

MVVSD1250R_ -80
 MVVSD1500R_ -80
 MVVSD1750R_ -80

└─ T = YT UNITS
 └─ K = YK UNITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
00	I808JT00	1	MEDIUM VOLTAGE FLOOR MOUNT VFD
01	---	--	----
02	---	--	----
03	I808JT03	0	GROUNDING PROCEDURE
04	---	--	----
05	I808JT05	0	RATING SHEET
06	---	--	----
07	I808JT07	0	ONE-LINE DIAGRAM
08	---	--	----
09	---	--	----
10	I808JT10	0	THREE-LINE DIAGRAM
11	I808JT11	0	MAIN CIRCUIT
12	I808JT12	0	RECTIFIER CIRCUIT
13	---	--	----
14	---	--	----
15	I808JT15	0	CONTROL POWER AND FAN CIRCUITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
16	I808JT16	1	PCB INTERCONNECTION (1)
17	I808JT17	0	PCB INTERCONNECTION (2)
18	I808JT18	0	EXTERNAL I/O (1)
19	I808JT19	0	EXTERNAL I/O (2)
20	I808JT20	0	CONTROL CIRCUIT
21	---	--	----
22	---	--	----
23	---	--	----
24	---	--	----
25	---	--	----
26	---	--	----
27	---	--	----
28	I808JT28	1	CHILLER SYSTEM TERMINAL CONNECTIONS
29	---	--	----
30	I808JT30	0	ENCLOSURE OUTLINE
31	---	--	----

YORK INTERNATIONAL CORPORATION YORK, PA .17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		MEDIUM VOLTAGE VFD FLOOR MOUNT FRAME 3 2300V	
MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____		DRAWING NUMBER I808JT00	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE D	CAGE NO _____	ORIG. NO. _____
WT. = _____ LBS.		SHEET 1 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
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2						9						16					
1	02/05/06	REVISED		OB	AL	8						15					
0	07/19/06	FIRST ISSUE		OB	AL	7						14					

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**STANDARD PANEL GROUNDING PROCEDURES
TO BE FOLLOWED AT INSTALLATION**

SCOPE

THIS DRAWING WILL DOCUMENT PROCEDURES WHICH ARE TO BE FOLLOWED BY CUSTOMER'S CONTRACTOR WHEN INSTALLING INDUSTRIAL DRIVE AND MOTOR SYSTEMS

IN ORDER TO UNDERSTAND THE REASONS FOR MANY OF THE PRACTICES THAT ARE RECOMMENDED, IT IS HELPFUL TO SEGREGATE THESE PRACTICES INTO TWO CATEGORIES AS FOLLOWS:

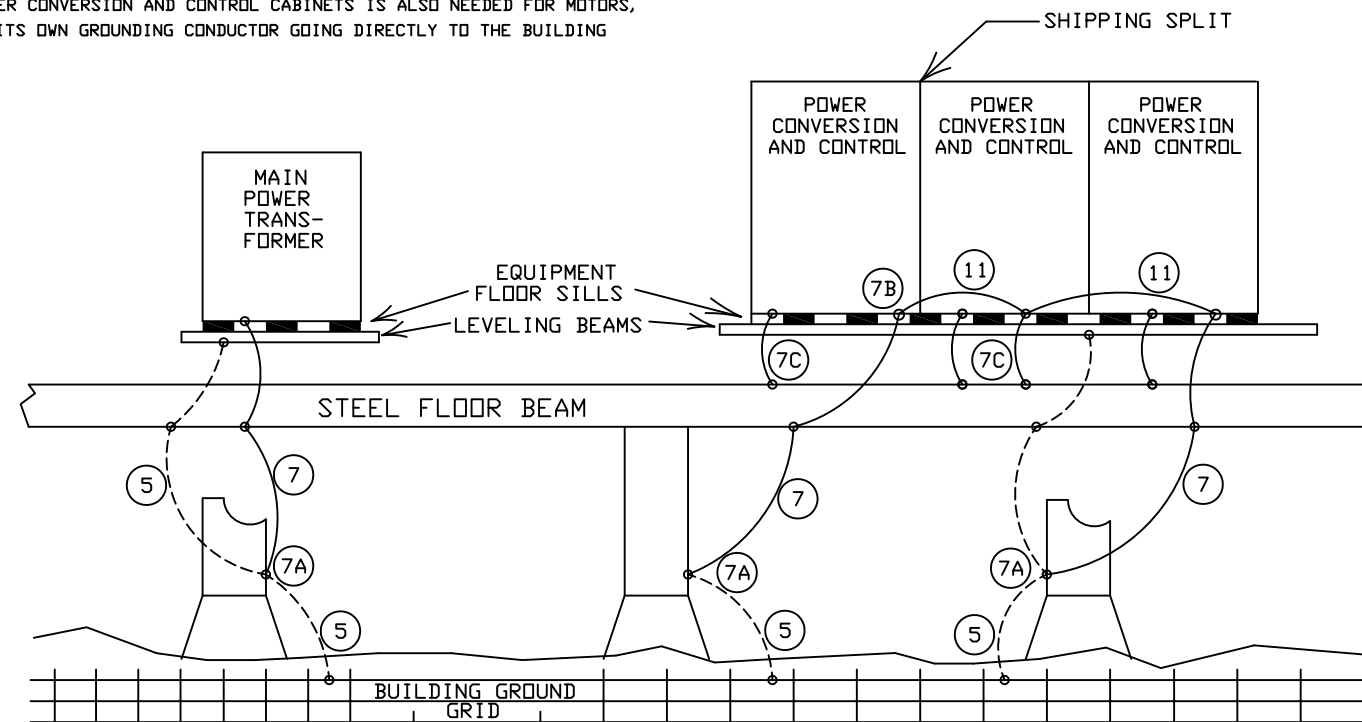
- 1) THOSE GENERALLY REFERRED TO AS EQUIPMENT GROUNDING PRACTICES WHOSE PURPOSES ARE:
 - TO PROTECT AGAINST THE RISK OF ELECTRICAL SHOCK OR BURN.
 - TO PROTECT THE EQUIPMENT FROM FIRE OR OTHER DAMAGE DUE TO GROUND FAULTS OR LIGHTNING STRIKES.
 THESE PRACTICES WOULD TYPICALLY BE FOLLOWED BY THE CONTRACTOR IN COMPLIANCE WITH NEC OR OTHER CODE REQUIREMENTS.
- 2) THOSE PRACTICES WHICH MAKE THE EQUIPMENT IMMUNE TO ELECTRICAL NOISE ORIGINATING WITHIN OR OUTSIDE THE EQUIPMENT. THESE COMPLEMENT THE EQUIPMENT GROUNDING AND LEVEL WIRING PRACTICES IN PROVIDING NOISE IMMUNITY.

EQUIPMENT GROUNDING

- 1) ALL METAL BUILDING STRUCTURES SUCH AS COLUMNS, FLOOR BEAMS, ETC. SHOULD BE GROUNDED BY AN INTERCONNECTING HEAVY GROUND CABLE (5) IN ACCORDANCE WITH RECOMMENDED BUILDING PRACTICES AND LOCAL CODES.
- 2) ALL ELECTRICAL JOINTS AND CONNECTIONS TO THE BUILDING STRUCTURES SHOULD BE BRAZED OR EXOTHERMIC WELDED TO ASSURE THAT THE REQUIRED GOOD ELECTRICAL AND MECHANICAL PROPERTIES DO NOT DETERIORATE WITH THE PASSAGE OF TIME.
- 3) ALL PANELS SHOULD BE GROUNDED AT LEAST ONE POINT USING A HEAVY SAFETY CABLE (7). PANELS GREATER THAN 15 FT LONG SHOULD BE GROUNDED AT BOTH ENDS. THE GROUND CABLE NEEDS TO BE AT LEAST 1/0 AVG FOR MECHANICAL REASONS AND NEED NOT BE GREATER THAN 500 MCM. THIS CABLE IS USUALLY NON-INSULATED.
- 4) THE SAFETY GROUND CABLE (7) SHOULD BE BRAZED OR EXOTHERMIC WELDED (7A) TO A BUILDING STEEL STRUCTURE THAT IS CLOSEST TO THE PANEL, PREFERABLY WITHIN 25 FT.
- 5) THE EQUIPMENT END (7B) SHOULD BE BOLTED OR BRAZED TO A GROUND TERMINATION POINT ON THE PANEL.
- 6) THE EQUIPMENT GROUNDING TERMINAL IS A COPPER GROUND BUS OR STUB BUS BONDED TO THE PANEL ENCLOSURE USING BRAZING OR BOLTING IN SUCH MANNER THAT THE CONDUCTING PATH HAS A RESISTANCE OF 0.1 OHMS OR LESS.
- 7) THE GROUNDING CONDUCTORS MUST BE CAPABLE OF HANDLING ANTICIPATED GROUND FAULT CURRENTS.
- 8) THERE SHOULD BE A JUMPER CABLE (11) ACROSS THE GROUND BUS FLOOR SILL BETWEEN ANY SHIPPING SPLITS AND SIZED THE SAME AS THE SAFETY GROUND UNLESS OTHERWISE SPECIFIED.
- 9) THE PROTECTIVE GROUNDING DESCRIBED ABOVE FOR POWER CONVERSION AND CONTROL CABINETS IS ALSO NEEDED FOR MOTORS, TRANSFORMERS AND REACTORS. EACH OF THESE SHOULD HAVE ITS OWN GROUNDING CONDUCTOR GOING DIRECTLY TO THE BUILDING GROUND GRID.

