

MVVSD2250R_-88
 MVVSD2500R_-88

└─ T = YT UNITS
 └─ K = YK UNITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
00	I808N300	7	MEDIUM VOLTAGE FLOOR MOUNT VFD
01	---	--	----
02	---	--	----
03	I808N303	0	GROUNDING PROCEDURE
04	---	--	----
05	I808N305	3	RATING SHEET
06	---	--	----
07	I808N307	2	ONE-LINE DIAGRAM
08	---	--	----
09	---	--	----
10	I808N310	2	THREE-LINE DIAGRAM
11	I808N311	2	MAIN CIRCUIT
12	I808N312	0	RECTIFIER CIRCUIT
13	---	--	----
14	---	--	----
15	I808N315	2	CONTROL POWER AND FAN CIRCUITS

NO	DRAWING NO	REV	DRAWING DESCRIPTION
16	I808N316	3	PCB INTERCONNECTION (1)
17	I808N317	0	PCB INTERCONNECTION (2)
18	I808N318	1	EXTERNAL I/O (1)
19	I808N319	1	EXTERNAL I/O (2)
20	I808N320	3	CONTROL CIRCUIT
21	---	--	----
22	---	--	----
23	---	--	----
24	---	--	----
25	---	--	----
26	---	--	----
27	---	--	----
28	I808N328	1	CHILLER SYSTEM TERMINAL CONNECTIONS
29	---	--	----
30	I808N330	3	ENCLOSURE OUTLINE
31	---	--	----

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6	10/25/16	SHEET 16		JAT	AL	13						20					
5	12/08/14	UPGRADE TO ACE FORMAT		JO	AL	12						19					
4	09/18/14	SHT 5, 20		BN	AL	11						18					
3	09/09/13	REVISED SHEETS 5,7,11		JO	AL	10						17					
2	07/22/10	REVISED		XZ	AL	9						16					
1	10/20/09	REVISED SHEET 5,15,16		XZ	AL	8						15					
0	06/17/09	FIRST ISSUE		XZ	AL	7	05/12/17	REV. SHT.#10,20,28&30		JAT	AL	14					

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YORK INTERNATIONAL CORPORATION YORK, PA .17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		MEDIUM VOLTAGE VFD FLOOR MOUNT FRAME 2 13800V	
DR. NAME _____ DATE _____		SIZE D	CAGE NO _____
APPR. _____		DRAWING NUMBER 1808N300	
SCALE: _____		WT. = _____ LBS.	ORIG. NO. _____ SHEET 1 of 15

STANDARD PANEL GROUNDING PROCEDURES
TO BE FOLLOWED AT INSTALLATION

SCOPE

THIS DRAWING WILL DOCUMENT PROCEDURES WHICH ARE TO BE FOLLOWED BY CUSTOMER'S CONTRACTOR WHEN INSTALLING INDUSTRIAL DRIVE AND MOTOR SYSTEMS

IN ORDER TO UNDERSTAND THE REASONS FOR MANY OF THE PRACTICES THAT ARE RECOMMENDED, IT IS HELPFUL TO SEGREGATE THESE PRACTICES INTO TWO CATEGORIES AS FOLLOWS:

1) THOSE GENERALLY REFERRED TO AS EQUIPMENT GROUNDING PRACTICES WHOSE PURPOSES ARE:

- TO PROTECT AGAINST THE RISK OF ELECTRICAL SHOCK OR BURN.
- TO PROTECT THE EQUIPMENT FROM FIRE OR OTHER DAMAGE DUE TO GROUND FAULTS OR LIGHTNING STRIKES.

THESE PRACTICES WOULD TYPICALLY BE FOLLOWED BY THE CONTRACTOR IN COMPLIANCE WITH NEC OR OTHER CODE REQUIREMENTS.

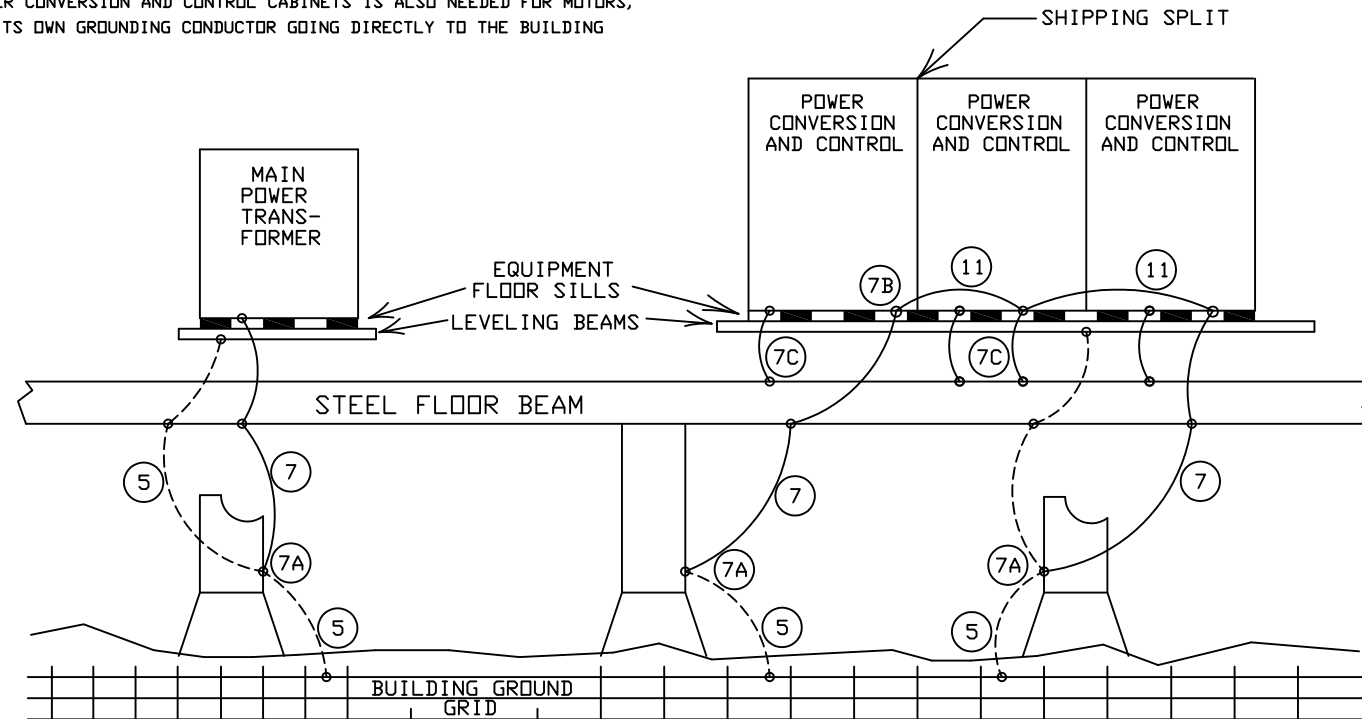
2) THOSE PRACTICES WHICH MAKE THE EQUIPMENT IMMUNE TO ELECTRICAL NOISE ORIGINATING WITHIN OR OUTSIDE THE EQUIPMENT. THESE COMPLEMENT THE EQUIPMENT GROUNDING AND LEVEL WIRING PRACTICES IN PROVIDING NOISE IMMUNITY.

EQUIPMENT GROUNDING

- 1) ALL METAL BUILDING STRUCTURES SUCH AS COLUMNS, FLOOR BEAMS, ETC. SHOULD BE GROUNDED BY AN INTERCONNECTING HEAVY GROUND CABLE (5) IN ACCORDANCE WITH RECOMMENDED BUILDING PRACTICES AND LOCAL CODES.
- 2) ALL ELECTRICAL JOINTS AND CONNECTIONS TO THE BUILDING STRUCTURES SHOULD BE BRAZED OR EXOTHERMIC WELDED TO ASSURE THAT THE REQUIRED GOOD ELECTRICAL AND MECHANICAL PROPERTIES DO NOT DETERIORATE WITH THE PASSAGE OF TIME.
- 3) ALL PANELS SHOULD BE GROUNDED AT LEAST ONE POINT USING A HEAVY SAFETY CABLE (7). PANELS GREATER THAN 15 FT LONG SHOULD BE GROUNDED AT BOTH ENDS. THE GROUND CABLE NEEDS TO BE AT LEAST 1/0 AWG FOR MECHANICAL REASONS AND NEED NOT BE GREATER THAN 500 MCM. THIS CABLE IS USUALLY NON-INSULATED.
- 4) THE SAFETY GROUND CABLE (7) SHOULD BE BRAZED OR EXOTHERMIC WELDED (7A) TO A BUILDING STEEL STRUCTURE THAT IS CLOSEST TO THE PANEL, PREFERABLY WITHIN 25 FT.
- 5) THE EQUIPMENT END (7B) SHOULD BE BOLTED OR BRAZED TO A GROUND TERMINATION POINT ON THE PANEL.
- 6) THE EQUIPMENT GROUNDING TERMINAL IS A COPPER GROUND BUS OR STUB BUS BONDED TO THE PANEL ENCLOSURE USING BRAZING OR BOLTING IN SUCH MANNER THAT THE CONDUCTING PATH HAS A RESISTANCE OF 0.1 OHMS OR LESS.
- 7) THE GROUNDING CONDUCTORS MUST BE CAPABLE OF HANDLING ANTICIPATED GROUND FAULT CURRENTS.
- 8) THERE SHOULD BE A JUMPER CABLE (11) ACROSS THE GROUND BUS FLOOR SILL BETWEEN ANY SHIPPING SPLITS AND SIZED THE SAME AS THE SAFETY GROUND UNLESS OTHERWISE SPECIFIED.
- 9) THE PROTECTIVE GROUNDING DESCRIBED ABOVE FOR POWER CONVERSION AND CONTROL CABINETS IS ALSO NEEDED FOR MOTORS, TRANSFORMERS AND REACTORS. EACH OF THESE SHOULD HAVE ITS OWN GROUNDING CONDUCTOR GOING DIRECTLY TO THE BUILDING GROUND GRID.

