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SPECIFICATIONS - ENGINEERING DATA - DIMENSIONS

RWB II *Plus*

**ROTARY SCREW COMPRESSOR UNITS
MODELS: RWB II 60 through RWB II 480**

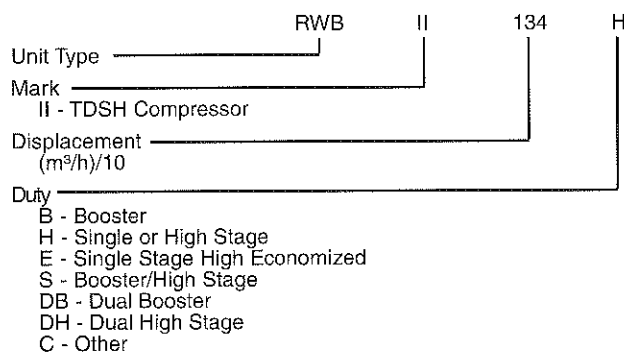
**REFRIGERANTS R-717 and R-22
HIGH STAGE and BOOSTER APPLICATIONS**

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‡ - Designates changes or new information on referenced pages. See page and topic for matching symbol.

MODEL NUMBER EXPLANATION



DESCRIPTION

The RWB II Rotary Screw Compressor Unit line consists of 13 models ranging in capacity from 357 CFM (607 m³/h) through 5067 CFM (8609 m³/h) at 3550 RPM and 60 Hz. Standard units, models 60 – 480, are designed for use on ammonia, halocarbon, and hydrocarbon refrigerants for either high stage or booster service. Models 496 – 856 are covered in publication E70-210 SED.

Standard units consist of the following major components: Frick manufactured TDSH Rotary Screw Compressor with patented "VOLUMIZER[®]" variable volume ratio control; compressor/motor base; drive coupling and guard; SBC microprocessor control panel; prelube oil pump for start-up only; suction and discharge line stop valves; suction and discharge line check valves; suction scale trap with integral strainer; and a three-stage horizontal oil separator/reservoir. All components have been selected for maximum reliability and arranged to ensure accessibility for service. The units are factory packaged, complete with wiring and piping. All piping connecting the various elements of the compressor unit is done in accordance with ANSI B31.5.

MODEL TDSH COMPRESSOR

HOUSING: All screw compressor castings are designed and tested to meet the requirements of ASHRAE 15 safety code for 350 PSIG maximum discharge pressure. Castings are close grain, ASTM-A-48 Class 40 cast iron to ensure structural integrity and mechanical and thermal stability under all operating conditions.

ROTORS: The rotors are machined from AISI-1141 steel forgings to the exacting tolerances of the latest SRM asymmetric profile. The four-lobed male rotor is directly connected to the driver. The six-lobed female rotor is driven by the male rotor on a thin oil film.

BEARINGS: Antifriction bearings with an L10 rated bearing life in excess of 100,000 hours, at design conditions, are used for reduced frictional horsepower and superior rotor positioning, resulting in reduced power consumption, particularly at higher pressure ratios. Cylindrical roller bearings are provided to handle the radial loads and the thrust loads are absorbed by angular contact ball bearings. In addition, thrust balance pistons are provided to reduce the thrust load and improve bearing life.

SHAFT SEAL: The compressor shaft seal is a single-face type with a spring-loaded carbon stationary surface riding against a cast iron rotating seat. The seal is capable of sealing up to 350 PSIG, but is vented to low pressure to provide extended seal life.

"VOLUMIZER[®]" VARIABLE VOLUME RATIO CONTROL:

The Frick compressor includes a patented method of varying the internal volume ratio to match the system pressure ratio. With control of the internal volume ratio, the power penalty associated with overcompression or undercompression is eliminated. The volume ratio control is achieved by the use of a slide stop which is a movable portion of the rotor housing that moves axially with the rotors to control discharge port location. The slide stop is moved by hydraulic actuation of a control piston based on signals from the microprocessor. The range of adjustability is from 2.2 to 5.0 Vi for 60 – 399 models and 2.2 to 4.2 Vi for the 480 model.

‡ **CAPACITY CONTROL:** Capacity control is achieved by use of a movable slide valve. The slide valve moves axially under the rotors to provide fully modulating capacity control from 100% to minimum load capacity. Minimum load capacity varies slightly with compressor model, pressure ratio, discharge pressure level and rotor speed. The approximate minimum capacity for RWB II models 270 and 480 is 20%. All other models from 60 through 399 are 10%.

The slide valve is positioned automatically by hydraulic movement of its control piston based on time-proportional signals from the microprocessor. When in the unloaded position, gas is bypassed back to suction through a recirculation slot before compression begins and any work is expended, providing the most efficient unloading method available for part-load operation of a screw compressor.

LUBRICATION SYSTEM

LUBRICATION SYSTEM: The TDSH compressor is designed specifically for operation without an oil pump under normal operating conditions. All oil required for main oil injection and lubrication is provided by positive gas differential pressure. All oil passes through a 15 micron filter furnished with isolation stop valves and drain connections for ease of servicing.

The standard high stage unit is furnished with a close-coupled, positive-displacement prelube pump for start-up only. For some low pressure differential applications (see Prelube Oil Pump Limits - High Stage), an optional full-time or cycling full-time lube pump will be required. The cycling full-lube pump operates only when the suction-discharge differential is not sufficient to provide adequate lubrication and will shut off automatically to conserve pump motor power when not required.

The lubrication system on a unit designed for booster duty includes a full-lube oil pump. The full-lube pump is supplied as standard equipment due to the typically low differential pressure across the compressor in booster applications.

OIL SEPARATOR/RESERVOIR: RWB II models 60 through 480, high stage or booster have a horizontal design oil separator with integral sump. Two sight glasses are located in the reservoir section and one in the coalescing section. The separator is designed and constructed in accordance with ASME Section VIII, Div. 1 for a maximum design working pressure of 300 PSIG and supplied with dual relief valves. 500 watt heaters maintain oil temperature at an ambient temperature of 67°F minimum, with no wind factor, during compressor shutdown and are replaceable without shutting down the compressor.

Coalescent separator elements are provided for final gas/oil separation of particles down to less than 1 micron. Oil is drained from the coalescer section and returned to the compressor during operation.

On systems utilizing the standard prelube pump, a float switch is installed in the lower section of the oil separator to detect a low oil level. If a low level occurs, the float switch will shut down the compressor.

OIL FILTERS: All lubrication and injection oil passes through 15 micron filter(s). RWB II Plus Rotary Screw Compressor units have one filter. The filters are designed for vertical mounting and are furnished with isolation stop valves and drain connections for ease in servicing.

OIL COOLING

LIQUID INJECTION OIL COOLING: The compressor oil is cooled by direct contact with the refrigerant injected through one of two optimized port locations prior to the compressor discharge. Liquid feed arrangements include isolation valves, strainer, solenoid valve, sight glass, a thermal expansion temperature control valve, and a pressure differential control valve. The temperature control valve will maintain the temperature of the oil returning to the compressor between 110°F and 130°F for ammonia and between 120°F and 150°F for halocarbons.

WATER-COOLED OIL COOLING: The optional water-cooled oil cooler is a shell and tube design with oil on the shell side. The cooler is designed and constructed according to ASME Section VIII Div. 1 with a Maximum Allowable Working Pressure (MAWP) of 150 PSIG on the tube side and 400 PSIG on the shell side. The finned tubes are 5/8" O.D. to minimize water fouling and the oil temperature is maintained between 110°F and 130°F for ammonia and halocarbons with a thermally controlled water-regulating valve sensing outlet oil temperature. The oil cooler is mounted on the unit with the oil piping connected. Water connections and controls are field installed.

THERMOSYPHON OIL COOLING: The optional thermosyphon cooler is a shell and tube design constructed in accordance with ASME Div. 1 with a MAWP of 400 PSIG on the shell side and 400 PSIG on the tube side. The oil cooler is mounted on the unit with the oil piping connected. Refrigerant connections and controls are field installed.

MICROPROCESSOR CONTROL CENTER

The microprocessor compressor control system is factory mounted, completely piped and wired with all the required safety and operating devices. The single box NEMA 4, UL[®] listed* control panel houses both the microprocessor control and the junction box. All transducers are wired and piped into a common manifold. A built-in telecommunications interface suitable for connection to a remote computer, CRT, terminal printer, or standard modem is included.

Fixed and variable setpoints are displayed on individual screens for convenient definition. A combined total of 320 characters on 2 displays provide complete operating and monitoring conditions for full operator information. Displays have a minimum rated life of 100,000 hours. Continuous display indicates: suction pressure and temperature, discharge pressure and temperature, oil pressure and temperature, filter pressure drop, slide valve position and mode, volume ratio position and mode, pump on/off, percent of full-load motor amps, and compressor operating mode. The microprocessor continuous display will also indicate that an alarm condition exists or other messages as required.

The following adjustable and fixed control setpoints will be indicated by call-up through the microprocessor display: capacity control, low suction pressure alarm and cutout, motor recycle delay, current transformer factor, motor load control, high discharge pressure alarm and cutout, oil heater control, liquid injection oil cooling temperature control, oil heater temperature control, high discharge temperature alarm and cutout, high oil temperature alarm and cutout, low oil temperature alarm and cutout, and low oil pressure alarm and cutout.

An annunciator display stores the cause, day, date, and time of occurrence for an alarm or cutout, and in the event of a cutout, the operating conditions at the time of cutout are stored in a "Freeze display". This significantly reduces system downtime by providing valuable troubleshooting and maintenance information. A prealarm annunciator warns of potential shutdown conditions, displaying potential problems.

A time-proportioning capacity control resets at varying time intervals corresponding to deviations from compressor setpoints, providing stable operation under widely changing load conditions.

The microprocessor monitors operating conditions and controls the compressor at the most efficient volume ratio at both full-load and part-load conditions, with standard or economizer operation.

Provision is made for automatic start-up and shutdown on system suction pressure for individual unit operation. Changes can be made to alternate suction pressure operation at a preset day and time without reprogramming, making it ideal for swing duty service.

The real time clock control provides time determination of setpoints, shutdowns, and operating conditions for logging of system operation.

An access code protection permits authorized personnel only to vary adjustable setpoints. Setpoint display is available without the access code.

The microprocessor maintains memory storage of all setpoints and timing for up to one year with power shut off.

The keyboard on the microprocessor includes: auto, remote, and manual control of the slide stop and slide valve; compressor run, stop, remote start; alarm silence; and display control. An emergency stop button is clearly mounted on the microprocessor panel.

‡ QUANTUM CONTROL PANEL

HARDWARE: The Quantum control panel is factory mounted, completely piped and wired with all the required safety and operating devices. The single box NEMA 4, UL[®] listed* control panel houses both the Quantum control and the junction box. All transducers are wired and piped into a common manifold. A built-in telecommunications interface suitable for connection to a remote computer, CRT, terminal printer, or standard modem is included. A 486 computer chip provides speed and processing capability and the 10.4" Active Color VGA Graphics Display offers a high contrast, crisp clear display of compressor information and status. Additional I/O can be easily installed in the field. This feature provides flexibility for future engine room upgrades and

changes. Two field-selectable serial communication ports allow you to choose from a combination of RS-422, RS-485, or RS-232 port configurations for both interpanel and external communications.

Additional features include: circuit breaker protection for main power; UL, cUL, CE, and ISO 9001 certifications; flexible analog inputs, making it easy to change setup in the field to accept 0-5 volt, 1-5 volt, 4-20 mA or ICTD sensors and transmitters; long life, easily replaceable, lithium coin cell battery for power backup to the time/date clock; communication activity and diagnostic lamps simplify troubleshooting and provide visual indication of proper component operation; code readouts appear on the display if an internal component problem is detected; EEPROM setpoint memory - all setpoints are stored on an EEPROM chip which requires no battery backup and setpoints can be field programmed within Frick defined limits (a notice is displayed if you attempt to program setpoints outside of the defined ranges); replaceable input and output modules; built-in fuse tester.

SOFTWARE: Quantum control panel screens are user friendly, menu driven, and easy to use and understand. Help screens and prompts are available should you experience difficulties in setup or monitoring of system information. Operation instruction can be accessed on-screen via the Help key.

Numerous diagnostic features have been incorporated to ease troubleshooting and identify component malfunctions. They include: sensor short/open, setpoint input out of sensing range, DC and AC power monitoring, and memory error sensing.

Multiple capacity controllers provide application flexibility for auto setback control and control reset for changes in modes of operation. Override controls are provided to allow all safety and controller functions to be programmed to unload the compressor within maximum safety and control parameters.

On-screen calibrations for sensors, motor current, slide valve, and slide stop can be adjusted with easy to understand graphics. No potentiometer adjustment is required. Display backlight flashes on shutdown to attract attention in noisy engine rooms.

Other features include: selectable pressure and temperature units; industry standard communication protocols; real-time and historical X-Y trending - selected data and selected time periods can be viewed in either an X-Y trending chart or a tabular chart; ability to add analog and digital inputs.

ACCESSORIES and OPTIONAL ITEMS

DUAL OIL FILTERS: A second oil filter may be furnished mounted on the unit. Isolation valves are included to provide servicing of the primary filter set while the unit is running.

FULL-LUBE PUMP: Lubrication and oil injection may be achieved by using a positive-displacement, direct-driven gear-type oil pump capable of maintaining lube oil supply at low pressure differentials, operating independent of the compressor and controlled so that lubrication of the compressor begins prior to start-up.

A cycling option is available which will operate the full-lube pump only when required, due to low system differential pressure.



* UL® listing applies to standard panels. Micro-processor Control Panels with special components may also be certified. Contact Frick Company for confirmation.

ECONOMIZER: Increased refrigeration capacity with relatively low increase in brake horsepower can be achieved by the use of a Frick economizer system. The economizer consists of a shell and coil or shell and tube liquid subcooler with appropriate controls. Refrigerant vapor from the subcooler is piped to an optimized pressure port on the compressor.

MOTORS: The compressor drive motor can be supplied and mounted by Frick Company. In addition, a customer supplied motor can be factory mounted by Frick Company.

STARTERS: Starter packages complete with all accessories needed to interface with the RWB II, prewired to numbered terminal strips are available.

SPECIAL PACKAGES: For special refrigerant selection, special drivers, or any dual or two stage applications, consult Frick Company.

STANDARD DESIGN DATA

RWB II PLUS MODEL NO.	TDS COMPRESSOR			
	MODEL NO.	DIA mm	L/D	DISPLACEMENT CFM (m³/h)
60	163S	163.2	1.35	357 (607)
76	163L	163.2	1.70	450 (765)
100	193S	193.0	1.35	592 (1005)
134	193L	193.0	1.80	790 (1342)
177	233S	233.0	1.35	1042 (1770)
222	233L	233.0	1.70	1311 (2228)
270	233XL	233.0	2.10	1590 (2700)
316	283S	283.0	1.35	1865 (3169)
399	283L	283.0	1.70	2349 (3992)
480	283SX	283.0	2.10	2824(4798)

EQUIPMENT SELECTION SCREW COMPRESSOR UNIT

The following information is required for final unit selection:

Refrigerant _____ R-717, R-22
Other - Consult Frick Company

Duty _____ Single Stage, High Stage, Booster
Other - Consult Frick Company

Compressor RPM _____ 3550 (60 Hz) or 2950 (50 Hz)
Other - Consult Frick Company

Lube Oil Pump: Single, High Stage _____ Prelube (Std)
Full or Cycling Full Lube (Opt)

Lube Oil Pump: Booster _____ Full Lube (Std)

Oil Filters _____ Single (Std), Dual (Opt)

Oil Cooling _____ Liquid Injection (Std)
Water Cooled (Inlet/Outlet Water Temp Req'd) (Opt)

Thermosyphon _____ (Opt)

Saturated Suction Temperature _____ °F

Condensing Temperature _____ °F

Intermediate Temperature (Booster) _____ °F

Suction Superheat _____ °F

Liquid Subcooling _____ °F

Economizer - Kit Only _____ (Opt)

Economizer - Mounted Dx Cooler _____ (Opt)

Rating _____ TR _____ BHP _____ (Including Liquid Subcooling, Suction Superheat, and Liquid Injection corrections as applicable)

COMPRESSOR DRIVER

The following information is required for proper coordination of the screw compressor unit and the compressor driver.

Driver Type _____ Electric Motor
 _____ Other - Consult Frick Company

Motor Speed _____ RPM (See Compressor RPM, above)

Motor Specifications _____ HP _____ Frame
 _____ Service Factor _____ Full-Load Amps
 _____ Bearings (Ball or Sleeve)

Motor Power _____ Volts, 3 Phase _____ Hz

Motor Supplied By _____ Frick, Others

Motor Mounted By _____ Frick, Others

Motor Enclosure _____ ODP, TEFC
 _____ Explosion Proof _____ Class _____ Group

Motor Starting Method _____ Across-the-line,
 _____ Wye-delta, Autotransformer, Solid State

* Motor Rotation _____

*** NOTE: Compressor rotation is clockwise when facing end of compressor shaft. MOTOR ROTATION MUST BE COUNTERCLOCKWISE WHEN FACING END OF MOTOR SHAFT.** Most motors have dual rotation, but some, such as the large TEFC motors, are single rotation only for purposes of fan cooling and must be ordered with the correct rotation.

MOTOR SELECTION

Motors for high stage applications may be selected for the design operating condition, however, motors for booster applications need to be sized for start-up and pull-down duty as well as for the design condition. For booster applications start-up and pull-down will quite often be the more demanding requirement.

For starting torque see Compressor Speed/Torque Curve.

MOTOR STARTER PACKAGES

The following specifications describe a motor starter package, complete with all electrical accessories necessary to interface with the RWB II compressor unit. These starter packages are available from Frick Company with all necessary interlocks prewired to terminals numbered for direct connection to the RWB II unit SBC Microprocessor.

Specify starting method and overcurrent protection for:

_____ HP, _____ Volt/3 Phase, _____ Hz,
 _____ FLA, _____ RPM compressor motor, complete with overload heaters, 2KVA-120 volt control power transformer, _____: 5 amp-15 VA signal current transformer and normally open auxiliary contact. Starter package includes one across-the-line fused oil pump starter for _____ HP, _____ Volt/Phase, _____ Hz, _____ FLA, _____ RPM motor complete with overload heaters and normally open auxiliary contact. All interlocks wired to terminals marked in accordance with the RWB II unit single box microprocessor control. Specify _____ NEMA rating for enclosure, NEMA 1 is standard. The maximum starter coil load on terminal 18 shall be (1) size 3 starter coil or (1) interposing relay.

The following information must be specified for each application:

STARTING METHOD: Choose Across-the-line, Autotransformer, Wye-delta Open Transition, Wye-delta Closed Transition, or Solid State starting.

ACROSS-THE-LINE STARTING: Yields full motor starting torque. However, power companies and/or in-house power distribution systems often require other starting methods to achieve reduced starting inrush current. **NOTE: Reducing the inrush current also reduces the starting torque.** A careful analysis of compressor torque requirements versus the available motor starting torque must be made. This can be accomplished by plotting the motor speed-torque curve (obtained from motor vendor) against the compressor speed-torque curve. The available motor torque should exceed the compressor torque requirement by a minimum of 20% at the worst portion of the curve. This usually occurs at approximately half-speed in the region known as the motor pull-up torque (P.U.T.). When plotting these curves please remember that for starting methods other than across-the-line, the motor torque values are reduced as follows:

AUTOTRANSFORMER: The Autotransformer starter has three voltage taps: 50%, 65% and 80%. The starter, unless specified otherwise, is normally shipped connected to the 80% voltage tap. This can be changed in the field as required. The starting torque available is:

- 80% Tap - 64% of normal torque
- 65% Tap - 42% of normal torque
- 50% Tap - 25% of normal torque

WYE-DELTA (OPEN or CLOSED TRANSITION): Starting torque available is 33% of normal. While Wye-delta open transition starters exhibit the same torque characteristics as Wye-delta closed transition starters, closed transition is the more preferred method. This is because open transition allows the motor to get out of sync with the power line during transition. This can result in damaging power spikes that tend to nuisance trip circuit breakers and shorten motor and power distribution equipment life. This is especially true for screw compressors which represent relatively low inertia loads.

SOLID STATE: Solid State starters have complex current and torque relationships. In addition, solid state starters require careful coordination between the starter and other protective devices to prevent compressor failure due to shorted starter outputs. If a solid state starter is being considered, consult Frick Company for assistance.

OVERCURRENT PROTECTION: Choose either the Starter package or the Combination starter package with circuit breaker disconnect. For high voltage (2300V, 4160V) applications, specify High voltage fused draw-out starter package.

COMPRESSOR MOTOR DATA: Indicate the motor _____ HP, _____ voltage, _____ Hz, _____ FLA (full load amps), and _____ speed.

CURRENT TRANSFORMER RATIO: Select the appropriate current transformer ratio from the chart on the wiring diagram.

OIL PUMP MOTOR DATA: The oil pump motor data is determined by Frick Company for each application. Standard units with either the prelube system or the optional full lube system will have an integral horsepower pump. Units supplied with the optional full-lube system will have an integral horsepower pump.

STANDARD CONDITIONS - HIGH STAGE

The RWB II high stage ratings for R-717 and R-22 are based on 3550 RPM (60 Hz), 10°F liquid subcooling (except no external liquid subcooling in economizer ratings), 10°F suction superheat (not contributing to the refrigeration effect) and thermosyphon or water-cooled oil cooling.

SELECTION PROCEDURE - HIGH STAGE

The final rating for a RWB II unit at any condition is determined from the standard rating and all of the applicable correction factors.

Capacity (TR) = standard rating (or economized rating) x subcooling correction factor x superheat correction factor x liquid injection correction factor if applicable (see Liquid Injection Oil Cooling) x 0.83 (50 Hz only).

Brake Horsepower (BHP) = standard rating (or economized rating) x 1.01 (liquid injection correction factor if applicable) x 0.83 (50 Hz only).

**LIQUID SUBCOOLING CORRECTION
FACTORS HIGH STAGE**

For liquid subcooling other than 10°F, determine the liquid subcooling capacity correction factor (S.C.C.F.) in the following manner using the actual number of degrees of liquid subcooling (S.C.):

For R-717:
$$S.C.C.F. = 1 + (S.C. - 10^\circ F)(.0025)$$

For R-22:
$$S.C.C.F. = 1 + (S.C. - 10^\circ F)(.005)$$

No brake horsepower correction is required for liquid subcooling.

**SUCTION SUPERHEAT CORRECTION
FACTORS HIGH STAGE**

For suction superheat in excess of 10°F, determine the suction superheat capacity correction factor (S.H.C.F.) in the following manner using the actual number of degrees of suction superheat (S.H.):

FOR R-717:
$$S.H.C.F. = \frac{1}{1 + (S.H. - 10^\circ F)(.0027)}$$

FOR R-22:
$$S.H.C.F. = \frac{1}{1 + (S.H. - 10^\circ F)(.0028)}$$

It is recommended that a minimum of 10°F of suction superheat be maintained to ensure that all refrigerant entering the compressor is in the vapor state.