GROUNDING PROCEDURES NEEDED TO ENSURE ELECTRICAL NOISE IMMUNITY

- 1) LEVELING BEAMS, STEEL MESH, GALVANIZED FLOOR, DECKING, ETC. SHOULD BE INSTALLED PRIOR TO PLACING THE EQUIPMENT. THESE SHOULD BE CONNECTED TO THE BUILDING GROUND SYSTEM USING A BRAZING OR EXOTHERMIC WELDING PROCESS.
- 2) GROUNDING LEVELING BEAMS ARE NOT AN ABSOLUTE NECESSITY FOR SATISFACTORY OPERATION. ON NEW CONSTRUCTION SUCH BEAMS CAN BE PROVIDED WITH LITTLE DIFFICULTY. FOR EXISTING CONSTRUCTION IT USUALLY WILL BE MORE DIFFICULT, IN WHICH CASE THE LEVELING BEAMS MAY BE DISPENSED WITH, PROVIDED OTHER GROUNDED STRUCTURES SUCH AS COLUMNS AND FLOOR BEAMS ARE WITHIN 10 FEET OF THE EQUIPMENT.
- 3) AFTER SETTING THE CONTROL PANELS IN PLACE, THE PERIPHERY OF THE CONTROL PANELS SHOULD BE SPOT WELDED TO THE STEEL CHANNELS APPROXIMATELY EVERY 18 INCHES. THIS CREATES A VERY GOOD HIGH FREQUENCY GROUND PLANE. CARE SHOULD BE TAKEN TO AVOID ELECTRONIC COMPONENT DAMAGE DURING THE WELDING PROCESS BY KEEPING THE WELDED RETURN PATH AS CLOSE AS POSSIBLE TO THE WORK POSITION. THAT IS, THE RETURN PATH SHOULD ALWAYS BE WITHIN 3 FEET OF THE ELECTRODE.
- 4) IF LEVELING BEAMS ARE NOT INSTALLED, A NUMBER OF GROUNDING CABLES (7C) SHOULD BE RUN FROM THE GROUND LUGS PROVIDED ON THE PANEL TO THE NEAREST GROUNDED COLUMN OR FLOOR BEAM, OR WIRE FLOOR MESH, ETC. THIS WILL PROVIDE THE NECESSARY HIGH FREQUENCY GROUND PLANE.



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MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____		DRAWING NUMBER 1808JT03	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE D	CAGE NO _____	ORIG. NO. _____
WT. = _____ LBS.	SHEET 2 of 15		

COMPONENT RATING		
SHEET NUMBER	COMPONENT	MVSD1250R_-80 ~ 1750R_-80
		RATING
5	10LA	3kV
	10ISW1	720A, 5.0kV
	10FU1~3	SEE TABLE A
	10M1	720A, 6.6kV
	10M1A	720A, 6.6kV
	10ACL	5.2mH
	10F4~7	2E, 4.8kV
	10PT1~2	500VA, 2400:120V
	10CPT	SEE TABLE A
	10F8~10	5E, 4.8kV
	10F12~14	SEE TABLE A
	10F15	20A, 600Vac
	6	HCTU,HCTW
11T1		SEE TABLE A
11R11		50k ohm, 115W
GDI		---
7	FUSE	SEE TABLE A
	DIODE	2200V, 540A
	POWER MODULE (U,V,W)	±1800Vdc, 444A
8	15MCB1	15A, 600V
	15V1	480V, 2a2b
	15MS1~4	1.6~2.5A, 480V (set @ 2.3A)
	15MOV1~3	625V, 230J
	15FN1~4	460V, 1.2kW
	15MCB2	240Vac, 20A, 2P
	15F1~2	5A, 600Vac
	PDM	---
	15PS1	120/240:+5,+/-15,24V,80W
	15DS1~3	10A, 600V
VX	25A, 4a4b/2a2b, 120Vac	
9	CTR	---
	GSD	---
	16R1,3	SEE TABLE A
	16R2,4	SEE TABLE A
10	MODBUS	ETHERNET/RTU (RS485)
	IPAD	---
	DISP	G7A
11	XIO	---
	BLR	24Vdc, 4a4b
	FLT,INPC	24Vdc, 2a2b
13	EXT	115V, 4a4b
	VCCT1,2	115V

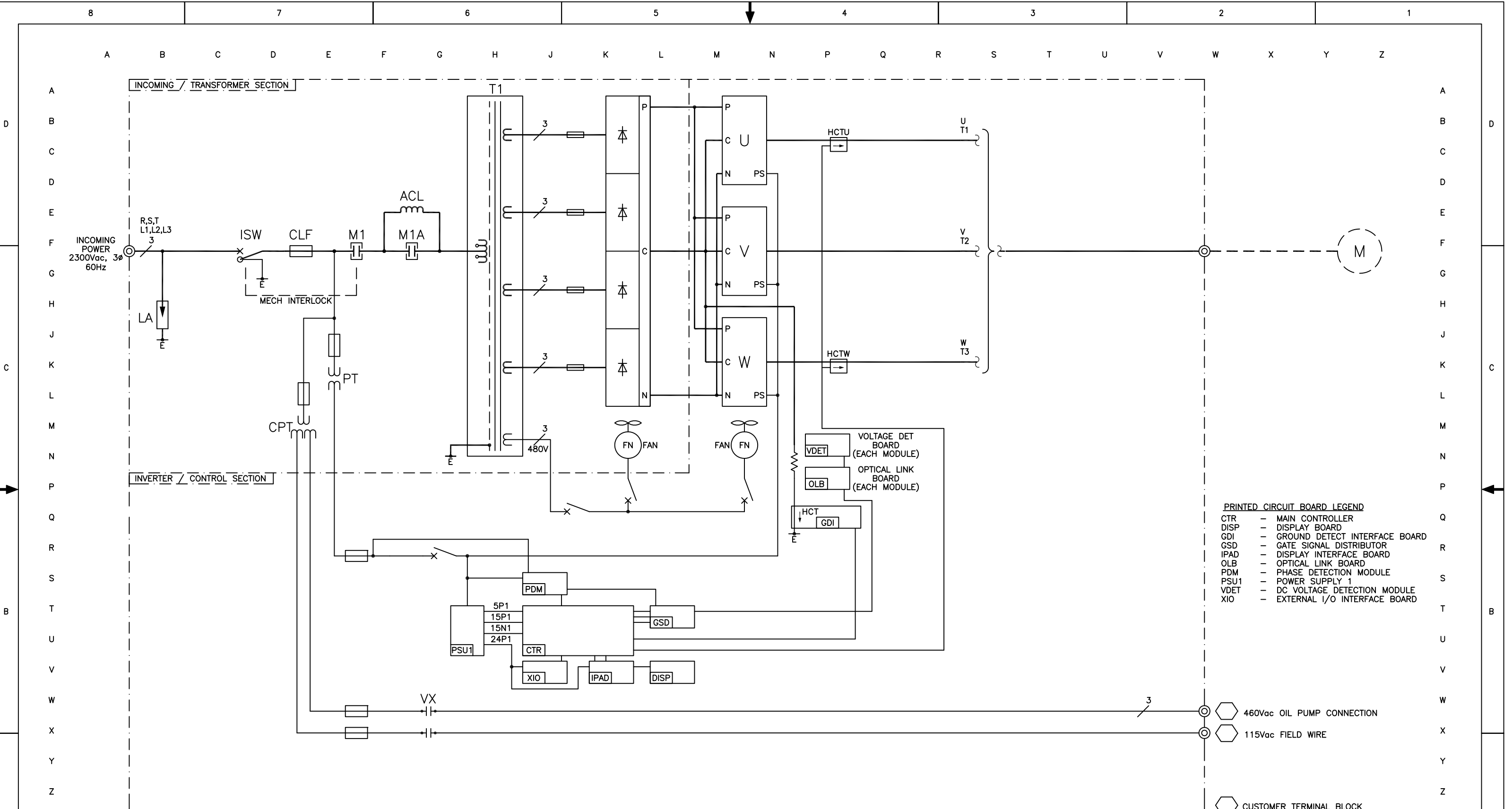
MODEL NUMBER	MOTOR HP	DRIVE FLA	OIL PUMP TYPE	10FU1~3	10CPT	10F12~14	11T1	FUSE	16R1,3	16R2,4
				RATING	RATING	RATING	RATING	RATING	RATING	RATING
MVSD1250RT-80	1250	280	YT	400E, 5.5KV	2400:460V-2KVA,115V-2KVA	5A, 600V	1090kVA,2400V:635V(4)	700V, 500A	11 ohm, 3W, 1%	10 ohm, 3W, 1%
MVSD1250RK-80	1250	280	YK	400E, 5.5KV	2400:460V-3KVA,115V-2KVA	7A, 600V	1090kVA,2400V:635V(4)	700V, 500A	11 ohm, 3W, 1%	10 ohm, 3W, 1%
MVSD1500RT-80	1500	336	YT	450E, 5.5KV	2400:460V-2KVA,115V-2KVA	5A, 600V	1301kVA,2400V:635V(4)	700V, 500A	12 ohm, 3W, 1%	5 ohm, 3W, 1%
MVSD1500RK-80	1500	336	YK	450E, 5.5KV	2400:460V-3KVA,115V-2KVA	7A, 600V	1301kVA,2400V:635V(4)	700V, 500A	12 ohm, 3W, 1%	5 ohm, 3W, 1%
MVSD1750RT-80	1750	392	YT	500E, 5.5KV	2400:460V-2KVA,115V-2KVA	5A, 600V	1513kVA,2400V:635V(4)	700V, 600A	12 ohm, 3W, 1%	3 ohm, 3W, 1%
MVSD1750RK-80	1750	392	YK	500E, 5.5KV	2400:460V-3KVA,115V-2KVA	7A, 600V	1513kVA,2400V:635V(4)	700V, 600A	12 ohm, 3W, 1%	3 ohm, 3W, 1%

