

MVVSD0500R\_-92  
 MVVSD0600R\_-92  
 MVVSD0700R\_-92

T = YT UNITS  
 K = YK UNITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
00	I808K200	2	MEDIUM VOLTAGE FLOOR MOUNT VFD
01	---	--	----
02	---	--	----
03	I808K203	0	GROUNDING PROCEDURE
04	---	--	----
05	I808K205	0	RATING SHEET
06	---	--	----
07	I808K207	0	ONE-LINE DIAGRAM
08	---	--	----
09	---	--	----
10	I808K210	1	THREE-LINE DIAGRAM
11	I808K211	0	MAIN CIRCUIT
12	I808K212	0	RECTIFIER CIRCUIT
13	---	--	----
14	---	--	----
15	I808K215	0	CONTROL POWER AND FAN CIRCUITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
16	I808K216	1	PCB INTERCONNECTION (1)
17	I808K217	0	PCB INTERCONNECTION (2)
18	I808K218	0	EXTERNAL I/O (1)
19	I808K219	0	EXTERNAL I/O (2)
20	I808K220	0	CONTROL CIRCUIT
21	---	--	----
22	---	--	----
23	---	--	----
24	---	--	----
25	---	--	----
26	---	--	----
27	---	--	----
28	I808K228	1	CHILLER SYSTEM TERMINAL CONNECTIONS
29	---	--	----
30	I808K230	0	ENCLOSURE OUTLINE
31	---	--	----

REV. LEV.	DATE	CHG. NO.	DR.	CK.	REV. LEV.	DATE	CHG. NO.	DR.	CK.	REV. LEV.	DATE	CHG. NO.	DR.	CK.
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2	05/23/08				9					16				
1	02/05/08				8					15				
0	08/07/06				7					14				

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YORK INTERNATIONAL CORPORATION YORK, PA . 17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		MEDIUM VOLTAGE VFD FLOOR MOUNT FRAME 0 3300V	
DR. NAME _____ DATE _____		SIZE D	CAGE NO _____
APPR. _____		DRAWING NUMBER 1808K200	
SCALE: _____		WT. = _____ LBS.	ORIG. NO. _____ SHEET 1 of 15

STANDARD PANEL GROUNDING PROCEDURES  
TO BE FOLLOWED AT INSTALLATION

SCOPE

THIS DRAWING WILL DOCUMENT PROCEDURES WHICH ARE TO BE FOLLOWED BY CUSTOMER'S CONTRACTOR WHEN INSTALLING INDUSTRIAL DRIVE AND MOTOR SYSTEMS

IN ORDER TO UNDERSTAND THE REASONS FOR MANY OF THE PRACTICES THAT ARE RECOMMENDED, IT IS HELPFUL TO SEGREGATE THESE PRACTICES INTO TWO CATEGORIES AS FOLLOWS:

1) THOSE GENERALLY REFERRED TO AS EQUIPMENT GROUNDING PRACTICES WHOSE PURPOSES ARE:

- TO PROTECT AGAINST THE RISK OF ELECTRICAL SHOCK OR BURN.
- TO PROTECT THE EQUIPMENT FROM FIRE OR OTHER DAMAGE DUE TO GROUND FAULTS OR LIGHTNING STRIKES.

THESE PRACTICES WOULD TYPICALLY BE FOLLOWED BY THE CONTRACTOR IN COMPLIANCE WITH NEC OR OTHER CODE REQUIREMENTS.

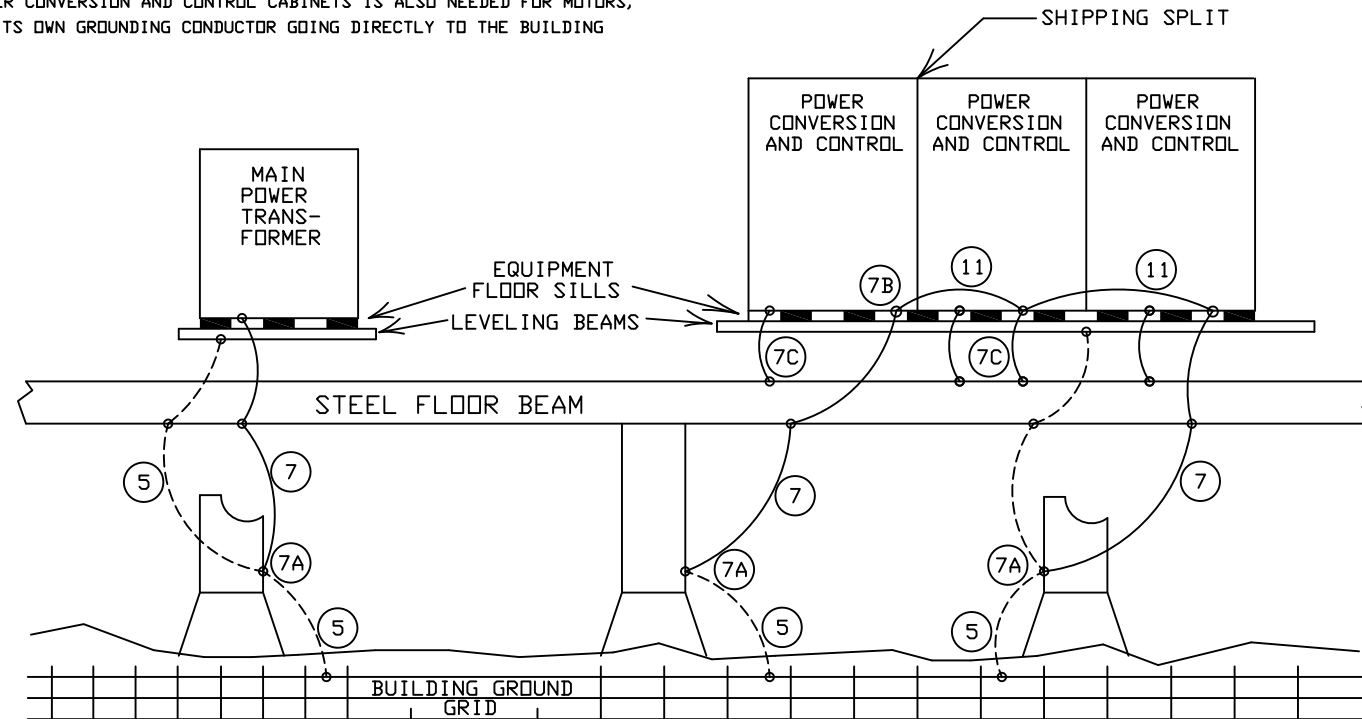
2) THOSE PRACTICES WHICH MAKE THE EQUIPMENT IMMUNE TO ELECTRICAL NOISE ORIGINATING WITHIN OR OUTSIDE THE EQUIPMENT. THESE COMPLEMENT THE EQUIPMENT GROUNDING AND LEVEL WIRING PRACTICES IN PROVIDING NOISE IMMUNITY.

