



**UNITED
TECHNOLOGIES
CARRIER**

Commercial Division
Carrier Corporation

BULLETIN: CA-SB-19-E-78-92
DATE: 7/14/78
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SERVICE BULLETIN

SUBJECT: 19EA OIL PUMP ASSEMBLY CHANGE

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PURPOSE

To advise of a change in the 19EA oil pump assembly and replacement part numbers.

MACHINES AFFECTED

All 19EAs.

INFORMATION

All 19EAs shipped after 1/2/78 have an oil pump motor which is 0.5-inch longer to allow the motor leads to be more securely fastened by clamping them to the motor housing. As a result, the longer oil pump assembly will not fit into the pump chamber of machines shipped prior to 1/2/78. Machines shipped after 1/2/78 have a 9-inch deep pump chamber to accommodate the new pump.

In the event an oil pump assembly has to be changed, order as specified:

<u>Voltage</u>	<u>Assembly Part Number for</u>	
	<u>Machines Shipped</u> <u>Prior to 1/2/78</u>	<u>Machines Shipped</u> <u>After 1/2/78</u>
208-220 308-415 440	19EA660-010*	19EA660-034
550	19EA660-012*	19EA660-032

*When installing these assemblies, make sure to wire tie the motor leads to the stator to restrict movement.