



**UNITED
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CARRIER**

Commercial Division
Carrier Corporation

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PAGE: 1 OF: 1

SERVICE BULLETIN

SUBJECT: DESIGN 2, CONTROL PANEL
ON-STOP SWITCH MOUNTING

SUPERSEDE
BULLETIN:
DATE:
PAGE: OF:

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PURPOSE

To advise how to mount the On-Stop switch, HR52ZD040, to avoid possible binding of its linkage.

MACHINES AFFECTED

All 19 Series machines with Design 2 control panels.

PROCEDURE

The On-Stop switch, HR52ZD040, should be installed so that the side with the "2" printed on it is down (closest to the start button) as shown in the following diagram.

