



## SERVICE BULLETIN

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**Subject:** 23XL "Take Apart" Gaskets  
**Models Affected:** 23XL's Frames 1, 2, 4

**Number:** C9505  
**Date:** 2/14/95  
**Supersedes:** New  
**Date:**

**Purpose:**

To list the "take apart" gaskets necessary for the reassembly of 23 XL's that have been disassembled for installation.

**File:** Installation, Start-Up Operation

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**Approved By:** Alan Johnson

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## Information:

### For the 23XL's, Frame Sizes 1 and 2

Item	Part Number	Description
218	19XL5500 2502	Gasket, ring, 6", (compressor suction)
269	KK71EW443	O-ring, 8", (compressor discharge)
214	19XB5500 2506	Gasket, ring, 4", (discharge oil separator to isolation valve)
218	19XB5500 2502	Gasket, ring, 6", (isolation valve flange) 2 required if isolation valve is separated.

(Item numbers are from the parts list dated 7-92)

### For the 23XL's, Frame Size 4

19XB5500 2503	Gasket, ring, 8" (suction)
23XL4500 1301	Gasket, scalloped, 11" (compressor discharge)
19XB5500 2502	Gasket, ring, 6" (isolation valve flange) (2 required)