EQUIPMENT GROUNDING

- 1) ALL METAL BUILDING STRUCTURES SUCH AS COLUMNS, FLOOR BEAMS, ETC. SHOULD BE GROUNDED BY AN INTERCONNECTING HEAVY GROUND CABLE (5) IN ACCORDANCE WITH RECOMMENDED BUILDING PRACTICES AND LOCAL CODES.
- 2) ALL ELECTRICAL JOINTS AND CONNECTIONS TO THE BUILDING STRUCTURES SHOULD BE BRAZED OR EXOTHERMIC WELDED TO ASSURE THAT THE REQUIRED GOOD ELECTRICAL AND MECHANICAL PROPERTIES DO NOT DETERIORATE WITH THE PASSAGE OF TIME.
- 3) ALL PANELS SHOULD BE GROUNDED AT LEAST ONE POINT USING A HEAVY SAFETY CABLE (7). PANELS GREATER THAN 15 FT LONG SHOULD BE GROUNDED AT BOTH ENDS. THE GROUND CABLE NEEDS TO BE AT LEAST 1/0 AWG FOR MECHANICAL REASONS AND NEED NOT BE GREATER THAN 500 MCM. THIS CABLE IS USUALLY NON-INSULATED.
- 4) THE SAFETY GROUND CABLE (7) SHOULD BE BRAZED OR EXOTHERMIC WELDED (7A) TO A BUILDING STEEL STRUCTURE THAT IS CLOSEST TO THE PANEL, PREFERABLY WITHIN 25 FT.
- 5) THE EQUIPMENT END (7B) SHOULD BE BOLTED OR BRAZED TO A GROUND TERMINATION POINT ON THE PANEL.
- 6) THE EQUIPMENT GROUNDING TERMINAL IS A COPPER GROUND BUS OR STUB BUS BONDED TO THE PANEL ENCLOSURE USING BRAZING OR BOLTING IN SUCH MANNER THAT THE CONDUCTING PATH HAS A RESISTANCE OF 0.1 OHMS OR LESS.
- 7) THE GROUNDING CONDUCTORS MUST BE CAPABLE OF HANDLING ANTICIPATED GROUND FAULT CURRENTS.
- 8) THERE SHOULD BE A JUMPER CABLE (11) ACROSS THE GROUND BUS FLOOR SILL BETWEEN ANY SHIPPING SPLITS AND SIZED THE SAME AS THE SAFETY GROUND UNLESS OTHERWISE SPECIFIED.
- 9) THE PROTECTIVE GROUNDING DESCRIBED ABOVE FOR POWER CONVERSION AND CONTROL CABINETS IS ALSO NEEDED FOR MOTORS, TRANSFORMERS AND REACTORS. EACH OF THESE SHOULD HAVE ITS OWN GROUNDING CONDUCTOR GOING DIRECTLY TO THE BUILDING GROUND GRID.

GROUNDING PROCEDURES NEEDED TO ENSURE ELECTRICAL NOISE IMMUNITY

- 1) LEVELING BEAMS, STEEL MESH, GALVANIZED FLOOR, DECKING, ETC. SHOULD BE INSTALLED PRIOR TO PLACING THE EQUIPMENT. THESE SHOULD BE CONNECTED TO THE BUILDING GROUND SYSTEM USING A BRAZING OR EXOTHERMIC WELDING PROCESS.
- 2) GROUNDING LEVELING BEAMS ARE NOT AN ABSOLUTE NECESSITY FOR SATISFACTORY OPERATION. ON NEW CONSTRUCTION SUCH BEAMS CAN BE PROVIDED WITH LITTLE DIFFICULTY. FOR EXISTING CONSTRUCTION IT USUALLY WILL BE MORE DIFFICULT, IN WHICH CASE THE LEVELING BEAMS MAY BE DISPENSED WITH, PROVIDED OTHER GROUNDED STRUCTURES SUCH AS COLUMNS AND FLOOR BEAMS ARE WITHIN 10 FEET OF THE EQUIPMENT.
- 3) AFTER SETTING THE CONTROL PANELS IN PLACE, THE PERIPHERY OF THE CONTROL PANELS SHOULD BE SPOT WELDED TO THE STEEL CHANNELS APPROXIMATELY EVERY 18 INCHES. THIS CREATES A VERY GOOD HIGH FREQUENCY GROUND PLANE. CARE SHOULD BE TAKEN TO AVOID ELECTRONIC COMPONENT DAMAGE DURING THE WELDING PROCESS BY KEEPING THE WELDED RETURN PATH AS CLOSE AS POSSIBLE TO THE WORK POSITION. THAT IS, THE RETURN PATH SHOULD ALWAYS BE WITHIN 3 FEET OF THE ELECTRODE.
- 4) IF LEVELING BEAMS ARE NOT INSTALLED, A NUMBER OF GROUNDING CABLES (7C) SHOULD BE RUN FROM THE GROUND LUGS PROVIDED ON THE PANEL TO THE NEAREST GROUNDED COLUMN OR FLOOR BEAM, OR WIRE FLOOR MESH, ETC. THIS WILL PROVIDE THE NECESSARY HIGH FREQUENCY GROUND PLANE.



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DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE D	CAGE NO. _____	DRAWING NUMBER 1808K203
WT. = _____ LBS.	ORIG. NO. _____	SHEET 2 of 15	

COMPONENT RATING			
SHEET NUMBER	COMPONENT	MVSD0500R_-92 ~ 0700R_-92	
		RATING	
5	10LA	6kV	
	10ISW1	360A, 6.6kV	
	10FU1~3	SEE TABLE A	
	10M1	360A, 6.6kV	
	10M1A	360A, 6.6kV	
	10ACL	38.7mH	
	10F4~7	2E, 4.8kV	
	10PT1~2	450VA, 3300:110V	
	10CPT	SEE TABLE A	
	10F8~10	4E, 4.8kV	
	10F12~14	SEE TABLE A	
	10F15	20A, 600Vac	
	6	HCTU,HCTW	200A:100mA
		11T1	SEE TABLE A
11R11		100k ohm, 225W	
GDI		---	
7	FUSE	SEE TABLE A	
	DIODE	2200V, 160A	
	POWER MODULE (U,V,W)	±1800Vdc, 124A	
8	15MCB1	15A, 600V	
	15MS1~2	1.6~2.5A, 480V (set @ 2.3A)	
	15MOV1~3	625V, 230J	
	15FN1~2	460V, 1.2kW	
	15MCB2	240Vac, 20A, 2P	
	15F1~2	5A, 600Vac	
	PDM	---	
	15PS1	120/240:+5,+/-15,24V,80W	
	15DS1	10A, 600V	
	VX	25A, 4a4b/2a2b, 120Vac	
	15VFD	460V, 5.5A	
	15LF	480V, 6A	
	9	CTR	---
		GSD	---
16R1,3		SEE TABLE A	
16R2,4		SEE TABLE A	
MODBUS		ETHERNET/RTU (RS485)	
10	IPAD	---	
	DISP	G7A	
	XIO	---	
11	BLR	24Vdc, 4a4b	
	FLT,INPC	24Vdc, 2a2b	
13	EXT	115V, 4a4b	