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		RATING SHEET, COMPONENTS		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808JT05	
APPR. _____	SCALE _____	WT. = _____	LBS. _____	ORIG. NO. _____	SHEET 3 of 15

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- PRINTED CIRCUIT BOARD LEGEND**
- CTR - MAIN CONTROLLER
 - DISP - DISPLAY BOARD
 - GDI - GROUND DETECT INTERFACE BOARD
 - GSD - GATE SIGNAL DISTRIBUTOR
 - IPAD - DISPLAY INTERFACE BOARD
 - OLB - OPTICAL LINK BOARD
 - PDM - PHASE DETECTION MODULE
 - PSU1 - POWER SUPPLY 1
 - VDET - DC VOLTAGE DETECTION MODULE
 - XIO - EXTERNAL I/O INTERFACE BOARD

- ⊗ 460Vac OIL PUMP CONNECTION
- ⊗ 115Vac FIELD WIRE
- ⊗ CUSTOMER TERMINAL BLOCK

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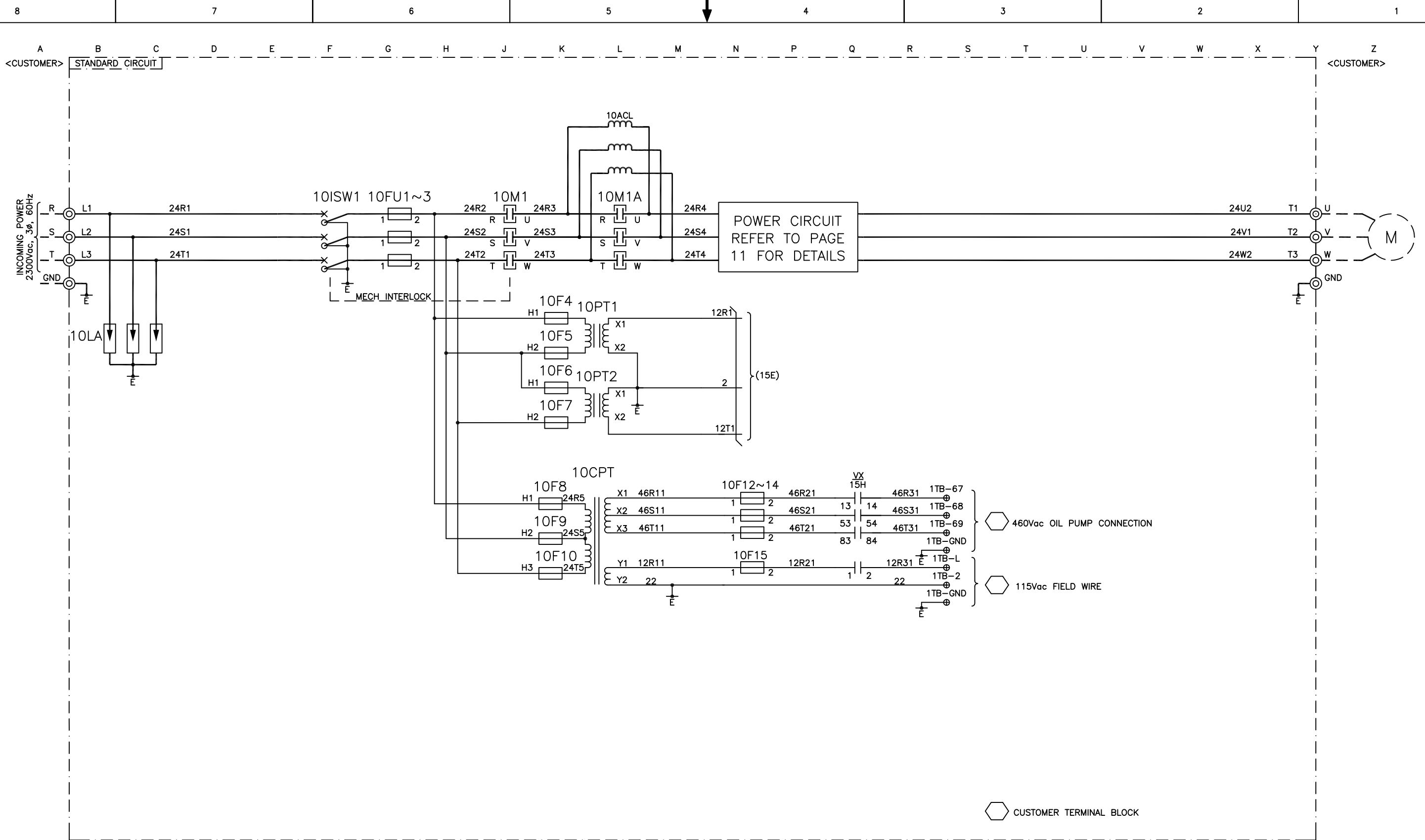
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DIMENSIONS ARE IN INCHES
DO NOT SCALE
TOLERANCES PER ENG. STD. M-282
WELDING PER ENG. STD. M-30
REF. DWG.

