



## SERVICE BULLETIN

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**Title:** Division Plate Gaskets  
**Models Affected:** 17 & 19 Series Machines

**Number:** C9615  
**Date:** 6/5/96  
**Supersedes:**  
**Date:**

**Purpose:**

To advise that the shape, Part Number, and available roll length of Division Plate Gaskets has changed on the 19XL and subsequent machines.

**File:** Cooler-Condenser-Economizer

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**Approved By:** Alan M. Johnson

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## Background:

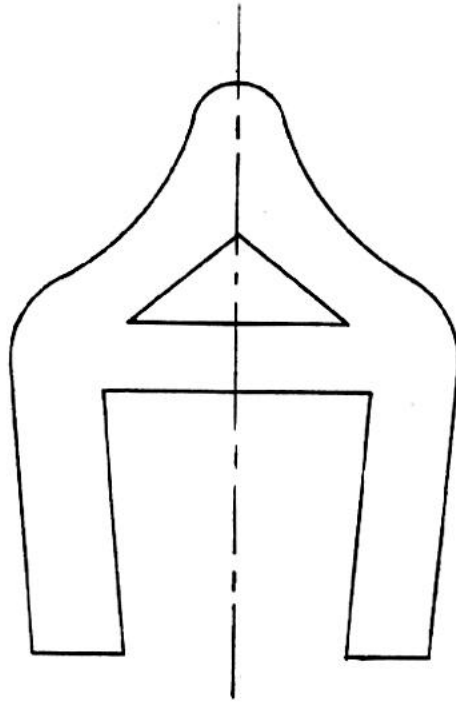
The shape, Part Number, and roll length of Division Plate Gaskets has changed. Formerly, the Gaskets were available as P/N 16JB680043 in a 20 ft roll, or P/N QR02SR019 in a 50 ft roll, both of which were identical in shape. The new P/N is 19XB680001, and is available in a 25 ft roll. This gasket is used in the 19XL and subsequent designs, and is different in shape from the previous Gaskets, but is used as a replacement for them. This covers most 17 and 19 series, as well as JB Absorption machines.

## Information:

To install the new Division Plate Gasket, follow these steps:

1. Install the Division Plate with its outer edge flush with the waterbox flange plate. The resulting gap between the inner edge of the Division Plate and the Tubesheet must be in the range of .32 - .52 inches along the entire edge of the Division Plate.
2. Install the Gasket on the inner edge of the Division Plate and compress the Gasket until the outer edge of the Division Plate is recessed .13 - .19 inches from the waterbox flange face.
3. Tighten fasteners on clamps (if machine is so equipped) so the Division Plate is held in position on the support bars.
4. Install the Gasket on the outer edge of the Division Plate.

**Previous Gasket Design (16JB680043 & QR02SR019)**



**New Gasket Design (19XB680001)**