No brake horsepower correction is required for suction superheat.

STANDARD CONDITIONS - BOOSTER

The RWB II booster ratings for R-717 and R-22 are based on 3550 RPM (60 Hz), liquid cooled to intermediate temperature, no suction superheat, and thermosyphon or water-cooled oil cooling.

SELECTION PROCEDURE - BOOSTER

The final rating for a RWB II unit at any condition is determined from the standard rating and all of the applicable correction factors.

Capacity (TR) = standard rating x liquid temperature correction factor x superheat correction factor, if applicable, x 0.83 (50 Hz only).

Brake Horsepower (BHP) = standard rating x 1.01 (liquid injection correction factor, if applicable) x 0.83 (50 Hz only).

**LIQUID TEMPERATURE CORRECTION
FACTORS BOOSTER**

For liquid temperatures greater than the saturated intermediate temperature, determine the liquid temperature de-rating factor (L.T.D.F.) in the following manner:

For R-717:
$$L.T.D.F. = 1 - (TD)(.0025)$$

For R-22:
$$L.T.D.F. = 1 - (TD)(.005)$$

Where TD is the temperature difference in degrees between the actual liquid temperature and the saturated intermediate temperature. No brake horsepower correction is required.

**SUCTION SUPERHEAT CORRECTION
FACTORS BOOSTER**

For suction superheat in excess of 0°F, determine the suction superheat capacity correction factor (S.H.C.F.) in the following manner using the actual number of degrees of suction superheat (S.H.):

FOR R-717:
$$S.H.C.F. = \frac{1}{1 + (S.H.)(.0027)}$$

FOR R-22:
$$S.H.C.F. = \frac{1}{1 + (S.H.)(.0028)}$$

It is recommended that a minimum of 10°F of suction superheat be maintained to ensure that all refrigerant entering the compressor is in the vapor state.

No brake horsepower correction is required for suction superheat.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 60

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	28.2 76.3	27.0 85.9	25.9 96.9	24.9 110.7	23.9 128.3
	-35. 5.4*	TR BHP	32.9 79.8	31.6 89.6	30.3 100.5	29.0 112.9	27.9 128.4
	-30. 1.6*	TR BHP	38.1 83.5	36.7 93.6	35.3 104.6	33.9 116.9	32.4 130.8
	-25. 1.3	TR BHP	44.0 87.2	42.5 97.8	40.9 109.2	39.3 121.5	37.7 135.3
	-20. 3.6	TR BHP	50.6 90.9	48.9 102.1	47.1 113.9	45.4 126.6	43.6 140.4
	-15. 6.2	TR BHP	57.9 94.5	55.9 106.3	54.1 118.8	52.1 132.0	50.1 146.1
	-10. 9.0	TR BHP	66.0 97.8	63.8 110.5	61.7 123.6	59.6 137.5	57.4 152.1
	-5. 12.2	TR BHP	74.9 100.8	72.6 114.4	70.2 128.4	67.8 142.9	65.4 158.3
	0. 15.7	TR BHP	84.6 103.2	82.1 117.9	79.5 132.9	76.9 148.3	74.2 164.4
	5. 19.6	TR BHP	95.3 105.0	92.6 121.0	89.8 137.1	86.9 153.6	83.9 170.5
	10. 23.8	TR BHP	107.1 106.0	104.0 123.3	101.0 140.8	97.9 158.5	94.6 176.5
	15. 28.4	TR BHP	120.0 106.1	116.5 124.9	113.2 143.8	109.9 162.9	106.3 182.2
	20. 33.5	TR BHP	134.3 105.9	130.3 125.6	126.5 146.0	122.9 166.6	119.1 187.4
	25. 39.0	TR BHP	149.9 105.4	145.2 125.3	141.1 147.3	136.9 169.5	132.9 191.9
	30. 45.0	TR BHP	167.0 104.4	162.0 125.1	157.0 147.5	152.4 171.5	147.8 195.5
	35. 51.6	TR BHP	185.5 103.0	179.9 124.2	174.4 147.3	169.2 172.3	164.0 198.2
40. 58.6	TR BHP	206.2 103.6	199.6 123.0	193.5 146.7	187.3 172.0	181.8 199.7	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 60E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	33.1 81.5	32.5 92.3	31.8 104.6	31.3 120.1	30.8 140.0
	-35. 5.4*	TR BHP	38.2 85.2	37.6 96.1	36.9 108.5	36.2 122.5	35.6 140.1
	-30. 1.6*	TR BHP	43.9 89.0	43.2 100.4	42.5 112.8	41.7 126.8	40.9 142.6
	-25. 1.3	TR BHP	50.1 92.9	49.5 104.8	48.7 117.6	47.9 131.6	47.1 147.4
	-20. 3.6	TR BHP	57.0 96.6	56.3 109.1	55.6 122.6	54.7 137.0	53.8 152.8
	-15. 6.2	TR BHP	64.5 100.1	63.8 113.4	63.0 127.5	62.2 142.5	61.2 158.8
	-10. 9.1	TR BHP	72.7 103.4	72.0 117.5	71.1 132.4	70.3 148.2	69.3 165.0
	-5. 12.2	TR BHP	81.6 106.1	80.9 121.3	80.1 137.1	79.1 153.7	78.2 171.3
	0. 15.7	TR BHP	91.2 108.2	90.5 124.6	89.7 141.5	88.7 159.0	87.7 177.6
	5. 19.6	TR BHP	101.6 109.5	101.0 127.3	100.2 145.4	99.2 164.2	98.1 183.7
	10. 23.8	TR BHP	112.9 110.0	112.1 129.1	111.4 148.8	110.4 168.8	109.3 189.6
	15. 28.5	TR BHP	124.9 109.4	124.1 130.1	123.4 151.3	122.5 172.8	121.4 195.0
	20. 33.5	TR BHP	138.2 108.4	137.2 130.0	136.3 152.9	135.4 176.0	134.4 199.7
	25. 39.0	TR BHP	152.3 107.0	151.0 128.9	150.2 153.4	149.2 178.2	148.3 203.7
	30. 45.1	TR BHP	167.6 105.1	166.3 127.7	165.0 152.8	164.0 179.4	162.9 206.6
	35. 51.6	TR BHP	183.7 103.1	182.3 125.8	180.9 151.6	179.8 179.3	178.5 208.5
	40. 58.6	TR BHP		199.6 123.5	198.1 150.0	196.4 178.0	195.4 209.0

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 76

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	35.5 96.1	34.1 108.2	32.6 122.1	31.3 139.4	30.1 161.6
	-35. 5.4*	TR BHP	41.4 100.5	39.8 112.8	38.2 126.6	36.6 142.2	35.1 161.7
	-30. 1.6*	TR BHP	48.0 105.2	46.3 117.9	44.5 131.8	42.7 147.2	40.8 164.8
	-25. 1.3	TR BHP	55.4 109.8	53.5 123.2	51.5 137.5	49.5 153.0	47.5 170.3
	-20. 3.6	TR BHP	63.7 114.5	61.5 128.5	59.4 143.5	57.1 159.5	54.9 176.8
	-15. 6.2	TR BHP	72.9 119.0	70.4 133.8	68.1 149.6	65.6 166.2	63.1 184.0
	-10. 9.0	TR BHP	83.0 123.2	80.4 139.1	77.7 155.6	75.0 173.1	72.3 191.6
	-5. 12.2	TR BHP	94.3 126.9	91.4 144.0	88.4 161.6	85.4 180.0	82.4 199.3
	0. 15.7	TR BHP	106.5 129.9	103.4 148.5	100.2 167.4	96.8 186.8	93.5 207.1
	5. 19.6	TR BHP	120.0 132.2	116.6 152.3	113.1 172.7	109.4 193.4	105.7 214.8
	10. 23.8	TR BHP	134.9 133.5	131.0 155.3	127.2 177.3	123.3 199.6	119.2 222.3
	15. 28.4	TR BHP	151.1 133.7	146.8 157.3	142.6 181.1	138.3 205.1	133.9 229.4
	20. 33.5	TR BHP	169.1 133.4	164.1 158.2	159.3 183.9	154.7 209.8	149.9 235.9
	25. 39.0	TR BHP	188.8 132.7	182.9 157.8	177.7 185.5	172.5 213.4	167.4 241.6
	30. 45.0	TR BHP	210.3 131.5	204.0 157.5	197.7 185.8	191.9 215.9	186.2 246.1
	35. 51.6	TR BHP	233.5 129.7	226.6 156.4	219.6 185.4	213.1 217.0	206.5 249.6
	40. 58.6	TR BHP	259.7 130.5	251.3 154.9	243.6 184.7	235.8 216.6	228.9 251.5

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 76E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	41.7 102.6	40.9 116.2	40.1 131.8	39.4 151.3	38.8 176.3
	-35. 5.4*	TR BHP	48.1 107.3	47.3 121.1	46.5 136.6	45.5 154.3	44.8 176.4
	-30. 1.6*	TR BHP	55.3 112.1	54.4 126.4	53.5 142.1	52.6 159.6	51.5 179.6
	-25. 1.3	TR BHP	63.1 116.9	62.3 131.9	61.4 148.1	60.3 165.8	59.3 185.6
	-20. 3.6	TR BHP	71.7 121.6	70.9 137.4	70.0 154.3	68.9 172.5	67.7 192.4
	-15. 6.2	TR BHP	81.2 126.1	80.3 142.8	79.4 160.6	78.3 179.5	77.1 199.9
	-10. 9.1	TR BHP	91.6 130.1	90.6 148.0	89.6 166.7	88.5 186.6	87.3 207.8
	-5. 12.2	TR BHP	102.8 133.6	101.9 152.7	100.8 172.6	99.6 193.5	98.4 215.8
	0. 15.7	TR BHP	114.9 136.2	114.0 156.9	113.0 178.2	111.7 200.3	110.5 223.6
	5. 19.6	TR BHP	127.9 137.9	127.1 160.2	126.1 183.2	124.9 206.7	123.5 231.3
	10. 23.8	TR BHP	142.1 138.5	141.2 162.6	140.3 187.4	139.0 212.6	137.7 238.7
	15. 28.5	TR BHP	157.3 137.8	156.3 163.8	155.4 190.5	154.3 217.6	152.9 245.5
	20. 33.5	TR BHP	174.0 136.5	172.8 163.7	171.6 192.5	170.5 221.6	169.2 251.5
	25. 39.0	TR BHP	191.8 134.7	190.1 162.3	189.2 193.2	187.9 224.4	186.7 256.6
	30. 45.1	TR BHP	211.0 132.3	209.4 160.9	207.7 192.4	206.5 225.9	205.2 260.2
	35. 51.6	TR BHP	231.3 129.9	229.6 158.5	227.8 190.9	226.5 225.8	224.8 262.6
	40. 58.6	TR BHP		251.4 155.6	249.4 188.9	247.4 224.1	246.0 263.2

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 100

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	48.6 122.7	47.0 138.9	45.4 157.6	43.9 181.8	42.4 211.9
	-35. 5.4*	TR BHP	56.5 128.2	54.6 144.1	52.8 162.5	51.0 183.7	49.3 211.0
	-30. 1.6*	TR BHP	65.3 133.9	63.2 150.4	61.1 168.4	59.0 189.1	56.9 213.0
	-25. 1.3	TR BHP	75.0 139.8	72.8 156.9	70.4 175.4	68.0 195.7	65.7 218.9
	-20. 3.6	TR BHP	85.9 145.7	83.4 163.6	80.8 182.8	78.1 203.5	75.5 226.1
	-15. 6.2	TR BHP	98.0 151.5	95.1 170.3	92.3 190.4	89.4 211.8	86.4 234.8
	-10. 9.0	TR BHP	111.4 156.9	108.2 177.1	104.9 198.0	101.8 220.3	98.5 244.1
	-5. 12.2	TR BHP	126.3 161.9	122.7 183.4	119.0 205.8	115.4 229.0	111.9 253.7
	0. 15.7	TR BHP	142.6 166.1	138.6 189.3	134.6 213.2	130.5 237.7	126.5 263.5
	5. 19.6	TR BHP	160.6 169.3	156.2 194.5	151.7 220.1	147.2 246.3	142.6 273.3
	10. 23.8	TR BHP	180.2 171.5	175.3 198.7	170.4 226.3	165.4 254.2	160.4 283.0
	15. 28.4	TR BHP	201.6 172.5	196.3 201.8	190.9 231.5	185.4 261.6	179.8 292.2
	20. 33.5	TR BHP	225.1 173.0	219.1 203.6	213.2 235.5	207.2 268.0	201.0 300.8
	25. 39.0	TR BHP	251.2 173.1	244.0 204.3	237.4 238.4	230.8 273.2	224.1 308.4
	30. 45.0	TR BHP	279.4 171.7	271.3 204.9	263.8 239.7	256.6 277.0	249.2 314.8
	35. 51.6	TR BHP	310.1 168.5	301.5 204.2	292.5 240.3	284.4 279.3	276.4 319.7
	40. 58.6	TR BHP	344.0 164.2	333.7 202.1	324.1 240.8	314.6 280.3	305.8 323.2

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 100E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	57.1 131.0	56.5 149.1	55.8 170.1	55.2 197.3	54.6 231.2
	-35. 5.4*	TR BHP	65.7 136.8	64.9 154.7	64.2 175.4	63.4 199.3	62.8 230.1
	-30. 1.6*	TR BHP	75.1 142.8	74.4 161.2	73.5 181.6	72.7 205.1	71.8 232.2
	-25. 1.3	TR BHP	85.4 148.8	84.7 168.0	83.9 188.9	82.9 211.9	82.0 238.5
	-20. 3.6	TR BHP	96.7 154.8	96.0 174.9	95.2 196.6	94.2 220.1	93.2 246.1
	-15. 6.2	TR BHP	109.3 160.6	108.4 181.6	107.6 204.4	106.6 228.7	105.5 255.1
	-10. 9.1	TR BHP	122.9 165.8	122.0 188.4	121.0 212.1	120.1 237.5	119.0 264.8
	-5. 12.2	TR BHP	137.7 170.4	136.8 194.5	135.8 219.7	134.7 246.2	133.7 274.6
	0. 15.7	TR BHP	153.8 174.1	152.9 200.0	151.8 226.9	150.6 254.9	149.5 284.6
	5. 19.6	TR BHP	171.2 176.6	170.2 204.6	169.2 233.4	167.9 263.2	166.6 294.3
	10. 23.8	TR BHP	189.9 177.9	189.0 208.0	187.9 239.0	186.6 270.8	185.2 303.9
	15. 28.5	TR BHP	210.0 177.8	209.1 210.1	208.1 243.5	206.8 277.6	205.3 312.7
	20. 33.5	TR BHP	231.6 177.0	230.7 210.8	229.7 246.6	228.4 283.1	226.9 320.7
	25. 39.0	TR BHP	255.2 175.7	253.7 210.1	252.7 248.3	251.5 287.2	250.0 327.4
	30. 45.1	TR BHP	280.4 172.7	278.5 209.2	277.2 248.2	276.1 289.8	274.7 332.7
	35. 51.6	TR BHP	307.1 168.8	305.5 206.8	303.4 247.3	302.3 290.7	300.9 336.3
	40. 58.6	TR BHP		333.7 203.0	331.8 246.3	330.0 290.0	328.7 338.2

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 134


R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 8.7* BHP	64.9 163.6	62.7 185.2	60.6 210.2	58.6 242.4	56.5 282.6
	-35. TR 5.4* BHP	75.3 170.9	72.8 192.2	70.4 216.7	67.9 244.9	65.7 281.3
	-30. TR 1.6* BHP	87.0 178.5	84.3 200.5	81.4 224.5	78.7 252.1	75.9 284.0
	-25. TR 1.3 BHP	100.0 186.4	97.0 209.2	93.9 233.9	90.7 260.9	87.6 291.9
	-20. TR 3.6 BHP	114.5 194.2	111.1 218.1	107.7 243.7	104.2 271.3	100.6 301.5
	-15. TR 6.2 BHP	130.7 202.0	126.8 227.0	123.0 253.8	119.2 282.4	115.2 313.1
	-10. TR 9.0 BHP	148.6 209.2	144.3 236.1	139.9 264.0	135.7 293.8	131.3 325.5
	-5. TR 12.2 BHP	168.4 215.8	163.6 244.6	158.7 274.3	153.9 305.3	149.2 338.3
	0. TR 15.7 BHP	190.2 221.4	184.9 252.5	179.5 284.2	174.0 317.0	168.6 351.4
	5. TR 19.6 BHP	214.1 225.7	208.2 259.3	202.2 293.4	196.2 328.4	190.1 364.4
	10. TR 23.8 BHP	240.2 228.7	233.8 264.9	227.2 301.7	220.5 339.0	213.8 377.4
	15. TR 28.4 BHP	268.8 230.0	261.7 269.0	254.5 308.6	247.2 348.8	239.7 389.6
	20. TR 33.5 BHP	300.2 230.7	292.2 271.5	284.2 314.1	276.2 357.3	268.0 401.0
	25. TR 39.0 BHP	334.9 230.8	325.3 272.4	316.6 317.9	307.8 364.2	298.8 411.2
	30. TR 45.0 BHP	372.6 228.9	361.7 273.2	351.7 319.6	342.1 369.3	332.3 419.7
	35. TR 51.6 BHP	413.4 224.6	402.0 272.3	390.0 320.3	379.2 372.4	368.5 426.3
	40. TR 58.6 BHP	458.6 218.9	444.9 269.4	432.1 321.1	419.5 373.7	407.8 431.0

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 134E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	76.2 174.7	75.3 198.8	74.4 226.8	73.7 263.0	72.8 308.3
	-35. 5.4*	TR BHP	87.6 182.4	86.6 206.2	85.7 233.8	84.6 265.7	83.7 306.8
	-30. 1.6*	TR BHP	100.1 190.3	99.1 215.0	98.0 242.1	96.9 273.4	95.8 309.6
	-25. 1.3	TR BHP	113.9 198.4	112.9 224.0	111.8 251.9	110.6 282.6	109.3 318.0
	-20. 3.6	TR BHP	129.0 206.3	128.0 233.2	127.0 262.1	125.6 293.5	124.3 328.1
	-15. 6.2	TR BHP	145.7 214.1	144.5 242.2	143.5 272.5	142.2 304.9	140.7 340.2
	-10. 9.1	TR BHP	163.9 221.1	162.6 251.2	161.4 282.8	160.1 316.6	158.7 353.1
	-5. 12.2	TR BHP	183.7 227.2	182.4 259.4	181.1 293.0	179.6 328.3	178.2 366.2
	0. 15.7	TR BHP	205.1 232.1	203.8 266.7	202.4 302.6	200.8 339.9	199.3 379.4
	5. 19.6	TR BHP	228.3 235.5	227.0 272.8	225.6 311.2	223.9 351.0	222.1 392.4
	10. 23.8	TR BHP	253.2 237.2	252.0 277.3	250.6 318.7	248.8 361.1	247.0 405.2
	15. 28.5	TR BHP	280.0 237.1	278.8 280.1	277.4 324.6	275.7 370.1	273.8 417.0
	20. 33.5	TR BHP	308.8 236.0	307.5 281.0	306.2 328.8	304.5 377.5	302.5 427.6
	25. 39.0	TR BHP	340.3 234.3	338.2 280.1	337.0 331.0	335.3 383.0	333.4 436.6
	30. 45.1	TR BHP	373.8 230.3	371.3 278.9	369.6 331.0	368.2 386.4	366.2 443.6
	35. 51.6	TR BHP	409.5 225.0	407.3 275.8	404.6 329.7	403.1 387.6	401.2 448.4
40. 58.6	TR BHP		445.0 270.6	442.4 328.4	440.1 386.7	438.2 450.9	

 Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 177

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	86.2 212.4	82.6 238.2	79.0 266.9	75.2 300.2	71.4 340.5
	-35. 5.4*	TR BHP	100.5 222.8	96.7 249.4	92.7 278.5	88.5 310.8	84.3 348.1
	-30. 1.6*	TR BHP	116.6 233.4	112.4 261.2	108.0 291.1	103.5 323.7	98.8 359.9
	-25. 1.3	TR BHP	134.5 244.3	129.9 273.4	125.1 304.5	120.2 337.9	115.2 374.4
	-20. 3.6	TR BHP	154.3 254.9	149.4 285.8	144.2 318.3	138.8 353.0	133.3 390.2
	-15. 6.2	TR BHP	176.3 265.0	170.9 298.0	165.2 332.4	159.4 368.6	153.3 407.2
	-10. 9.0	TR BHP	200.6 274.2	194.6 309.8	188.5 346.4	182.1 384.5	175.5 424.7
	-5. 12.2	TR BHP	227.3 282.4	220.8 320.6	214.1 360.0	207.1 400.5	200.0 442.6
	0. 15.7	TR BHP	256.8 289.5	249.5 330.5	242.2 372.7	234.6 416.0	226.8 460.6
	5. 19.6	TR BHP	289.3 295.0	281.1 339.1	273.0 384.3	264.8 430.7	256.3 478.2
	10. 23.8	TR BHP	324.6 298.3	315.8 346.3	306.6 394.6	297.7 444.2	288.5 495.1
	15. 28.4	TR BHP	363.0 299.3	353.7 351.3	343.7 403.5	333.6 456.4	323.5 510.7
	20. 33.5	TR BHP	405.1 298.1	394.7 353.8	384.1 410.5	372.9 467.1	361.7 525.1
	25. 39.0	TR BHP	451.5 295.9	439.2 353.7	427.7 414.7	415.8 476.1	403.3 537.7
	30. 45.0	TR BHP	501.9 292.6	488.2 351.5	475.0 416.1	462.2 482.3	448.8 548.7
	35. 51.6	TR BHP	556.8 288.0	541.5 348.9	526.4 414.6	512.3 485.4	498.0 557.2
	40. 58.6	TR BHP	615.8 281.7	599.5 344.4	582.7 412.1	566.4 485.4	550.9 562.2

