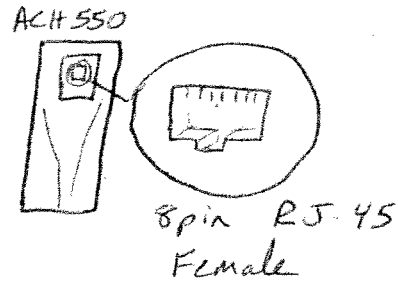
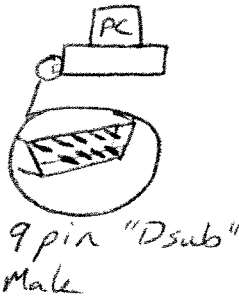
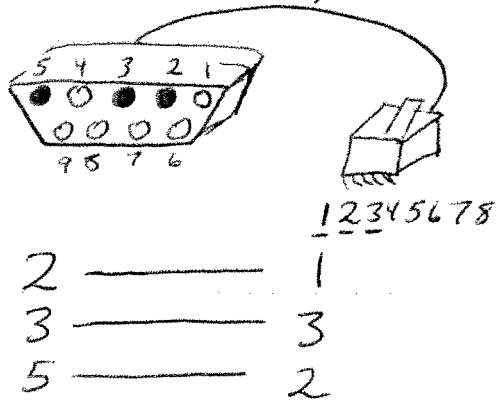


How to Build a cable to go between
Your RS232 port on your PC and the
Keypad Port on the ACH/ACS 550 drives:



① Direct Cable - 9 pin Female Dsub to RJ45 Male



OR

② Using OPCA-01 Adapter and a Patch Cable
9 pin Dsub Female to 8 pin RJ 45 Female