GROUNDING PROCEDURES NEEDED TO ENSURE ELECTRICAL NOISE IMMUNITY

- 1) LEVELING BEAMS, STEEL MESH, GALVANIZED FLOOR, DECKING, ETC. SHOULD BE INSTALLED PRIOR TO PLACING THE EQUIPMENT. THESE SHOULD BE CONNECTED TO THE BUILDING GROUND SYSTEM USING A BRAZING OR EXOTHERMIC WELDING PROCESS.
- 2) GROUNDING LEVELING BEAMS ARE NOT AN ABSOLUTE NECESSITY FOR SATISFACTORY OPERATION. ON NEW CONSTRUCTION SUCH BEAMS CAN BE PROVIDED WITH LITTLE DIFFICULTY. FOR EXISTING CONSTRUCTION IT USUALLY WILL BE MORE DIFFICULT, IN WHICH CASE THE LEVELING BEAMS MAY BE DISPENSED WITH, PROVIDED OTHER GROUNDED STRUCTURES SUCH AS COLUMNS AND FLOOR BEAMS ARE WITHIN 10 FEET OF THE EQUIPMENT.
- 3) AFTER SETTING THE CONTROL PANELS IN PLACE, THE PERIPHERY OF THE CONTROL PANELS SHOULD BE SPOT WELDED TO THE STEEL CHANNELS APPROXIMATELY EVERY 18 INCHES. THIS CREATES A VERY GOOD HIGH FREQUENCY GROUND PLANE. CARE SHOULD BE TAKEN TO AVOID ELECTRONIC COMPONENT DAMAGE DURING THE WELDING PROCESS BY KEEPING THE WELDED RETURN PATH AS CLOSE AS POSSIBLE TO THE WORK POSITION. THAT IS, THE RETURN PATH SHOULD ALWAYS BE WITHIN 3 FEET OF THE ELECTRODE.
- 4) IF LEVELING BEAMS ARE NOT INSTALLED, A NUMBER OF GROUNDING CABLES (7C) SHOULD BE RUN FROM THE GROUND LUGS PROVIDED ON THE PANEL TO THE NEAREST GROUNDED COLUMN OR FLOOR BEAM, OR WIRE FLOOR MESH, ETC. THIS WILL PROVIDE THE NECESSARY HIGH FREQUENCY GROUND PLANE.



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6						13						20					
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3						10						17					
2						9						16					
1						8						15					
0	04/11/14	FIRST ISSUE		JO	AL	7						14					

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		GROUNDING PROCEDURE	
MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____		DRAWING NUMBER 1808N303	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____ SIZE D	CAGE NO. _____	ORIG. NO. _____
WT. = _____ LBS.	SHEET 2 of 15		

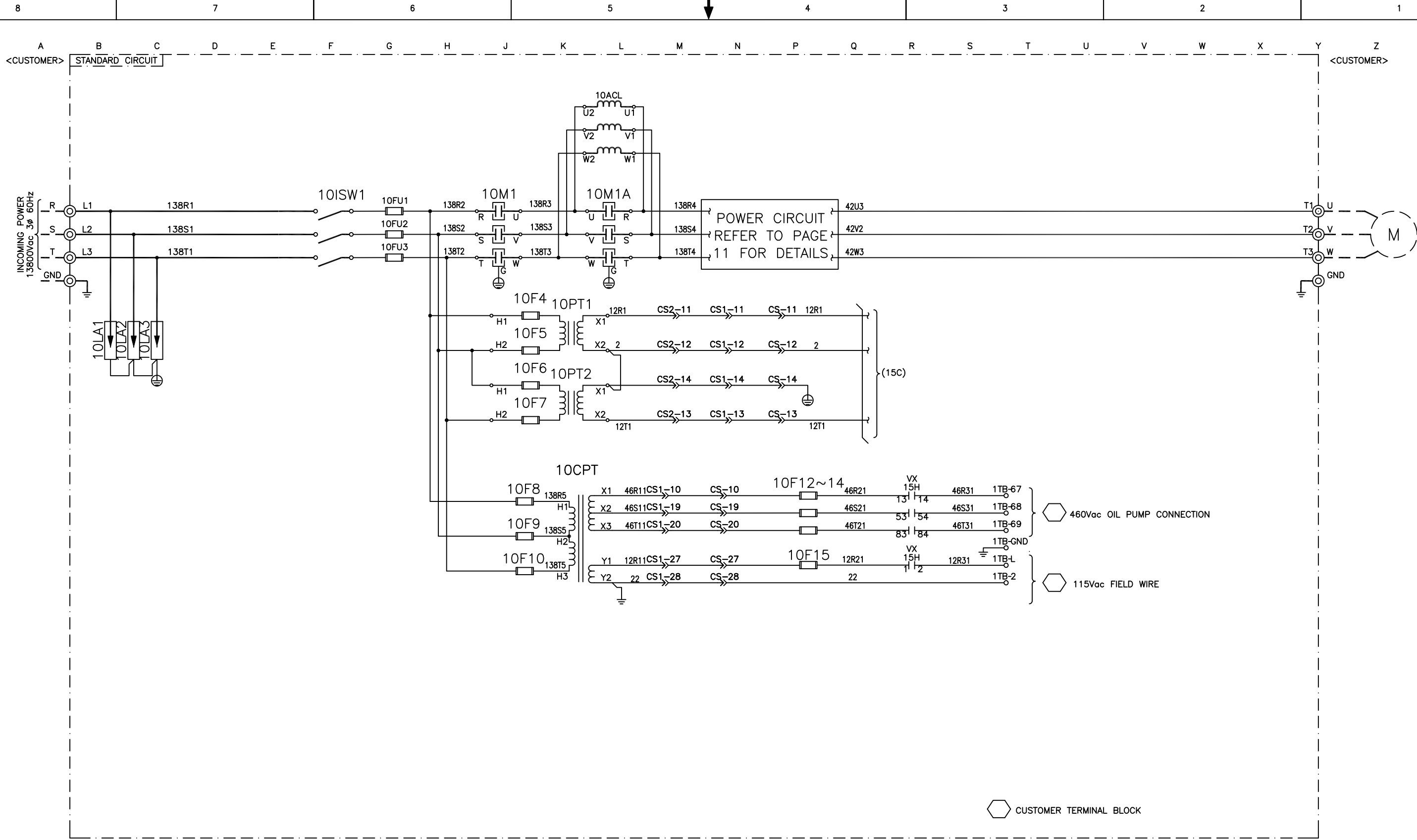
COMPONENT RATING		
SHEET NUMBER	COMPONENT	MVSD2250R_-88 ~ 2500R_-88
		RATING
5	10LA	15kV
	10ISW1	600A, 15.0kV
	10FU1~3	SEE TABLE A
	10M1	320A, 12/15kV
	10M1A	320A, 12/15kV
	10ACL	160.0mH
	10F4~7	0.5E, 15.5kV
	10PT1~2	1500VA, 14400:120V
	10CPT	SEE TABLE A
	10F8~10	1E, 15.5kV
	10F12~14	SEE TABLE A
	10F15	20A, 600Vac
	6	HCTU,HCTW
11T1		SEE TABLE A
11R11		100k ohm, 225W
GDI		---
11L1		100uH, 380A
7	FUSE	700V, 300A
	DIODE	2200V, 540A
	POWER MODULE (U,V,W)	±1800Vdc, 372A
8	15MCB1	15A, 600V
	15V1	480V, 2a2b
	15MS1~4	1.6~2.5A, 480V (set @ 2.3A)
	15MOV1~3	625V, 230J
	15FN1~4	460V, 1.2kW
	15MCB2	240Vac, 20A, 2P
	15F1~2	5A, 600Vac
	PDM	---
	15PS1	120/240:+5,+/-15,24V,80W
	15DS1	10A, 600V
	VX	120Vac,25A/3a, 10A/3a3b
9	CTR	---
	GSD	---
	16R1,3	SEE TABLE A
	16R2,4	SEE TABLE A
	MODBUS	ETHERNET/RTU(RS485)
10	IPAD	---
	DISP	G7A
	XIO	---
11	BLR	24Vdc, 4a0b
	FLT,INPC	24Vdc, 2a2b
13	EXT	115V, 4a0b
	SS	50-129V AC/DC

