 | 1 | 76 | 534A0038H02 | SPRING PIN ø.187 x .625 LG. | |
| 5 | 5 | 77 | 534A0038H05 | SPRING PIN ø.125 x .500 LG. | |
| 1 | 1 | 78 | 534A0037H02 | DOWEL PIN 5m6 x 12mm LG. | |
| 3 | 3 | 79 | 534A0037H12 | DOWEL PIN 5h8 x 10mm LG. | |
| 1 | 1 | 80 | 534A0037H13 | DOWEL PIN 5h8 x 24mm LG. | |
| 3 | 3 | 81 | 534B0149H01 | DOWEL PIN 20mm x 70mm LG. | |
| 3 | 3 | 82 | 534B0151H01 | DOWEL PIN 20mm x 70mm LG. SPECIAL | |
| 1 | 1 | 83 | 534B0102H01 | SPRING WASHER 100mm x 51mm x 4mm | |
| 1 | 1 | 84 | 534B0102H02 | SPRING WASHER 125mm x 71mm x 6mm | |
| 2 | 2 | 85 | 534B0014H09 | RETAINING RING METRIC 472-120 | |
| 1 | 1 | 86 | 534B0014H10 | RETAINING RING METRIC 471-40 | |
| 2 | 2 | 87 | 534B0019H01 | LOCKNUT BNM-06 | 5 |
| 1 | 1 | 88 | 534A0039H04 | LOCKNUT PN-11 | |
| 2 | 2 | 89 | 534B0125H01 | LOCKWASHER MB-06 | |
| 1 | 1 | 90 | 534B0125H03 | LOCKWASHER W-11 | |
| 4 | 4 | 91 | 11102840128 | LOCKWASHER 4mm | |
| 4 | 4 | 92 | 944A0228H05 | STRAIGHT THD. O-RING PLUG 9/16-18UNF-2B HOLLOW HEX | |
| 5 | 5 | 93 | 944A0228H06 | STRAIGHT THD. O-RING PLUG 3/4-16UNF-2B HOLLOW HEX | |
| 6 | 6 | 94 | 944A0228H08 | STRAIGHT THD. O-RING PLUG 1 1/16-12UN-2B HOLLOW HEX | |
| | | 95 | | | |
| 1 | 1 | 96 | 534C0194H16 | ORIFICE PLUG 3/8-18 NPTF .062 ORIFICE | |
| 1 | 1 | 97 | 534C0194H05 | ORIFICE PLUG 1/4-18 NPTF .125 ORIFICE | 1 |
| | 1 | 98 | 534B0036H01 | UNLOADER SPRING | |
| 1 | | 99 | 534B0036H01 | UNLOADER SPRING | |
| 1 | 1 | 100 | 534C0853H01 | GASKET | |
| 1 | 1 | 101 | 534C0854H01 | GASKET | |
| 1 | 1 | 102 | 959A0054H32 | SEALING DISK GASKET | |
| 1 | 1 | 103 | 959A0054H30 | SEALING DISK GASKET | |
| 1 | 1 | 104 | 569C0261H33 | SEALING DISK | |
| 1 | 1 | 105 | 569C0261H31 | SEALING DISK | |
| 1 | 1 | 106 | 11102620155 | NIPPLE 1/8 x 1 1/2 LG. | |
| .6 | .6 | 107 | 11102831809 | OIL | |
| 1 | 1 | 108 | 534A0311H01 | NAMEPLATE | |
| FT | FT | 109 | 11102450779 | TUBING 1/2 O.D. x .3/8 I.D. | |
| 1 | 1 | 110 | 534C0601G01 | SKID ASSEMBLY | |
| 1 | 1 | 111 | 11102451948 | SCHRADER VALVE 1/4 MPT X 1/4 SAE | 4 |
| | | 112 | | | |
| 4 | 4 | 113 | 903A0003H08 | DRIVE PIN | |
| 1 | 1 | 114 | 944A0246H02 | ADAPTER, 3/4-16UNF-2A TO 1/4-18NPTF | 4 |
| 4 | 4 | 115 | 11102740792 | HEX HD. CAPSCREW (M20X2.5)X60mm LG | |
| 2 | 2 | 116 | 905A0009H08 | WASHER, FLAT 7/8 | |
| 1 | 1 | 117 | 11102630050 | CAPLUG 11/16 X 3/4 PLASTIC | 3 |
| | | 118 | | | |
| | | 119 | | | |
| 1 | 1 | 120 | 534B0562H01 | LIP SEAL | |
| 1 | 1 | 121 | 980A0012A34 | O-RING 033 HNBR | |
| 1 | 1 | 122 | 534A0623H01 | WARNING STICKER, STR THD O-RING PORTS | |
| 1 | 1 | 123 | 534B0089H01 | SEAL, ENERGIZED, SPRING | |
| 1 | 1 | 124 | 534C1339H01 | SEAL BACK-UP PLATE | |
| 1 | 1 | 125 | 534A0759H01 | TAG, IDENTIFICATION | |
| 1 | 1 | 126 | 940A0009H01 | CAPLUG, TAPERED | 8 |
| 2 | 2 | 127 | 944A0425H01 | SCHRADER VALVE 9/16 STR THD X 1/4 SAE | 4 |
| | | 128 | | | |
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ALL SHEETS ARE THE SAME REVISION STATUS

COMPRESSOR, SCREW, 163, YCCH

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|---|---|---|---|---|
| DRAWING NO. | 534E0513 | REV | 0 | |
| SHEET | 2 OF 3 | | | |