



SERVICE BULLETIN

Title: 19XR Refrigerant Charge
Models Affected: 19XR

Number: C9633
Date: 9/23/96
Supersedes:
Date:

Purpose:

To provide updated design refrigerant charge values for 19XR machines.

File: Installation, Start-up, Operation

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Information:

The numbers below represent the 19XR machine refrigerant charges for the given cooler and condenser codes. The previous Start-up, Operation, and Maintenance Instructions manual dated 5-96 (19XR-1SS) contains several values that have now been updated. The total machine charge is the combined sum of the cooler and condenser charge.

Cooler Code	Refrig	Charge	Condenser Code	Refrig	Charge
	(lb)	(kg)		(lb)	(kg)
30	350	159	30	260	118
31	420	190	31	260	118
32	490	222	32	260	118
35	400	181	35	310	141
36	480	218	36	310	141
37	550	250	37	310	141
40	560	254	40	280	127
41	630	286	41	280	127
42	690	313	42	280	127
45	640	290	45	330	150
46	720	327	46	330	150
47	790	358	47	330	150
50	750	340	50	400	181
51	840	381	51	400	181
52	900	408	52	400	181
55	870	395	55	490	222
56	940	426	56	490	222
57	980	445	57	490	222
60	940	426	60	420	190
61	980	445	61	420	190
62	1020	463	62	420	190
65	1020	463	65	510	231
66	1060	481	66	510	231
67	1090	494	67	510	231