MODEL NUMBER	MOTOR HP	DRIVE FLA	OIL PUMP TYPE	10FU1~3	10CPT	10F12~14	11T1	16R1,3	16R2,4
				RATING	RATING	RATING	RATING	RATING	RATING
MVSD2250RT-88	2250	274	YT	125E, 15KV	13800:460V-2KVA,115V-2KVA	5A, 600V	1937kVA,13800:635V(12)	10 ohm, 3W, 1%	10 ohm, 3W, 1%
MVSD2250RK-88	2250	274	YK	125E, 15KV	13800:460V-3KVA,115V-2KVA	7A, 600V	1937kVA,13800:635V(12)	10 ohm, 3W, 1%	10 ohm, 3W, 1%
MVSD2500RT-88	2500	310	YT	125E, 15KV	13800:460V-2KVA,115V-2KVA	5A, 600V	2149kVA,13800:635V(12)	15 ohm, 3W, 1%	3 ohm, 3W, 1%
MVSD2500RK-88	2500	310	YK	125E, 15KV	13800:460V-3KVA,115V-2KVA	7A, 600V	2149kVA,13800:635V(12)	15 ohm, 3W, 1%	3 ohm, 3W, 1%

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6						13						20					
5						12						19					
4						11						18					
3	09/18/14	ADDED SS, ECO#90151		BN	AL	10						17					
2	09/18/13	REVISED SHEETS 5,6		JO	AL	9						16					
1	10/26/09	REVISED SHEET 11,13		XZ	AL	8						15					
0	06/17/09	FIRST ISSUE		XZ	AL	7						14					

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DR. _____ APPR. _____ SCALE: _____		SIZE D	CAGE NO.
MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____		DRAWING NUMBER 1808N305	
WT. = _____ LBS.		ORIG. NO.	SHEET 3 of 15

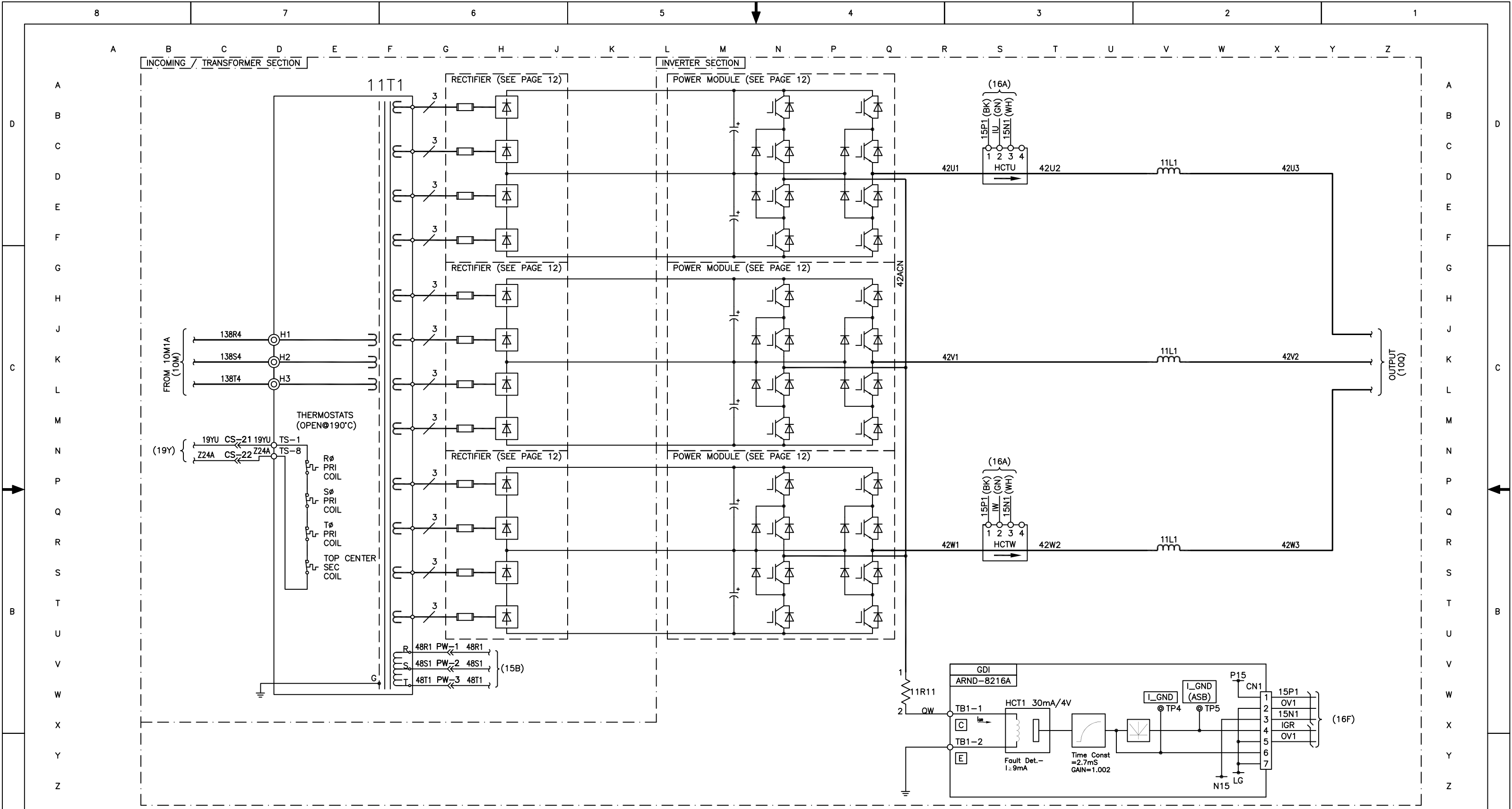


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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		THREE-LINE DIAGRAM		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808N310	
WT. = _____ LBS.		ORIG. NO. _____		SHEET 5 of 15	

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6						13						20					
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2	05/12/17	DELETED 1-TB-GND		JAT	AL	9						16					
1	06/20/14	UPGRADED TO ACE VERSION		JO	AL	8						15					
0	06/10/09	FIRST ISSUE		XZ	AL	7						14					