ONE-LINE DIAGRAM

MATERIAL TYPE _____ ENG. STD. _____
PART NO. _____
CUT SIZE _____

DR. _____ DATE _____ SIZE D CAGE NO. _____ DRAWING NUMBER 1808JT07
APPR. _____ SCALE: _____ WT. = _____ LBS. ORIG. NO. _____ SHEET 4 of 15



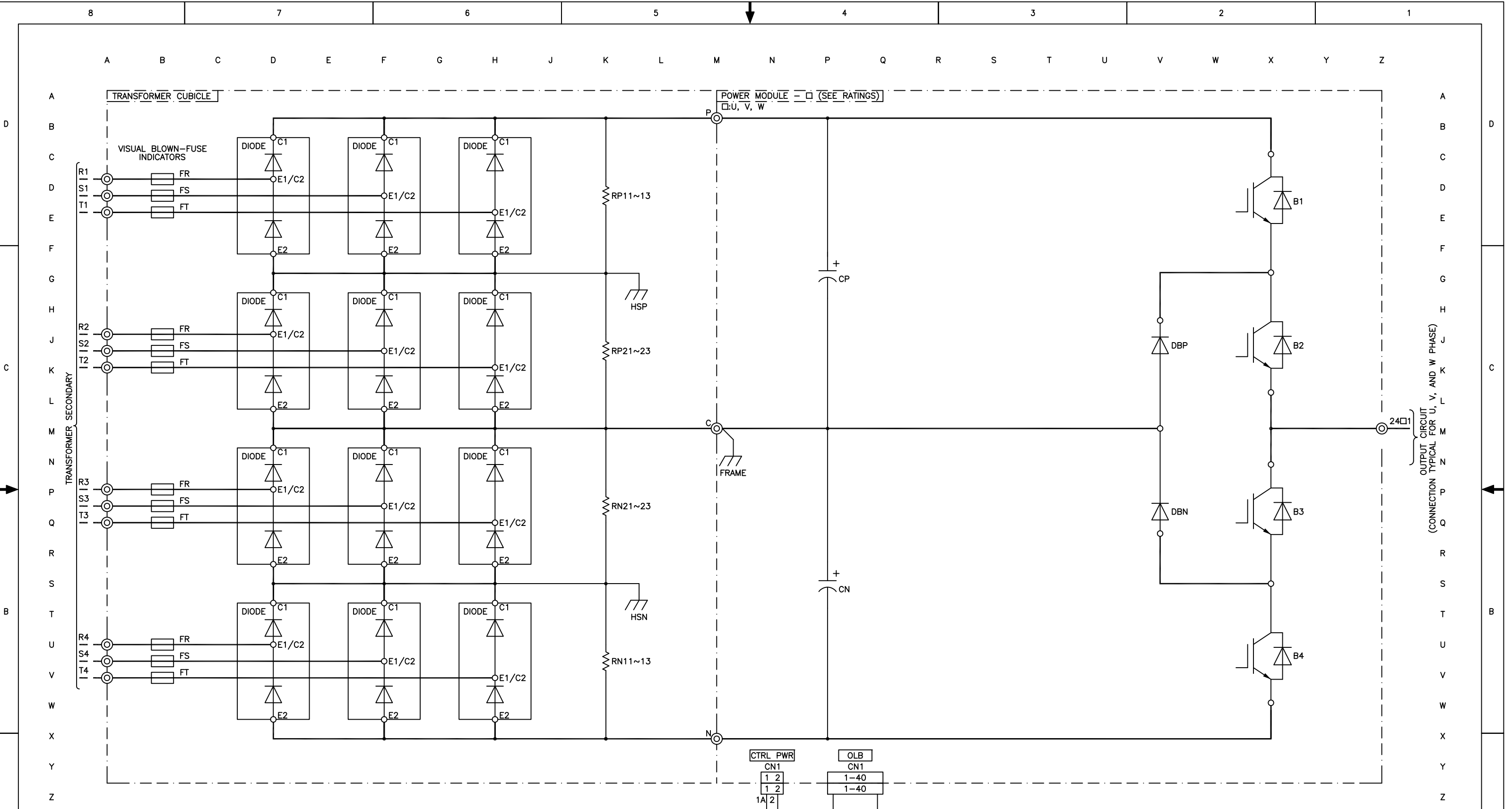
CUSTOMER TERMINAL BLOCK

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		THREE-LINE DIAGRAM		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808JT10	
SCALE: _____		WT. = _____	LBS. _____	ORIG. NO. _____	SHEET 5 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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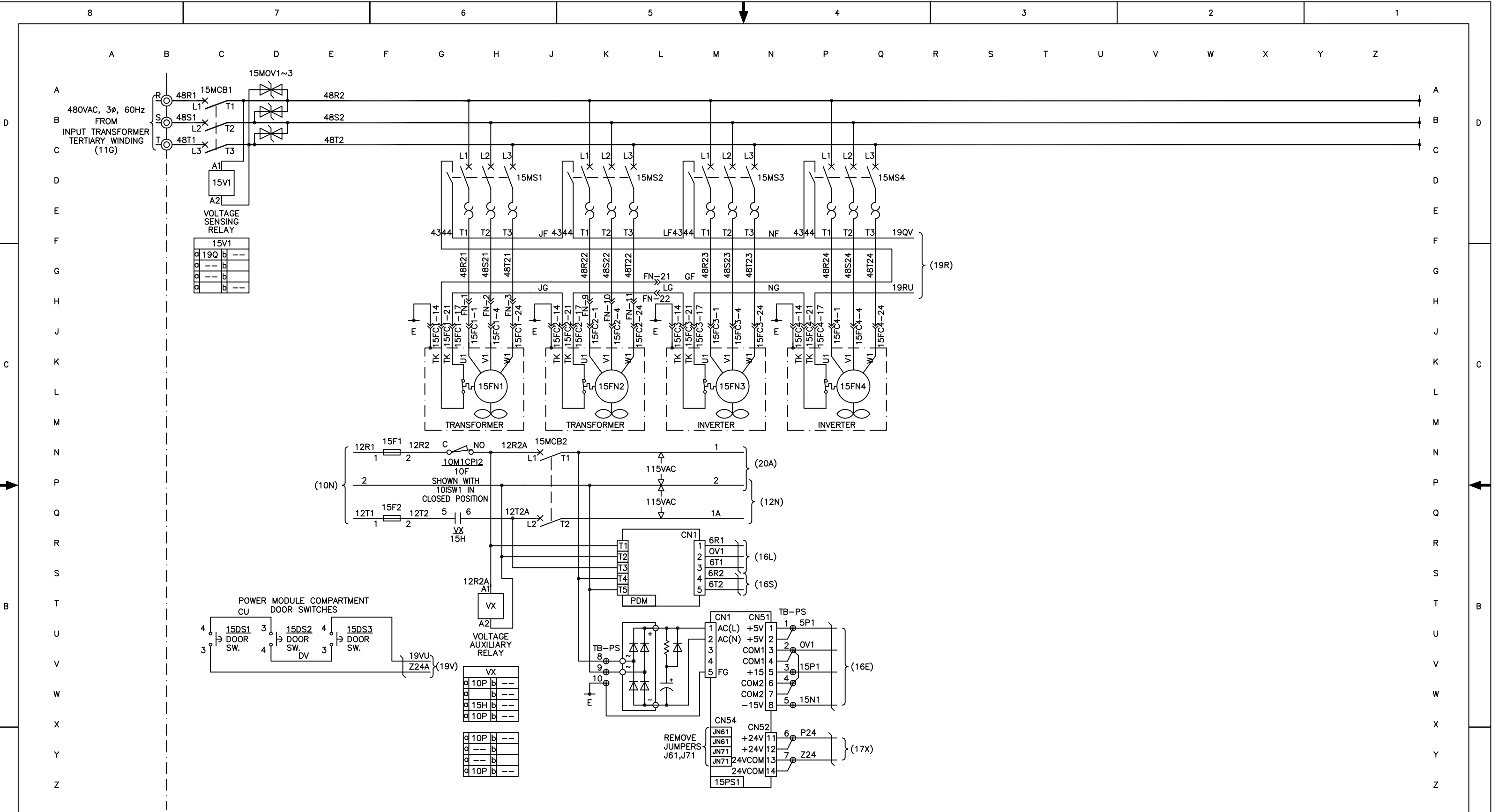
RECTIFIER CKT.

MATERIAL
TYPE _____ ENG. STD. _____
PART NO. _____
CUT SIZE _____

DR. _____	NAME _____	DATE _____	SIZE _____	CAGE NO _____	DRAWING NUMBER
APPR. _____				D	1808JT12
SCALE: _____	WT. = _____ LBS.		ORIG. NO. _____		SHEET 7 of 15

DIMENSIONS ARE IN INCHES
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WELDING PER ENG. STD. M-30
REF. DWG.