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 177E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 8.7*	TR BHP	101.2 226.8	99.3 255.7	97.0 288.0	94.6 325.6	91.9 371.4
	-35. 5.4*	TR BHP	116.9 237.8	114.9 267.6	112.7 300.4	110.2 337.1	107.4 379.6
	-30. 1.6*	TR BHP	134.2 248.9	132.2 280.0	130.0 313.8	127.5 351.0	124.7 392.4
	-25. 1.3	TR BHP	153.1 260.1	151.2 292.7	149.1 328.0	146.5 366.0	143.7 407.8
	-20. 3.6	TR BHP	173.9 270.8	172.0 305.5	169.9 342.4	167.3 381.9	164.5 424.6
	-15. 6.2	TR BHP	196.6 280.8	194.7 317.9	192.6 356.8	190.1 398.1	187.3 442.4
	-10. 9.1	TR BHP	221.1 289.7	219.4 329.5	217.3 371.0	214.9 414.4	212.1 460.7
	-5. 12.2	TR BHP	247.9 297.3	246.1 340.0	244.2 384.5	241.7 430.6	239.0 479.1
	0. 15.7	TR BHP	276.9 303.4	275.1 349.1	273.2 396.8	270.8 446.0	268.0 497.4
	5. 19.6	TR BHP	308.4 307.8	306.4 356.7	304.5 407.6	302.1 460.4	299.4 515.1
	10. 23.8	TR BHP	342.1 309.5	340.3 362.5	338.1 416.9	335.8 473.2	333.2 531.6
	15. 8.5	TR BHP	378.1 308.6	376.7 365.9	374.6 424.4	372.0 484.3	369.5 546.6
	20. 33.5	TR BHP	416.8 305.1	415.4 366.2	413.8 429.7	411.0 493.5	408.3 559.8
	25. 39.0	TR BHP	458.7 300.4	456.6 363.7	455.3 431.8	452.9 500.6	449.9 570.9
	30. 45.1	TR BHP	503.5 294.4	501.1 358.8	499.2 430.9	497.5 504.6	494.6 579.9
	35. 51.6	TR BHP	551.5 288.5	548.7 353.4	546.1 426.9	544.5 505.2	542.1 586.1
40. 58.6	TR BHP		599.6 346.0	596.6 421.5	594.1 502.3	592.1 588.3	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 222

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 8.7*	108.5 267.5	104.1 299.9	99.4 336.1	94.7 378.0	89.9 428.7
	-35 5.4*	126.6 280.5	121.8 314.0	116.7 350.7	111.5 391.3	106.1 438.3
	-30 1.6*	146.9 294.0	141.5 328.9	136.0 366.5	130.4 407.6	124.5 453.3
	-25 1.3	169.4 307.6	163.6 344.3	157.6 383.4	151.4 425.5	145.0 471.4
	-20 3.6	194.4 321.0	188.1 359.9	181.5 400.8	174.8 444.5	167.8 491.4
	-15 6.2	222.0 333.7	215.2 375.3	208.1 418.6	200.7 464.2	193.1 512.8
	-10 9.1	252.6 345.3	245.1 390.1	237.3 436.2	229.3 484.2	221.0 534.9
	-5 12.2	286.2 355.6	278.0 403.8	269.6 453.3	260.8 504.3	251.9 557.3
	0 15.7	323.4 364.5	314.2 416.2	305.0 469.3	295.5 523.8	285.7 580.0
	5 19.6	364.3 371.5	353.9 427.0	343.7 483.9	333.4 542.3	322.7 602.2
	10 23.8	408.7 375.7	397.7 436.1	386.2 496.9	374.8 559.4	363.3 623.4
	15 8.5	457.2 376.9	445.3 442.4	432.8 508.1	420.1 574.8	407.4 643.1
	20 33.5	510.2 375.4	497.0 445.6	483.7 516.9	469.6 588.3	455.5 661.2
	25 39	568.5 372.6	553.1 445.4	538.6 522.2	523.6 599.5	507.9 677.1
	30 45.1	632.0 368.4	614.8 442.6	598.2 523.9	582.1 607.3	565.1 690.9
	35 51.6	701.2 362.7	681.8 439.3	662.9 522.1	645.1 611.2	627.2 701.6
40 58.6	775.4 354.7	754.9 433.7	733.8 518.9	713.2 611.2	693.7 707.9	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 222E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 8.7*	TR BHP	127.4 285.6	125.0 322.0	122.2 362.7	119.1 410.1	115.7 467.6
	-35 5.4*	TR BHP	147.2 299.4	144.7 336.9	142.0 378.3	138.8 424.5	135.3 478.1
	-30 1.6*	TR BHP	169.0 313.4	166.5 352.7	163.8 395.2	160.6 441.9	157.0 494.1
	-25 1.3	TR BHP	192.9 327.5	190.5 368.6	187.7 413.0	184.5 460.9	181.0 513.5
	-20 3.6	TR BHP	219.0 341.0	216.6 384.7	214.0 431.1	210.7 480.9	207.2 534.7
	-15 6.2	TR BHP	247.5 353.6	245.2 400.3	242.6 449.3	239.4 501.3	235.8 557.1
	-10 9.1	TR BHP	278.5 364.8	276.3 415.0	273.7 467.2	270.6 521.8	267.1 580.1
	-5 12.2	TR BHP	312.1 374.4	309.9 428.2	307.5 484.1	304.4 542.2	300.9 603.3
	0 15.7	TR BHP	348.7 382.1	346.4 439.6	344.0 499.6	341.0 561.7	337.5 626.4
	5 19.6	TR BHP	388.4 387.6	385.8 449.2	383.4 513.3	380.4 579.7	377.0 648.6
	10 23.8	TR BHP	430.8 389.7	428.6 456.5	425.8 525.0	422.9 595.8	419.6 669.5
	15 8.5	TR BHP	476.1 388.6	474.4 460.7	471.8 534.5	468.5 609.8	465.2 688.3
	20 33.5	TR BHP	524.9 384.2	523.1 461.2	521.1 541.1	517.6 621.5	514.2 704.9
	25 39	TR BHP	577.6 378.3	575.0 458.0	573.3 543.8	570.4 630.4	566.5 718.9
	30 45.1	TR BHP	634.1 370.7	631.0 451.9	628.6 542.6	626.5 635.5	622.8 730.3
	35 51.6	TR BHP	694.5 363.2	690.9 445.0	687.7 537.5	685.7 636.1	682.7 738.0
	40 58.6	TR BHP		755.0 435.7	751.3 530.8	748.2 632.5	745.5 740.8

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 270

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 8.7* BHP	134.1 330.3	128.6 370.5	122.8 415.3	117.0 467.0	111.0 529.7
	-35 TR 5.4* BHP	156.4 346.5	150.4 387.8	144.2 433.1	137.7 483.5	131.1 541.6
	-30 TR 1.6* BHP	181.4 363.1	174.8 406.2	168.0 452.7	161.0 503.6	153.8 560.0
	-25 TR 1.3 BHP	209.2 379.9	202.1 425.2	194.7 473.5	187.0 525.6	179.1 582.5
	-20 TR 3.6 BHP	240.1 396.4	232.3 444.5	224.3 495.0	215.9 549.1	207.3 607.1
	-15 TR 6.2 BHP	274.3 412.1	265.8 463.5	257.0 516.9	247.9 573.3	238.5 633.4
	-10 TR 9.1 BHP	312.0 426.4	302.8 481.8	293.2 538.8	283.3 598.0	273.1 660.6
	-5 TR 12.2 BHP	353.5 439.2	343.4 498.7	333.0 559.8	322.2 622.8	311.1 688.3
	0 TR 15.7 BHP	399.5 450.2	388.1 514.0	376.7 579.6	365.0 647.0	352.9 716.4
	5 TR 19.6 BHP	450.0 458.8	437.2 527.3	424.6 597.7	411.9 669.8	398.7 743.8
	10 TR 23.8 BHP	504.9 463.9	491.3 538.5	477.0 613.6	463.0 690.9	448.8 770.0
	15 TR 8.5 BHP	564.7 465.5	550.1 546.4	534.7 627.5	518.9 709.8	
	20 TR 33.5 BHP	630.2 463.5	613.9 550.2	597.5 638.4	580.1 726.5	
	25 TR 39 BHP	702.3 460.1	683.3 550.0	665.4 644.8	646.8 740.3	
	30 TR 45.1 BHP	780.7 454.9	759.4 546.5	739.0 647.0	719.0 750.0	
	35 TR 51.6 BHP	866.1 447.8	842.3 542.4	818.9 644.8	796.9 754.8	
40 TR 58.6 BHP	957.9 438.0	932.5 535.5	906.5 640.7			

Condition is outside the operating range of compressor.

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 270E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 8.7* BHP	157.4 352.9	154.4 397.7	151.0 448.1	147.1 506.6	143.0 577.7
	-35 TR 5.4* BHP	181.8 369.9	178.8 416.2	175.4 467.3	171.4 524.4	167.1 590.6
	-30 TR 1.6* BHP	208.8 387.2	205.7 435.6	202.3 488.2	198.3 545.9	193.9 610.3
	-25 TR 1.3 BHP	238.2 404.6	235.3 455.4	231.9 510.2	227.9 569.3	223.6 634.4
	-20 TR 3.6 BHP	270.5 421.3	267.6 475.2	264.3 532.6	260.3 594.0	256.0 660.5
	-15 TR 6.2 BHP	305.8 436.8	302.9 494.5	299.7 555.1	295.7 619.3	291.3 688.2
	-10 TR 9.1 BHP	344.0 450.7	341.3 512.6	338.1 577.1	334.3 644.7	329.9 716.6
	-5 TR 12.2 BHP	385.6 462.4	382.9 528.9	379.9 598.1	376.0 669.8	371.8 745.2
	0 TR 15.7 BHP	430.8 472.0	427.9 543.1	425.0 617.2	421.2 693.8	416.9 773.8
	5 TR 19.6 BHP	479.8 478.8	476.6 554.9	473.6 634.1	470.0 716.1	465.8 801.2
	10 TR 23.8 BHP	532.2 481.4	529.4 563.9	526.0 648.5	522.4 736.1	518.4 827.0
	15 TR 8.5 BHP	588.2 480.0	586.0 569.1	582.8 660.3	578.7 753.3	
	20 TR 33.5 BHP	648.4 474.6	646.2 569.7	643.7 668.5	639.4 767.8	
	25 TR 39 BHP	713.6 467.3	710.3 565.8	708.2 671.7	704.6 778.8	
	30 TR 45.1 BHP	783.3 457.9	779.5 558.2	776.6 670.3	773.9 785.0	
	35 TR 51.6 BHP	857.9 448.7	853.5 549.7	849.5 664.0	847.0 785.8	
40 TR 58.6 BHP		932.7 538.2	928.1 655.8			

Condition is outside the operating range for economizer operation.
Condition is outside the operating range of compressor.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 316

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 8.7*	TR BHP	154.4 380.6	148.1 426.8	141.5 478.2	134.7 537.8	127.9 610.0
	-35 5.4*	TR BHP	180.2 399.2	173.2 446.8	166.1 499.0	158.6 556.8	151.0 623.7
	-30 1.6*	TR BHP	209.0 418.3	201.4 468.0	193.6 521.6	185.5 580.0	177.1 644.9
	-25 1.3	TR BHP	241.0 437.7	232.8 489.8	224.2 545.6	215.4 605.5	206.3 670.8
	-20 3.6	TR BHP	276.6 456.7	267.6 512.0	258.3 570.3	248.7 632.5	238.8 699.1
	-15 6.2	TR BHP	315.9 474.8	306.2 534.0	296.1 595.6	285.6 660.5	274.7 729.7
	-10 9.1	TR BHP	359.4 491.3	348.8 555.1	337.7 620.7	326.3 689.0	314.5 761.1
	-5 12.2	TR BHP	407.2 506.0	395.6 574.5	383.6 645.0	371.1 717.5	358.4 793.0
	0 15.7	TR BHP	460.1 518.7	447.0 592.2	433.9 667.8	420.4 745.4	406.5 825.3
	5 19.6	TR BHP	518.3 528.7	503.6 607.6	489.1 688.6	474.4 771.7	459.2 856.9
	10 23.8	TR BHP	581.6 534.6	565.9 620.5	549.5 707.0	533.3 796.0	516.9 887.1
	15 8.5	TR BHP	650.5 536.3	633.7 629.5	615.8 723.0	597.7 817.8	579.7 915.1
	20 33.5	TR BHP	726.0 534.1	707.1 634.0	688.3 735.5	668.1 837.0	648.2 940.8
	25 39	TR BHP	809.0 530.1	787.0 633.7	766.4 743.0	745.0 853.1	722.7 963.4
	30 45.1	TR BHP	899.3 524.2	874.7 629.8	851.2 745.5	828.2 864.2	804.1 983.1
	35 51.6	TR BHP	997.7 516.1	970.2 625.1	943.2 742.9	917.9 869.7	892.4 998.3
	40 58.6	TR BHP	1103.3 504.8	1074.2 617.1	1044.1 738.4	1014.9 869.7	987.1 1007.3

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 316E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 8.7* BHP	181.3 406.4	177.8 458.1	173.9 516.1	169.4 583.5	164.7 665.4
	-35 TR 5.4* BHP	209.4 426.1	205.9 479.4	202.0 538.3	197.4 604.1	192.5 680.2
	-30 TR 1.6* BHP	240.5 446.0	236.9 501.8	233.0 562.3	228.5 628.9	223.4 703.0
	-25 TR 1.3 BHP	274.4 466.0	271.0 524.5	267.1 587.6	262.5 655.8	257.5 730.7
	-20 TR 3.6 BHP	311.6 485.3	308.3 547.4	304.4 613.4	299.8 684.2	294.8 760.8
	-15 TR 6.2 BHP	352.2 503.2	348.9 569.6	345.2 639.3	340.6 713.3	335.6 792.7
	-10 TR 9.1 BHP	396.3 519.1	393.2 590.5	389.4 664.8	385.0 742.5	380.0 825.4
	-5 TR 12.2 BHP	444.1 532.7	441.0 609.2	437.5 688.9	433.1 771.5	428.2 858.4
	0 TR 15.7 BHP	496.2 543.7	492.9 625.6	489.5 710.9	485.2 799.2	480.3 891.3
	5 TR 19.6 BHP	552.7 551.5	549.0 639.1	545.5 730.4	541.3 824.9	536.5 922.9
	10 TR 23.8 BHP	613.0 554.5	609.8 649.6	605.9 747.0	601.7 847.8	597.1 952.6
	15 TR 8.5 BHP	677.5 552.9	675.0 655.6	671.3 760.5	666.6 867.7	662.0 979.4
	20 TR 33.5 BHP	746.8 546.7	744.4 656.2	741.5 770.0	736.5 884.3	731.6 1003.0
	25 TR 39 BHP	821.9 538.3	818.2 651.7	815.8 773.7	811.6 897.0	806.1 1022.9
	30 TR 45.1 BHP	902.2 527.5	897.9 643.0	894.5 772.1	891.4 904.2	886.2 1039.1
	35 TR 51.6 BHP	988.2 516.9	983.1 633.2	978.5 764.9	975.6 905.1	971.4 1050.2
	40 TR 58.6 BHP		1074.3 619.9	1069.0 755.3	1064.6 900.0	1060.8 1054.0

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 399

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 8.7* BHP	194.4 479.2	186.5 537.5	178.2 602.2	169.7 677.3	161.0 768.2
	-35 TR 5.4* BHP	226.9 502.7	218.2 562.6	209.1 628.4	199.8 701.2	190.2 785.4
	-30 TR 1.6* BHP	263.1 526.7	253.6 589.3	243.7 656.8	233.6 730.3	223.0 812.1
	-25 TR 1.3 BHP	303.5 551.2	293.1 616.8	282.4 687.0	271.2 762.5	259.8 844.7
	-20 TR 3.6 BHP	348.3 575.1	337.0 644.8	325.3 718.2	313.1 796.5	300.7 880.4
	-15 TR 6.2 BHP	397.8 597.8	385.5 672.4	372.8 750.0	359.6 831.7	346.0 918.9
	-10 TR 9 BHP	452.5 618.6	439.2 699.0	425.2 781.6	410.9 867.6	396.1 958.4
	-5 TR 12.2 BHP	512.8 637.1	498.1 723.5	483.0 812.3	467.4 903.6	451.3 998.6
	0 TR 15.7 BHP	579.4 653.2	562.9 745.7	546.4 840.9	529.4 938.6	511.8 1039.3
	5 TR 19.6 BHP	625.7 665.7	634.2 765.1	615.9 867.1	597.4 971.8	578.3 1079.1
	10 TR 23.8 BHP	732.3 673.2	712.6 781.4	691.9 890.3	671.6 1002.3	650.9 1117.1
	15 TR 28.4 BHP	819.2 675.4	798.0 792.8	775.5 910.5	752.7 1029.9	730.0 1152.4
	20 TR 33.5 BHP	914.2 672.6	890.5 798.4	866.7 926.2	841.4 1054.1	816.2 1184.7
	25 TR 39 BHP	1018.7 667.6	991.1 798.0	965.1 935.6	938.2 1074.2	910.0 1213.2
	30 TR 45 BHP	1132.4 660.1	1101.5 793.0	1071.8 938.8	1043.0 1088.2	1012.6 1237.9
	35 TR 51.6 BHP	1256.3 649.9	1221.7 787.1	1187.7 935.5	1155.9 1095.2	1123.8 1257.2
40 TR 58.6 BHP	1389.4 635.6	1352.6 777.1	1314.8 929.8	1278.0 1095.2	1243.0 1268.4	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 399E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 8.7*	TR BHP	228.4 511.8	224.0 576.9	219.0 649.9	213.3 734.7	207.4 837.9
	-35 5.4*	TR BHP	263.7 536.5	259.3 603.7	254.4 677.8	248.6 760.7	242.4 856.5
	-30 1.6*	TR BHP	302.8 561.6	298.3 631.9	293.4 708.1	287.7 791.9	281.3 885.3
	-25 1.3	TR BHP	345.6 586.8	341.3 660.5	336.3 740.0	330.6 825.8	324.3 920.2
	-20 3.6	TR BHP	392.4 611.1	388.2 689.3	383.4 772.5	377.6 861.6	371.3 958.1
	-15 6.2	TR BHP	443.5 633.6	439.3 717.3	434.7 805.1	429.0 898.2	422.6 998.2
	-10 9.1	TR BHP	499.0 653.7	495.1 743.6	490.4 837.1	484.9 935.1	478.5 1039.4
	-5 12.2	TR BHP	559.2 670.8	555.4 767.2	551.0 867.5	545.4 971.5	539.2 1080.9
	0 15.7	TR BHP	624.9 684.7	620.6 787.8	616.4 895.2	610.9 1006.4	604.8 1122.3
	5 19.6	TR BHP	695.9 694.4	691.3 804.8	686.9 919.8	681.7 1038.7	675.6 1162.2
	10 23.8	TR BHP	771.9 698.3	767.9 818.0	763.0 940.6	757.7 1067.6	751.9 1199.6
	15 8.5	TR BHP	853.1 696.2	850.0 825.5	845.3 957.7	839.4 1092.7	833.6 1233.3
	20 33.5	TR BHP	940.4 688.4	937.3 826.4	933.7 969.6	927.4 1113.6	921.3 1263.0
	25 39	TR BHP	1035.0 677.8	1030.3 820.7	1027.3 974.3	1022.0 1129.6	1015.1 1288.1
	30 45.1	TR BHP	1136.1 664.2	1130.6 809.7	1126.4 972.2	1122.5 1138.6	1116.0 1308.5
	35 51.6	TR BHP	1244.4 650.9	1238.0 797.3	1232.1 963.2	1228.6 1139.8	1223.3 1322.4
40 58.6	TR BHP		1352.8 780.6	1346.2 951.2	1340.6 1133.3	1335.9 1327.3	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 480

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 8.7* BHP	233.9 576.5	224.4 646.6	214.4 724.5	204.2 814.8	193.7 924.2
	-35 TR 5.4* BHP	273.0 604.8	262.5 676.8	251.5 756.0	240.4 843.5	228.8 944.8
	-30 TR 1.6* BHP	316.5 633.6	305.1 708.9	293.2 790.1	281.0 878.6	268.3 977.0
	-25 TR 1.3 BHP	365.1 663.1	352.6 742.0	339.7 826.5	326.3 917.3	312.5 1016.2
	-20 TR 3.6 BHP	419.0 691.8	405.4 775.7	391.3 864.0	376.7 958.2	361.7 1059.1
	-15 TR 6.2 BHP	478.6 719.2	463.8 808.9	448.5 902.3	432.6 1000.5	416.2 1105.4
	-10 TR 9 BHP	544.4 744.2	528.4 840.9	511.5 940.3	494.3 1043.7	476.5 1153.0
	-5 TR 12.2 BHP	616.9 766.4	599.2 870.4	581.1 977.2	562.3 1087.0	542.9 1201.3
	0 TR 15.7 BHP	697.0 785.8	677.2 897.1	657.3 1011.6	636.9 1129.1	615.7 1250.3
	5 TR 19.6 BHP	752.7 800.8	762.9 920.4	740.9 1043.1	718.7 1169.1	695.7 1298.2
	10 TR 23.8 BHP	881.0 809.9	857.3 940.0	832.4 1071.0	807.9 1205.8	783.0 1343.9
	15 TR 28.4 BHP	985.5 812.5	960.0 953.7	932.9 1095.3	905.5 1239.0	878.2 1386.3
	20 TR 33.5 BHP	1099.8 809.1	1071.3 960.5	1042.6 1114.2	1012.2 1268.1	981.9 1425.2
	25 TR 39 BHP	1225.5 803.1	1192.3 960.0	1161.0 1125.5	1128.7 1292.3	
	30 TR 45 BHP	1362.3 794.1	1325.1 954.0	1289.4 1129.4	1254.7 1309.1	
	35 TR 51.6 BHP	1511.3 781.8	1469.7 946.9	1428.8 1125.4	1390.6 1317.5	
40 TR 58.6 BHP	1671.5 764.6	1627.2 934.9	1581.7 1118.6	1537.4 1317.5		

Condition is outside the operating range of compressor.