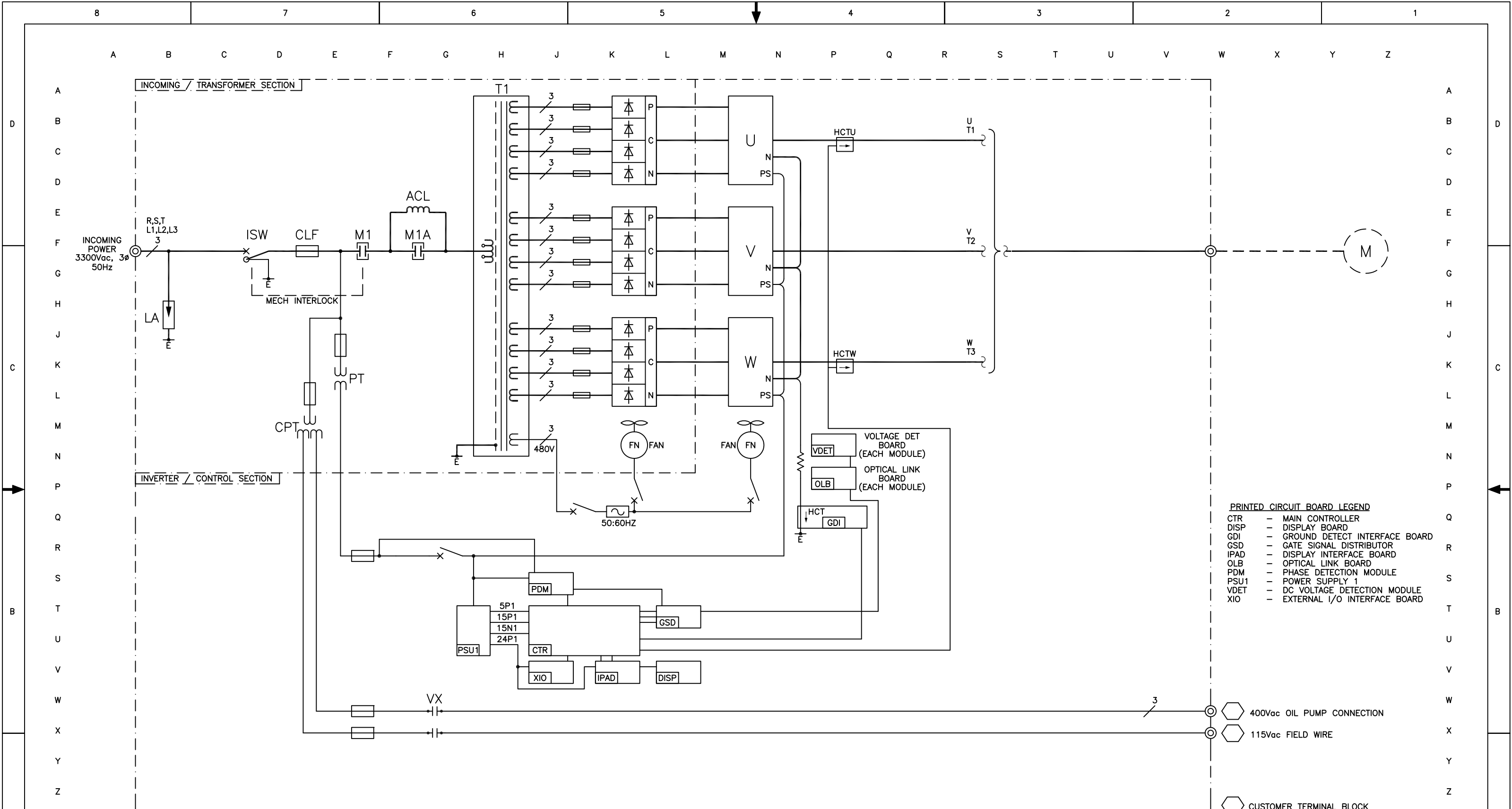
TABLE A										
MODEL NUMBER	MOTOR HP	DRIVE FLA	OIL PUMP TYPE	10FU1~3	10CPT	10F12~14	11T1	FUSE	16R1,3	16R2,4
				RATING	RATING	RATING	RATING	RATING	RATING	RATING
MVSD0500RT-92	500	78	YT	100E, 5.5KV	3300:400V-2KVA,115V-2KVA	5A, 600V	449kVA,3300V:635V(12)	700V, 100A	40 ohm, 3W, 1%	32 ohm, 3W, 1%
MVSD0500RK-92	500	78	YK	100E, 5.5KV	3300:400V-3KVA,115V-2KVA	7A, 600V	449kVA,3300V:635V(12)	700V, 100A	40 ohm, 3W, 1%	32 ohm, 3W, 1%
MVSD0600RT-92	600	93	YT	125E, 5.5KV	3300:400V-2KVA,115V-2KVA	5A, 600V	534kVA,3300V:635V(12)	700V, 100A	35 ohm, 3W, 1%	25 ohm, 3W, 1%
MVSD0600RK-92	600	93	YK	125E, 5.5KV	3300:400V-3KVA,115V-2KVA	7A, 600V	534kVA,3300V:635V(12)	700V, 100A	35 ohm, 3W, 1%	25 ohm, 3W, 1%
MVSD0700RT-92	700	110	YT	150E, 5.5KV	3300:400V-2KVA,115V-2KVA	5A, 600V	618kVA,3300V:635V(12)	700V, 125A	25 ohm, 3W, 1%	25 ohm, 3W, 1%
MVSD0700RK-92	700	110	YK	150E, 5.5KV	3300:400V-3KVA,115V-2KVA	7A, 600V	618kVA,3300V:635V(12)	700V, 125A	25 ohm, 3W, 1%	25 ohm, 3W, 1%

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YORK, PA .17405

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DR. _____	DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808K205	
APPR. _____	SCALE: _____	WT. = _____ LBS.	ORIG. NO. _____	SHEET 3 of 15	



- PRINTED CIRCUIT BOARD LEGEND**
- CTR - MAIN CONTROLLER
  - DISP - DISPLAY BOARD
  - GDI - GROUND DETECT INTERFACE BOARD
  - GSD - GATE SIGNAL DISTRIBUTOR
  - IPAD - DISPLAY INTERFACE BOARD
  - OLB - OPTICAL LINK BOARD
  - PDM - PHASE DETECTION MODULE
  - PSU1 - POWER SUPPLY 1
  - VDET - DC VOLTAGE DETECTION MODULE
  - XIO - EXTERNAL I/O INTERFACE BOARD

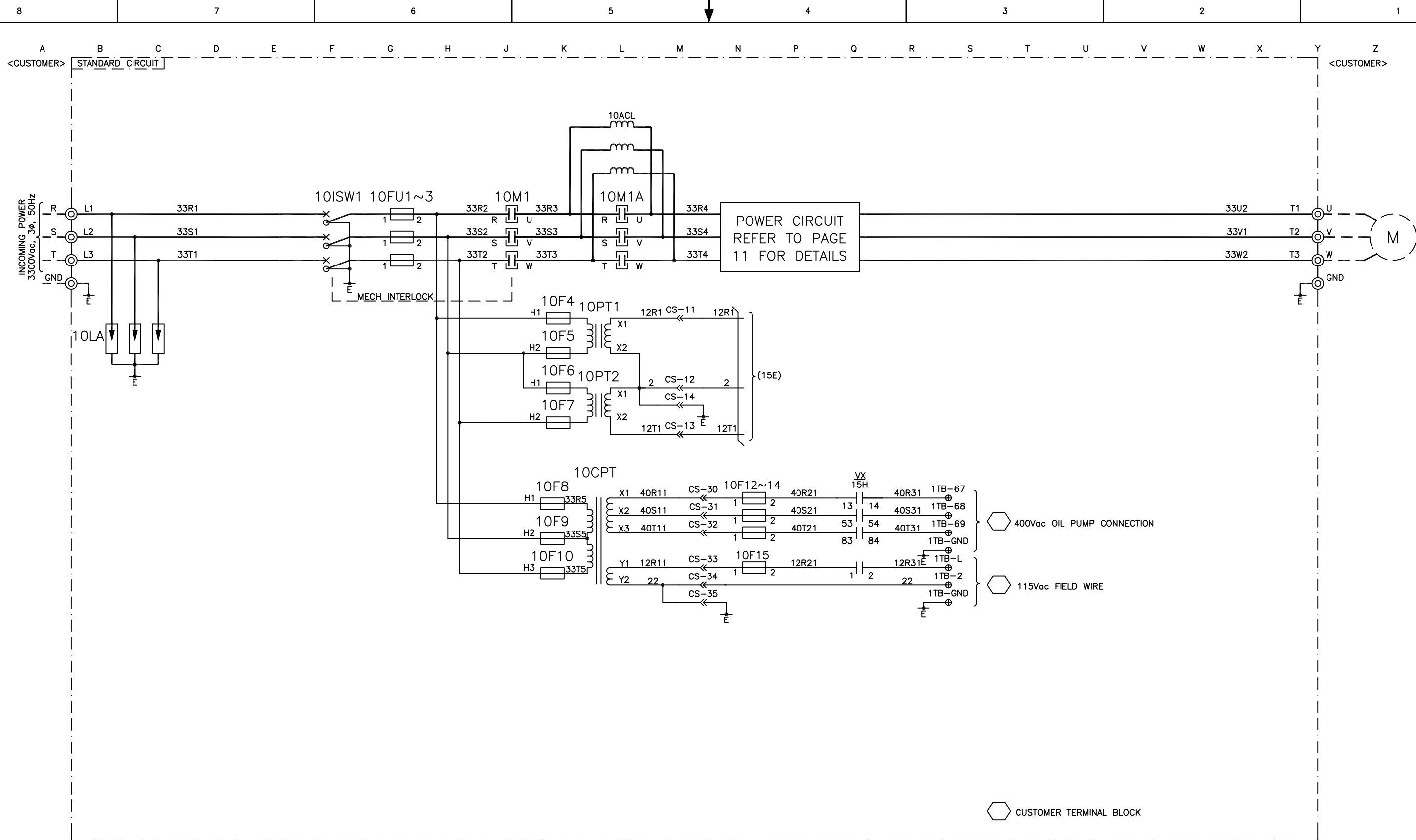
- 400Vac OIL PUMP CONNECTION
- 115Vac FIELD WIRE
- CUSTOMER TERMINAL BLOCK

