



SERVICE BULLETIN

Title: 19/23XL Safety Considerations

Models Affected: 19XL, 23XL

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Situation:

19/23 XL Discharge Isolation Valve:

When equalizing refrigerant pressure on the XL machine after service work or during the initial machine start-up, **DO NOT USE THE DISCHARGE ISOLATION VALVE TO EQUALIZE.** The motor cooling isolation valve is to be used as the equalization valve.

File: Installation, Start-Up, Operation

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After turning the discharge isolation valve, be sure to re-attach the valve locking device. This will prevent the valve from opening or closing during service work or during machine operation.

Use of Back Up Wrenches:

When removing pressure transducers for service or calibration, it is required to use a backup wrench on the Schrader fitting behind the transducer to prevent the Schrader from backing out with the transducer.