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 480E

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 125.8	85.0 151.7	95.0 181.1	105.0 214.2	115.0 251.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 8.7*	TR BHP	274.8 615.7	269.5 694.0	263.5 781.8	256.6 883.8	249.5 1008.0
	-35 5.4*	TR BHP	317.2 645.4	311.9 726.3	306.0 815.4	299.1 915.1	291.6 1030.4
	-30 1.6*	TR BHP	364.3 675.6	358.9 760.2	353.0 851.8	346.1 952.7	338.4 1065.0
	-25 1.3	TR BHP	415.8 705.9	410.6 794.6	404.6 890.2	397.7 993.4	390.1 1107.0
	-20 3.6	TR BHP	472.1 735.2	467.0 829.2	461.2 929.3	454.3 1036.5	446.7 1152.6
	-15 6.2	TR BHP	533.5 762.2	528.5 862.9	522.9 968.5	516.1 1080.5	508.4 1200.8
	-10 9.1	TR BHP	600.3 786.4	595.6 894.6	590.0 1007.0	583.3 1124.9	575.6 1250.4
	-5 12.2	TR BHP	672.7 807.0	668.2 922.9	662.9 1043.6	656.1 1168.7	648.7 1300.3
	0 15.7	TR BHP	751.8 823.7	746.6 947.7	741.5 1076.9	734.9 1210.7	727.6 1350.1
	5 19.6	TR BHP	837.2 835.4	831.6 968.2	826.3 1106.5	820.1 1249.6	812.8 1398.1
	10 23.8	TR BHP	928.6 840.1	923.8 984.1	917.9 1131.5	911.5 1284.3	904.5 1443.1
	15 28.5	TR BHP	1026.3 837.5	1022.6 993.1	1016.9 1152.1	1009.8 1314.5	1002.8 1483.7
	20 33.5	TR BHP	1131.3 828.2	1127.6 994.2	1123.2 1166.4	1115.7 1339.7	1108.3 1519.4
	25 39	TR BHP	1245.1 815.4	1239.5 987.3	1235.8 1172.1	1229.5 1358.9	
	30 45.1	TR BHP	1366.7 799.0	1360.1 974.1	1355.1 1169.6	1350.4 1369.7	
	35 51.6	TR BHP	1497.0 783.0	1489.3 959.2	1482.2 1158.7	1478.0 1371.2	
40 58.6	TR BHP		1627.4 939.1	1619.5 1144.3	1612.8 1363.4		

Condition is outside the operating range for economizer operation.
Condition is outside the operating range of compressor.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 60

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR	33.7	31.7	29.6	27.5	25.4	23.2
	0.5 BHP	81.9	90.7	100.5	111.5	123.6	138.6
	-35 TR	38.6	36.3	34.0	31.7	29.3	26.9
	2.6 BHP	85.3	94.5	104.3	115.2	127.0	141.0
	-30 TR	43.9	41.4	38.9	36.3	33.7	31.1
	4.9 BHP	88.8	98.3	108.4	119.4	131.0	144.5
	-25 TR	49.8	47.1	44.3	41.4	38.6	35.7
	7.4 BHP	92.0	102.1	112.7	123.9	136.1	148.9
	-20 TR	56.3	53.3	50.2	47.1	43.9	40.7
	10.2 BHP	95.1	105.8	116.9	128.6	141.0	153.9
	-15 TR	63.4	60.1	56.7	53.3	49.8	46.3
	13.2 BHP	97.7	109.3	121.1	133.3	146.2	159.2
	-10 TR	71.2	67.5	63.8	60.0	56.2	52.3
	16.5 BHP	99.7	112.6	125.1	138.0	151.3	165.5
	-5 TR	79.7	75.7	71.6	67.4	63.2	59.0
	20.1 BHP	101.3	114.8	128.8	142.5	156.4	171.1
	0 TR	89.0	84.5	80.0	75.5	70.9	66.2
	24 BHP	102.8	116.8	131.6	146.7	161.5	176.8
	5 TR	99.1	94.2	89.3	84.3	79.3	74.1
	28.2 BHP	104.0	118.4	133.8	149.9	166.3	182.3
10 TR	110.1	104.7	99.3	93.8	88.3	82.8	
32.8 BHP	104.5	120.0	135.7	152.6	170.1	187.6	
15 TR	122.0	116.1	110.1	104.2	98.2	92.0	
37.7 BHP	104.3	120.9	137.5	154.9	173.1	192.2	
20 TR	134.8	128.4	121.9	115.4	108.8	102.2	
43 BHP	103.2	121.0	138.7	156.8	175.8	195.7	
25 TR	148.6	141.7	134.6	127.5	120.3	113.1	
48.8 BHP	101.2	120.5	139.2	158.5	178.1	198.7	
30 TR	163.5	155.9	148.3	140.5	132.7	124.8	
54.9 BHP	98.4	118.9	139.0	159.4	180.1	201.3	
35 TR	179.7	171.3	163.0	154.6	146.1	137.5	
61.5 BHP	94.9	116.4	137.9	159.4	181.4	203.6	
40 TR	197.0	187.9	178.9	169.8	160.5	151.2	
68.5 BHP	90.2	113.2	135.8	158.8	181.8	205.3	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 60E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR	42.5	41.4	40.3	39.0	37.6
	0.5 BHP	91.4	90.6	113.2	126.1	140.9
	-35 TR	47.9	46.7	45.5	44.2	42.7
	2.6 BHP	95.0	95.7	117.5	130.4	144.8
	-30 TR	53.6	52.4	51.1	49.8	48.2
	4.9 BHP	98.5	102.1	122.0	135.0	149.5
	-25 TR	59.9	58.5	57.2	55.7	54.1
	7.4 BHP	101.6	108.1	126.5	139.9	154.5
	-20 TR	66.5	65.2	63.7	62.2	60.5
	10.2 BHP	104.3	113.6	130.8	144.8	159.9
	-15 TR	73.7	72.2	70.7	69.1	67.2
	13.2 BHP	106.5	118.4	134.9	149.5	165.2
	-10 TR	81.4	79.8	78.2	76.5	74.5
	16.5 BHP	107.9	122.3	138.6	154.0	170.5
	-5 TR	89.6	87.9	86.2	84.4	82.3
	20.1 BHP	108.8	124.6	141.7	158.2	175.6
	0 TR	98.4	96.5	94.7	92.8	90.6
	24 BHP	109.5	126.0	143.8	161.9	180.4
5 TR	107.7	105.7	103.8	101.7	99.4	
28.2 BHP	109.7	126.4	145.2	164.5	184.7	
10 TR	117.6	115.5	113.4	111.2	108.7	
32.8 BHP	109.2	126.2	146.1	166.2	187.9	
15 TR	128.1	125.8	123.6	121.2	118.5	
37.7 BHP	108.0	124.6	146.8	167.5	190.0	
20 TR	139.2	136.8	134.4	131.8	129.0	
43 BHP	105.9	121.7	146.8	168.3	191.6	
25 TR	150.8	148.3	145.7	143.0	139.9	
48.8 BHP	102.7	120.0	146.0	168.7	192.6	
30 TR	162.8	160.3	157.7	154.8	151.5	
54.9 BHP	98.9	118.4	144.5	168.2	193.2	
35 TR	175.7	173.0	170.2	167.1	163.7	
61.5 BHP	94.5	115.9	142.0	166.9	193.0	
40 TR		186.3	183.4	180.1	176.4	
68.5 BHP		112.6	138.7	164.8	191.8	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 76

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	42.5 103.1	39.9 114.2	37.3 126.5	34.6 140.4	31.9 155.7	29.2 174.6
	-35. TR 2.6 BHP	48.6 107.5	45.7 119.0	42.8 131.3	39.9 145.1	36.9 159.9	33.9 177.5
	-30. TR 4.9 BHP	55.3 111.8	52.2 123.8	49.0 136.5	45.8 150.3	42.5 165.0	39.1 182.0
	-25. TR 7.4 BHP	62.8 115.8	59.3 128.6	55.8 141.9	52.2 156.0	48.6 171.4	44.9 187.6
	-20. TR 10.1 BHP	70.9 119.7	67.1 133.3	63.2 147.2	59.3 162.0	55.3 177.6	51.3 193.8
	-15. TR 13.2 BHP	79.9 123.0	75.7 137.7	71.4 152.5	67.1 167.8	62.7 184.1	58.3 200.5
	-10. TR 16.5 BHP	89.7 125.5	85.1 141.7	80.4 157.6	75.6 173.7	70.8 190.6	65.9 208.3
	-5. TR 20.1 BHP	100.4 127.6	95.3 144.6	90.1 162.2	84.9 179.4	79.6 197.0	74.3 215.4
	0. TR 24.0 BHP	112.1 129.4	106.5 147.1	100.8 165.7	95.1 184.7	89.3 203.3	83.4 222.6
	5. TR 28.2 BHP	124.8 130.9	118.6 149.1	112.4 168.5	106.1 188.7	99.8 209.4	93.3 229.6
	10. TR 32.8 BHP	138.6 131.5	131.8 151.1	125.0 170.9	118.1 192.1	111.2 214.2	104.2 236.2
	15. TR 37.7 BHP	153.6 131.3	146.2 152.2	138.7 173.1	131.2 195.0	123.6 218.0	115.9 242.0
	20. TR 43.0 BHP	169.7 130.0	161.7 152.4	153.5 174.7	145.3 197.5	137.0 221.4	128.6 246.5
	25. TR 48.8 BHP	187.1 127.4	178.4 151.7	169.5 175.3	160.5 199.6	151.5 224.2	142.4 250.2
	30. TR 54.9 BHP	205.8 123.9	196.4 149.7	186.7 175.0	177.0 200.7	167.1 226.7	157.2 253.5
	35. TR 61.5 BHP	226.3 119.5	215.7 146.6	205.3 173.6	194.7 200.8	184.0 228.4	173.2 256.4
	40. TR 68.5 BHP	248.0 113.5	236.6 142.5	225.2 171.1	213.8 199.9	202.1 228.9	190.4 258.5

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 76E

R-22			SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
			75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0	TR	53.5	52.2	50.7	49.2	47.4
	0.5	BHP	115.1	114.1	142.6	158.8	177.4
	-35.0	TR	60.3	58.8	57.3	55.6	53.8
	2.6	BHP	119.7	120.5	148.0	164.2	182.4
	-30.0	TR	67.6	66.0	64.4	62.7	60.7
	4.9	BHP	124.0	128.5	153.7	170.0	188.3
	-25.0	TR	75.4	73.7	72.0	70.2	68.1
	7.4	BHP	127.9	136.1	159.3	176.1	194.6
	-20.0	TR	83.8	82.0	80.3	78.3	76.1
	10.2	BHP	131.3	143.0	164.7	182.3	201.3
	-15.0	TR	92.8	91.0	89.1	87.0	84.7
	13.2	BHP	134.1	149.0	169.9	188.3	208.1
	-10.0	TR	102.5	100.5	98.5	96.3	93.8
	16.5	BHP	135.9	154.0	174.5	194.0	214.7
	-5.0	TR	112.8	110.7	108.6	106.2	103.6
	20.1	BHP	137.0	156.9	178.5	199.2	221.1
	0.0	TR	123.9	121.5	119.3	116.8	114.0
	24.0	BHP	137.8	158.7	181.1	203.8	227.1
5.0	TR	135.6	133.1	130.7	128.1	125.1	
28.2	BHP	138.1	159.2	182.9	207.1	232.6	
10.0	TR	148.1	145.4	142.8	140.0	136.8	
32.8	BHP	137.5	158.9	184.0	209.3	236.6	
15.0	TR	161.3	158.4	155.6	152.6	149.3	
37.7	BHP	136.1	156.9	184.8	210.9	239.2	
20.0	TR	175.2	172.2	169.2	165.9	162.4	
43.0	BHP	133.3	153.2	184.9	211.9	241.3	
25.0	TR	189.9	186.7	183.5	180.0	176.2	
48.8	BHP	129.3	151.2	183.9	212.4	242.5	
30.0	TR	205.1	201.9	198.6	194.9	190.8	
54.9	BHP	124.5	149.1	181.9	211.8	243.3	
35.0	TR	221.2	217.9	214.4	210.4	206.1	
61.5	BHP	119.0	146.0	178.8	210.2	243.0	
40.0	TR		234.6	230.9	226.8	222.1	
68.5	BHP		141.8	174.6	207.5	241.6	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 100

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 0.5	TR BHP	57.6 141.0	54.2 155.4	50.8 171.2	47.3 188.6	43.9 207.7	40.4 230.8
	-35. 2.6	TR BHP	65.8 147.0	62.0 161.9	58.2 177.9	54.4 195.4	50.5 213.9	46.7 235.8
	-30. 4.9	TR BHP	74.9 152.9	70.6 168.6	66.4 185.0	62.1 202.7	57.9 221.2	53.6 242.4
	-25. 7.4	TR BHP	84.8 158.0	80.1 175.0	75.4 192.3	70.7 210.4	66.0 229.9	61.2 250.2
	-20. 10.1	TR BHP	95.8 162.1	90.6 181.2	85.4 199.5	80.1 218.4	74.9 238.3	69.6 258.8
	-15. 13.2	TR BHP	107.8 165.4	102.0 186.3	96.3 206.6	90.5 226.3	84.7 247.0	78.8 267.7
	-10. 16.5	TR BHP	121.0 168.1	114.6 190.3	108.2 212.6	101.8 234.2	95.4 255.7	88.9 278.1
	-5. 20.1	TR BHP	135.3 170.0	128.3 193.7	121.2 217.7	114.2 241.4	107.1 264.2	100.0 287.6
	0. 24.0	TR BHP	151.0 171.6	143.2 196.1	135.5 222.0	127.7 247.7	119.9 272.5	112.0 297.1
	5. 28.2	TR BHP	168.1 172.6	159.5 198.0	151.0 224.7	142.4 252.4	133.8 280.3	125.2 306.3
	10. 32.8	TR BHP	186.5 172.9	177.2 199.4	167.8 226.9	158.4 256.3	149.0 285.8	139.4 315.1
	15. 37.7	TR BHP	206.6 172.6	196.3 200.2	186.0 228.8	175.7 259.0	165.4 290.9	155.0 322.3
	20. 43.0	TR BHP	228.3 170.9	216.9 200.0	205.8 229.9	194.4 261.2	183.2 294.1	171.9 328.7
	25. 48.8	TR BHP	251.7 167.8	239.4 199.0	227.0 230.0	214.8 262.7	202.4 296.7	190.0 332.3
	30. 54.9	TR BHP	276.9 163.7	263.5 196.5	250.0 229.4	236.6 263.4	223.1 298.7	209.6 335.4
	35. 61.5	TR BHP	304.1 157.6	289.4 192.8	274.8 227.4	260.1 262.9	245.5 299.8	230.7 337.8
40. 68.5	TR BHP	333.3 149.9	317.4 187.6	301.4 224.1	285.5 261.6	269.5 299.8	253.6 339.4	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 100E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0 0.5	TR BHP	72.6 157.4	70.9 155.3	69.1 193.0	67.2 213.5	65.1 236.7
	-35.0 2.6	TR BHP	81.6 163.5	79.7 164.0	77.9 200.6	75.8 221.3	73.6 244.1
	-30.0 4.9	TR BHP	91.3 169.4	89.3 175.0	87.3 208.3	85.1 229.4	82.7 252.5
	-25.0 7.4	TR BHP	101.8 174.3	99.6 185.3	97.5 216.0	95.1 237.7	92.5 261.3
	-20.0 10.2	TR BHP	113.1 177.9	110.7 194.5	108.4 223.3	105.8 246.0	103.1 270.3
	-15.0 13.2	TR BHP	125.3 180.4	122.6 201.6	120.1 230.3	117.4 254.1	114.4 279.4
	-10.0 16.5	TR BHP	138.2 181.9	135.4 206.8	132.7 235.6	129.7 261.7	126.5 288.3
	-5.0 20.1	TR BHP	152.1 182.5	149.0 210.3	146.1 239.7	142.9 268.2	139.4 296.8
	0.0 24.0	TR BHP	166.8 182.7	163.5 211.6	160.4 242.6	156.9 273.5	153.1 304.6
	5.0 28.2	TR BHP	182.5 182.4	179.0 211.4	175.6 244.0	171.9 277.1	167.8 311.4
	10.0 32.8	TR BHP	199.2 180.8	195.5 209.7	191.7 244.4	187.7 279.4	183.3 315.9
	15.0 37.7	TR BHP	216.9 178.7	212.8 206.4	208.8 244.3	204.5 280.2	199.8 319.3
	20.0 43.0	TR BHP	235.6 175.2	231.1 201.1	226.9 243.3	222.2 280.3	217.2 320.6
	25.0 48.8	TR BHP	255.2 170.4	250.5 198.3	245.8 241.3	241.0 279.7	235.5 320.9
	30.0 54.9	TR BHP	275.9 164.5	270.9 195.7	265.9 238.5	260.6 278.1	254.8 320.5
	35.0 61.5	TR BHP	297.4 157.1	292.3 192.0	287.1 234.3	281.2 275.3	275.1 319.1
	40.0 68.5	TR BHP		314.7 186.7	309.1 228.8	303.0 271.6	296.2 316.4

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 134

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	76.8 188.0	72.3 207.3	67.7 228.2	63.1 251.4	58.5 276.9	53.9 307.8
	-35. TR 2.6 BHP	87.7 196.0	82.7 215.9	77.6 237.2	72.5 260.5	67.4 285.2	62.2 314.4
	-30. TR 4.9 BHP	99.8 203.8	94.2 224.7	88.5 246.7	82.8 270.2	77.2 294.9	71.4 323.2
	-25. TR 7.4 BHP	113.1 210.6	106.8 233.3	100.6 256.4	94.3 280.5	87.9 306.5	81.6 333.6
	-20. TR 10.1 BHP	127.7 216.2	120.8 241.6	113.8 266.0	106.8 291.2	99.8 317.7	92.8 345.0
	-15. TR 13.2 BHP	143.7 220.5	136.1 248.4	128.3 275.5	120.6 301.7	112.9 329.3	105.1 357.0
	-10. TR 16.5 BHP	161.3 224.1	152.8 253.8	144.3 283.5	135.7 312.3	127.2 340.9	118.6 370.9
	-5. TR 20.1 BHP	180.4 226.7	171.1 258.3	161.7 290.3	152.2 321.8	142.8 352.3	133.3 383.4
	0. TR 24.0 BHP	201.4 228.8	191.0 261.5	180.6 295.9	170.2 330.2	159.8 363.4	149.4 396.2
	5. TR 28.2 BHP	224.1 230.2	212.6 263.9	201.3 299.6	189.9 336.6	178.4 373.7	166.9 408.4
	10. TR 32.8 BHP	248.7 230.6	236.3 265.9	223.7 302.6	211.2 341.7	198.6 381.1	185.9 420.1
	15. TR 37.7 BHP	275.4 230.1	261.7 266.9	248.0 305.0	234.3 345.4	220.5 387.9	206.6 429.8
	20. TR 43.0 BHP	304.4 227.9	289.2 266.6	274.4 306.5	259.3 348.2	244.2 392.2	229.1 438.2
	25. TR 48.8 BHP	335.6 223.8	319.2 265.4	302.7 306.7	286.4 350.3	269.8 395.5	253.3 443.1
	30. TR 54.9 BHP	369.2 218.3	351.3 262.0	333.3 305.9	315.4 351.2	297.5 398.3	279.5 447.2
	35. TR 61.5 BHP	405.4 210.2	385.9 257.1	366.4 303.3	346.8 350.6	327.3 399.8	307.7 450.5
40. TR 68.5 BHP	444.4 199.8	423.1 250.2	401.9 298.8	380.7 348.8	359.3 399.8	338.1 452.6	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 134E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0 0.5	TR BHP	96.8 209.9	94.5 207.1	92.2 257.3	89.6 284.6	86.8 315.6
	-35.0 2.6	TR BHP	108.8 218.1	106.3 218.7	103.8 267.5	101.1 295.0	98.1 325.5
	-30.0 4.9	TR BHP	121.8 225.9	119.1 233.3	116.4 277.8	113.5 305.9	110.3 336.7
	-25.0 7.4	TR BHP	135.8 232.4	132.8 247.1	129.9 288.0	126.8 316.9	123.4 348.4
	-20.0 10.2	TR BHP	150.9 237.2	147.6 259.3	144.5 297.8	141.1 328.0	137.4 360.4
	-15.0 13.2	TR BHP	167.0 240.5	163.5 268.8	160.2 307.0	156.5 338.8	152.5 372.5
	-10.0 16.5	TR BHP	184.3 242.5	180.5 275.7	176.9 314.1	172.9 349.0	168.6 384.4
	-5.0 20.1	TR BHP	202.8 243.4	198.7 280.3	194.8 319.6	190.5 357.6	185.9 395.8
	0.0 24.0	TR BHP	222.4 243.7	218.1 282.2	213.8 323.5	209.2 364.7	204.2 406.1
	5.0 28.2	TR BHP	243.4 243.1	238.6 281.8	234.1 325.3	229.2 369.5	223.7 415.2
	10.0 32.8	TR BHP	265.6 241.1	260.6 279.7	255.6 325.9	250.3 372.5	244.5 421.2
	15.0 37.7	TR BHP	289.2 238.3	283.7 275.2	278.4 325.7	272.7 373.6	266.4 425.8
	20.0 43.0	TR BHP	314.1 233.7	308.1 268.1	302.5 324.4	296.3 373.7	289.6 427.4
	25.0 48.8	TR BHP	340.3 227.2	334.0 264.5	327.8 321.8	321.3 372.9	314.0 427.9
	30.0 54.9	TR BHP	367.9 219.3	361.2 261.0	354.6 318.0	347.5 370.8	339.8 427.4
	35.0 61.5	TR BHP	396.5 209.4	389.7 255.9	382.7 312.4	375.0 367.0	366.8 425.5
	40.0 68.5	TR BHP		419.6 249.0	412.2 305.1	404.0 362.1	394.9 421.9