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DR. _____	NAME _____	DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808K207
APPR. _____	SCALE: _____	WT. = _____	LBS.	ORIG. NO. _____	SHEET 4 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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400Vac OIL PUMP CONNECTION

115Vac FIELD WIRE

CUSTOMER TERMINAL BLOCK

POWER CIRCUIT  
REFER TO PAGE  
11 FOR DETAILS

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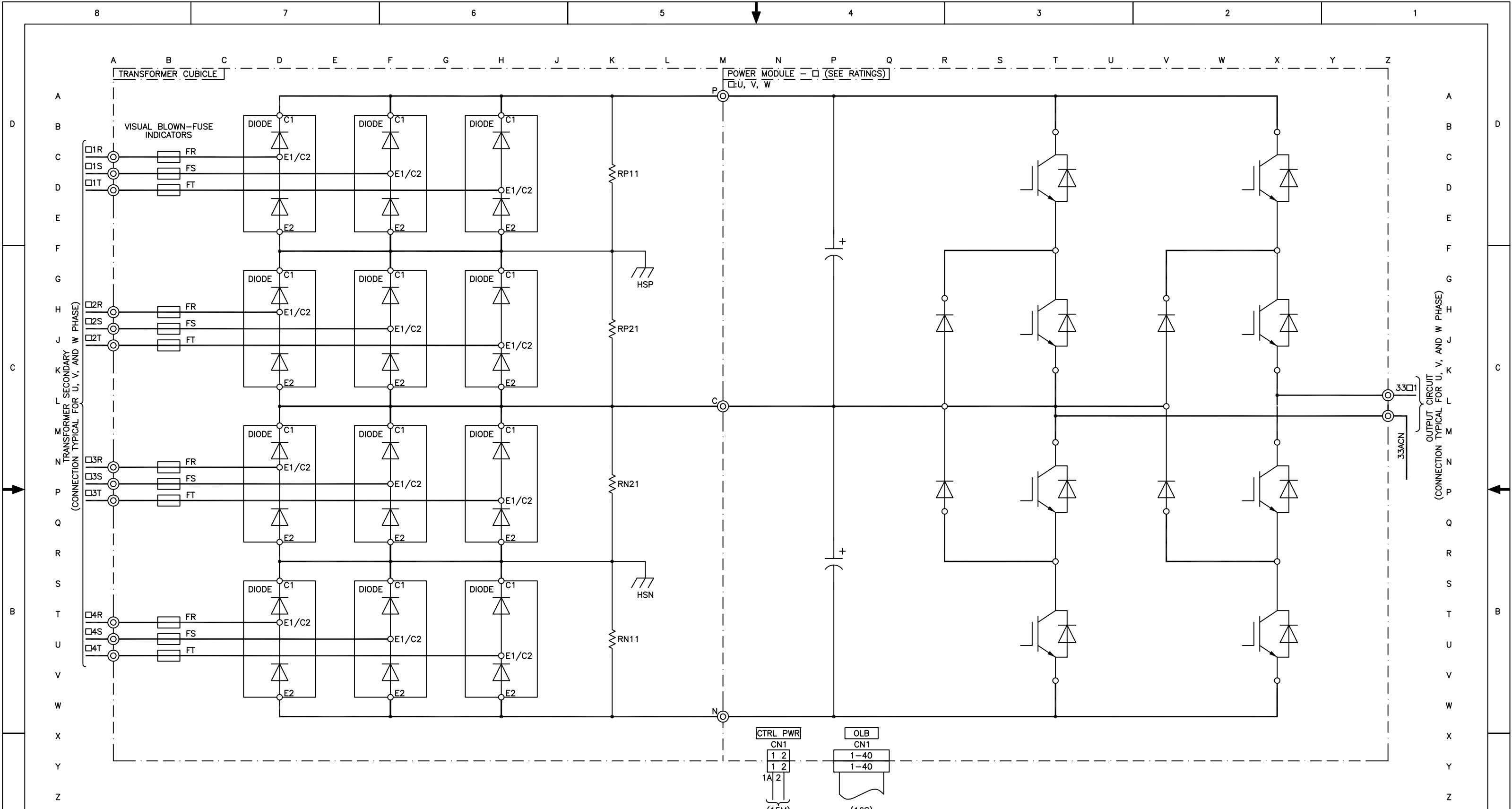
DIMENSIONS ARE IN INCHES  
DO NOT SCALE  
TOLERANCES PER ENG. STD. M-282  
WELDING PER ENG. STD. M-30  
REF. DWG.

THREE-LINE  
DIAGRAM

MATERIAL  
TYPE \_\_\_\_\_ ENG. STD. \_\_\_\_\_  
PART NO. \_\_\_\_\_  
CUT SIZE \_\_\_\_\_

DR. \_\_\_\_\_ DATE \_\_\_\_\_ SIZE D CAGE NO. \_\_\_\_\_ DRAWING NUMBER 1808K210  
APPR. \_\_\_\_\_ SCALE: \_\_\_\_\_ WT. = \_\_\_\_\_ LBS. ORIG. NO. \_\_\_\_\_ SHEET 5 of 15