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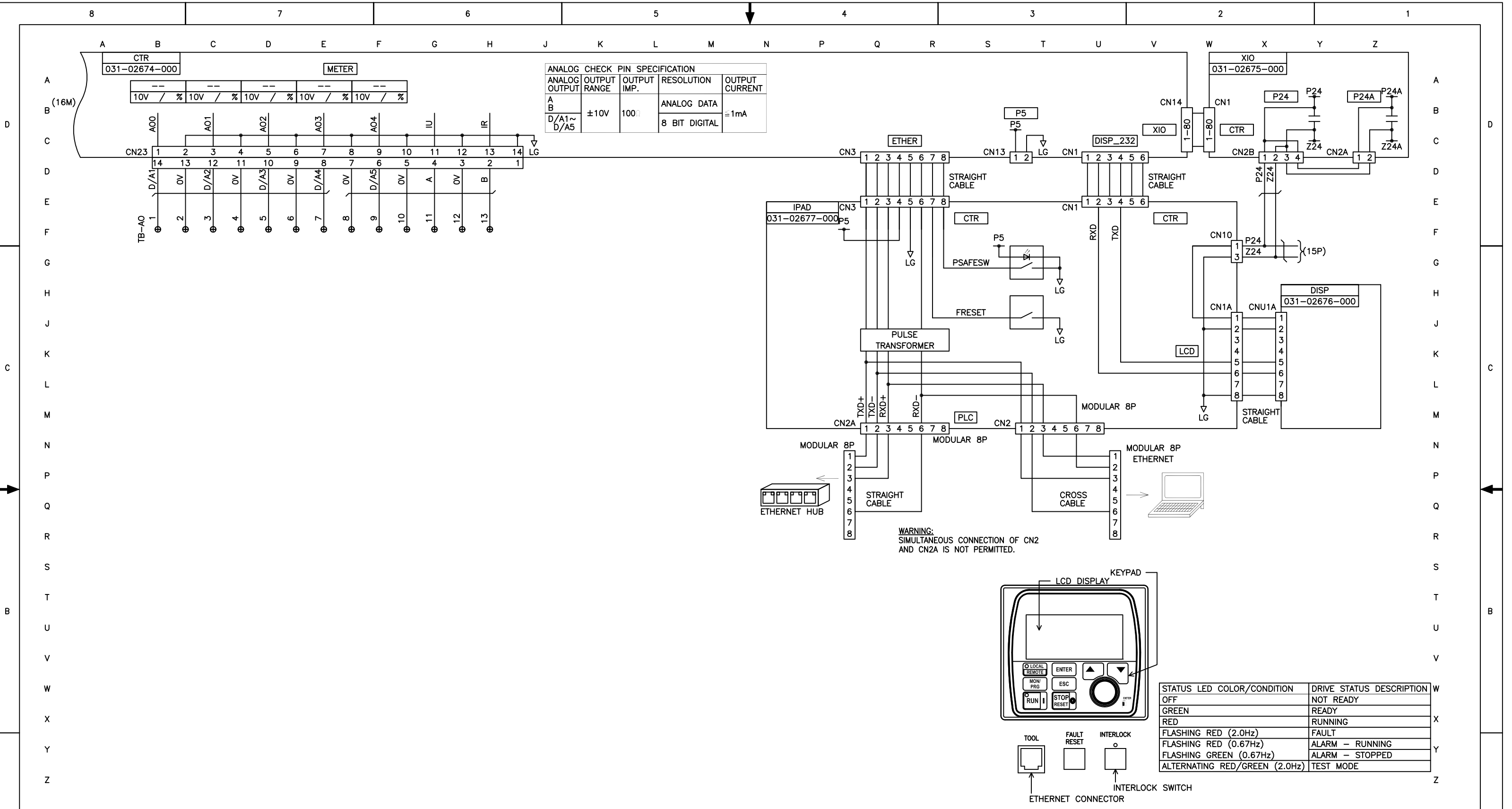


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DR. _____ APPR. _____ SCALE: _____		D	CAGE NO	DRAWING NUMBER 1808JT15	
WT. = _____		LBS.	ORIG. NO.	SHEET 8 of 15	

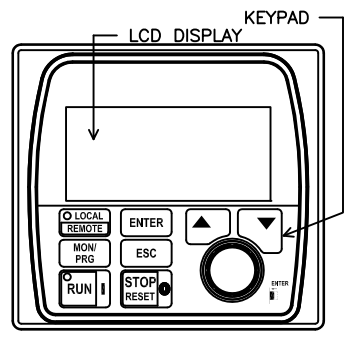
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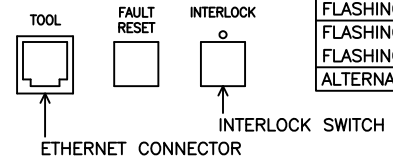


ANALOG CHECK PIN SPECIFICATION				
ANALOG OUTPUT	OUTPUT RANGE	OUTPUT IMP.	RESOLUTION	OUTPUT CURRENT
A	±10V	100Ω	ANALOG DATA	±1mA
B			8 BIT DIGITAL	
D/A1~D/A5				

WARNING:
SIMULTANEOUS CONNECTION OF CN2 AND CN2A IS NOT PERMITTED.



STATUS LED COLOR/CONDITION	DRIVE STATUS DESCRIPTION
OFF	NOT READY
GREEN	READY
RED	RUNNING
FLASHING RED (2.0Hz)	FAULT
FLASHING RED (0.67Hz)	ALARM - RUNNING
FLASHING GREEN (0.67Hz)	ALARM - STOPPED
ALTERNATING RED/GREEN (2.0Hz)	TEST MODE



REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
13					
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REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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PCB (2)
INTERCONNECTION

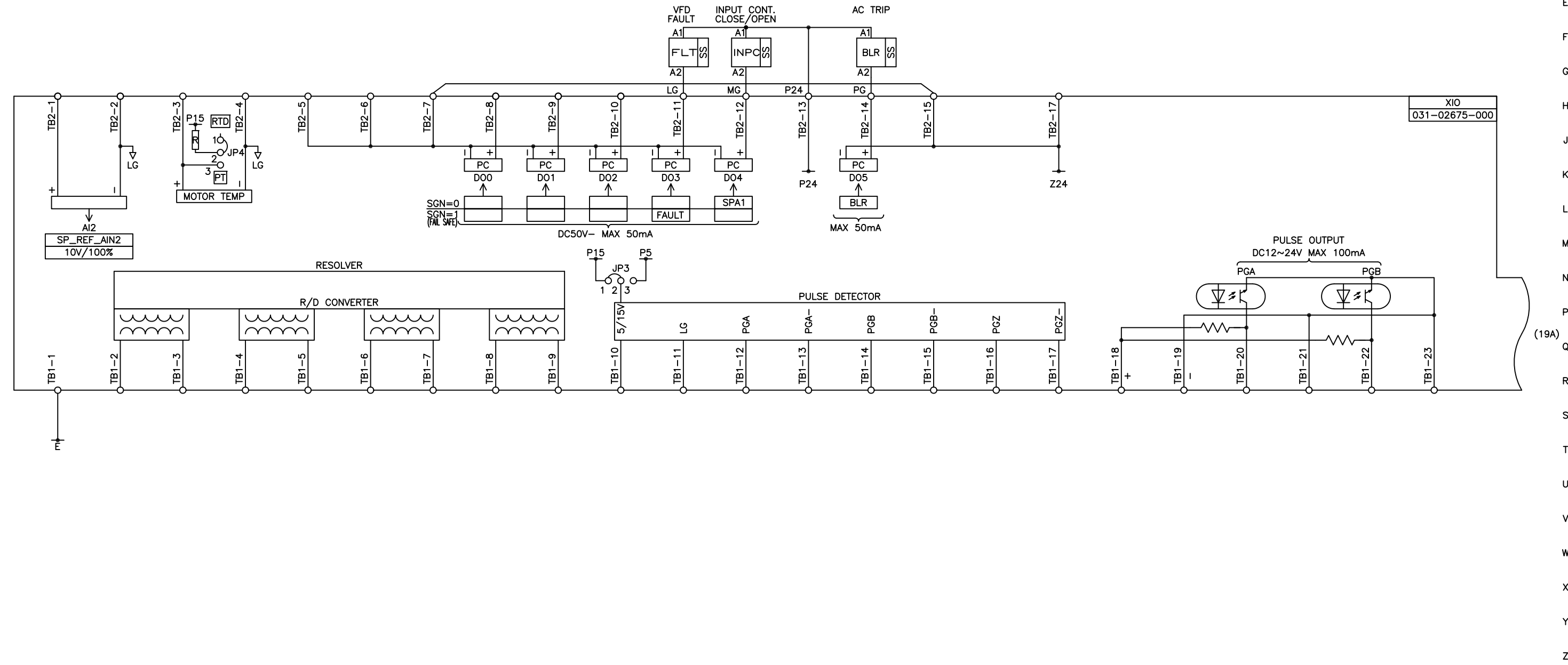
MATERIAL
TYPE _____ ENG. STD. _____
PART NO. _____
CUT SIZE _____