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 177

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	102.3 246.7	96.1 271.3	89.9 298.0	83.7 327.7	77.5 360.1	71.3 399.0
	-35. TR 2.6 BHP	116.9 257.4	110.0 282.9	103.1 310.0	96.2 339.7	89.3 371.1	82.3 408.0
	-30. TR 4.9 BHP	133.0 267.5	125.3 294.7	117.7 322.7	110.0 352.6	102.2 383.9	94.5 419.8
	-25. TR 7.4 BHP	150.8 276.3	142.2 306.0	133.7 335.7	125.2 366.4	116.6 399.4	108.0 433.6
	-20. TR 10.1 BHP	170.3 283.8	160.9 316.7	151.4 348.4	141.9 380.6	132.4 414.3	122.9 448.8
	-15. TR 13.2 BHP	191.6 289.9	181.3 325.6	170.9 360.9	160.3 394.6	149.8 429.8	139.3 464.8
	-10. TR 16.5 BHP	215.0 294.7	203.6 332.8	192.1 371.3	180.5 408.7	168.9 445.2	157.3 483.3
	-5. TR 20.1 BHP	240.6 298.2	227.9 338.9	215.3 380.0	202.6 421.1	189.8 460.6	176.9 499.9
	0. TR 24.0 BHP	268.3 300.5	254.4 343.1	240.5 387.2	226.6 431.7	212.6 475.1	198.4 517.3
	5. TR 28.2 BHP	298.5 301.7	283.3 346.3	268.0 392.1	252.7 439.5	237.3 488.0	221.8 533.9
	10. TR 32.8 BHP	331.4 302.4	314.5 348.1	297.8 396.1	281.0 446.1	264.1 496.8	247.2 548.1
	15. TR 37.7 BHP	366.9 301.5	348.5 349.4	330.0 398.7	311.7 451.0	293.2 504.9	274.7 559.4
	20. TR 43.0 BHP	405.4 298.9	385.3 349.2	364.9 400.2	344.8 454.5	324.7 510.7	304.4 569.0
	25. TR 48.8 BHP	447.0 293.6	424.8 347.3	402.8 401.0	380.6 456.4	358.7 515.2	336.6 575.4
	30. TR 54.9 BHP	491.5 285.0	467.7 343.4	443.6 399.9	419.4 458.1	395.3 518.1	371.2 580.9
	35. TR 61.5 BHP	540.1 274.1	513.7 336.3	487.5 396.9	461.3 457.8	434.8 520.0	408.6 584.9
40. TR 68.5 BHP	592.0 260.0	563.3 325.9	534.8 391.2	506.2 455.5	477.5 520.9	448.6 586.9	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 177E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0	TR	129.3	125.7	122.5	118.9	115.0
	0.5	BHP	276.1	271.1	336.2	371.1	410.5
	-35.0	TR	145.3	141.4	138.0	134.2	130.0
	2.6	BHP	286.5	286.5	349.7	384.8	423.7
	-30.0	TR	162.5	158.5	154.7	150.6	146.1
	4.9	BHP	296.5	305.9	363.5	399.3	438.4
	-25.0	TR	181.1	176.9	172.8	168.4	163.6
	7.4	BHP	305.1	324.0	377.1	414.1	454.0
	-20.0	TR	201.2	196.7	192.3	187.5	182.3
	10.2	BHP	311.7	339.9	390.2	428.9	470.1
	-15.0	TR	222.6	217.9	213.3	208.0	202.5
	13.2	BHP	316.1	352.5	402.2	443.2	486.3
	-10.0	TR	245.8	240.5	235.6	230.1	224.0
	16.5	BHP	319.3	361.6	411.4	456.8	502.1
	-5.0	TR	270.4	264.7	259.4	253.6	247.0
	20.1	BHP	320.5	367.7	418.4	468.0	517.6
	0.0	TR	296.6	290.5	284.7	278.5	271.6
24.0	BHP	320.7	370.2	423.4	476.8	531.1	
5.0	TR	324.5	317.9	311.7	305.0	297.7	
28.2	BHP	319.6	369.8	425.9	482.7	542.3	
10.0	TR	354.1	346.9	340.3	333.1	325.2	
32.8	BHP	316.6	366.1	426.8	486.5	549.2	
15.0	TR	385.1	377.7	370.5	362.8	354.3	
37.7	BHP	312.1	360.2	425.9	488.1	554.4	
20.0	TR	418.3	410.4	402.4	394.2	385.0	
43.0	BHP	306.3	351.1	423.7	488.1	556.8	
25.0	TR	453.3	444.5	436.3	427.2	417.4	
48.8	BHP	298.0	346.1	420.8	486.1	557.5	
30.0	TR	489.6	480.9	471.9	462.1	451.4	
54.9	BHP	286.4	342.1	415.8	483.8	556.2	
35.0	TR	528.1	518.7	509.2	498.9	487.2	
61.5	BHP	273.3	334.9	409.0	479.4	553.5	
40.0	TR		558.5	548.5	537.2	524.9	
68.5	BHP		324.3	399.5	473.0	549.8	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 222

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. 0.5	TR BHP	128.8 310.7	121.0 341.6	113.3 375.3	105.5 412.7	97.6 453.4	89.7 502.4
	-35. 2.6	TR BHP	147.2 324.1	138.5 356.2	129.8 390.4	121.1 427.8	112.4 467.3	103.6 513.8
	-30. 4.9	TR BHP	167.5 336.9	157.8 371.1	148.2 406.4	138.5 444.0	128.8 483.4	119.0 528.6
	-25. 7.4	TR BHP	189.9 347.9	179.1 385.4	168.4 422.8	157.6 461.3	146.8 503.0	136.0 546.0
	-20. 10.1	TR BHP	214.4 357.4	202.6 398.8	190.6 438.7	178.7 479.3	166.8 521.7	154.8 565.2
	-15. 13.2	TR BHP	241.3 365.0	228.3 410.0	215.2 454.4	201.9 496.9	188.7 541.2	175.4 585.3
	-10. 16.5	TR BHP	270.8 371.1	256.4 419.1	241.9 467.5	227.4 514.7	212.7 560.6	198.0 608.5
	-5. 20.1	TR BHP	302.9 375.5	287.0 426.7	271.1 478.5	255.1 530.3	239.0 580.1	222.8 629.5
	0. 24.0	TR BHP	337.9 378.4	320.4 432.1	302.9 487.6	285.3 543.6	267.7 598.3	249.8 651.4
	5. 28.2	TR BHP	375.9 380.0	356.7 436.1	337.4 493.8	318.2 553.4	298.9 614.5	279.3 672.3
	10. 32.8	TR BHP	417.4 380.8	396.0 438.3	375.0 498.8	353.8 561.7	332.6 625.6	311.3 690.2
	15. 37.7	TR BHP	462.0 379.7	438.8 440.0	415.6 502.1	392.5 567.9	369.2 635.8	345.9 704.4
	20. 43.0	TR BHP	510.5 376.3	485.2 439.7	459.5 504.0	434.3 572.4	408.8 643.1	383.3 716.6
	25. 48.8	TR BHP	562.9 369.7	534.9 437.3	507.3 504.9	479.3 574.7	451.7 648.8	423.8 724.6
	30. 54.9	TR BHP	619.0 358.9	589.0 432.5	558.6 503.6	528.2 576.8	497.7 652.4	467.5 731.6
	35. 61.5	TR BHP	680.1 345.1	646.9 423.5	613.8 499.8	580.8 576.5	547.5 654.8	514.5 736.5
40. 68.5	TR BHP	745.4 327.4	709.3 410.4	673.4 492.7	637.4 573.6	601.3 656.0	565.0 739.1	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 222E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0	TR	162.8	158.3	154.2	149.8	144.8
	0.5	BHP	347.7	341.3	423.3	467.3	517.0
	-35.0	TR	182.9	178.1	173.7	168.9	163.7
	2.6	BHP	360.8	360.8	440.3	484.6	533.5
	-30.0	TR	204.6	199.5	194.8	189.7	184.0
	4.9	BHP	373.4	385.2	457.7	502.8	552.0
	-25.0	TR	228.0	222.7	217.6	212.1	206.0
	7.4	BHP	384.2	408.0	474.8	521.5	571.7
	-20.0	TR	253.3	247.7	242.1	236.2	229.6
	10.2	BHP	392.6	428.0	491.3	540.1	592.0
	-15.0	TR	280.4	274.4	268.5	262.0	255.0
	13.2	BHP	398.1	443.8	506.5	558.1	612.4
	-10.0	TR	309.5	302.9	296.7	289.8	282.1
	16.5	BHP	402.0	455.3	518.1	575.3	632.3
	-5.0	TR	340.5	333.4	326.6	319.3	311.1
	20.1	BHP	403.6	463.1	526.9	589.4	651.7
	0.0	TR	373.5	365.8	358.6	350.7	342.0
	24.0	BHP	403.9	466.2	533.2	600.5	668.8
	5.0	TR	408.7	400.4	392.5	384.1	374.8
	28.2	BHP	402.5	465.7	536.3	607.8	682.9
10.0	TR	445.9	436.8	428.5	419.4	409.5	
32.8	BHP	398.6	461.0	537.4	612.6	691.6	
15.0	TR	484.9	475.7	466.6	456.9	446.1	
37.7	BHP	393.0	453.6	536.4	614.6	698.2	
20.0	TR	526.7	516.8	506.8	496.4	484.8	
43.0	BHP	385.7	442.1	533.6	614.6	701.2	
25.0	TR	570.8	559.8	549.5	537.9	525.7	
48.8	BHP	375.3	435.8	529.8	612.1	702.1	
30.0	TR	616.5	605.5	594.2	581.9	568.5	
54.9	BHP	360.6	430.8	523.6	609.2	700.4	
35.0	TR	665.0	653.2	641.2	628.2	613.5	
61.5	BHP	344.1	421.7	515.0	603.7	697.1	
40.0	TR		703.3	690.7	676.5	661.0	
68.5	BHP		408.4	503.1	595.6	692.4	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 270

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0 0.5	TR BHP	159.6 383.9	149.5 421.3	140.1 462.8	130.6 508.8	120.8 560.9	138.2 612.0
	-35.0 2.6	TR BHP	182.2 399.5	171.1 439.1	160.6 481.4	150.0 527.4	139.1 578.2	161.9 625.6
	-30.0 4.9	TR BHP	207.1 414.9	194.9 457.3	183.3 501.0	171.4 547.6	159.3 598.3	188.2 639.6
	-25.0 7.4	TR BHP	234.6 429.0	221.3 475.1	208.3 521.0	195.2 569.0	181.7 620.2	217.3 661.7
	-20.0 10.2	TR BHP	264.9 440.8	250.3 491.5	235.9 541.0	221.3 590.9	206.4 643.3	249.2 688.0
	-15.0 13.2	TR BHP	298.1 449.9	282.0 505.2	266.2 560.2	249.9 612.9	233.5 667.2	284.0 716.3
	-10.0 16.5	TR BHP	334.6 457.6	316.7 516.3	299.3 576.1	281.5 634.5	263.2 691.1	322.0 745.9
	-5.0 20.1	TR BHP	374.3 462.9	354.5 525.5	335.4 589.4	315.8 653.4	295.7 715.3	
	0.0 24.0	TR BHP	417.6 467.1	395.8 532.0	374.7 600.5	353.2 669.5	331.2 737.4	
	5.0 28.2	TR BHP	464.7 469.6	440.7 536.8	417.5 608.5	393.8 682.1	369.8 757.0	
	10.0 32.8	TR BHP	515.8 469.3	489.2 539.3	463.9 614.6	438.0 692.2		
	15.0 37.7	TR BHP	570.5 467.1	542.1 541.2	514.1 618.5	485.8 699.6		
	20.0 43.0	TR BHP	630.5 462.7	599.3 540.7	568.5 620.6	537.5 704.9		
	25.0 48.8	TR BHP	695.3 454.6	660.7 537.5	627.6 621.6	593.3 707.6		
	30.0 54.9	TR BHP	764.3 440.9	727.6 531.3	691.0 619.8	653.8 710.0		
	35.0 61.5	TR BHP	839.9 424.1	799.1 520.0	759.4 614.9	719.0 709.4		
	40.0 68.5	TR BHP	920.7 401.6	876.2 503.5	833.1 605.9	789.0 705.5		

Condition is outside the operating range of compressor.

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 270E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0 0.5	TR BHP	201.2 429.5	195.5 421.7	190.5 522.9	185.0 577.3	178.9 638.6
	-35.0 2.6	TR BHP	226.0 445.7	220.0 445.7	214.6 544.0	208.7 598.6	202.2 659.0
	-30.0 4.9	TR BHP	252.8 461.2	246.5 475.9	240.7 565.4	234.3 621.1	227.3 681.9
	-25.0 7.4	TR BHP	281.7 474.6	275.1 504.0	268.8 586.6	262.0 644.2	254.4 706.2
	-20.0 10.2	TR BHP	312.9 485.0	306.0 528.8	299.1 606.9	291.7 667.2	283.6 731.3
	-15.0 13.2	TR BHP	346.3 491.8	338.9 548.3	331.7 625.7	323.6 689.5	314.9 756.5
	-10.0 16.5	TR BHP	382.3 496.7	374.2 562.4	366.5 640.0	357.9 710.7	348.4 781.1
	-5.0 20.1	TR BHP	420.6 498.6	411.8 572.0	403.5 650.9	394.5 728.0	387.0 800.0
	0.0 24.0	TR BHP	461.4 498.9	451.9 575.9	442.9 658.6	433.3 741.8	426.0 810.0
	5.0 28.2	TR BHP	504.8 497.2	494.6 575.3	484.9 662.5	474.4 750.8	468.0 820.0
	10.0 32.8	TR BHP	550.9 492.5	539.6 569.4	529.4 663.9	519.0 670.0	510.0 830.0
	15.0 37.7	TR BHP	599.0 485.5	587.6 560.3	576.3 662.6	565.0 670.0	555.0 840.0
	20.0 43.0	TR BHP	650.7 476.4	638.4 546.2	626.0 659.2	615.0 670.0	605.0 850.0
	25.0 48.8	TR BHP	705.2 463.6	691.5 538.3	678.8 654.5	668.0 670.0	658.0 860.0
	30.0 54.9	TR BHP	761.6 445.5	748.0 532.2	734.0 646.8	725.0 670.0	715.0 870.0
	35.0 61.5	TR BHP	821.5 425.1	806.9 520.9	792.1 636.2	780.0 670.0	770.0 880.0
	40.0 68.5	TR BHP	888.9 404.6	868.9 504.6	853.2 621.5	840.0 670.0	830.0 890.0

Condition is outside the operating range for economizer operation.

Condition is outside the operating range of compressor.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 316

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	183.3 442.1	172.2 486.1	161.2 534.0	150.1 587.3	138.9 645.1	127.7 714.9
	-35. TR 2.6 BHP	209.4 461.1	197.1 506.9	184.7 555.4	172.3 608.6	159.9 664.9	147.5 731.0
	-30. TR 4.9 BHP	238.3 479.4	224.5 528.0	210.8 578.3	197.0 631.8	183.2 687.8	169.4 752.2
	-25. TR 7.4 BHP	270.2 495.0	254.9 548.3	239.6 601.6	224.3 656.5	208.9 715.7	193.6 776.9
	-20. TR 10.1 BHP	305.1 508.5	288.3 567.5	271.3 624.3	254.3 682.0	237.3 742.4	220.2 804.2
	-15. TR 13.2 BHP	343.4 519.4	324.8 583.4	306.2 646.6	287.3 707.1	268.5 770.0	249.6 832.8
	-10. TR 16.5 BHP	385.3 528.0	364.8 596.3	344.2 665.2	323.5 732.4	302.6 797.7	281.8 865.9
	-5. TR 20.1 BHP	431.0 534.3	408.4 607.2	385.7 680.9	363.0 754.5	340.0 825.4	317.0 895.8
	0. TR 24.0 BHP	480.8 538.5	455.9 614.8	431.0 693.9	406.0 773.5	380.8 851.4	355.5 926.9
	5. TR 28.2 BHP	534.9 540.6	507.6 620.6	480.2 702.6	452.7 787.4	425.2 874.4	397.4 956.6
	10. TR 32.8 BHP	593.9 541.8	563.5 623.6	533.6 709.8	503.4 799.3	473.3 890.1	443.0 982.1
	15. TR 37.7 BHP	657.4 540.2	624.4 626.0	591.3 714.4	558.4 808.0	525.3 904.6	492.2 1002.4
	20. TR 43.0 BHP	726.4 535.5	690.3 625.6	653.9 717.1	617.9 814.4	581.7 915.0	545.5 1019.6
	25. TR 48.8 BHP	800.9 526.0	761.1 622.3	721.8 718.5	682.0 817.7	642.7 923.2	603.0 1031.0
	30. TR 54.9 BHP	880.8 510.7	838.1 615.4	794.8 716.6	751.5 820.8	708.2 928.3	665.2 1040.9
	35. TR 61.5 BHP	967.8 491.1	920.4 602.6	873.4 711.2	826.5 820.3	779.1 931.7	732.1 1048.0
40. TR 68.5 BHP	1060.7 465.9	1009.2 584.0	958.2 701.0	907.0 816.2	855.6 933.4	803.9 1051.6	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

**HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH
TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS
BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).**

RWB-II 316E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	231.2 493.6	225.2 485.7	219.4 602.3	213.1 665.0	206.1 735.6
	-35. TR 2.6 BHP	259.9 512.8	253.4 513.4	247.2 626.6	240.4 689.5	232.9 759.1
	-30. TR 4.9 BHP	291.0 531.1	283.9 548.2	277.3 651.3	269.9 715.4	261.9 785.5
	-25. TR 7.4 BHP	324.5 546.7	316.9 580.6	309.7 675.6	301.8 742.0	293.1 813.5
	-20. TR 10.2 BHP	360.4 558.6	352.5 609.0	344.5 699.1	336.0 768.5	326.7 842.4
	-15. TR 13.2 BHP	398.9 566.5	390.4 631.5	382.1 720.7	372.8 794.2	362.8 871.3
	-10. TR 16.5 BHP	440.4 572.1	431.0 647.8	422.1 737.2	412.3 818.6	401.4 899.7
	-5. TR 20.1 BHP	484.5 574.3	474.3 658.9	464.8 749.7	454.4 838.6	442.7 927.4
	0. TR 24.0 BHP	531.5 574.6	520.5 663.4	510.2 758.6	499.1 854.4	486.6 951.6
	5. TR 28.2 BHP	581.5 572.7	569.7 662.6	558.5 763.1	546.5 864.8	533.3 971.7
	10. TR 32.8 BHP	634.5 567.2	621.6 655.9	609.8 764.7	596.8 871.6	582.6 984.0
	15. TR 37.7 BHP	690.0 559.2	676.9 645.4	663.9 763.2	650.1 874.6	634.8 993.5
	20. TR 43.0 BHP	749.5 548.8	735.3 629.1	721.1 759.2	706.3 874.5	689.9 997.7
	25. TR 48.8 BHP	812.2 534.0	796.5 620.1	781.8 753.9	765.4 870.9	748.0 999.0
	30. TR 54.9 BHP	877.2 513.1	861.6 613.0	845.5 745.1	828.0 866.9	808.9 996.5
	35. TR 61.5 BHP	946.3 489.7	929.5 600.1	912.4 732.8	893.9 859.0	873.0 991.8
	40. TR 68.5 BHP		1000.8 581.2	982.7 715.9	962.6 847.5	940.6 985.2

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 399

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40. TR 0.5 BHP	230.8 556.7	216.9 612.2	202.9 672.5	189.0 739.5	174.9 812.4	160.8 900.3
	-35. TR 2.6 BHP	263.7 580.7	248.2 638.3	232.6 699.5	217.0 766.4	201.4 837.3	185.7 920.6
	-30. TR 4.9 BHP	300.1 603.7	282.8 664.9	265.5 728.2	248.1 795.6	230.7 866.1	213.3 947.2
	-25. TR 7.4 BHP	340.3 623.4	321.0 690.5	301.7 757.5	282.4 826.6	263.1 901.2	243.7 978.3
	-20. TR 10.1 BHP	384.2 640.4	363.1 714.6	341.6 786.1	320.2 858.8	298.8 934.8	277.3 1012.8
	-15. TR 13.2 BHP	432.4 654.0	409.0 734.7	385.6 814.3	361.7 890.4	338.1 969.7	314.3 1048.7
	-10. TR 16.5 BHP	485.2 664.9	459.3 750.9	433.5 837.7	407.4 922.3	381.1 1004.5	354.8 1090.4
	-5. TR 20.1 BHP	542.8 672.8	514.3 764.6	485.7 857.4	457.1 950.1	428.2 1039.4	399.2 1128.0
	0. TR 24.0 BHP	605.4 678.1	574.1 774.2	542.7 873.7	511.3 974.0	479.6 1072.1	447.6 1167.2
	5. TR 28.2 BHP	673.5 680.8	639.2 781.5	604.6 884.7	570.1 991.6	535.5 1101.1	500.4 1204.6
	10. TR 32.8 BHP	747.9 682.3	709.6 785.3	671.9 893.8	634.0 1006.5	596.0 1120.9	557.8 1236.7
	15. TR 37.7 BHP	827.8 680.3	786.3 788.3	744.6 899.7	703.2 1017.5	661.5 1139.2	619.8 1262.2
	20. TR 43.0 BHP	914.7 674.3	869.3 787.9	823.4 903.0	778.1 1025.6	732.6 1152.3	686.9 1283.9
	25. TR 48.8 BHP	1008.6 662.4	958.4 783.6	908.9 904.8	858.8 1029.8	809.3 1162.5	759.4 1298.3
	30. TR 54.9 BHP	1109.1 643.1	1055.3 774.9	1000.8 902.3	946.3 1033.6	891.9 1169.0	837.6 1310.8
	35. TR 61.5 BHP	1218.7 618.4	1159.1 758.9	1099.9 895.6	1040.8 1033.0	981.0 1173.2	921.9 1319.7
40. TR 68.5 BHP	1335.6 586.7	1270.9 735.4	1206.6 882.8	1142.1 1027.8	1077.4 1175.4	1012.3 1324.2	

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 399E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40.0	TR	291.1	283.6	276.3	268.4	259.5
	0.5	BHP	621.6	611.6	758.5	837.4	926.3
	-35.0	TR	327.3	319.1	311.3	302.7	293.3
	2.6	BHP	645.7	646.5	789.0	868.3	955.9
	-30.0	TR	366.5	357.5	349.1	339.9	329.7
	4.9	BHP	668.7	690.3	820.1	900.9	989.1
	-25.0	TR	408.6	399.1	389.9	380.0	369.0
	7.4	BHP	688.4	731.1	850.8	934.4	1024.4
	-20.0	TR	453.9	443.9	433.8	423.1	411.4
	10.2	BHP	703.4	766.9	880.4	967.7	1060.7
	-15.0	TR	502.4	491.6	481.2	469.4	456.8
	13.2	BHP	713.3	795.3	907.5	1000.1	1097.3
	-10.0	TR	554.5	542.7	531.6	519.2	505.4
	16.5	BHP	720.4	815.8	928.4	1030.8	1132.9
	-5.0	TR	610.1	597.3	585.3	572.1	557.4
	20.1	BHP	723.2	829.7	944.1	1056.0	1167.8
	0.0	TR	669.3	655.5	642.5	628.5	612.8
	24.0	BHP	723.6	835.3	955.3	1075.9	1198.3
	5.0	TR	732.2	717.4	703.3	688.2	671.6
	28.2	BHP	721.2	834.4	961.0	1089.1	1223.6
10.0	TR	799.0	782.7	767.8	751.5	733.7	
32.8	BHP	714.3	825.9	963.0	1097.6	1239.1	
15.0	TR	868.9	852.3	836.0	818.6	799.3	
37.7	BHP	704.2	812.7	961.1	1101.3	1251.0	
20.0	TR	943.8	926.0	908.0	889.4	868.7	
43.0	BHP	691.0	792.2	956.1	1101.3	1256.3	
25.0	TR	1022.8	1003.0	984.5	963.8	941.9	
48.8	BHP	672.4	780.8	949.4	1096.8	1258.0	
30.0	TR	1104.7	1085.0	1064.7	1042.7	1018.6	
54.9	BHP	646.1	771.9	938.2	1091.6	1254.9	
35.0	TR	1191.6	1170.4	1148.9	1125.6	1099.3	
61.5	BHP	616.6	755.6	922.8	1081.8	1249.0	
40.0	TR		1260.3	1237.5	1212.2	1184.5	
68.5	BHP		731.8	901.5	1067.2	1240.7	

Condition is outside the operating range for economizer operation.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 480

R-22			SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG					
			75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.7	115.0 242.7	125.0 277.9
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 0.5	TR BHP	277.7 669.7	260.9 736.5	244.1 809.0	227.4 889.6	210.4 977.3	193.4 1083.1
	-35 2.6	TR BHP	317.2 698.6	298.6 767.9	279.8 841.5	261.1 922.0	242.3 1007.3	223.4 1107.5
	-30 4.9	TR BHP	361.0 726.3	340.2 799.9	319.4 876.0	298.5 957.1	277.5 1041.9	256.6 1139.5
	-25 7.4	TR BHP	409.4 750.0	386.2 830.7	362.9 911.3	339.7 994.4	316.5 1084.2	293.2 1176.9
	-20 10.1	TR BHP	462.2 770.4	436.8 859.7	410.9 945.7	385.2 1033.1	359.5 1124.6	333.6 1218.4
	-15 13.2	TR BHP	520.2 786.8	492.0 883.8	463.9 979.6	435.1 1071.2	406.7 1166.6	378.1 1261.6
	-10 16.5	TR BHP	583.7 799.9	552.5 903.3	521.5 1007.8	490.1 1109.5	458.5 1208.4	426.8 1311.8
	-5 20.1	TR BHP	653.0 809.4	618.7 919.8	584.3 1031.5	549.9 1143.0	515.1 1250.4	480.2 1357.0
	0 24	TR BHP	728.3 815.8	690.6 931.4	652.9 1051.1	615.1 1171.7	577.0 1289.7	538.5 1404.2
	5 28.2	TR BHP	810.2 819.0	769.0 940.2	727.3 1064.3	685.8 1192.9	644.2 1324.6	
	10 32.8	TR BHP	899.7 820.8	853.7 944.7	808.3 1075.2	762.7 1210.8	717.0 1348.5	
	15 37.7	TR BHP	995.8 818.4	945.9 948.3	895.8 1082.3	846.0 1224.1	795.8 1370.5	
	20 43	TR BHP	1100.4 811.2	1045.8 947.8	990.6 1086.3	936.1 1233.8		
	25 48.8	TR BHP	1213.4 796.9	1153.0 942.7	1093.4 1088.5	1033.1 1238.9		
	30 54.9	TR BHP	1334.3 773.7	1269.5 932.2	1204.0 1085.5	1138.4 1243.4		
	35 61.5	TR BHP	1466.1 743.9	1394.4 913.0	1323.2 1077.4	1252.1 1242.7		
	40 68.5	TR BHP	1606.7 705.8	1528.9 884.7	1451.5 1062.0	1374.0 1236.5		

Condition is outside the operating range of compressor.