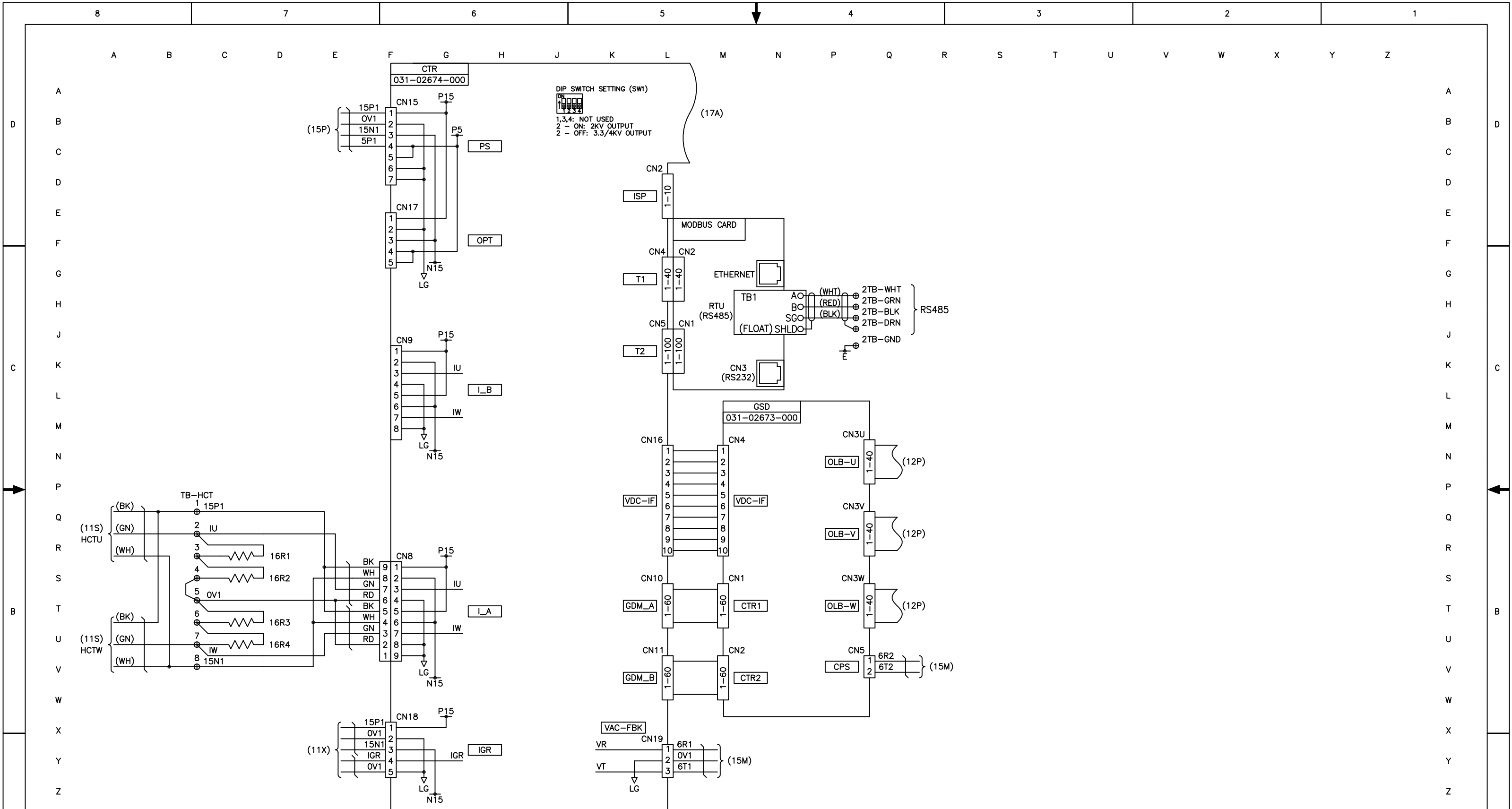




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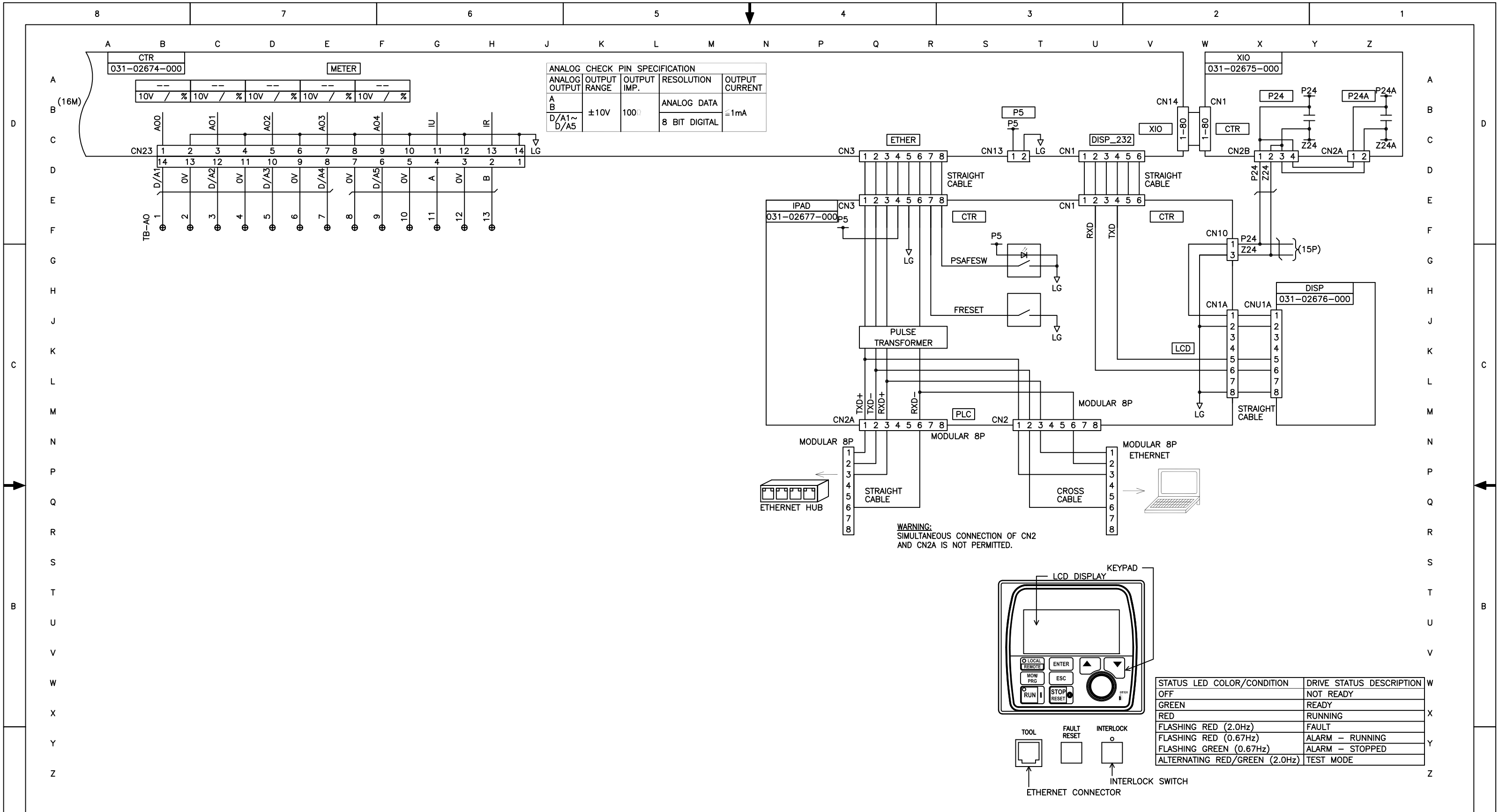


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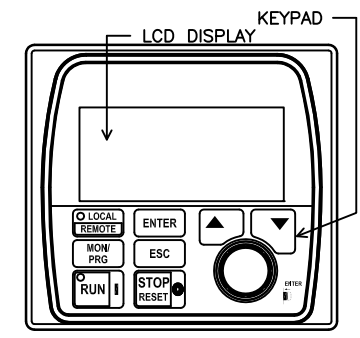
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		<b>PCB (1)</b> INTERCONNECTION		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____	SIZE <b>D</b>	CAGE NO. _____	DRAWING NUMBER <b>1808K216</b>
WT. = _____ LBS.		ORIG. NO. _____		SHEET 9 of 15

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1	02/05/08	REMOVED 2TB JUMPER & RES		OB	AL	8						15					
0	06/07/06	FIRST ISSUE		OB	AL	7						14					

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**WARNING:**  
SIMULTANEOUS CONNECTION OF CN2  
AND CN2A IS NOT PERMITTED.