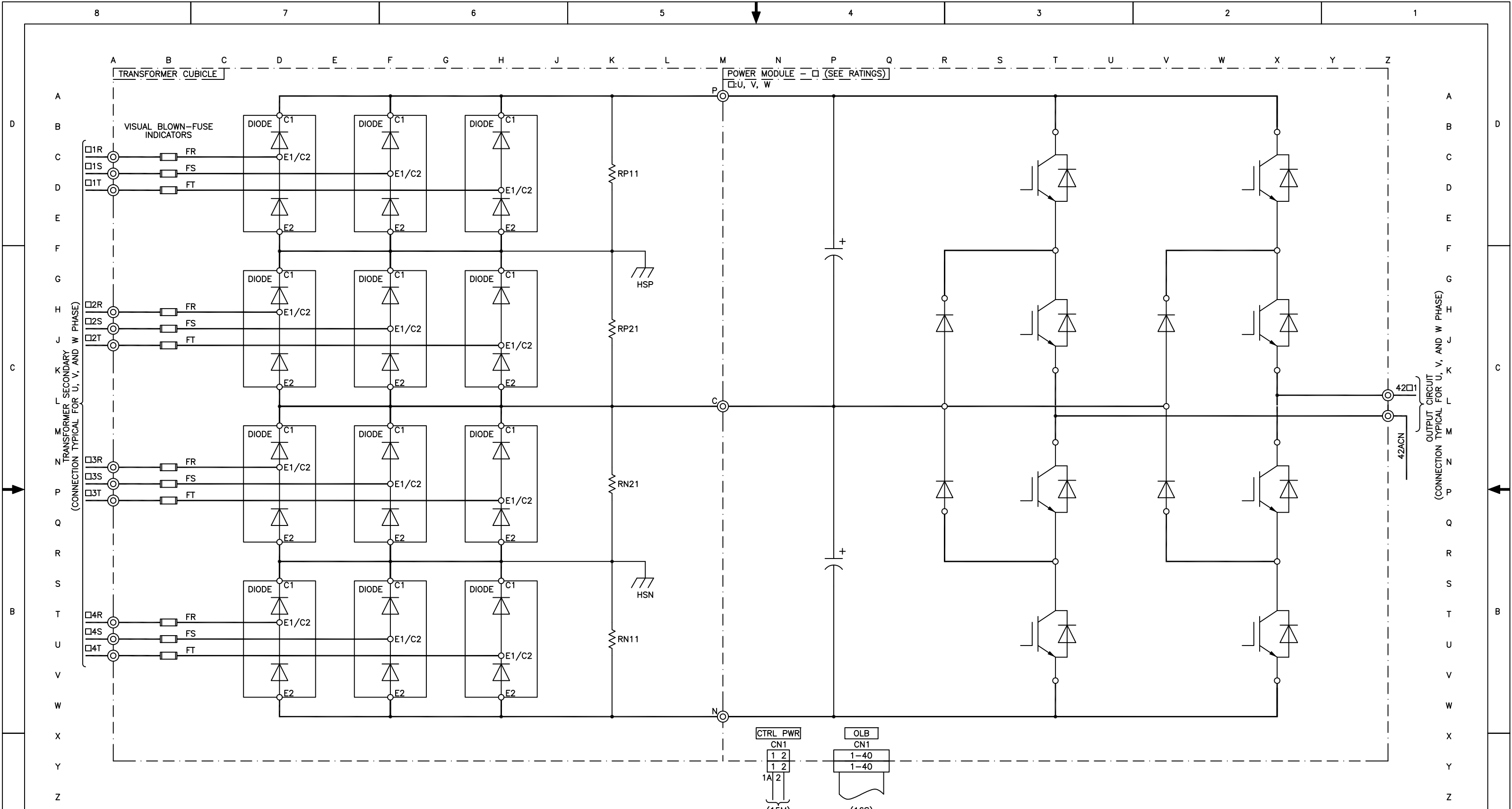
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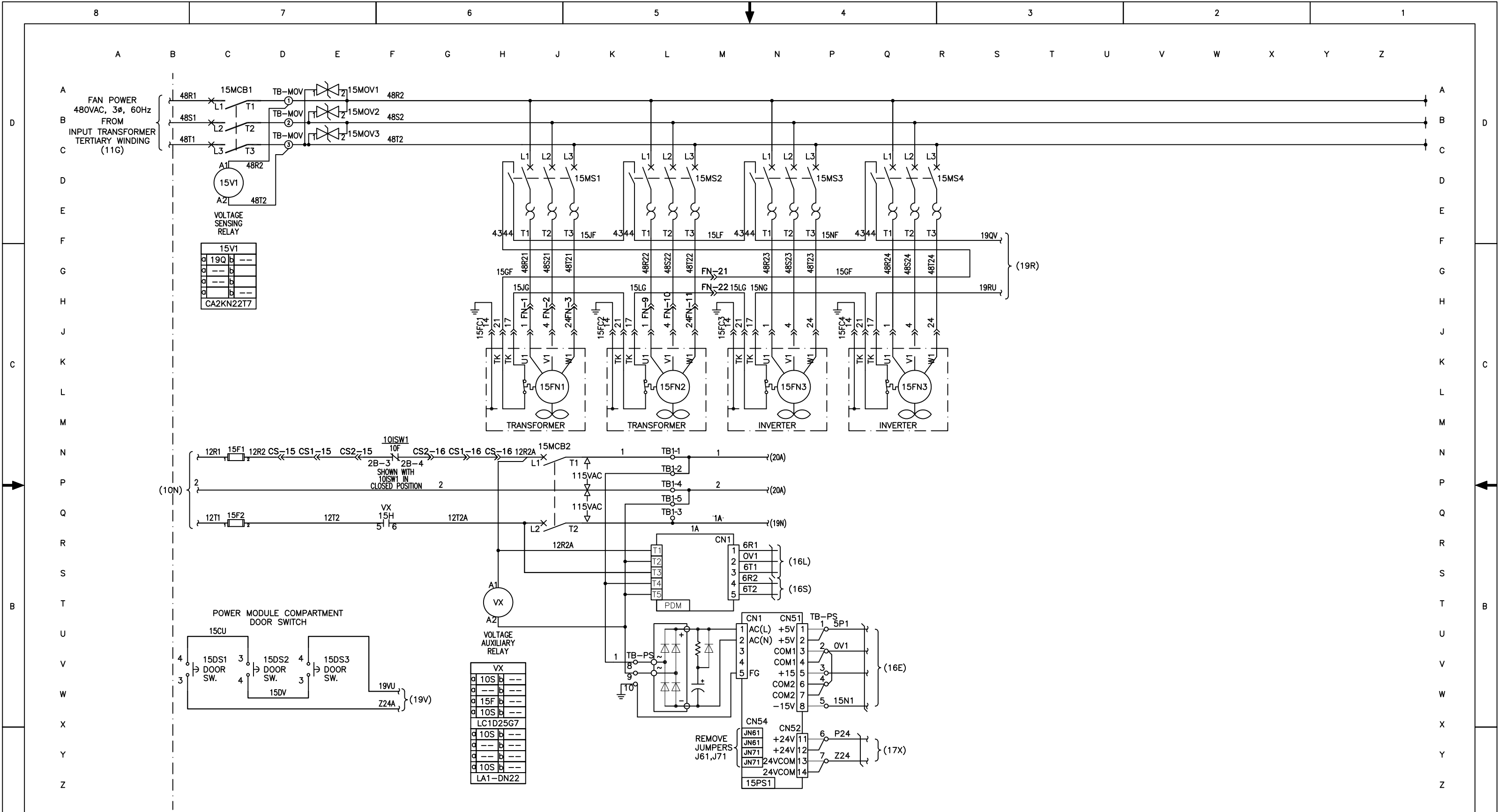
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.												MAIN CIRCUIT						MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____					
NAME _____ DATE _____			SIZE D			CAGE NO. _____			DRAWING NUMBER 1808N311														
DR. APPR. _____ SCALE: _____												WT. = _____ LBS.			ORIG. NO. _____			SHEET 6 of 15					

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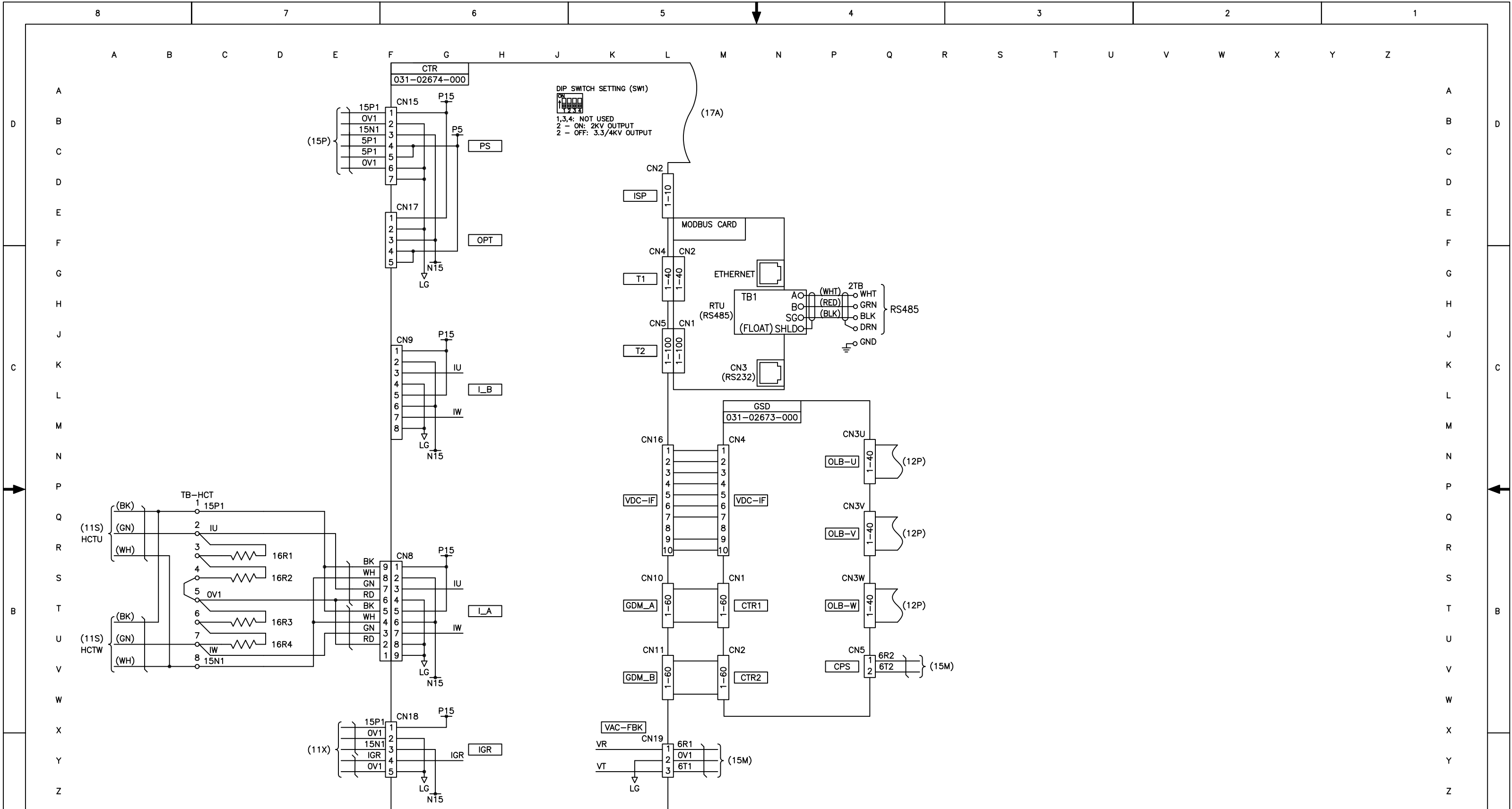
REMOVE JUMPERS J61, J71