NAME	DATE	SIZE	CAGE NO	DRAWING NUMBER
DR. APPR. SCALE:		D		1808JT17

WT. = _____ LBS. ORIG. NO. _____ SHEET 10 of 15

XIO JUMPER SETTINGS			
JUMPER	EXPLANATION	SILKSCREEN	SETTING
JP3	Pulse Generator (PG) power supply level selection. "P15" = +15VDC power supply "P5" = +5VDC power supply	P15	1-2
		P5	2-3
JP4	Motor temperature sensor type selection. External transducer required when using 100 ohm sensor. "PT" = 1k ohm platinum motor temperature sensor "RTD" = 100 ohm platinum motor temperature sensor	PT	2-3
		RTD	1-2

FLT		INPC		BLR			
a	20Y	b	--	a	20D	b	--
a	--	b	--	a	20D	b	--
a	--	b	--	a	20D	b	--
a	b	--	--	a	b	--	--



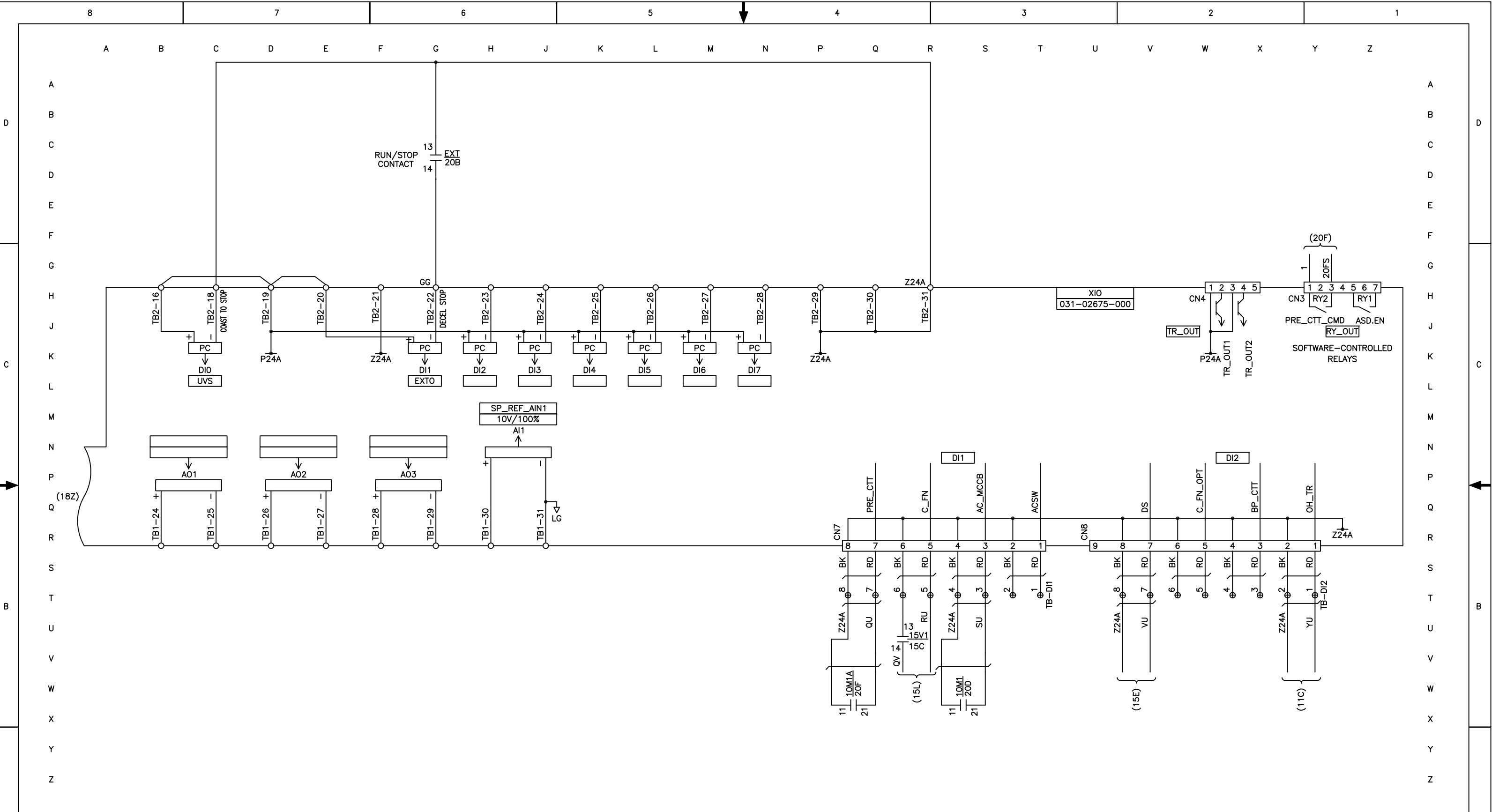
XIO
031-02675-000

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DR. _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808JT18	
APPR. _____	SCALE _____	WT. = _____	LBS. _____	ORIG. NO. _____	SHEET 11 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1						8						15					
0	07/19/06	FIRST ISSUE				7						14					

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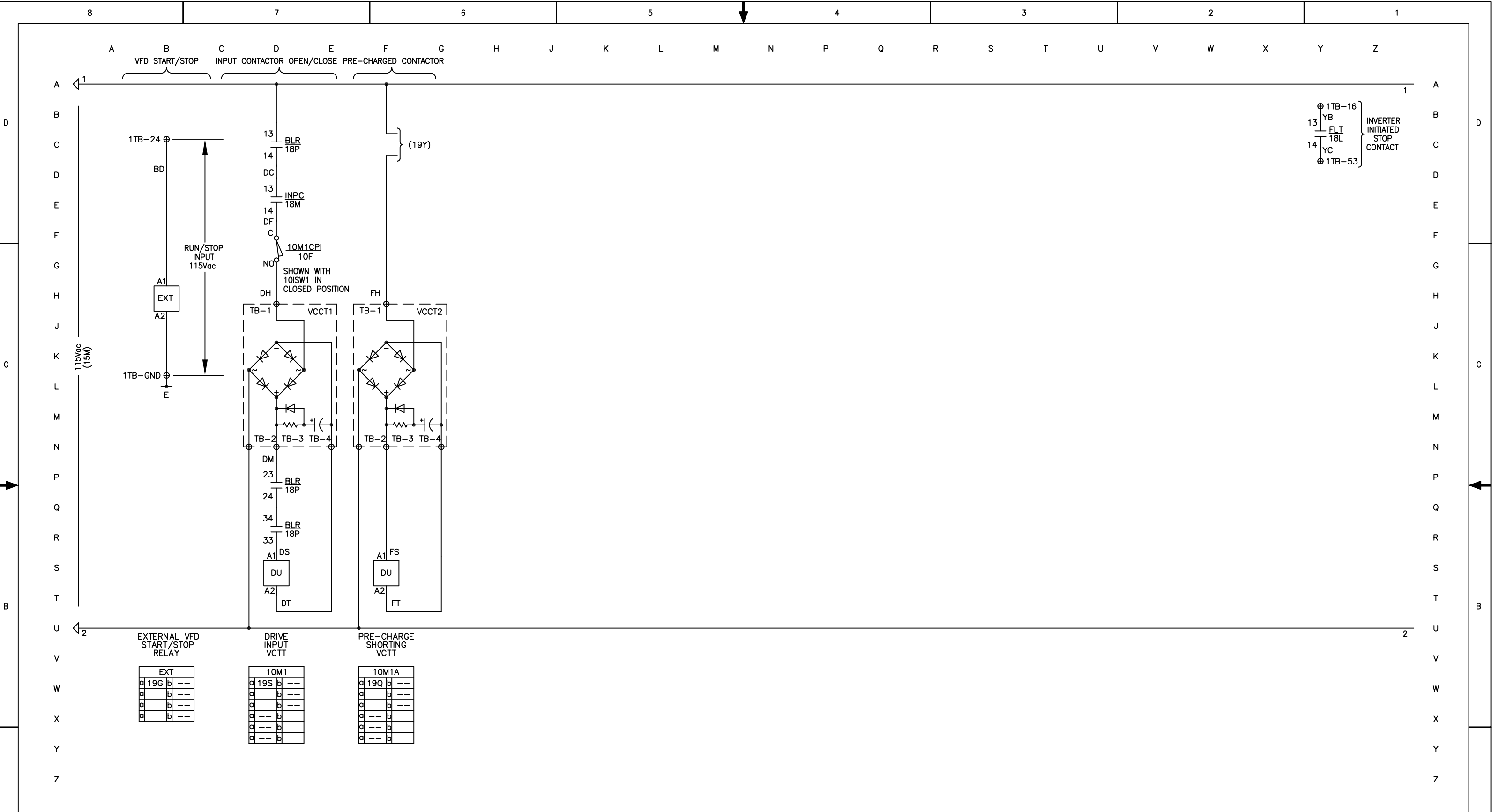
YORK INTERNATIONAL CORPORATION YORK, PA . 17405														
EXTERNAL I/O (2)														
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.														
MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____														
DR. _____ APPR. _____ SCALE: _____			NAME _____ DATE _____			SIZE D			CAGE NO _____			DRAWING NUMBER 1808JT19		
WT. = _____			LBS. _____			ORIG. NO. _____			SHEET 12 of 15					