STATUS LED COLOR/CONDITION	DRIVE STATUS DESCRIPTION
OFF	NOT READY
GREEN	READY
RED	RUNNING
FLASHING RED (2.0Hz)	FAULT
FLASHING RED (0.67Hz)	ALARM - RUNNING
FLASHING GREEN (0.67Hz)	ALARM - STOPPED
ALTERNATING RED/GREEN (2.0Hz)	TEST MODE

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1						8						15					
0	06/07/06	FIRST ISSUE		OB	AL	7						14					

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YORK, PA . 17405

DIMENSIONS ARE IN INCHES  
DO NOT SCALE  
TOLERANCES PER ENG. STD. M-282  
WELDING PER ENG. STD. M-30  
REF. DWG.

**PCB (2)**  
**INTERCONNECTION**

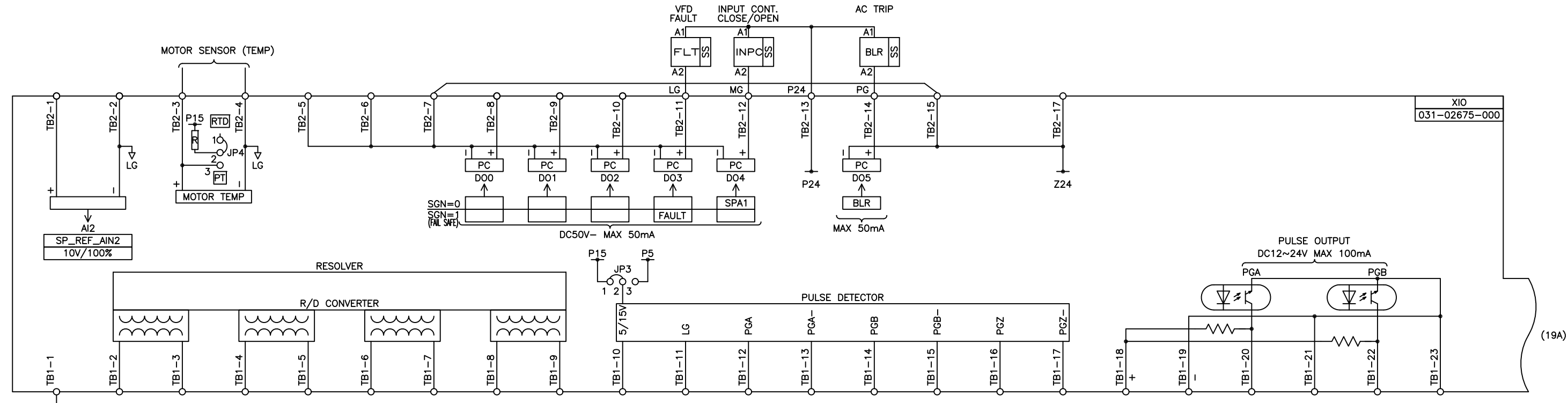
MATERIAL  
TYPE \_\_\_\_\_ ENG. STD. \_\_\_\_\_  
PART NO. \_\_\_\_\_  
CUT SIZE \_\_\_\_\_

DR. _____	NAME _____	DATE _____	SIZE _____	CAGE NO _____	DRAWING NUMBER
APPR. _____			D		1808K217
SCALE: _____			WT. = _____	LBS. _____	ORIG. NO. _____

SHEET 10 of 15

XIO JUMPER SETTINGS			
JUMPER	EXPLANATION	SILKSCREEN	SETTING
JP3	Pulse Generator (PG) power supply level selection. "P15" = +15VDC power supply "P5" = +5VDC power supply	P15	1-2
		P5	2-3
JP4	Motor temperature sensor type selection. External transducer required when using 100 ohm sensor. "PT" = 1k ohm platinum motor temperature sensor "RTD" = 100 ohm platinum motor temperature sensor	PT	2-3
		RTD	1-2

FLT		INPC		BLR			
a	20Y	b	---	a	20D	b	---
a	---	b	---	a	20C	b	---
a	---	b	---	a	20C	b	---
a	---	b	---	a	---	b	---

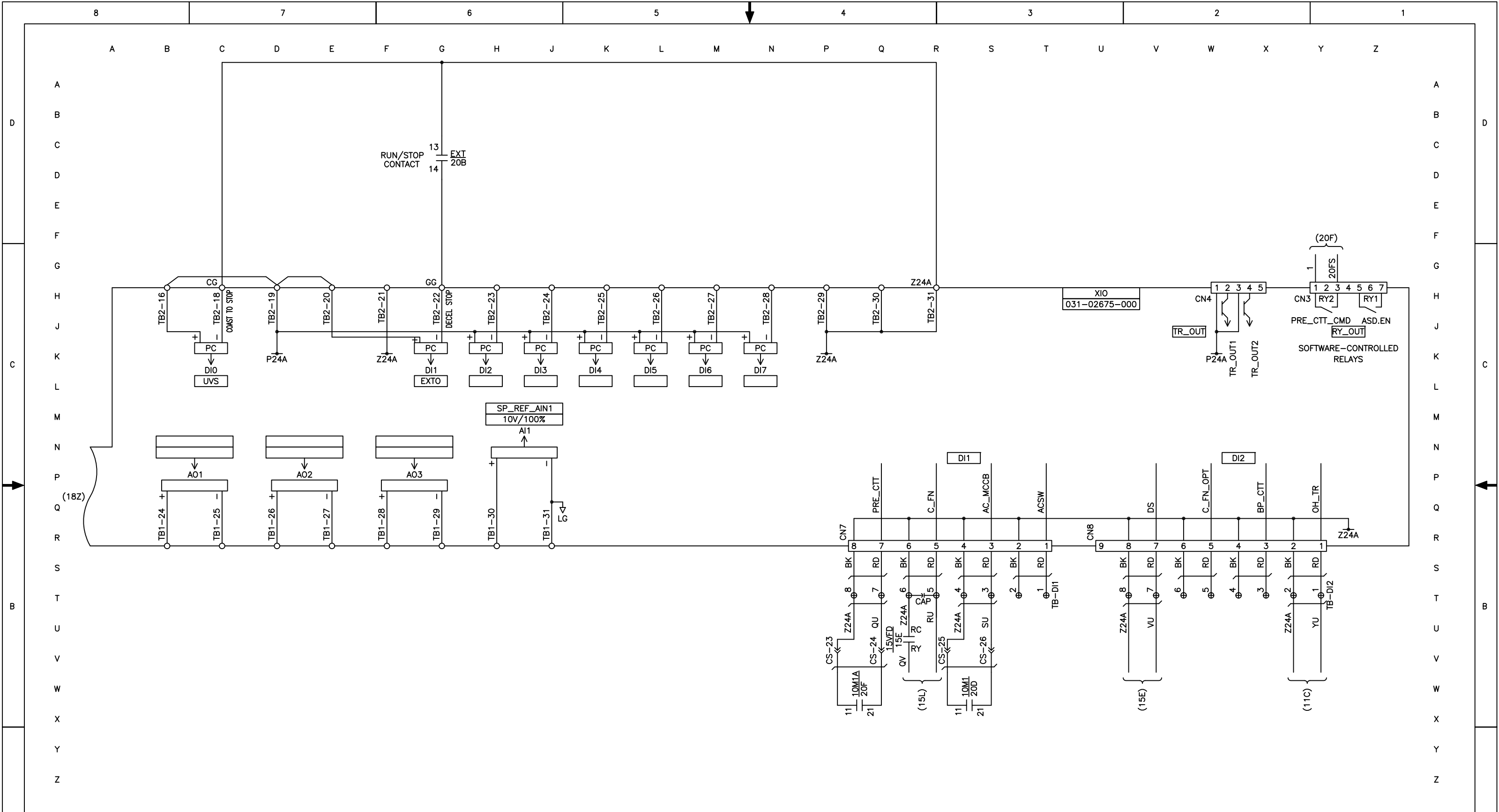


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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		EXTERNAL I/O (1)		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER <b>1808K218</b>	
SCALE: _____	WT. = _____	LBS.	ORIG. NO. _____	SHEET 11 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
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3						10						17					
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1						8						15					
0	08/07/06	FIRST ISSUE		OB	AL	7						14					