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DR. _____	DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808N315	
APPR. _____	SCALE _____	WT. = _____	LBS. _____	ORIG. NO. _____	SHEET 8 of 15

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2	06/20/14	UPGRADED TO ACE FORMAT			AL	9						16					
1	10/20/09	REVISED TB-PS			XZ	8						15					
0	06/07/09	FIRST ISSUE			XZ	7						14					

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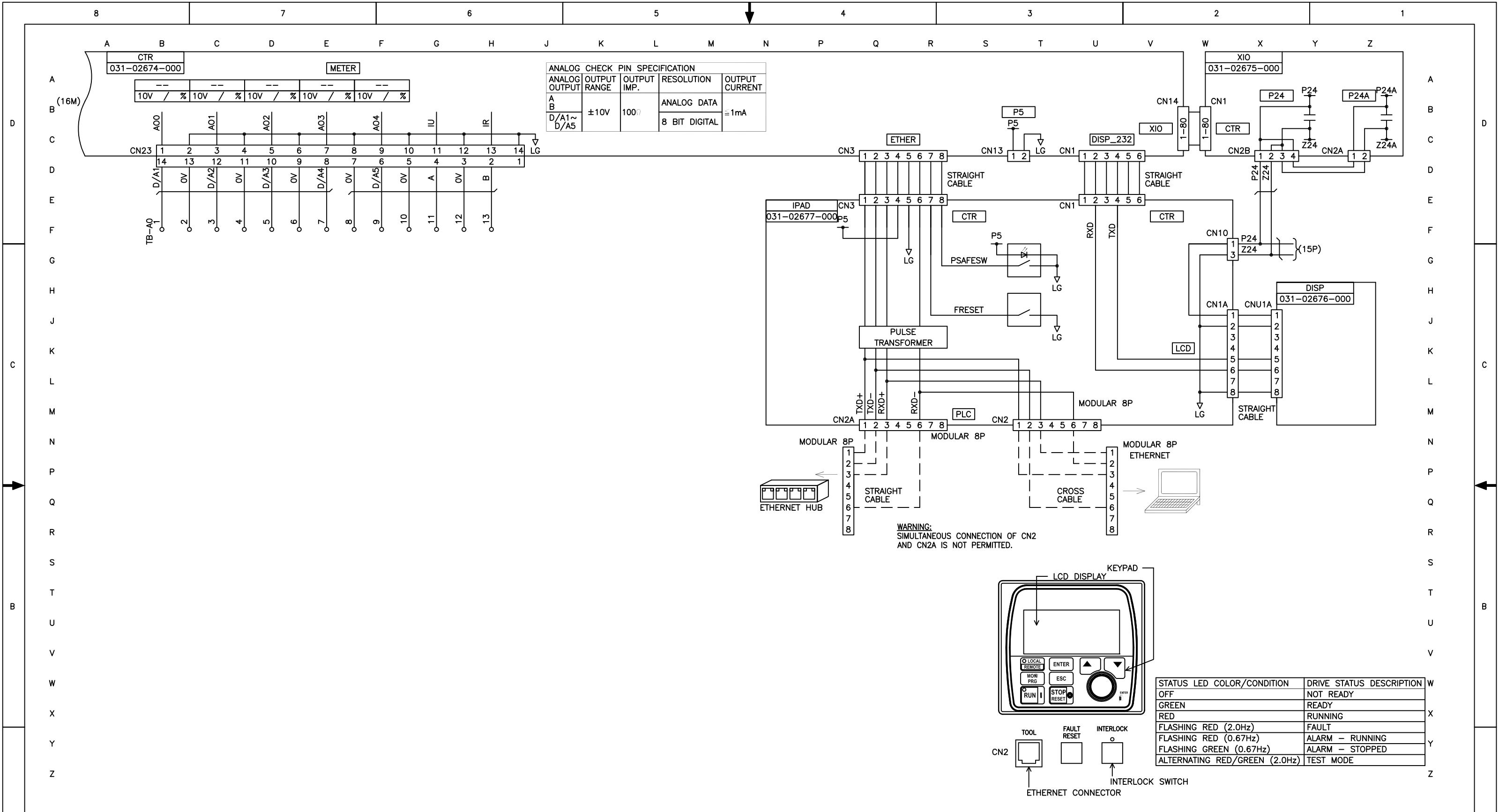
DIP SWITCH SETTING (SW1)



1,3,4: NOT USED
2 - ON: 2KV OUTPUT
2 - OFF: 3.3/4KV OUTPUT

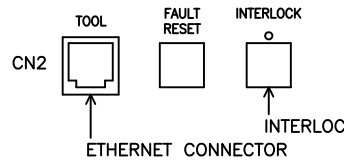
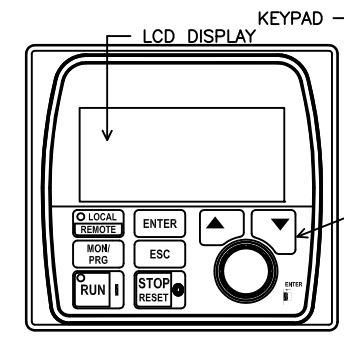
REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3	10/25/16	REV.CTR-CN16 TO GSD-CN14		JAT	AL	10						17					
2	06/20/14	UPGRADED TO ACE FORMAT		JO	AL	9						16					
1	10/28/09	REVISED CTR-CN15		XZ	AL	8						15					
0	06/07/09	FIRST ISSUE		XZ	AL	7						14					

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ANALOG CHECK PIN SPECIFICATION				
ANALOG OUTPUT	OUTPUT RANGE	OUTPUT IMP.	RESOLUTION	OUTPUT CURRENT
A	±10V	100Ω	ANALOG DATA	≈1mA
B			8 BIT DIGITAL	

STATUS LED COLOR/CONDITION	DRIVE STATUS DESCRIPTION
OFF	NOT READY
GREEN	READY
RED	RUNNING
FLASHING RED (2.0Hz)	FAULT
FLASHING RED (0.67Hz)	ALARM - RUNNING
FLASHING GREEN (0.67Hz)	ALARM - STOPPED
ALTERNATING RED/GREEN (2.0Hz)	TEST MODE



REV. LEV.	DATE	CHG. NO.	DR.	CK.	REV. LEV.	DATE	CHG. NO.	DR.	CK.	REV. LEV.	DATE	CHG. NO.	DR.	CK.
6					13					20				
5					12					19				
4					11					18				
3					10					17				
2					9					16				
1					8					15				
0	05/07/09	FIRST ISSUE	XZ	AL	7					14				

YORK INTERNATIONAL CORPORATION
YORK, PA . 17405

DIMENSIONS ARE IN INCHES
DO NOT SCALE
TOLERANCES PER ENG. STD. M-282
WELDING PER ENG. STD. M-30
REF. DWG.