NOTE: Capacities Based on 10°F Liquid Subcooling, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect.

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz WITH FLASH TYPE ECONOMIZER (SEE ECONOMIZER OPERATION SECTION FOR SELECTIONS BASED ON DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS).

RWB-II 480E

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG				
		75.0 132.2	85.0 155.7	95.0 181.8	105.0 210.8	115.0 242.7
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-40 TR 0.5 BHP	350.2 747.8	341.2 735.8	332.4 912.5	322.9 1007.4	312.2 1114.3
	-35 TR 2.6 BHP	393.7 776.8	383.9 777.7	374.5 949.2	364.2 1044.6	352.8 1150.0
	-30 TR 4.9 BHP	440.9 804.5	430.1 830.4	420.0 986.6	408.9 1083.8	396.6 1189.9
	-25 TR 7.4 BHP	491.5 828.2	480.1 879.5	469.1 1023.5	457.1 1124.1	443.9 1232.4
	-20 TR 10.2 BHP	546.0 846.2	534.0 922.6	521.9 1059.1	509.0 1164.2	494.9 1276.0
	-15 TR 13.2 BHP	604.4 858.1	591.4 956.8	578.9 1091.7	564.7 1203.1	549.5 1320.1
	-10 TR 16.5 BHP	667.1 866.6	652.9 981.4	639.5 1116.9	624.6 1240.1	608.0 1362.9
	-5 TR 20.1 BHP	734.0 870.0	718.6 998.1	704.1 1135.8	688.2 1270.4	670.6 1404.9
	0 TR 24 BHP	805.2 870.5	788.6 1004.9	772.9 1149.2	756.1 1294.3	737.2 1441.6
	5 TR 28.2 BHP	880.8 867.6	863.0 1003.8	846.1 1156.1	827.9 1310.2	807.9 1472.0
	10 TR 32.8 BHP	961.2 859.3	941.6 993.6	923.7 1158.5	904.1 1320.4	882.6 1490.6
	15 TR 37.7 BHP	1045.3 847.2	1025.3 977.7	1005.7 1156.2	984.8 1324.9	961.6 1505.0
	20 TR 43 BHP	1135.4 831.3	1114.0 953.0	1092.3 1150.2	1070.0 1324.9	
	25 TR 48.8 BHP	1230.4 808.9	1206.6 939.3	1184.4 1142.1	1159.5 1319.5	
	30 TR 54.9 BHP	1329.0 777.3	1305.3 928.6	1280.8 1128.7	1254.4 1313.2	
	35 TR 61.5 BHP	1433.5 741.8	1408.0 909.0	1382.1 1110.1	1354.1 1301.4	
	40 TR 68.5 BHP		1516.2 880.4	1488.7 1084.5	1458.3 1283.8	

Condition is outside the operating range for economizer operation.

Condition is outside the operating range of compressor.

NOTE: Ratings based on Liquid Subcooling by Flash Type Economizer, 10°F Suction Superheat with Superheat not contributing to the refrigeration effect, no Liquid Subcooling from condenser or external source. No allowance for vapor line pressure drop or economizing vessel temperature split is included in the above ratings.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 60

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	9.8 22.1	9.4 24.4	9.0 27.1	8.6 29.9	8.1 35.4	7.7 44.8	7.2 65.3
	-75. TR 23.2* BHP	11.8 22.7	11.4 25.2	11.0 27.8	10.6 30.6	10.1 35.1	9.6 41.7	9.0 53.2
	-70. TR 21.9* BHP	14.2 22.8	13.7 26.0	13.3 28.7	12.8 31.6	12.3 35.6	11.8 41.0	11.2 49.0
	-65. TR 20.4* BHP	17.0 23.1	16.4 26.8	16.0 29.8	15.4 32.7	14.9 36.6	14.3 41.4	13.7 47.8
	-60. TR 18.6* BHP	20.1 23.3	19.6 26.9	19.0 30.8	18.4 33.9	17.8 37.8	17.2 42.3	16.5 47.9
	-55. TR 16.6* BHP	23.7 23.2	23.2 27.3	22.5 31.2	21.8 35.2	21.1 39.1	20.5 43.6	19.7 48.8
	-50. TR 14.3* BHP	27.7 23.3	27.2 27.3	26.5 31.7	25.6 36.3	24.9 40.4	24.2 45.0	23.4 50.1
	-45. TR 11.7* BHP	32.2 24.1	31.7 27.2	31.0 32.0	30.2 36.6	29.2 41.7	28.4 46.3	27.6 51.6
	-40. TR 8.7* BHP	37.4 24.1	36.7 27.6	36.0 31.9	35.2 37.2	34.1 42.3	33.1 47.6	32.2 53.0
	-35. TR 5.4* BHP	43.2 22.4	42.4 28.3	41.6 31.9	40.8 37.2	39.7 43.0	38.4 49.0	37.4 54.2
	-30. TR 1.6* BHP	49.7 18.3	48.8 27.6	47.9 32.7	47.0 37.2	45.9 43.5	44.6 49.4	43.2 55.9
	-25. TR 1.3 BHP	57.0 11.1	55.9 24.9	54.9 33.0	53.9 37.6	52.7 43.3	51.4 50.2	49.9 56.4
	-20. TR 3.6 BHP		63.9 19.8	62.7 31.4	61.6 38.3	60.3 43.3	58.9 50.4	57.4 57.4
	-15. TR 6.2 BHP		72.7 11.7	71.3 27.8	70.1 37.9	68.6 43.5	67.1 50.2	65.6 58.1
	-10. TR 9.1 BHP			80.9 21.7	79.5 35.5	77.9 44.2	76.3 49.9	74.5 58.1
	-5. TR 12.2 BHP			91.5 12.6	89.9 30.8	88.1 43.7	86.3 50.3	84.4 57.6
0. TR 15.7 BHP				101.3 23.7	99.4 41.2	97.3 50.8	95.3 57.2	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 76

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	12.3 27.8	11.9 30.8	11.4 34.1	10.8 37.7	10.3 44.6	9.6 56.4	9.0 82.3
	-75. TR 23.2* BHP	14.8 28.6	14.4 31.7	13.9 35.0	13.3 38.5	12.7 44.2	12.0 52.6	11.4 66.9
	-70. TR 21.9* BHP	17.9 28.7	17.3 32.7	16.8 36.2	16.2 39.7	15.5 44.8	14.8 51.6	14.1 61.7
	-65. TR 20.4* BHP	21.4 29.1	20.7 33.7	20.1 37.5	19.4 41.2	18.7 46.1	18.0 52.1	17.2 60.1
	-60. TR 18.6* BHP	25.4 29.4	24.7 33.8	23.9 38.7	23.2 42.7	22.4 47.6	21.6 53.3	20.8 60.3
	-55. TR 16.6* BHP	29.8 29.2	29.2 34.4	28.3 39.3	27.5 44.3	26.6 49.2	25.8 54.9	24.9 61.4
	-50. TR 14.3* BHP	34.9 29.3	34.2 34.4	33.4 39.9	32.3 45.7	31.4 50.9	30.5 56.6	29.5 63.0
	-45. TR 11.7* BHP	40.6 30.4	39.9 34.2	39.1 40.3	38.0 46.1	36.8 52.5	35.7 58.3	34.7 64.9
	-40. TR 8.7* BHP	47.1 30.4	46.2 34.7	45.3 40.1	44.4 46.8	43.0 53.3	41.7 60.0	40.6 66.7
	-35. TR 5.4* BHP	54.4 28.2	53.3 35.7	52.4 40.2	51.4 46.9	50.0 54.2	48.4 61.7	47.0 68.3
	-30. TR 1.6* BHP	62.6 23.0	61.4 34.8	60.3 41.1	59.2 46.9	57.8 54.7	56.2 62.2	54.4 70.4
	-25. TR 1.3 BHP	71.8 13.9	70.4 31.4	69.1 41.5	67.9 47.3	66.4 54.6	64.8 63.2	62.9 71.1
	-20. TR 3.6 BHP		80.4 25.0	78.9 39.5	77.5 48.2	75.9 54.5	74.2 63.5	72.3 72.3
	-15. TR 6.2 BHP		91.5 14.8	89.8 35.0	88.2 47.8	86.4 54.7	84.5 63.2	82.6 73.2
	-10. TR 9.1 BHP			101.9 27.3	100.1 44.7	98.1 55.7	96.0 62.8	93.9 73.1
	-5. TR 12.2 BHP			115.2 15.8	113.2 38.8	110.9 55.0	108.7 63.3	106.3 72.5
	0. TR 15.7 BHP				127.5 29.8	125.2 51.9	122.5 64.0	120.0 72.1

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 100

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG							
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. 24.3*	TR BHP	16.5 33.9	16.0 37.7	15.3 41.8	14.6 46.3	13.8 54.3	13.0 67.6	12.2 94.5
	-75. 23.2*	TR BHP	19.9 35.0	19.4 39.1	18.7 43.3	17.9 47.6	17.1 54.5	16.2 64.3	15.3 80.4
	-70. 21.9*	TR BHP	23.9 35.9	23.3 40.4	22.6 44.9	21.7 49.4	20.9 55.7	20.0 63.9	19.0 75.7
	-65. 20.4*	TR BHP	28.5 36.8	27.8 41.8	27.0 46.6	26.1 51.4	25.2 57.5	24.2 64.9	23.2 74.7
	-60. 18.6*	TR BHP	33.7 37.3	32.9 42.9	32.1 48.3	31.2 53.4	30.1 59.7	29.1 66.8	28.0 75.4
	-55. 16.6*	TR BHP	39.6 37.1	38.8 43.6	37.9 49.8	36.9 55.5	35.8 61.8	34.6 69.0	33.4 77.2
	-50. 14.3*	TR BHP	46.4 37.3	45.4 43.9	44.5 50.9	43.4 57.3	42.2 64.0	40.9 71.4	39.6 79.5
	-45. 11.7*	TR BHP	53.9 38.4	53.0 43.7	51.9 51.4	50.7 59.0	49.4 66.1	48.0 73.6	46.6 82.1
	-40. 8.7*	TR BHP	62.5 38.3	61.4 44.3	60.2 51.5	59.0 59.9	57.5 68.0	56.0 75.9	54.5 84.5
	-35. 5.4*	TR BHP	72.2 35.3	70.8 45.3	69.6 51.5	68.2 60.2	66.6 69.5	65.0 78.2	63.2 86.7
	-30. 1.6*	TR BHP	83.1 28.7	81.5 44.0	80.1 52.6	78.5 60.3	76.8 70.2	75.0 79.9	73.1 89.4
	-25. 1.3	TR BHP	95.3 17.3	93.5 39.6	91.7 52.9	90.1 60.7	88.1 70.3	86.1 81.2	84.0 91.3
	-20. 3.6	TR BHP		106.8 31.4	104.8 50.2	102.9 61.8	100.8 70.2	98.5 81.8	96.2 93.2
	-15. 6.2	TR BHP		121.5 18.5	119.3 44.3	117.2 61.1	114.8 70.5	112.3 81.6	109.7 94.3
	-10. 9.1	TR BHP			135.3 34.5	132.9 57.0	130.2 71.5	127.5 81.1	124.6 94.6
	-5. 12.2	TR BHP			152.9 20.0	150.2 49.5	147.3 70.5	144.3 81.6	141.2 93.8
0. 15.7	TR BHP				169.3 37.9	166.2 66.4	162.6 82.4	159.4 93.2	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 134

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	22.0 45.2	21.3 50.3	20.4 55.8	19.4 61.7	18.4 72.4	17.4 90.1	16.2 126.0
	-75. TR 23.2* BHP	26.6 46.7	25.8 52.1	24.9 57.7	23.9 63.5	22.8 72.6	21.7 85.7	20.4 107.3
	-70. TR 21.9* BHP	31.9 47.9	31.0 53.8	30.1 59.8	29.0 65.9	27.8 74.3	26.6 85.2	25.3 100.9
	-65. TR 20.4* BHP	38.0 49.0	37.0 55.7	36.0 62.1	34.8 68.5	33.6 76.7	32.3 86.6	30.9 99.5
	-60. TR 18.6* BHP	44.9 49.7	43.9 57.2	42.8 64.4	41.5 71.2	40.2 79.6	38.8 89.0	37.3 100.6
	-55. TR 16.6* BHP	52.8 49.5	51.7 58.2	50.5 66.3	49.2 74.1	47.7 82.5	46.2 92.0	44.6 102.9
	-50. TR 14.3* BHP	61.8 49.7	60.6 58.6	59.3 67.8	57.8 76.5	56.2 85.4	54.6 95.2	52.8 106.0
	-45. TR 11.7* BHP	71.8 51.2	70.6 58.3	69.2 68.6	67.6 78.6	65.8 88.2	64.0 98.2	62.2 109.5
	-40. TR 8.7* BHP	83.3 51.0	81.9 59.1	80.3 68.6	78.6 79.9	76.7 90.7	74.6 101.2	72.6 112.7
	-35. TR 5.4* BHP	96.3 47.1	94.4 60.4	92.8 68.7	90.9 80.3	88.8 92.6	86.6 104.3	84.2 115.6
	-30. TR 1.6* BHP	110.9 38.2	108.7 58.7	106.8 70.1	104.7 80.4	102.4 93.7	99.9 106.5	97.5 119.2
	-25. TR 1.3 BHP	127.1 23.0	124.6 52.8	122.3 70.5	120.1 81.0	117.5 93.8	114.8 108.3	112.1 121.8
	-20. TR 3.6 BHP		142.3 41.8	139.7 67.0	137.2 82.4	134.3 93.6	131.3 109.1	128.3 124.2
	-15. TR 6.2 BHP		162.0 24.7	159.0 59.1	156.2 81.4	153.0 93.9	149.7 108.8	146.3 125.7
	-10. TR 9.1 BHP			180.4 46.0	177.2 76.0	173.6 95.4	170.0 108.1	166.2 126.1
	-5. TR 12.2 BHP			203.9 26.6	200.3 65.9	196.4 94.1	192.3 108.8	188.2 125.1
0. TR 15.7 BHP				225.7 50.5	221.5 88.5	216.8 109.9	212.5 124.3	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 177

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	29.4 57.7	28.4 64.3	27.3 71.4	26.0 78.9	24.6 92.4	23.2 114.1	21.7 156.8
	-75. TR 23.2* BHP	35.5 59.7	34.5 66.8	33.2 74.0	31.9 81.5	30.4 93.1	28.9 109.5	27.3 136.0
	-70. TR 21.9* BHP	42.6 61.3	41.4 69.1	40.1 76.9	38.7 84.8	37.2 95.5	35.5 109.4	33.8 129.1
	-65. TR 20.4* BHP	50.7 62.0	49.4 71.5	48.0 80.0	46.5 88.3	44.9 98.9	43.1 111.5	41.3 128.0
	-60. TR 18.6* BHP	59.9 62.4	58.6 73.2	57.1 82.9	55.4 91.9	53.7 102.7	51.8 114.9	49.8 129.7
	-55. TR 16.6* BHP	70.5 62.2	69.0 73.6	67.4 85.5	65.6 95.6	63.7 106.6	61.6 119.0	59.5 133.0
	-50. TR 14.3* BHP	82.5 62.3	80.8 73.9	79.1 86.7	77.2 98.8	75.0 110.4	72.8 123.2	70.5 137.3
	-45. TR 11.7* BHP	95.8 63.9	94.2 73.6	92.3 87.0	90.2 101.3	87.8 114.1	85.4 127.2	83.0 141.9
	-40. TR 8.7* BHP	111.2 63.2	109.2 74.4	107.1 87.1	104.9 102.0	102.3 117.4	99.6 131.2	96.9 146.2
	-35. TR 5.4* BHP	128.5 57.9	126.0 75.7	123.8 87.1	121.3 102.2	118.5 119.1	115.6 135.3	112.4 150.1
	-30. TR 1.6* BHP	147.9 46.7	145.0 73.1	142.4 88.6	139.7 102.3	136.6 119.6	133.3 137.8	130.0 154.9
	-25. TR 1.3 BHP	169.5 28.0	166.3 65.5	163.2 88.8	160.2 103.0	156.7 119.8	153.2 139.2	149.5 158.3
	-20. TR 3.6 BHP		189.9 51.7	186.4 84.0	183.1 104.5	179.2 119.6	175.2 139.7	171.2 160.5
	-15. TR 6.2 BHP		216.1 30.3	212.1 73.8	208.4 102.9	204.1 119.8	199.7 139.4	195.2 161.5
	-10. TR 9.1 BHP			240.6 57.3	236.3 95.8	231.5 121.3	226.8 138.5	221.6 161.9
	-5. TR 12.2 BHP			271.9 33.1	267.2 82.9	262.0 119.2	256.5 139.1	251.1 160.7
	0. TR 15.7 BHP				301.0 63.3	295.5 111.8	289.2 140.1	283.4 159.5

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 222

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	37.1 72.6	35.8 81.0	34.3 89.9	32.7 99.4	31.0 116.4	29.2 143.6	27.3 197.4
	-75. TR 23.2* BHP	44.7 75.2	43.4 84.1	41.9 93.2	40.1 102.6	38.3 117.2	36.4 137.9	34.4 171.3
	-70. TR 21.9* BHP	53.6 77.2	52.1 87.0	50.5 96.8	48.7 106.7	46.8 120.3	44.7 137.7	42.6 162.6
	-65. TR 20.4* BHP	63.8 78.1	62.2 90.1	60.5 100.7	58.6 111.2	56.5 124.5	54.3 140.4	52.0 161.1
	-60. TR 18.6* BHP	75.5 78.5	73.8 92.1	71.9 104.4	69.8 115.7	67.6 129.3	65.2 144.7	62.7 163.3
	-55. TR 16.6* BHP	88.8 78.3	86.9 92.7	84.9 107.6	82.6 120.4	80.2 134.2	77.6 149.8	74.9 167.5
	-50. TR 14.3* BHP	103.9 78.4	101.8 93.1	99.6 109.1	97.2 124.4	94.4 139.1	91.7 155.2	88.8 172.8
	-45. TR 11.7* BHP	120.7 80.4	118.6 92.7	116.2 109.5	113.6 127.5	110.6 143.7	107.6 160.2	104.5 178.7
	-40. TR 8.7* BHP	140.0 79.6	137.6 93.7	134.9 109.6	132.1 128.5	128.8 147.9	125.4 165.2	122.0 184.2
	-35. TR 5.4* BHP	161.8 73.0	158.7 95.3	155.9 109.6	152.8 128.7	149.2 150.0	145.5 170.4	141.5 189.0
	-30. TR 1.6* BHP	186.2 58.8	182.6 92.1	179.3 111.6	175.9 128.9	172.0 150.7	167.9 173.5	163.7 195.1
	-25. TR 1.3 BHP	213.4 35.2	209.4 82.5	205.5 111.8	201.8 129.7	197.3 150.9	192.9 175.2	188.2 199.3
	-20. TR 3.6 BHP		239.1 65.1	234.7 105.7	230.5 131.5	225.7 150.6	220.6 175.9	215.5 202.1
	-15. TR 6.2 BHP		272.1 38.2	267.1 93.0	262.4 129.6	257.0 150.9	251.4 175.6	245.8 203.3
	-10. TR 9.1 BHP			302.9 72.1	297.6 120.6	291.6 152.7	285.6 174.4	279.1 203.9
	-5. TR 12.2 BHP			342.4 41.6	336.4 104.4	329.9 150.1	323.1 175.2	316.2 202.3
	0. TR 15.7 BHP				379.1 79.8	372.1 140.8	364.2 176.4	356.9 200.9