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6					
5					
4					
3					
2					
1					
0	07/19/06	FIRST ISSUE		OB	AL

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
13					
12					
11					
10					
9					
8					
7					

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
20					
19					
18					
17					
16					
15					
14					

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EXTERNAL VFD START/STOP RELAY

EXT
a 19G b ---
o --- b ---
o --- b ---
o --- b ---
o --- b ---

DRIVE INPUT VCTT

10M1
a 19S b ---
o --- b ---
o --- b ---
o --- b ---
o --- b ---

PRE-CHARGE SHORTING VCTT

10M1A
a 19Q b ---
o --- b ---
o --- b ---
o --- b ---
o --- b ---

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
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3						10						17					
2						9						16					
1						8						15					
0	07/19/06	FIRST ISSUE				7						14					

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DIMENSIONS ARE IN INCHES
DO NOT SCALE
TOLERANCES PER ENG. STD. M-282
WELDING PER ENG. STD. M-30
REF. DWG.

CONTROL CIRCUIT

MATERIAL
TYPE _____ ENG. STD. _____
PART NO. _____
CUT SIZE _____

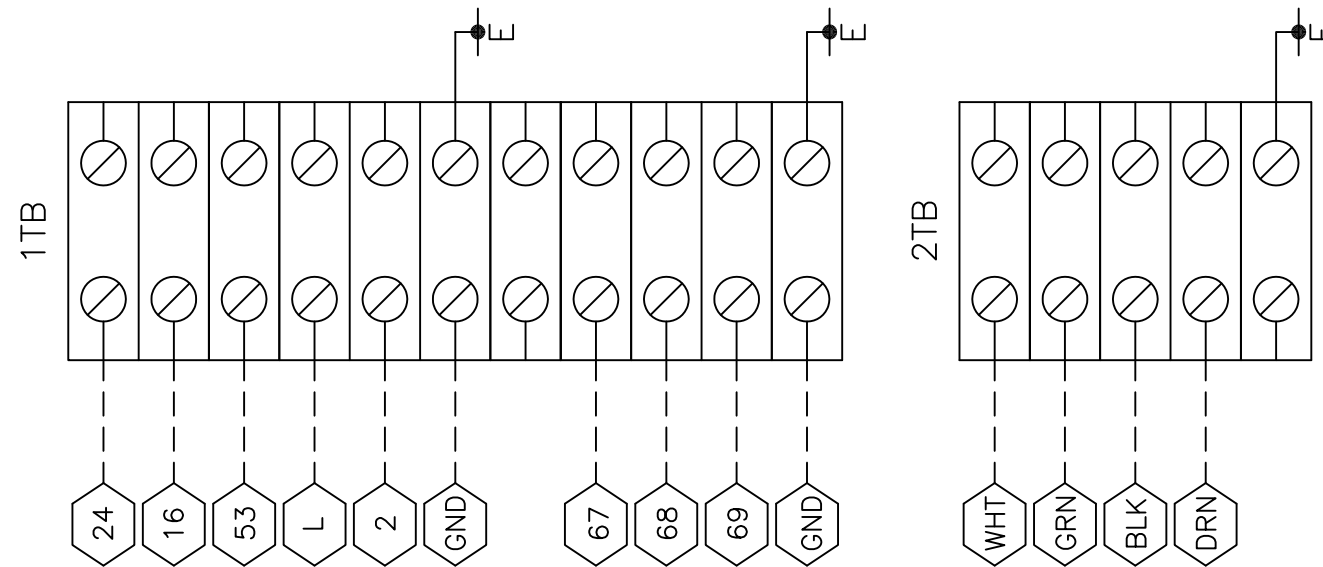
NAME _____ DATE _____ SIZE **D** CAGE NO _____ DRAWING NUMBER **1808JT20**

DR. _____
APPR. _____
SCALE: _____

WT. = _____ LBS. ORIG. NO. _____ SHEET **13 of 15**

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CHILLER SYSTEM INTERFACE



CUSTOMER TERMINAL BLOCK

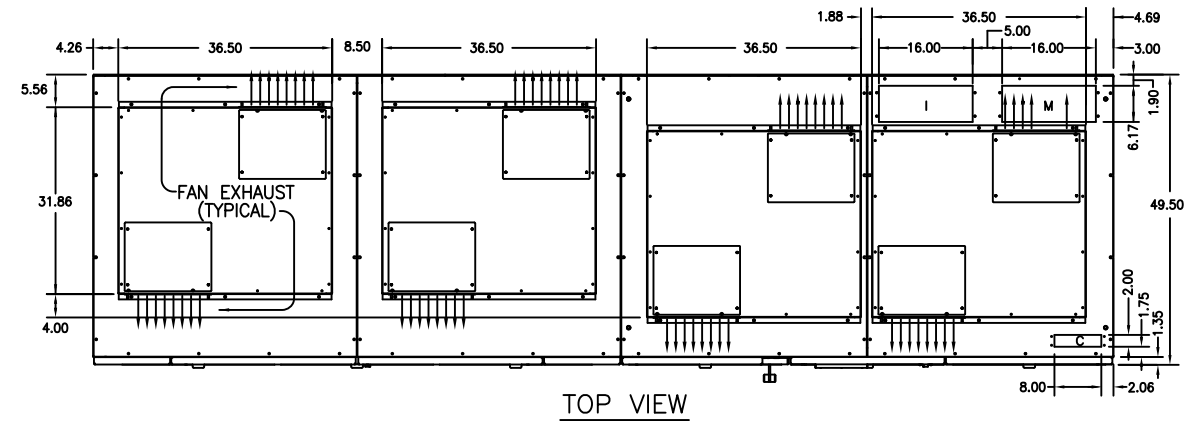
YORK INTERNATIONAL CORPORATION YORK, PA . 17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		CHILLER SYSTEM TERMINAL CONNECTIONS	
MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____		DRAWING NUMBER 1808JT28	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE D	CAGE NO _____ ORIG. NO. _____	WT. = _____ LBS. SHEET 14 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1	02/05/08	REMOVED 2TB JUMPER			OB AL	8						15					
0	07/19/06	FIRST ISSUE			OB AL	7						14					