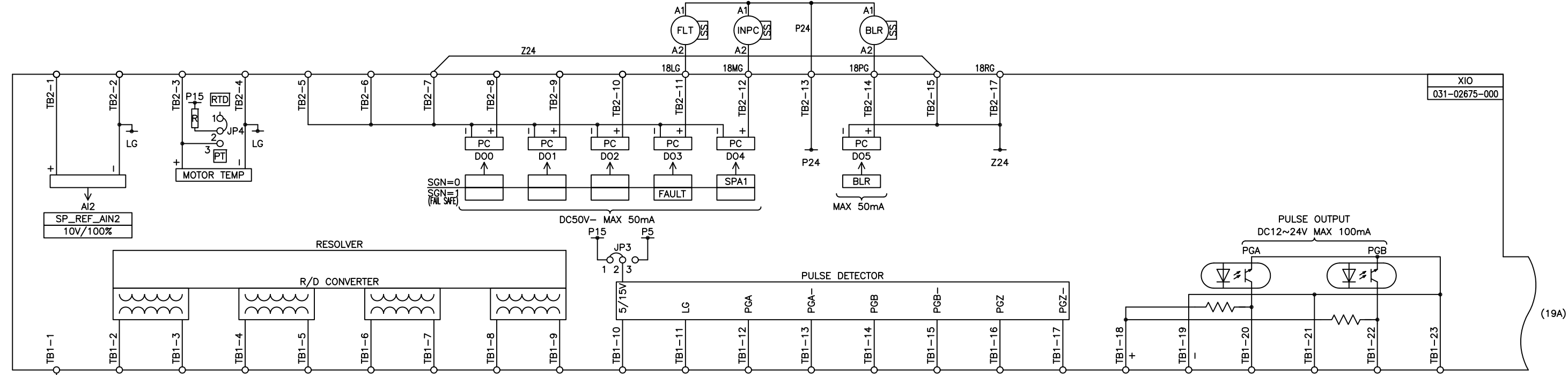
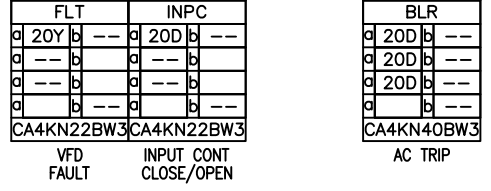
PCB (2)
INTERCONNECTION

MATERIAL
TYPE _____ ENG. STD. _____
PART NO. _____
CUT SIZE _____

DR. _____	NAME _____	DATE _____	SIZE _____	CAGE NO _____	DRAWING NUMBER 1808N317
APPR. _____	WT. = _____ LBS.		ORIG. NO. _____		SHEET 10 of 15

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XIO JUMPER SETTINGS			
JUMPER	EXPLANATION	SILKSCREEN	SETTING
JP3	Pulse Generator (PG) power supply level selection. "P15" = +15VDC power supply "P5" = +5VDC power supply	P15	1-2
		P5	2-3
JP4	Motor temperature sensor type selection. External transducer required when using 100 ohm sensor. "PT" = 1k ohm platinum motor temperature sensor "RTD" = 100 ohm platinum motor temperature sensor	PT	2-3
		RTD	1-2



XIO
031-02675-000

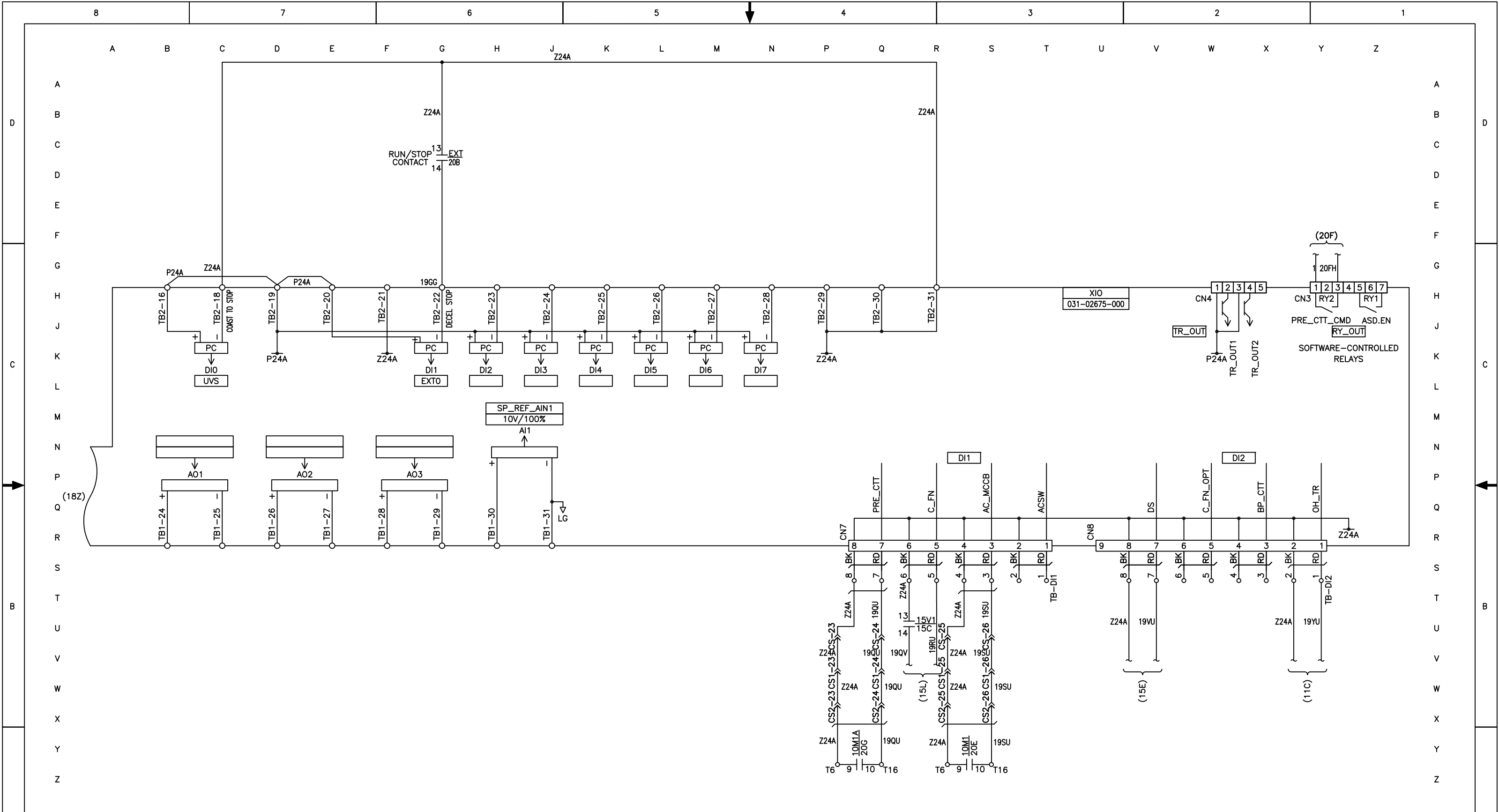
(19A)

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YORK, PA . 17405

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1	06/20/14	UPGRADED TO ACE FORMAT		JO	AL	8						15					
0	06/07/09	FIRST ISSUE		XZ	AL	7						14					

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		EXTERNAL I/O (1)		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808N318	
APPR. _____	SCALE _____	WT. = _____ LBS.	ORIG. NO. _____	SHEET 11 of 15	