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 270

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG							
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. 24.3*	TR BHP	45.9 87.3	44.2 100.1	42.4 112.1	40.4 122.8	38.3 144.4	36.1 177.5	33.5 239.9
	-75. 23.2*	TR BHP	55.4 90.5	53.7 103.9	51.7 116.2	49.6 126.8	47.4 145.5	45.0 170.4	42.3 209.5
	-70. 21.9*	TR BHP	66.4 93.0	64.4 107.5	62.4 120.7	60.2 131.9	57.8 149.4	55.3 170.2	52.5 199.7
	-65. 20.4*	TR BHP	79.0 94.2	76.9 111.3	74.7 125.4	72.4 137.5	69.8 154.6	67.1 173.6	64.1 198.4
	-60. 18.6*	TR BHP	93.5 94.7	91.2 113.8	88.8 130.0	86.3 143.0	83.5 160.6	80.6 178.9	77.4 201.4
	-55. 16.6*	TR BHP	109.9 94.4	107.4 114.5	104.8 134.0	102.2 148.8	99.1 166.7	96.0 185.2	92.6 206.9
	-50. 14.3*	TR BHP	128.6 94.6	125.8 115.1	123.0 135.9	120.1 153.7	116.7 172.8	113.4 191.8	109.8 213.7
	-45. 11.7*	TR BHP	149.5 96.9	146.6 114.6	143.6 136.4	140.5 157.6	136.7 178.6	133.0 198.0	129.2 221.1
	-40. 8.7*	TR BHP	173.4 95.6	170.0 115.8	166.6 136.5	163.3 158.7	159.2 183.8	155.0 204.2	150.9 227.5
	-35. 5.4*	TR BHP	200.4 87.3	196.1 117.7	192.6 136.5	188.8 159.1	184.4 186.4	179.9 210.5	175.0 233.5
	-30. 1.6*	TR BHP	230.5 70.1	225.7 113.8	221.5 138.9	217.5 159.2	212.6 187.2	207.5 214.5	202.4 241.0
	-25. 1.3	TR BHP	264.2 41.8	258.8 101.9	253.8 139.2	249.4 160.3	243.9 187.5	238.5 216.5	232.8 246.4
	-20. 3.6	TR BHP		295.6 80.4	290.0 131.8	285.0 162.5	278.8 187.1	272.7 217.4	266.5 249.9
	-15. 6.2	TR BHP		336.3 47.1	330.0 115.9	324.4 160.1	317.6 187.6	310.8 217.0	303.8 251.4
	-10. 9.1	TR BHP			374.3 89.9	367.9 148.9	360.3 189.9	353.0 215.5	345.0 251.8
	-5. 12.2	TR BHP			423.1 51.9	415.9 128.9	407.6 186.5	399.4 216.5	390.8 250.0
0. 15.7	TR BHP				468.6 98.4	459.8 174.6	450.2 217.9	441.2 248.3	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 316

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	52.7 103.3	50.9 115.2	48.9 127.9	46.5 141.4	44.1 165.6	41.6 204.4	38.9 280.9
	-75. TR 23.2* BHP	63.6 107.0	61.8 119.6	59.6 132.6	57.1 146.0	54.6 166.8	51.8 196.2	49.0 243.7
	-70. TR 21.9* BHP	76.2 109.8	74.2 123.8	71.9 137.8	69.3 151.9	66.6 171.1	63.7 196.0	60.6 231.4
	-65. TR 20.4* BHP	90.8 111.1	88.5 128.1	86.1 143.3	83.3 158.2	80.4 177.2	77.2 199.8	74.0 229.3
	-60. TR 18.6* BHP	107.4 111.7	104.9 131.1	102.3 148.5	99.3 164.6	96.1 184.0	92.8 205.9	89.2 232.4
	-55. TR 16.6* BHP	126.3 111.4	123.6 131.9	120.7 153.2	117.6 171.3	114.1 191.0	110.5 213.2	106.6 238.4
	-50. TR 14.3* BHP	147.8 111.6	144.8 132.5	141.7 155.3	138.3 177.0	134.4 197.9	130.5 220.8	126.4 245.9
	-45. TR 11.7* BHP	171.7 114.4	168.8 131.9	165.3 155.9	161.7 181.5	157.4 204.5	153.0 228.0	148.6 254.3
	-40. TR 8.7* BHP	199.2 113.2	195.7 133.3	191.9 156.0	188.0 182.8	183.3 210.4	178.4 235.1	173.7 262.0
	-35. TR 5.4* BHP	230.3 103.8	225.8 135.6	221.8 156.0	217.4 183.2	212.3 213.4	207.1 242.4	201.4 269.0
	-30. TR 1.6* BHP	265.0 83.7	259.8 131.0	255.2 158.8	250.3 183.3	244.8 214.4	238.9 246.9	233.0 277.5
	-25. TR 1.3 BHP	303.7 50.1	297.9 117.4	292.3 159.0	287.1 184.5	280.8 214.7	274.5 249.3	267.8 283.6
	-20. TR 3.6 BHP		340.2 92.6	334.0 150.5	328.0 187.2	321.1 214.2	313.9 250.3	306. 287.5
	-15. TR 6.2 BHP		387.1 54.4	380.1 132.3	373.3 184.4	365.7 214.7	357.7 249.8	349.7 289.3
	-10. TR 9.1 BHP			431.0 102.6	423.4 171.6	414.8 217.3	406.3 248.2	397.1 290.1
	-5. TR 12.2 BHP			487.2 59.2	478.7 148.5	469.3 213.6	459.7 249.3	449.8 287.9
0. TR 15.7 BHP				539.4 113.5	529.4 200.3	518.2 251.0	507.8 285.8	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 399

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 3.6	-10.0 9.1	0.0 15.7	10.0 23.8	20.0 33.5	30.0 45.1	40.0 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 24.3* BHP	66.4 130.1	64.1 145.1	61.5 161.1	58.6 178.0	55.6 208.5	52.4 257.3	49.0 353.7
	-75. TR 23.2* BHP	80.1 134.7	77.8 150.6	75.0 166.9	71.9 183.9	68.7 210.0	65.3 247.0	61.7 306.8
	-70. TR 21.9* BHP	96.0 138.3	93.4 155.8	90.6 173.5	87.3 191.2	83.8 215.5	80.2 246.8	76.3 291.3
	-65. TR 20.4* BHP	114.3 139.9	111.5 161.4	108.4 180.4	104.9 199.3	101.2 223.1	97.3 251.6	93.2 288.7
	-60. TR 18.6* BHP	135.2 140.7	132.1 165.0	128.8 187.0	125.1 207.3	121.1 231.7	116.8 259.3	112.4 292.6
	-55. TR 16.6* BHP	159.1 140.3	155.7 166.0	152.0 192.9	148.1 215.7	143.7 240.5	139.1 268.4	134.3 300.2
	-50. TR 14.3* BHP	186.1 140.5	182.4 166.8	178.4 195.6	174.1 222.9	169.2 249.2	164.3 278.1	159.1 309.7
	-45. TR 11.7* BHP	216.3 144.1	212.5 166.1	208.2 196.3	203.6 228.5	198.2 257.5	192.7 287.1	187.2 320.2
	-40. TR 8.7* BHP	250.9 142.5	246.5 167.9	241.7 196.4	236.7 230.2	230.8 265.0	224.6 296.1	218.7 330.0
	-35. TR 5.4* BHP	290.0 130.7	284.3 170.7	279.3 196.5	273.7 230.7	267.4 268.8	260.8 305.3	253.6 338.7
	-30. TR 1.6* BHP	333.7 105.4	327.2 165.0	321.3 199.9	315.2 230.9	308.2 270.0	300.8 310.9	293.4 349.5
	-25. TR 1.3 BHP	382.4 63.1	375.1 147.9	368.1 200.3	361.6 232.4	353.6 270.4	345.6 314.0	337.3 357.1
	-20. TR 3.6 BHP		428.4 116.6	420.5 189.5	413.1 235.7	404.3 269.8	395.3 315.3	386.2 362.1
	-15. TR 6.2 BHP		487.5 68.5	478.6 166.6	470.1 232.2	460.5 270.4	450.5 314.6	440.4 364.3
	-10. TR 9.1 BHP			542.8 129.2	533.2 216.1	522.4 273.7	511.6 312.5	500.1 365.3
	-5. TR 12.2 BHP			613.5 74.6	602.8 187.0	591.0 269.0	578.8 313.9	566.5 362.5
	0. TR 15.7 BHP				679.2 142.9	666.7 252.3	652.6 316.1	639.4 359.9

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 480

R-717		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20 3.6	-10 9.1	0 15.7	10 23.8	20 33.5	30 45.1	40 58.6
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80 TR 24.3* BHP	79.9 156.5	77.1 174.6	74.0 193.8	70.5 214.1	66.9 250.8	63.0 309.5	58.9 425.5
	-75 TR 23.2* BHP	96.4 162.0	93.6 181.2	90.2 200.8	86.5 221.2	82.6 252.6	78.6 297.1	74.2 369.1
	-70 TR 21.9* BHP	115.5 166.4	112.4 187.4	109.0 208.7	105.0 230.0	100.8 259.2	96.5 296.9	91.8 350.4
	-65 TR 20.4* BHP	137.5 168.3	134.1 194.2	130.4 217.0	126.2 239.8	121.7 268.4	117.1 302.7	112.1 347.3
	-60 TR 18.6* BHP	162.6 169.3	158.9 198.5	154.9 225.0	150.5 249.4	145.7 278.7	140.5 311.9	135.2 352.0
	-55 TR 16.6* BHP	191.4 168.8	187.3 199.7	182.9 232.1	178.2 259.5	172.9 289.3	167.3 322.9	161.6 361.1
	-50 TR 14.3* BHP	223.9 169.0	219.4 200.7	214.6 235.3	209.4 268.2	203.5 299.8	197.7 334.6	191.4 372.6
	-45 TR 11.7* BHP	260.2 173.4	255.6 199.8	250.5 236.2	244.9 274.9	238.4 309.8	231.8 345.4	225.2 385.2
	-40 TR 8.7* BHP	301.8 171.4	296.5 202.0	290.8 236.3	284.8 276.9	277.7 318.8	270.2 356.2	263.1 397.0
	-35 TR 5.4* BHP	348.9 157.2	342.0 205.4	336.0 236.4	329.3 277.5	321.7 323.4	313.7 367.3	305.1 407.5
	-30 TR 1.6* BHP	401.4 126.8	393.6 198.5	386.5 240.5	379.2 277.8	370.8 324.8	361.9 374.0	353.0 420.5
	-25 TR 1.3 BHP	460.0 75.9	451.2 177.9	442.8 241.0	435.0 279.6	425.4 325.3	415.8 377.7	405.8 429.6
	-20 TR 3.6 BHP		515.4 140.3	505.9 228.0	497.0 283.5	486.4 324.6	475.5 379.3	464.6 435.6
	-15 TR 6.2 BHP		586.5 82.4	575.8 200.4	565.5 279.3	554.0 325.3	542.0 378.5	529.8 438.3
	-10 TR 9.1 BHP			653.0 155.4	641.4 260.0	628.5 329.3	615.5 375.9	601.6 439.5
	-5 TR 12.2 BHP			738.0 89.7	725.2 225.0	711.0 323.6	696.3 377.6	681.5 436.1
0 TR 15.7 BHP				817.1 171.9	802.0 303.5	785.1 380.3	769.2 433.0	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 60

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	14.4 30.7	14.0 33.2	13.5 35.8	13.1 38.5	12.8 42.5	12.4 47.2	12.0 52.7
	-75. TR 18.5* BHP	17.0 31.6	16.4 34.4	15.9 37.1	15.5 39.9	15.1 43.9	14.7 48.4	14.2 53.4
	-70. TR 16.6* BHP	19.9 32.3	19.3 35.5	18.7 38.5	18.1 41.5	17.7 45.6	17.2 50.0	16.7 54.8
	-65. TR 14.4* BHP	23.2 32.7	22.5 36.3	21.8 39.7	21.1 43.1	20.6 47.3	20.1 51.8	19.5 56.7
	-60. TR 12.0* BHP	26.8 32.9	26.1 36.9	25.4 40.8	24.6 44.5	24.0 49.1	23.3 53.7	22.7 58.7
	-55. TR 9.2* BHP	31.0 32.8	30.2 37.2	29.3 41.6	28.4 45.8	27.7 50.7	27.0 55.6	26.3 60.9
	-50. TR 6.1* BHP	35.7 33.2	34.7 37.0	33.8 42.0	32.8 46.7	32.0 52.1	31.1 57.5	30.3 62.9
	-45. TR 2.7* BHP	40.9 32.8	39.8 37.0	38.7 42.1	37.6 47.4	36.8 53.3	35.8 59.1	34.8 65.0
	-40. TR .5 BHP	46.7 30.9	45.4 37.3	44.2 41.8	43.0 47.6	42.1 54.0	41.1 60.5	39.9 66.8
	-35. TR 2.6 BHP	53.1 27.3	51.7 36.7	50.3 41.8	49.0 47.4	48.0 54.4	46.9 61.5	45.6 68.5
	-30. TR 4.9 BHP	60.2 21.2	58.6 34.6	57.1 41.9	55.5 46.9	54.6 54.3	53.3 61.9	52.0 69.6
	-25. TR 7.4 BHP	68.0 12.4	66.2 30.4	64.5 41.2	62.8 46.9	61.7 53.7	60.5 61.9	59.0 70.3
	-20. TR 10.2 BHP		74.6 23.7	72.7 38.7	70.8 47.0	69.7 53.3	68.3 61.4	66.7 70.4
	-15. TR 13.2 BHP		83.8 13.9	81.6 34.0	79.5 46.1	78.3 53.2	76.9 60.7	75.2 70.0
	-10. TR 16.5 BHP			91.5 26.3	89.1 43.2	87.8 53.1	86.3 60.1	84.5 69.4
	-5. TR 20.1 BHP			102.1 15.4	99.5 37.8	98.1 52.1	96.5 60.1	94.7 68.7
0. TR 24.0 BHP				110.9 29.2	109.4 48.9	107.7 59.9	105.8 67.8	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 76

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	18.1 38.6	17.6 41.8	17.0 45.0	16.5 48.4	16.1 53.5	15.6 59.4	15.1 66.3
	-75. TR 18.5* BHP	21.4 39.8	20.7 43.3	20.1 46.8	19.5 50.3	19.0 55.3	18.5 60.9	17.9 67.3
	-70. TR 16.6* BHP	25.0 40.6	24.3 44.6	23.5 48.5	22.8 52.2	22.2 57.4	21.7 62.9	21.1 69.1
	-65. TR 14.4* BHP	29.2 41.2	28.3 45.7	27.5 50.0	26.6 54.3	25.9 59.6	25.3 65.3	24.6 71.3
	-60. TR 12.0* BHP	33.8 41.4	32.9 46.4	31.9 51.4	31.0 56.1	30.2 61.8	29.4 67.7	28.6 73.9
	-55. TR 9.2* BHP	39.0 41.3	38.0 46.8	36.9 52.4	35.8 57.6	34.9 63.8	34.0 70.0	33.1 76.7
	-50. TR 6.1* BHP	44.9 41.9	43.7 46.7	42.5 52.9	41.3 58.8	40.3 65.6	39.2 72.4	38.1 79.2
	-45. TR 2.7* BHP	51.5 41.3	50.1 46.6	48.7 53.0	47.3 59.6	46.3 67.1	45.1 74.5	43.8 81.8
	-40. TR .5 BHP	58.8 38.9	57.2 47.0	55.7 52.6	54.2 60.0	53.0 68.0	51.7 76.1	50.2 84.2
	-35. TR 2.6 BHP	66.9 34.3	65.1 46.2	63.4 52.6	61.7 59.7	60.5 68.5	59.1 77.4	57.4 86.2
	-30. TR 4.9 BHP	75.8 26.7	73.8 43.6	71.9 52.7	69.9 59.0	68.7 68.3	67.2 77.9	65.5 87.7
	-25. TR 7.4 BHP	85.6 15.6	83.4 38.3	81.2 51.8	79.1 59.1	77.7 67.6	76.2 77.9	74.3 88.5
	-20. TR 10.2 BHP		94.0 29.8	91.5 48.8	89.1 59.2	87.7 67.1	86.0 77.4	84.0 88.6
	-15. TR 13.2 BHP		105.5 17.5	102.8 42.8	100.1 58.1	98.6 67.0	96.8 76.4	94.7 88.2
	-10. TR 16.5 BHP			115.2 33.2	112.2 54.4	110.5 66.9	108.7 75.7	106.4 87.3
	-5. TR 20.1 BHP			128.6 19.4	125.3 47.6	123.6 65.6	121.5 75.6	119.3 86.5
0. TR 24.0 BHP				139.6 36.8	137.8 61.6	135.6 75.5	133.2 85.4	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 100

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	24.2 47.0	23.6 51.4	22.9 55.5	22.2 59.9	21.4 65.5	20.5 71.8	19.7 79.1
	-75. TR 18.5* BHP	28.4 49.1	27.7 53.2	27.0 57.9	26.1 62.4	25.2 68.0	24.3 74.0	23.3 80.8
	-70. TR 16.6* BHP	33.3 50.9	32.4 55.0	31.6 60.1	30.6 65.0	29.5 70.7	28.5 76.8	27.3 83.3
	-65. TR 14.4* BHP	38.7 52.0	37.7 57.2	36.7 61.8	35.8 67.7	34.5 73.6	33.2 79.8	32.0 86.4
	-60. TR 12.0* BHP	44.9 52.5	43.7 58.7	42.5 64.3	41.4 69.8	40.1 76.5	38.6 83.0	37.1 89.7
	-55. TR 9.2* BHP	51.8 52.3	50.5 59.6	49.0 66.3	47.7 72.1	46.3 79.1	44.7 86.1	43.0 93.3
	-50. TR 6.1* BHP	59.6 52.9	58.0 59.4	56.5 67.4	54.8 74.4	53.4 81.4	51.5 89.1	49.5 96.6
	-45. TR 2.7* BHP	68.4 52.1	66.5 59.3	64.7 67.8	62.9 76.0	61.2 84.2	59.2 91.8	57.0 99.9
	-40. TR .5 BHP	78.1 48.9	76.0 59.7	73.9 67.2	71.9 76.8	70.0 86.2	67.9 94.8	65.4 103.1
	-35. TR 2.6 BHP	88.8 43.0	86.4 58.6	84.1 67.2	81.9 76.6	79.8 87.2	77.6 97.5	74.9 106.3
	-30. TR 4.9 BHP	100.6 33.4	98.0 55.1	95.4 67.2	92.8 75.7	90.7 87.4	88.2 98.7	85.5 109.6
	-25. TR 7.4 BHP	113.6 19.5	110.8 48.3	107.8 65.9	105.0 75.7	102.6 86.5	100.0 99.2	97.1 111.5
	-20. TR 10.2 BHP		124.7 37.4	121.5 61.8	118.3 75.7	115.8 85.9	112.9 98.7	109.8 112.2
	-15. TR 13.2 BHP		140.1 21.9	136.5 54.1	132.9 74.0	130.2 85.6	127.1 97.5	123.8 112.1
	-10. TR 16.5 BHP			152.9 41.8	148.9 69.2	146.0 85.3	142.8 96.6	139.0 111.0
	-5. TR 20.1 BHP			170.7 24.4	166.4 60.3	163.2 83.4	159.6 96.3	155.8 110.0
0. TR 24.0 BHP				185.4 46.6	181.9 78.1	178.2 95.9	174.0 108.5	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 134

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG							
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. 20.2*	TR BHP	32.3 62.6	31.5 68.5	30.5 74.1	29.6 79.9	28.5 87.3	27.4 95.7	26.2 105.5
	-75. 18.5*	TR BHP	37.9 65.4	37.0 70.9	36.0 77.1	34.9 83.2	33.6 90.7	32.3 98.7	31.0 107.7
	-70. 16.6*	TR BHP	44.3 67.8	43.2 73.4	42.1 80.1	40.9 86.7	39.4 94.3	38.0 102.4	36.5 111.1
	-65. 14.4*	TR BHP	51.6 69.4	50.2 76.3	48.9 82.4	47.7 90.2	45.9 98.1	44.3 106.4	42.6 115.1
	-60. 12.0*	TR BHP	59.8 70.0	58.2 78.3	56.7 85.7	55.2 93.1	53.4 101.9	51.4 110.6	49.5 119.7
	-55. 9.2*	TR BHP	69.1 69.8	67.3 79.4	65.4 88.3	63.7 96.1	61.8 105.5	59.5 114.7	57.3 124.4
	-50. 6.1*	TR BHP	79.5 70.6	77.3 79.2	75.3 89.9	73.1 99.2	71.1 108.5	68.7 118.8	66.1 128.8
	-45. 2.7*	TR BHP	91.2 69.4	88.7 79.1	86.3 90.4	83.8 101.3	81.6 112.2	79.0 122.4	75.9 133.2
	-40. .5	TR BHP	104.1 65.2	101.3 79.6	98.6 89.6	95.9 102.4	93.3 114.9	90.6 126.4	87.2 137.5
	-35. 2.6	TR BHP	118.4 57.4	115.2 78.1	112.2 89.5	109.2 102.1	106.4 116.3	103.4 129.9	99.8 141.7
	-30. 4.9	TR BHP	134.2 44.5	130.7 73.5	127.2 89.6	123.8 100.9	120.9 116.6	117.6 131.6	114.0 146.1
	-25. 7.4	TR BHP	151.5 26.0	147.7 64.4	143.8 87.8	140.0 101.0	136.9 115.4	133.4 132.3	129.4 148.7
	-20. 10.2	TR BHP		166.3 49.9	162.0 82.5	157.7 100.9	154.4 114.5	150.6 131.5	146.4 149.6
	-15. 13.2	TR BHP		186.8 29.2	182.0 72.1	177.2 98.7	173.6 114.1	169.5 129.9	165.1 149.5
	-10. 16.5	TR BHP			203.8 55.8	198.5 92.3	194.6 113.7	190.4 128.7	185.4 148.0
	-5. 20.1	TR BHP			227.7 32.5	221.8 80.5	217.6 111.2	212.8 128.4	207.8 146.7
0. 24.0	TR BHP				247.2 62.1	242.6 104.2	237.5 127.9	232.0 144.7	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 177