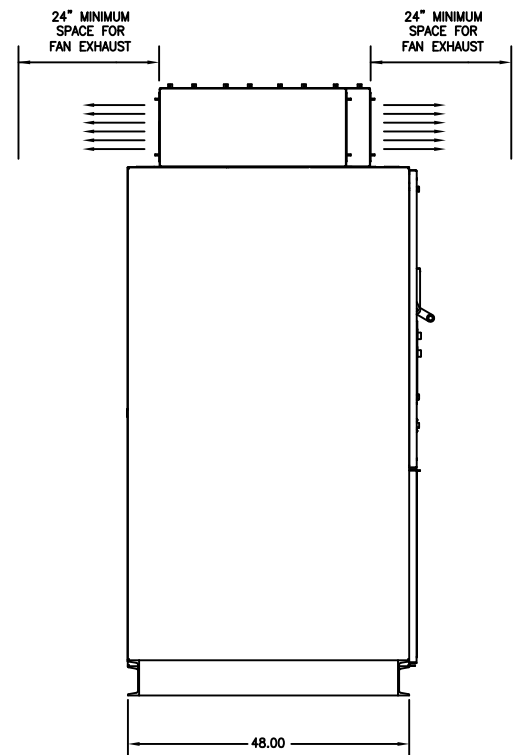
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CABLE TERMINATIONS			
ENTRY	INCOMING CABLES	MOTOR LEADS	CONTROL WIRE
TOP	I	M	C
BOTTOM	I	M	C

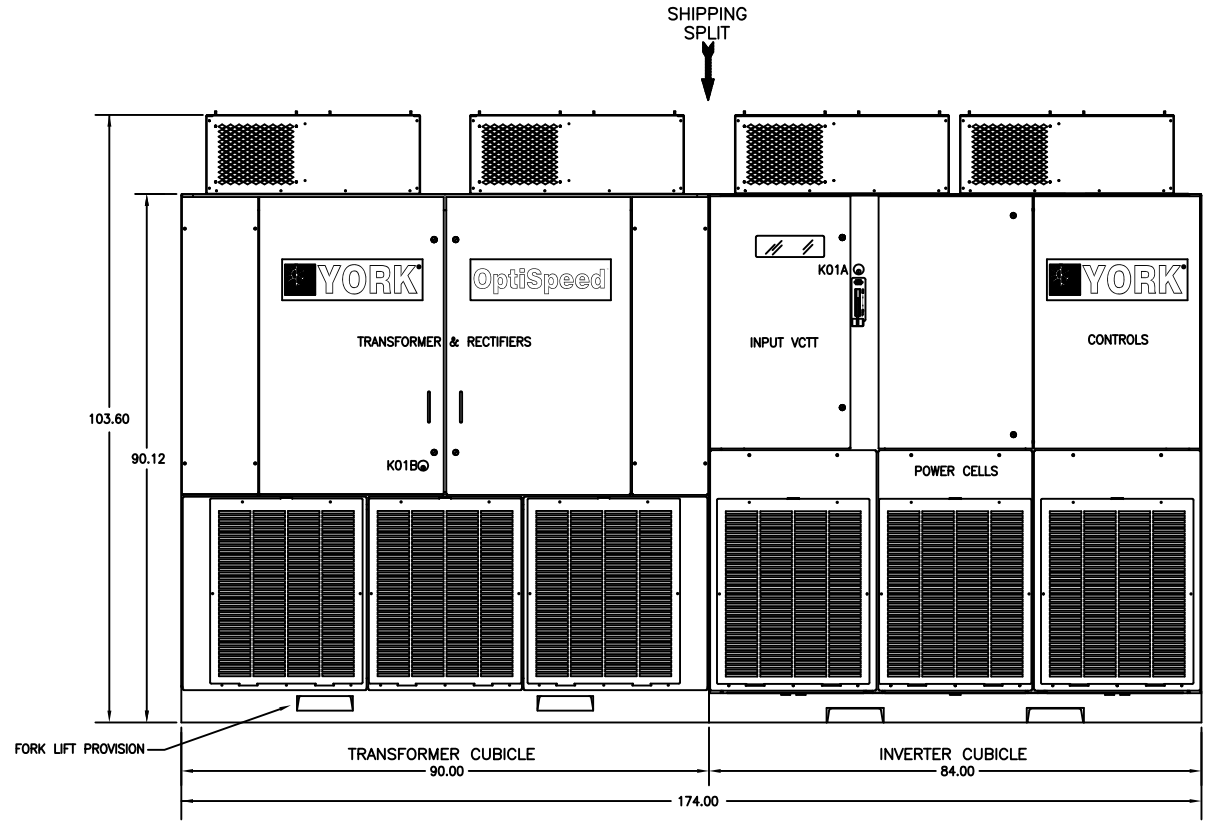
INCOMING TERMINATIONS USE NEMA 4-HOLE PATTERN
MOTOR TERMINATIONS USE NEMA 4-HOLE PATTERN



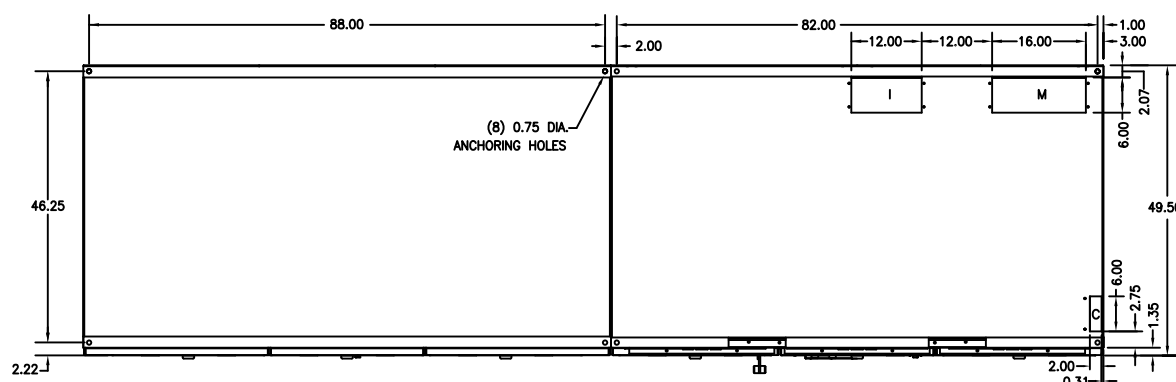
TOP VIEW



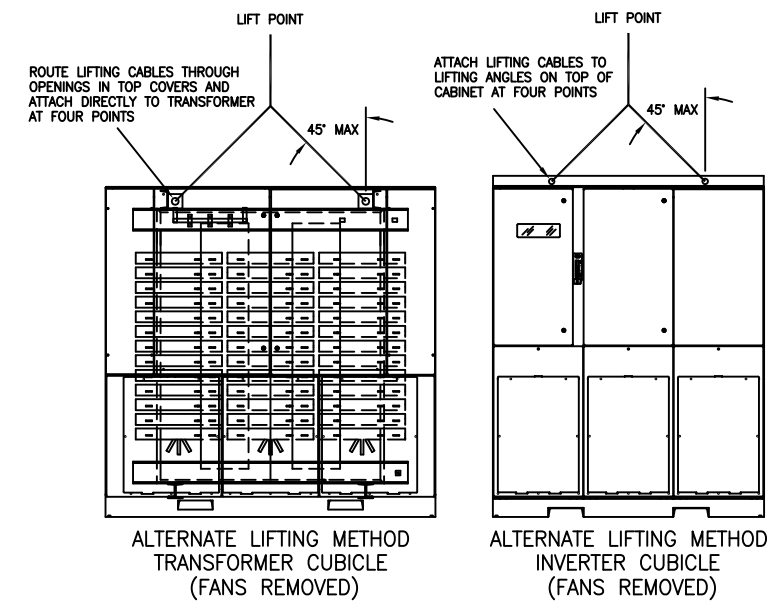
LH VIEW



FRONT VIEW



FLOOR PLAN VIEW



ALTERNATE LIFTING METHOD TRANSFORMER CUBICLE (FANS REMOVED)

ALTERNATE LIFTING METHOD INVERTER CUBICLE (FANS REMOVED)

- NOTES**
- ENCLOSURE TYPE: NEMA 1 W/GASKETED DOORS
 - ALL WEIGHTS ARE APPROXIMATE IN LBS
 - ALL DIMS ARE IN INCHES
 - POWER CELLS NEED TO BE REMOVED FOR ACCESS

	1250HP	1500HP	1750HP
TRANSFORMER CUBICLE	8,800 lbs	9,500 lbs	10,000 lbs
INVERTER CUBICLE	4,500 lbs	4,500 lbs	4,500 lbs

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		OUTLINE ENCLOSURE		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808JT30	
APPR. _____	SCALE _____	WT. = _____ LBS.	ORIG. NO. _____	SHEET 15 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
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