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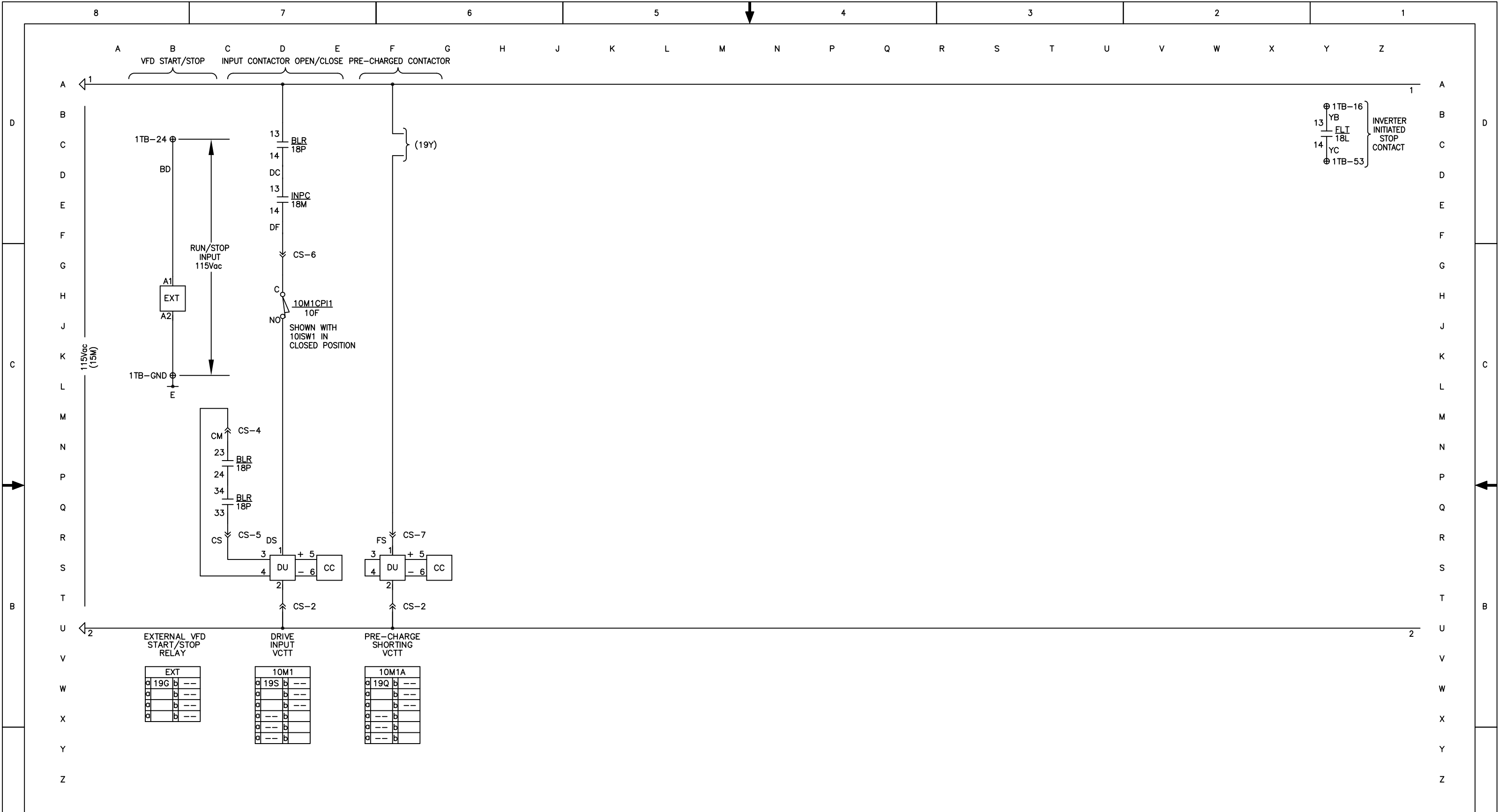


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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		EXTERNAL I/O (2)		MATERIAL TYPE _____ ENG. STD. _____	
DR. _____ APPR. _____ SCALE: _____		SIZE D	CAGE NO	DRAWING NUMBER <b>1808K219</b>	
WT. = _____ LBS.		ORIG. NO.		SHEET 12 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
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0	06/07/06	FIRST ISSUE				7						14					

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EXTERNAL VFD START/STOP RELAY		DRIVE INPUT VCTT		PRE-CHARGE SHORTING VCTT	
EXT		10M1		10M1A	
a 19G	b ---	a 19S	b ---	a 19Q	b ---
a	b ---	a	b ---	a	b ---
a	b ---	a	b ---	a	b ---
a	b ---	a	b ---	a	b ---

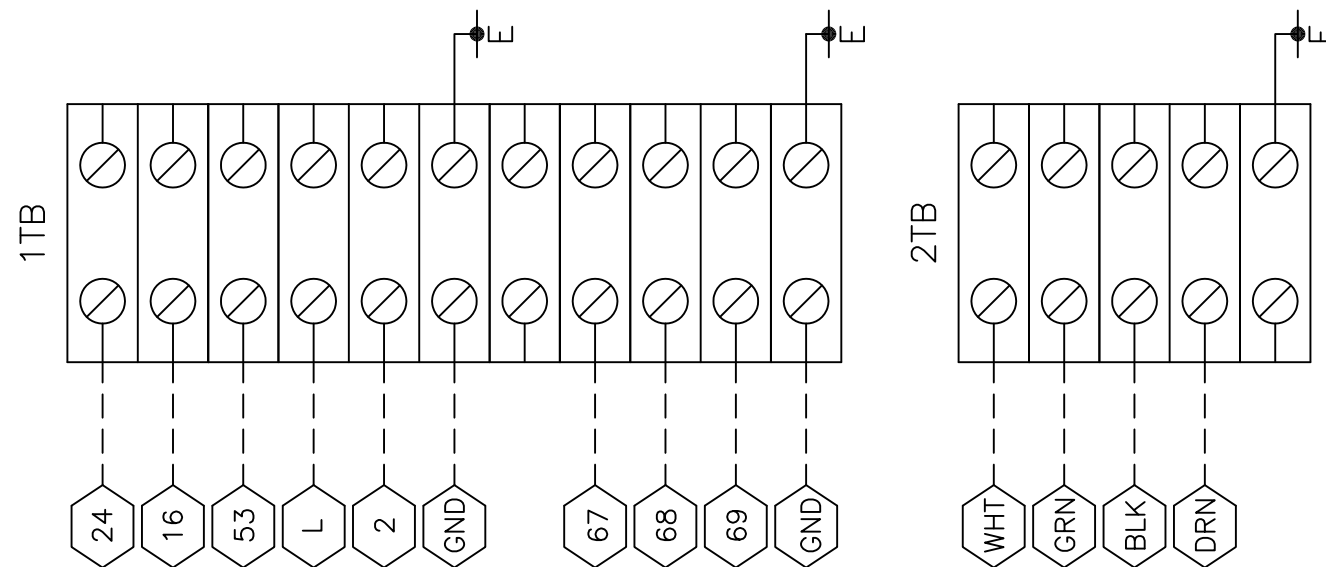
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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		<b>CONTROL CIRCUIT</b>		MATERIAL TYPE _____ ENG. STD. _____	
DR. _____ APPR. _____ SCALE: _____		SIZE <b>D</b>	CAGE NO	DRAWING NUMBER <b>1808K220</b>	
WT. = _____ LBS.		ORIG. NO.		SHEET 13 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
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3						10						17					
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1						8						15					
0	8/07/06	FIRST ISSUE		OB	AL	7						14					