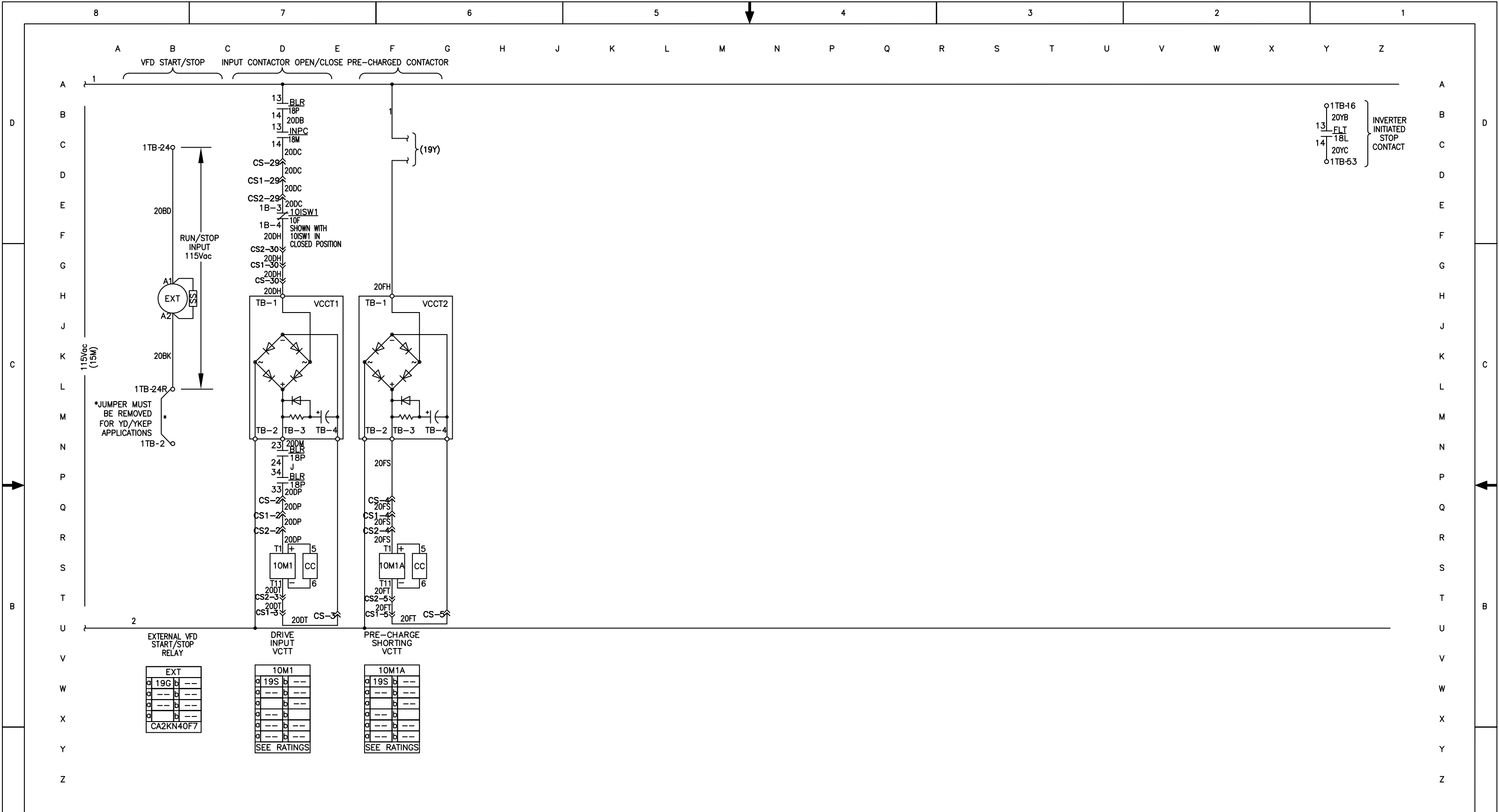


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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		EXTERNAL I/O (2)		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808N319	
WT. = _____ LBS.		ORIG. NO. _____		SHEET 12 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1	06/20/14	UPGRADED TO ACE FORMAT		JO	AL	8						15					
0	06/07/09	FIRST ISSUE		XZ	AL	7						14					

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*SHOULD BE A LABEL IN THE DRIVE ADJACENT TO THE JUMPER. "JUMPER BETWEEN 2 AND 24R MUST BE REMOVED FOR YD/YKEP APPLICATIONS"

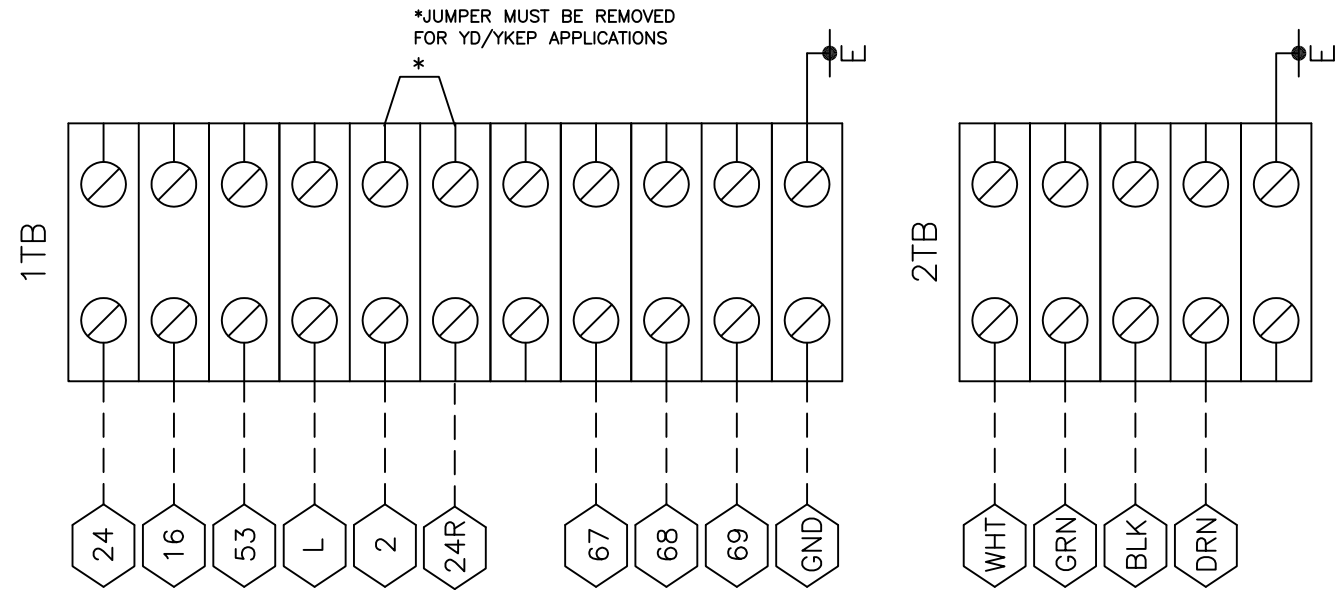
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YORK, PA .17405

DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		CONTROL CIRCUIT		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____ APPR. _____ SCALE: _____	NAME _____ DATE _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808N320	
WT. = _____ LBS.		ORIG. NO. _____		SHEET 13 of 15	

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3	06/12/17	ADDED TD/YKEP OPTION		JAT	AL	10						17					
2	06/20/14	UPGRADED TO ACE FORMAT		JO	AL	9						16					
1	09/10/14	ADDED SS_ECO#90151		BN	AL	8						15					
0	06/17/09	FIRST ISSUE		XZ	AL	7						14					

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CHILLER SYSTEM & CUSTOMER CONNECTION INTERFACE



*SHOULD BE A LABEL IN THE DRIVE ADJACENT TO THE JUMPER. "JUMPER BETWEEN 2 AND 24R MUST BE REMOVED FOR YD/YKEP APPLICATIONS"

CUSTOMER TERMINAL BLOCK

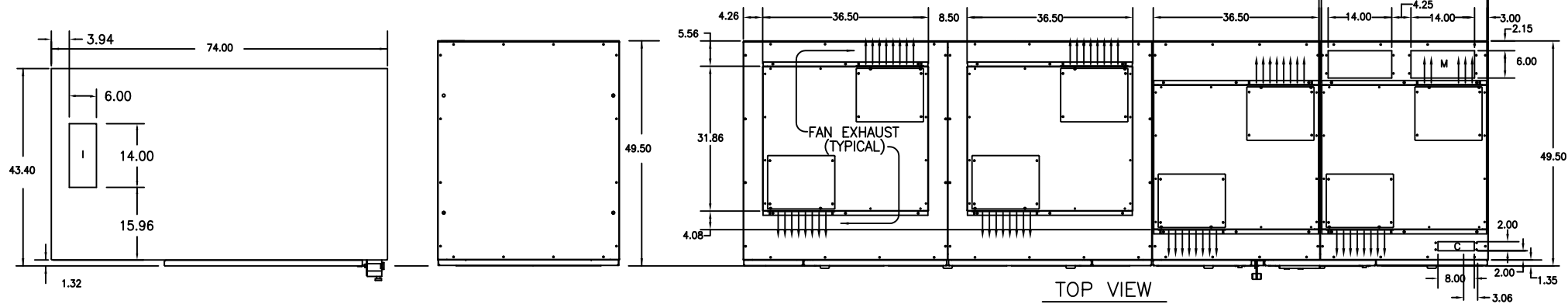
REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3						10						17					
2						9						16					
1	05/22/17	ADDED TD/YKEP OPTION		JAT	AL	8						15					
0	05/07/09	FIRST ISSUE		XZ	AL	7						14					

