

Number: **C0125** Date: **6/21/01**
Title: 02XR45003601 Thrust Pad Removal Holes
Category:
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Supersedes: New

Date:

Termination Date:

Models: CAC: 19XR Frame 4
Affected: BDP:

PURPOSE:

This bulletin summarizes changes to the 19XR Frame 4 high-speed thrust bearing.

BACKGROUND:

Revision 4 of 02XR45003601 was placed in production on 5/24/99. This revision updated some tolerances and eliminated six .094" diameter holes that were centered in the .375" diameter adjusting pad recesses.

INFORMATION:

The .094" diameter holes are not oil passages. The function of the six .094" diameter holes was to allow a wire to be inserted behind the adjusting pads for removal. The adjusting pads can be removed with a small screwdriver or a magnet so the .094" holes are unnecessary.

The absence of .094" holes in the thrust bearing pockets of 02XR45003601 Rev. 4 thrust bearing housings is not a defect.



02XR45003601 Rev. 3



02XR45003601 Rev. 4

FILE: Compressor, Motor, Drive, Gears