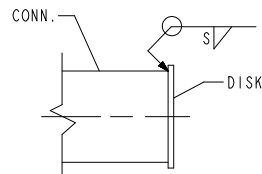
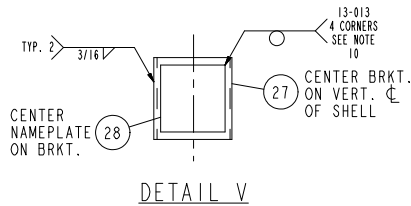


NOTES:

1. ALL FLAT WELDS & HORIZ. FILLETS PER WPS 7-032, 3-039, 7-048 OR 7-054. ALL "POSITION WELDS" & WELDS OF CONN'S (UNDER 2" NOM. PIPE SIZE) TO SHELL PER W.P.S. 3-015, UNLESS OTHERWISE INDICATED.
2. PAINT PER INSTRUCTIONS ON SALES ORDER.
3. AFTER ALL TESTING AND CLEANING IS COMPLETE, CHARGE PER M-405.
4. CLEAN SHELL PER ENG. STD. M-90.
- 5.
6. COMPLETE ALL WELDING PRIOR TO HYDROSTATIC TEST.
7. CERTIFICATION AND CLASSIFICATION PER M-139. YORK CLASS B VESSEL. SHELL CHAMBER TEST PER M-382, PARA. 5.8 & 5.4.
- 8.
- 9.
10. DATA NAMEPLATE STAMPING AS FOLLOWS:

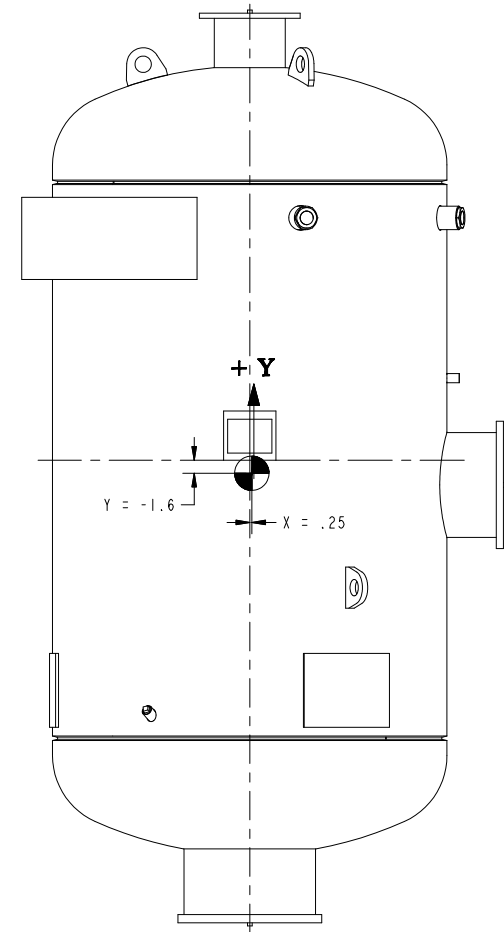
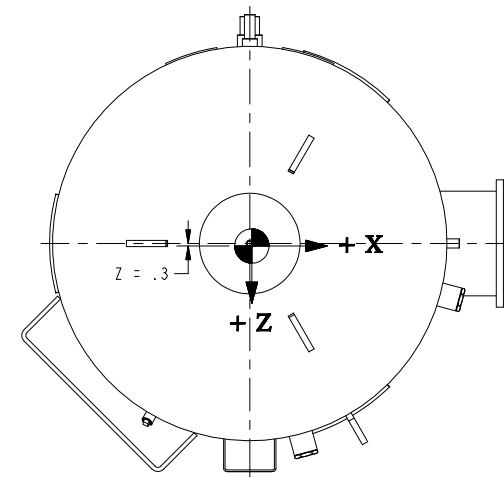
W		(by Q.C.)		(National Board Serial Number)		CERTIFIED BY		(Name of Manufacturer)	

11. FOR REFRIGERANT THREADED JOINTS UP TO 1/2" USE SEALANT PART NO. 013-03989-000, RED, LOCTITE 554. FOR REFRIGERANT THREADED JOINTS 1/2" TO 3" USE SEALANT PART NO. 013-03056-000, RED, LOCTITE 227 PER APPLICATION PROCEDURES IN M-365.



CONN. SIZE	S
8	5/8
12	11/16
16	11/16

DETAIL W



= CENTER OF GRAVITY

CENTER OF GRAVITY

THIS VESSEL CONFORMS TO THE REQUIREMENTS OF THE ASME PRESSURE VESSEL CODE SECTION VIII, DIVISION I, LATEST EDITION AND ADDENDA.

YC10-059

S.O. 0J060251-03 THRU 18



YORK INTERNATIONAL CORPORATION
YORK, PA 17405

REV.	DATE	EC. NO.	DR.	CHK.	ENG.
B	28-MAR-2011	CS11-0193	MJV	MJV	
SHT 2: ADDED LEADER TO WELD SYMBOL AT LOC. C-8; 15/16 DIM. WAS 1-15/16 IN CHART AT DETAIL Z; REVISED ITEM 7 AND ADDED ITEM 37 AT LOC. B-7.					
CONTINUED					

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DIMENSIONS ARE IN INCHES
DO NOT SCALE
TOLERANCES PER ENG. STD. M-282

DRAWN M. J. VANBUREN 28-SEP-2010
MODELER M. J. VANBUREN 27-SEP-2010
CHKD M. J. VANBUREN 30-SEP-2010
ENG

DWG-ECON FLASH
48 OD X 8' Y CL B
300 DWP TITAN

MATERIAL
ENG. STD.
PART NO.
CUT SIZE

SCALE: .043	WEIGHT: 3400	ORIG. NO.: 377-227780 REV. -	SHEET 1 OF 2	RELEASED
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