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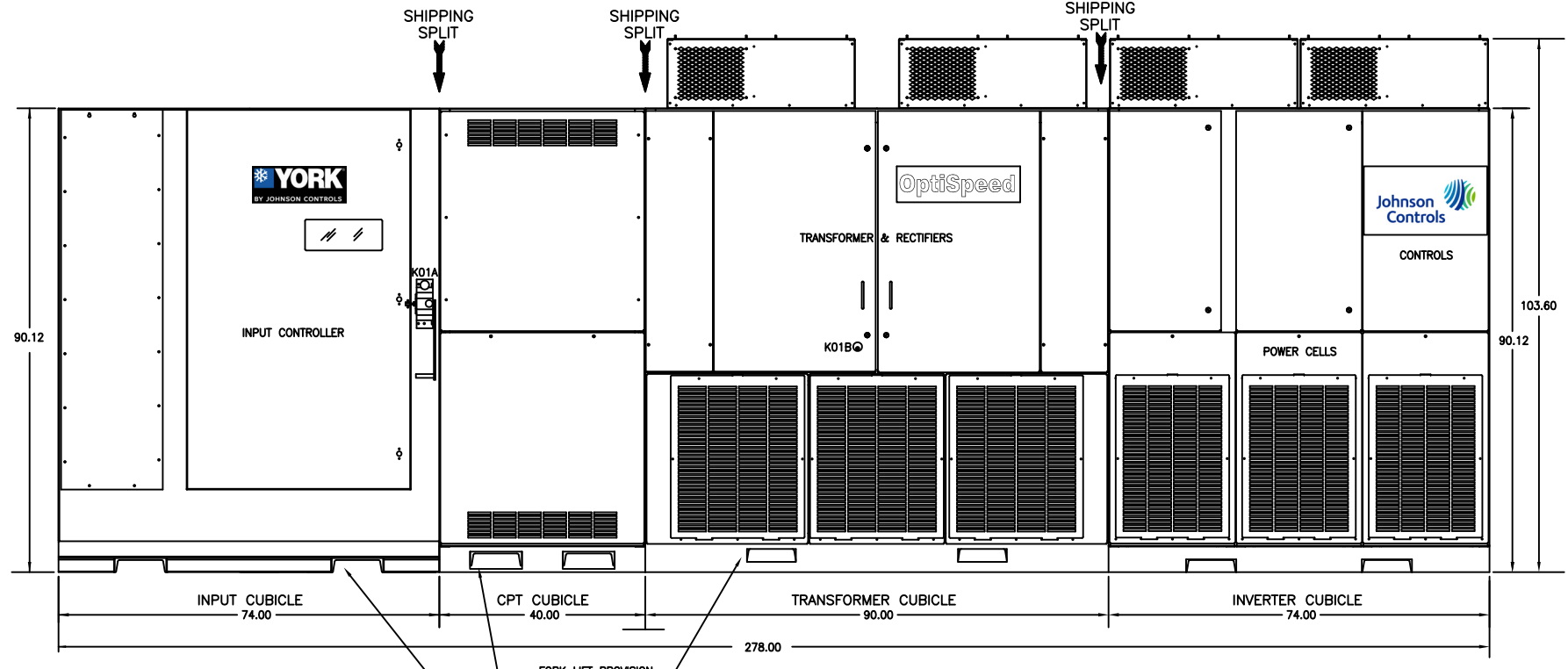
YORK INTERNATIONAL CORPORATION YORK, PA .17405			
DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.	CHILLER SYSTEM TERMINAL CONNECTIONS	MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____ APPR. _____ SCALE: _____	SIZE D	CAGE NO. _____	DRAWING NUMBER 1808N328
WT. = _____ LBS.	ORIG. NO. _____	SHEET 14 of 15	

CABLE TERMINATIONS			
ENTRY	INCOMING CABLES	MOTOR LEADS	CONTROL WIRE
TOP	I	M	C
BOTTOM	I	M	C

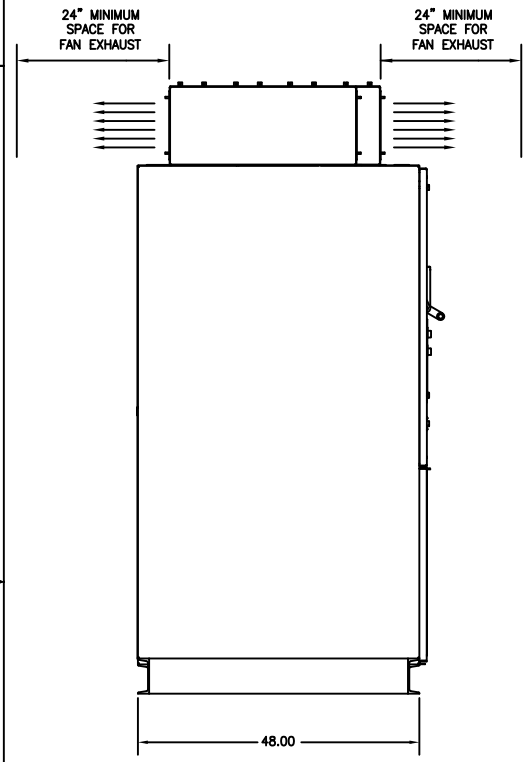
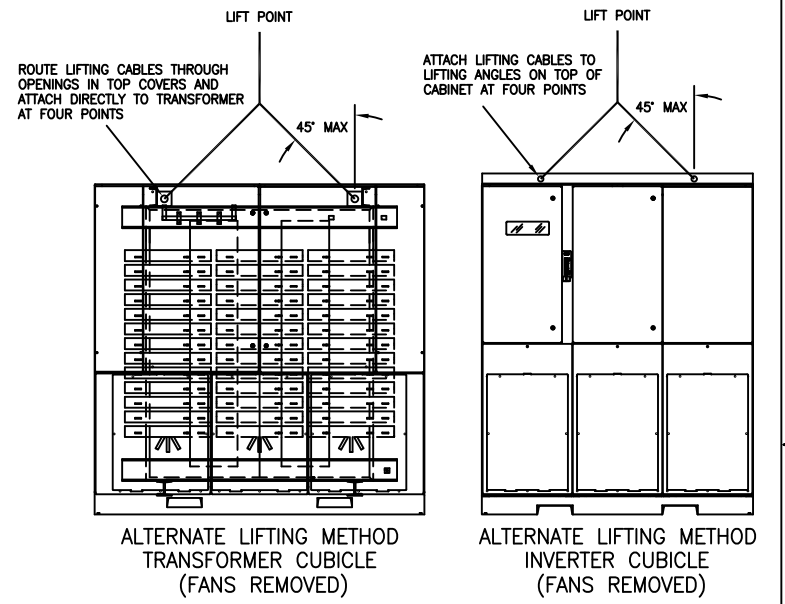
INCOMING TERMINATIONS USE NEMA 4-HOLE PATTERN
MOTOR TERMINATIONS USE NEMA 4-HOLE PATTERN



TOP VIEW



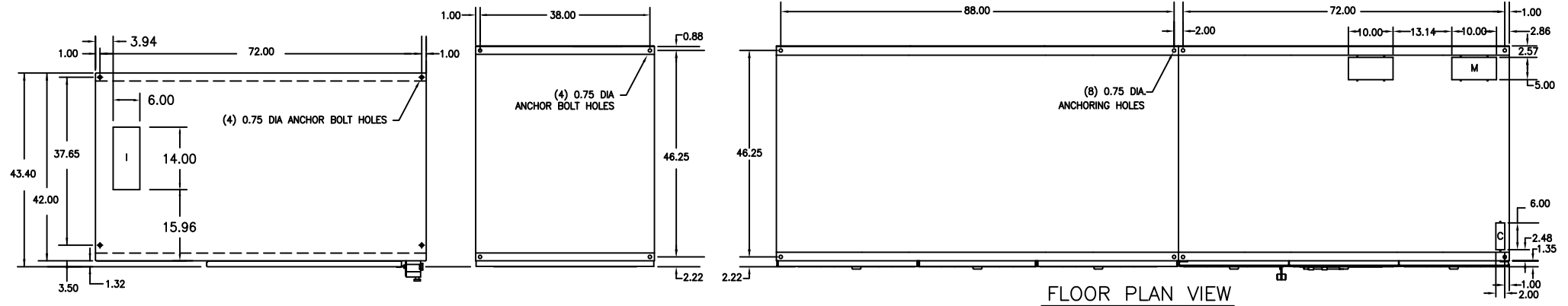
FRONT VIEW



LH VIEW

- NOTES**
- ENCLOSURE TYPE: NEMA 1 W/GASKETED DOORS
 - ALL WEIGHTS ARE APPROXIMATE IN LBS
 - ALL DIMS ARE IN INCHES
 - POWER CELLS NEED TO BE REMOVED FOR ACCESS
 - SHIP ONLY 1 KEY FOR KEY INTERLOCK K01A/K01B

	2250HP	2500HP
INPUT CUBICLE	2,500 lbs	2,500 lbs
CPT CUBICLE	1,400 lbs	1,400 lbs
TRANSFORMER CUBICLE	12,300 lbs	13,200 lbs
INVERTER CUBICLE	4,500 lbs	4,500 lbs



FLOOR PLAN VIEW

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DIMENSIONS ARE IN INCHES DO NOT SCALE TOLERANCES PER ENG. STD. M-282 WELDING PER ENG. STD. M-30 REF. DWG.		OUTLINE ENCLOSURE		MATERIAL TYPE _____ ENG. STD. _____ PART NO. _____ CUT SIZE _____	
DR. _____	NAME _____	DATE _____	SIZE D	CAGE NO _____	DRAWING NUMBER 1808N330
APPR. _____	SCALE _____	WT. = _____	LBS.	ORIG. NO. _____	SHEET 15 of 15

REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.	REV. LEV.	DATE	REVISION RECORD	CHG. NO.	DR.	CK.
6						13						20					
5						12						19					
4						11						18					
3	06/12/17	ADDED KK NOTE		JAT	AL	10						17					
2	01/23/14	REMOVED VCTT SWITCH		JO	AL	9						16					
1	07/22/10	LABEL CHANGE		XZ	AL	8						15					
0	06/17/09	FIRST ISSUE		OB	AL	7						14					

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