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# CHILLER SYSTEM INTERFACE

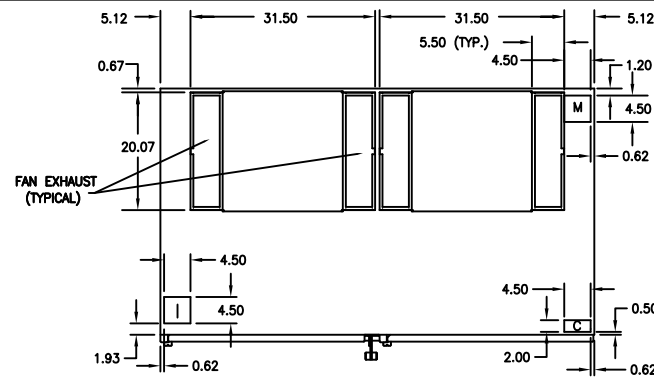


CUSTOMER TERMINAL BLOCK

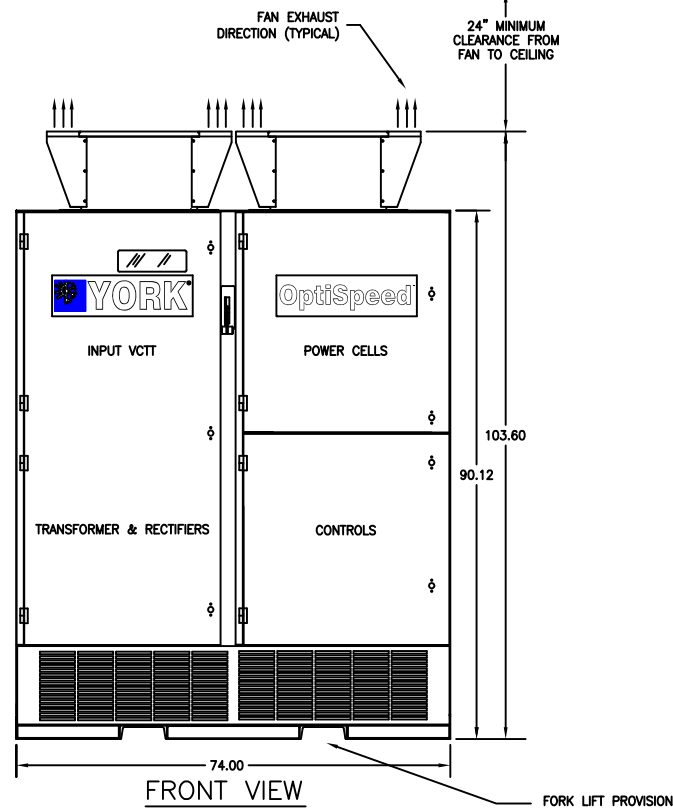
REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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3						10						17					
2						9						16					
1	02/05/08	REMOVED 2TB JUMPER		OB	AL	8						15					
0	06/07/06	FIRST ISSUE		OB	AL	7						14					

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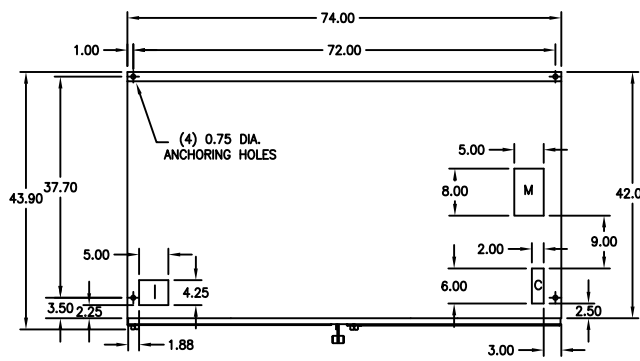
<b>YORK INTERNATIONAL CORPORATION</b> YORK, PA . 17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.	<b>CHILLER SYSTEM                  TERMINAL                  CONNECTIONS</b>	MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE <b>D</b>	CAGE NO. _____ ORIG. NO. _____	DRAWING NUMBER <b>1808K228</b> SHEET 14 of 15
WT. = _____ LBS.		SHEET 14 of 15	



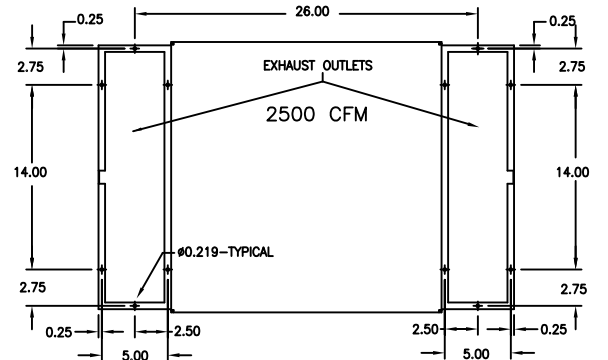
TOP VIEW



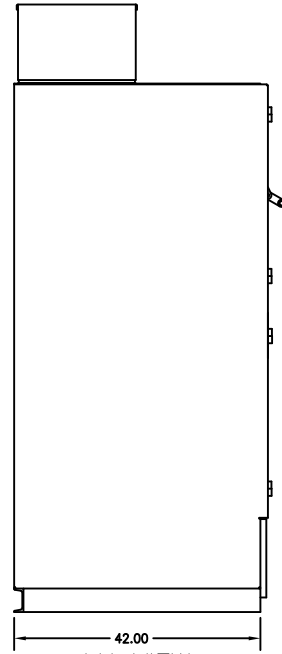
FRONT VIEW



FLOOR PLAN VIEW



TYPICAL EXHAUST FAN HOLE PATTERN FOR CUSTOMER DUCTWORK (TOP VIEW)



LH VIEW

CABLE TERMINATIONS			
ENTRY	INCOMING CABLES	MOTOR LEADS	CONTROL WIRE
TOP	I	M	C
BOTTOM	I	M	C

INCOMING TERMINATIONS USE NEMA 4-HOLE PATTERN  
MOTOR TERMINATIONS USE NEMA 2-HOLE PATTERN

**NOTES**  
 1. ENCLOSURE TYPE: NEMA 1 W/GASKETED DOORS  
 2. ALL WEIGHTS ARE APPROXIMATE  
 3. ALL DIMS ARE IN INCHES  
 4. POWER CELLS NEED TO BE REMOVED FOR ACCESS

	500HP	600HP	700HP
VFD	6,400 lbs	6,600 lbs	6,800 lbs

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		OUTLINE ENCLOSURE		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808K230	
APPR. _____	SCALE _____	WT. = _____	LBS. _____	ORIG. NO. _____	SHEET 15 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
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