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	43.1 79.9	42.0 87.6	40.7 94.9	39.6 102.6	37.9 111.5	36.2 121.4	34.4 132.9
	-75. TR 18.5* BHP	50.6 82.5	49.4 90.8	48.0 99.0	46.5 107.0	44.6 116.0	42.7 125.6	40.7 136.2
	-70. TR 16.6* BHP	59.2 84.8	57.6 93.6	56.2 102.9	54.5 111.6	52.3 120.8	50.1 130.4	47.8 140.7
	-65. TR 14.4* BHP	68.9 86.7	67.0 96.1	65.3 106.0	63.6 116.2	61.0 125.8	58.4 135.8	55.9 146.1
	-60. TR 12.0* BHP	79.8 87.5	77.7 98.4	75.6 109.0	73.7 119.9	70.9 130.8	67.8 141.3	65.0 152.1
	-55. TR 9.2* BHP	92.2 87.1	89.8 99.8	87.2 111.6	84.9 123.2	82.0 135.4	78.6 146.7	75.2 158.2
	-50. TR 6.1* BHP	106.1 87.8	103.2 99.6	100.4 113.6	97.5 126.0	94.4 139.3	90.6 152.0	86.7 164.0
	-45. TR 2.7* BHP	121.6 86.1	118.3 99.3	115.1 114.3	111.8 128.6	108.3 142.7	104.2 156.7	99.7 169.7
	-40. TR .5 BHP	138.9 80.6	135.1 99.7	131.5 113.3	127.9 130.0	123.9 145.5	119.5 160.8	114.4 175.3
	-35. TR 2.6 BHP	157.9 70.7	153.7 97.4	149.7 113.0	145.6 129.6	141.2 147.3	136.5 164.1	131.0 180.3
	-30. TR 4.9 BHP	179.0 54.6	174.3 91.4	169.7 112.8	165.1 128.1	160.5 147.7	155.2 166.3	149.6 184.5
	-25. TR 7.4 BHP	202.1 31.8	197.0 79.8	191.8 110.2	186.8 128.0	181.6 146.2	176.0 167.2	169.9 187.3
	-20. TR 10.2 BHP		221.9 61.6	216.1 103.0	210.4 127.5	204.9 145.0	198.7 166.3	192.2 188.6
	-15. TR 13.2 BHP		249.1 35.9	242.8 89.8	236.3 124.3	230.4 144.3	223.7 164.3	216.7 188.5
	-10. TR 16.5 BHP			271.9 69.2	264.8 115.8	258.2 143.4	251.2 162.7	243.3 186.7
	-5. TR 20.1 BHP			303.6 40.2	295.8 100.6	288.6 139.8	280.9 162.0	272.8 185.0
	0. TR 24.0 BHP				329.6 77.4	321.8 130.4	313.5 161.0	304.6 182.5

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 222

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	54.3 100.6	52.9 110.3	51.3 119.6	49.8 129.2	47.7 140.4	45.5 152.9	43.3 167.4
	-75. TR 18.5* BHP	63.7 103.9	62.2 114.3	60.4 124.7	58.6 134.7	56.2 146.0	53.8 158.1	51.2 171.5
	-70. TR 16.6* BHP	74.5 106.7	72.5 117.9	70.8 129.6	68.6 140.5	65.8 152.1	63.1 164.3	60.2 177.2
	-65. TR 14.4* BHP	86.8 109.2	84.4 121.0	82.2 133.5	80.1 146.4	76.8 158.4	73.6 171.0	70.4 184.0
	-60. TR 12.0* BHP	100.5 110.2	97.9 124.0	95.2 137.2	92.8 151.0	89.3 164.7	85.4 178.0	81.8 191.5
	-55. TR 9.2* BHP	116.1 109.7	113.0 125.7	109.9 140.5	106.9 155.2	103.3 170.5	98.9 184.7	94.6 199.2
	-50. TR 6.1* BHP	133.6 110.6	129.9 125.4	126.5 143.1	122.8 158.6	118.9 175.4	114.1 191.3	109.2 206.5
	-45. TR 2.7* BHP	153.1 108.4	149.0 125.0	145.0 143.9	140.8 161.9	136.4 179.8	131.3 197.3	125.5 213.7
	-40. TR .5 BHP	174.8 101.5	170.2 125.6	165.6 142.6	161.1 163.7	156.0 183.2	150.5 202.5	144.1 220.7
	-35. TR 2.6 BHP	198.9 89.0	193.6 122.7	188.5 142.3	183.4 163.2	177.8 185.5	171.9 206.7	165.0 227.1
	-30. TR 4.9 BHP	225.4 68.8	219.5 115.1	213.7 142.0	207.9 161.3	202.1 185.9	195.5 209.4	188.4 232.3
	-25. TR 7.4 BHP	254.5 40.1	248.1 100.5	241.5 138.7	235.2 161.1	228.6 184.1	221.6 210.5	214.0 235.9
	-20. TR 10.2 BHP		279.4 77.6	272.1 129.7	264.9 160.6	258.0 182.6	250.2 209.4	242.0 237.5
	-15. TR 13.2 BHP		313.7 45.2	305.7 113.0	297.6 156.5	290.1 181.7	281.7 206.9	272.9 237.3
	-10. TR 16.5 BHP			342.4 87.2	333.4 145.8	325.1 180.5	316.4 204.9	306.4 235.2
	-5. TR 20.1 BHP			382.4 50.7	372.5 126.7	363.4 176.0	353.7 204.0	343.5 233.0
0. TR 24.0 BHP				415.1 97.4	405.2 164.3	394.7 202.7	383.6 229.8	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 270

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	67.3 121.7	65.4 136.1	63.3 148.4	61.6 159.4	59.0 174.0	56.3 188.7	53.5 208.5
	-75. TR 18.5* BHP	79.0 125.5	76.8 141.0	74.6 154.8	72.4 166.1	69.5 181.0	66.4 195.1	63.3 212.9
	-70. TR 16.6* BHP	92.3 128.9	89.7 145.3	87.4 160.8	84.9 173.2	81.4 188.5	78.0 202.7	74.5 219.6
	-65. TR 14.4* BHP	107.5 131.8	104.3 149.2	101.6 165.6	99.0 180.4	94.9 196.2	91.0 211.0	87.0 227.6
	-60. TR 12.0* BHP	124.5 132.8	121.0 152.8	117.6 170.2	114.7 186.2	110.3 204.0	105.6 219.6	101.2 236.4
	-55. TR 9.2* BHP	143.9 132.0	139.7 154.9	135.7 174.1	132.2 191.2	127.6 211.2	122.3 227.9	117.0 245.7
	-50. TR 6.1* BHP	165.5 132.9	160.6 154.5	156.2 177.3	151.8 195.5	146.9 217.1	141.1 236.0	135.0 254.8
	-45. TR 2.7* BHP	189.7 130.3	184.2 154.0	179.1 178.2	174.1 199.4	168.5 222.5	162.3 243.3	155.2 263.5
	-40. TR .5 BHP	216.5 122.2	210.3 154.2	204.5 176.6	199.1 201.6	192.7 226.7	186.0 249.7	178.1 272.0
	-35. TR 2.6 BHP	246.2 106.7	239.3 150.5	232.8 176.1	226.7 200.9	219.7 229.5	212.5 254.8	203.9 279.7
	-30. TR 4.9 BHP	279.0 82.1	271.4 140.9	264.0 175.6	257.0 198.5	249.6 230.0	241.6 258.1	232.8 286.2
	-25. TR 7.4 BHP	315.1 47.1	306.6 122.6	298.3 171.3	290.7 198.1	282.5 227.7	274.0 259.4	264.4 290.4
	-20. TR 10.2 BHP		345.4 94.2	336.2 159.8	327.5 197.2	318.7 225.8	309.3 258.0	299.0 292.3
	-15. TR 13.2 BHP		387.8 53.9	377.7 138.7	367.9 192.1	358.3 224.5	348.2 254.8	337.3 292.1
	-10. TR 16.5 BHP			423.0 106.3	412.2 178.7	401.6 222.9	391.1 252.2	378.9 289.5
	-5. TR 20.1 BHP			472.4 60.7	460.5 154.7	448.9 217.0	437.2 250.4	424.6 286.7
0. TR 24.0 BHP				513.1 118.3	500.5 202.1	487.9 248.5	474.2 282.3	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 316

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. TR 20.2* BHP	77.3 143.2	75.3 157.0	73.0 170.1	70.9 183.8	67.9 199.8	64.8 217.6	61.6 238.2
	-75. TR 18.5* BHP	90.7 147.8	88.5 162.7	86.0 177.4	83.4 191.6	80.0 207.8	76.5 225.0	72.9 244.0
	-70. TR 16.6* BHP	106.0 151.9	103.2 167.7	100.7 184.4	97.7 199.9	93.7 216.4	89.7 233.7	85.7 252.2
	-65. TR 14.4* BHP	123.5 155.3	120.1 172.1	117.0 189.9	114.0 208.2	109.2 225.4	104.7 243.3	100.2 261.9
	-60. TR 12.0* BHP	143.0 156.7	139.3 176.4	135.4 195.2	132.0 214.9	127.0 234.4	121.6 253.2	116.4 272.4
	-55. TR 9.2* BHP	165.2 156.0	160.8 178.9	156.3 199.9	152.2 220.8	146.9 242.7	140.8 262.8	134.7 283.4
	-50. TR 6.1* BHP	190.1 157.3	184.9 178.5	180.0 203.6	174.7 225.7	169.1 249.6	162.4 272.3	155.3 293.8
	-45. TR 2.7* BHP	217.9 154.2	212.0 177.9	206.3 204.7	200.4 230.4	194.1 255.8	186.8 280.7	178.6 304.1
	-40. TR .5 BHP	248.8 144.4	242.1 178.7	235.6 203.0	229.2 232.9	221.9 260.6	214.1 288.1	205.0 314.1
	-35. TR 2.6 BHP	283.0 126.6	275.4 174.6	268.2 202.5	260.9 232.2	253.0 263.9	244.5 294.1	234.7 323.1
	-30. TR 4.9 BHP	320.7 97.9	312.3 163.7	304.1 202.0	295.8 229.6	287.5 264.6	278.1 297.9	268.0 330.6
	-25. TR 7.4 BHP	362.1 57.0	352.9 142.9	343.6 197.4	334.7 229.3	325.3 262.0	315.4 299.6	304.4 335.6
	-20. TR 10.2 BHP		397.5 110.4	387.2 184.6	376.9 228.5	367.1 259.8	356.0 298.0	344.3 337.9
	-15. TR 13.2 BHP		446.3 64.3	434.9 160.8	423.4 222.7	412.7 258.5	400.7 294.5	388.2 337.7
	-10. TR 16.5 BHP			487.1 124.0	474.4 207.5	462.6 256.9	450.1 291.6	436.0 334.6
	-5. TR 20.1 BHP			544.1 72.1	530.0 180.2	517.1 250.5	503.3 290.3	488.8 331.5
0. TR 24.0 BHP				590.6 138.6	576.5 233.7	561.6 288.5	545.8 326.9	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz

RWB-II 399

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG							
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5	
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80. 20.2*	TR BHP	97.3 180.3	94.8 197.7	91.9 214.2	89.3 231.5	85.5 251.6	81.6 274.0	77.6 299.9
	-75. 18.5*	TR BHP	114.2 186.1	111.4 204.9	108.3 223.4	105.0 241.3	100.7 261.6	96.3 283.4	91.8 307.2
	-70. 16.6*	TR BHP	133.5 191.2	130.0 211.2	126.8 232.2	123.0 251.7	118.0 272.6	113.0 294.3	107.9 317.5
	-65. 14.4*	TR BHP	155.5 195.6	151.2 216.8	147.3 239.1	143.6 262.2	137.6 283.8	131.9 306.4	126.1 329.7
	-60. 12.0*	TR BHP	180.1 197.4	175.4 222.1	170.6 245.8	166.3 270.6	159.9 295.2	153.1 318.9	146.6 343.1
	-55. 9.2*	TR BHP	208.1 196.5	202.5 225.2	196.8 251.8	191.6 278.0	185.0 305.6	177.3 331.0	169.6 356.9
	-50. 6.1*	TR BHP	239.4 198.1	232.8 224.8	226.6 256.4	220.0 284.2	213.0 314.3	204.5 342.8	195.6 370.0
	-45. 2.7*	TR BHP	274.4 194.2	266.9 224.1	259.8 257.8	252.3 290.1	244.4 322.1	235.2 353.4	224.9 382.9
	-40. .5	TR BHP	313.3 181.9	304.9 225.0	296.6 255.6	288.6 293.3	279.4 328.2	269.6 362.8	258.2 395.5
	-35. 2.6	TR BHP	356.3 159.4	346.9 219.8	337.7 255.0	328.5 292.4	318.6 332.4	307.9 370.3	295.6 406.9
	-30. 4.9	TR BHP	403.8 123.3	393.3 206.2	382.9 254.4	372.5 289.1	362.0 333.2	350.2 375.2	337.5 416.3
	-25. 7.4	TR BHP	456.0 71.8	444.4 180.0	432.7 248.6	421.4 288.7	409.7 329.9	397.1 377.2	383.4 422.6
	-20. 10.2	TR BHP		500.6 139.1	487.6 232.5	474.7 287.7	462.2 327.2	448.3 375.3	433.6 425.5
	-15. 13.2	TR BHP		562.0 81.0	547.7 202.5	533.2 280.4	519.7 325.5	504.7 370.8	488.9 425.2
	-10. 16.5	TR BHP			613.4 156.2	597.4 261.3	582.5 323.5	566.8 367.1	549.0 421.3
	-5. 20.1	TR BHP			685.1 90.8	667.5 227.0	651.2 315.4	633.7 365.6	615.5 417.5
0. 24.0	TR BHP				743.7 174.6	726.0 294.3	707.3 363.2	687.3 411.7	

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

BOOSTER - CAPACITY and BRAKE HORSEPOWER RATING @ 3550 RPM 60 Hz.

RWB-II 480

R-22		SATURATED INTERMEDIATE TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG						
		-20.0 10.2	-10.0 16.5	0.0 24.0	10.0 32.8	20.0 43.0	30.0 54.9	40.0 68.5
SATURATED SUCTION TEMPERATURE, °F/CORRESPONDING PRESSURE, PSIG (* in Hg)	-80 TR 20.2* BHP	117.1 216.9	114.0 237.8	110.6 257.7	107.4 278.5	102.9 302.7	98.2 329.6	93.4 360.8
	-75 TR 18.5* BHP	137.4 223.9	134.0 246.5	130.3 268.8	126.3 290.3	121.1 314.7	115.8 340.9	110.4 369.6
	-70 TR 16.6* BHP	160.6 230.0	156.4 254.1	152.5 279.3	148.0 302.8	142.0 327.9	135.9 354.0	129.8 382.0
	-65 TR 14.4* BHP	187.1 235.3	181.9 260.8	177.2 287.6	172.8 315.4	165.5 341.4	158.7 368.6	151.7 396.6
	-60 TR 12.0* BHP	216.7 237.5	211.0 267.2	205.2 295.7	200.1 325.5	192.4 355.1	184.2 383.6	176.4 412.8
	-55 TR 9.2* BHP	250.3 236.4	243.6 270.9	236.8 302.9	230.5 334.4	222.6 367.6	213.3 398.2	204.0 429.4
	-50 TR 6.1* BHP	288.0 238.3	280.1 270.4	272.6 308.5	264.7 341.9	256.2 378.1	246.0 412.4	235.3 445.1
	-45 TR 2.7* BHP	330.1 233.6	321.1 269.6	312.5 310.1	303.5 349.0	294.0 387.5	282.9 425.1	270.6 460.6
	-40 TR 0.5 BHP	376.9 218.8	366.8 270.7	356.8 307.5	347.2 352.8	336.1 394.8	324.3 436.5	310.6 475.8
	-35 TR 2.6 BHP	428.6 191.8	417.3 264.4	406.3 306.8	395.2 351.8	383.3 399.9	370.4 445.5	355.6 489.5
	-30 TR 4.9 BHP	485.8 148.3	473.1 248.1	460.6 306.0	448.1 347.8	435.5 400.8	421.3 451.4	406.0 500.8
	-25 TR 7.4 BHP	548.6 86.4	534.6 216.5	520.5 299.1	506.9 347.3	492.9 396.9	477.7 453.8	461.2 508.4
	-20 TR 10.2 BHP		602.2 167.3	586.6 279.7	571.1 346.1	556.0 393.6	539.3 451.5	521.6 511.9
	-15 TR 13.2 BHP		676.1 97.4	658.9 243.6	641.4 337.3	625.2 391.6	607.2 446.1	588.2 511.5
	-10 TR 16.5 BHP			737.9 187.9	718.7 314.3	700.8 389.2	681.9 441.6	660.5 506.8
	-5 TR 20.1 BHP			824.2 109.2	803.0 273.1	783.4 379.4	762.3 439.8	740.5 502.3
	0 TR 24 BHP				894.7 210.0	873.4 354.0	850.9 436.9	826.8 495.3

NOTE: Capacities Based on Liquid at Intermediate Temperature and no Suction Superheat.

LIQUID INJECTION OIL COOLING

High Stage compressor units may be supplied with single-port (low Vi) or dual-port (low Vi and high Vi) liquid injection oil cooling. Single port will be furnished for low compression ratio operation and dual port for high compression ratio operation. Booster compressor units use single-port liquid injection oil cooling due to the typically lower compression ratios.

The control system on high stage units with dual-port liquid injection oil cooling automatically switches the liquid refrigerant supply to the high port when the compressor is operating at higher compression ratios (above 3.5 Vi) for best efficiency.

The following table gives the evaporator temperature limits for liquid injection use and single-port application.

CONDENSING TEMPERATURE	MAX. EVAP TEMP LIQ. INJ. USE		MIN. EVAP TEMP* SINGLE PORT (LOW VI)
	R-717	R-22	R-717 & R-22
75°F	+10°F	+ 5°F	-23°F
85°F	+25°F	+15°F	-17°F
95°F	+35°F	+25°F	-11°F
105°F	+40°F	+35°F	- 4°F

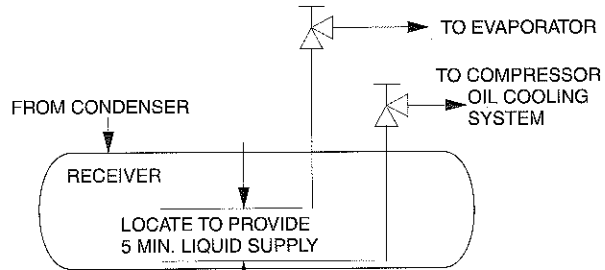
* Dual Injection Kit will be shipped by Frick below these temperatures.

Where low compression ratios are anticipated, thermosyphon or water-cooled oil cooling should be used.

It is **IMPERATIVE** that an uninterrupted supply of high pressure liquid refrigerant be provided to the injection system at all times. Two items are of extreme importance, the design of the receiver/liquid injection supply and the size of the liquid line.

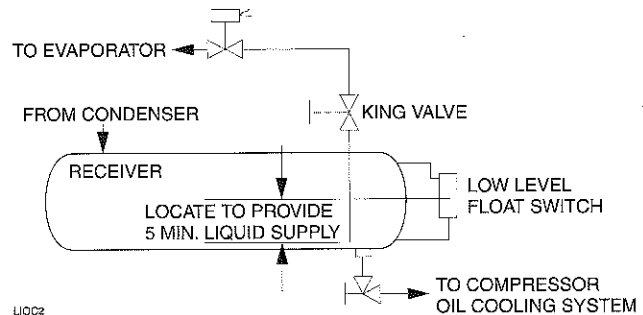
It is recommended that the receiver be oversized sufficiently to retain a five (5) minute supply of refrigerant for oil cooling. The evaporator supply must be secondary to this consideration. Two methods of accomplishing this are shown.

The dual dip tube method uses two dip tubes in the receiver. The liquid tube is below the evaporator tube to ensure continued oil cooling when the receiver level is low.



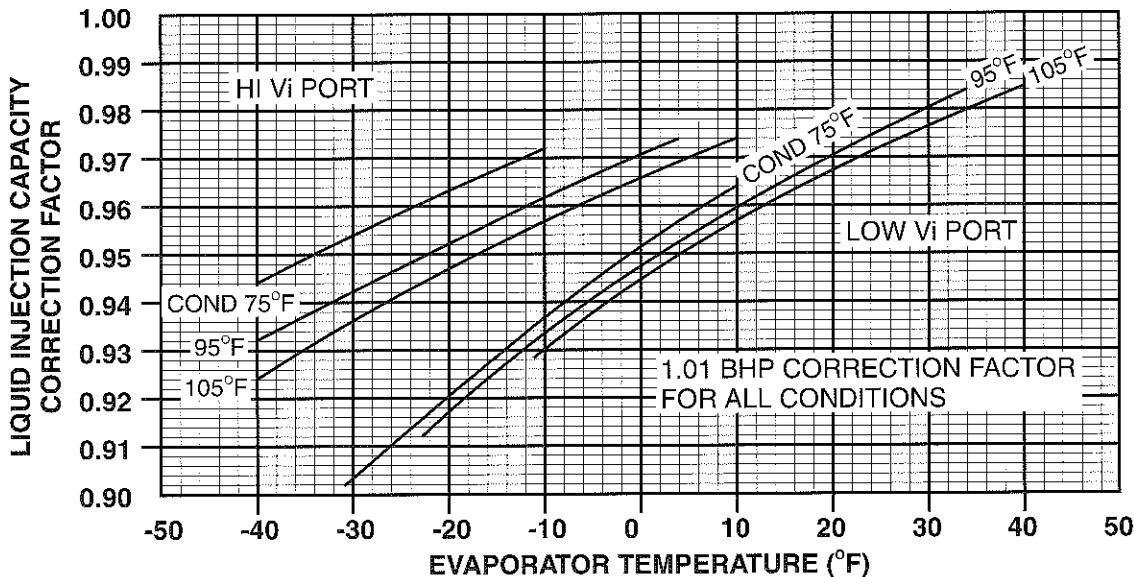
LI001

The level control method utilizes a float level control on the receiver to close a solenoid valve feeding the evaporator when the liquid falls below that amount necessary for 5 minutes of liquid injection oil cooling.



LI002

HIGH STAGE LIQUID INJECTION CORRECTION FACTORS - R-717 and R-22



BOOSTER LIQUID INJECTION CORRECTION FACTORS - R717 and R22: No correction factor for either capacity (TR) or power (BHP).

Liquid line sizes and the additional receiver volume (quantity of refrigerant required for 5 minutes of liquid injection oil cooling) are given in the following table.

REF.	RWB II MODEL	LIQUID LINE SIZES - Inches (1)		5 MINUTE LIQUID SUPPLY	
		PIPE	TUBING OD	MASS LB(5 MIN)	VOL CU FT
HIGH	R 60,76	3/4	-	50	1.5
	7 100,134	3/4	-	80	2.0
	1 177,222	1	-	140	4.0
	7 270	1-1/4	-	180	5.0
	316,399	1-1/4	-	250	7.0
STAGE	R 60,76	1	1-1/8	170	2.5
	2 100,134	1-1/4	1-1/8	290	4.0
	2 177,222	1-1/2	1-3/8	570	8.0
	270	2	2-1/8	700	10.0
	316,399	2	2-1/8	1050	14.0
BOOSTER	R 60,76	1/2	-	10	0.5
	7 100,134	1/2	-	20	0.5
	1 177,222	3/4	-	30	1.0
	7 270	1	-	40	1.5
	316,399	1	-	40	1.5
	R 60,76	3/4	5/8	33	0.4
	2 100,134	3/4	5/8	44	0.6
	2 177,222	3/4	7/8	59	0.8
	270	3/4	7/8	92	1.2
	316,399	3/4	7/8	92	1.2

1. Lines are sized for a maximum 100 foot liquid line. For longer runs, increase line size accordingly.

THERMOSYPHON OIL COOLING

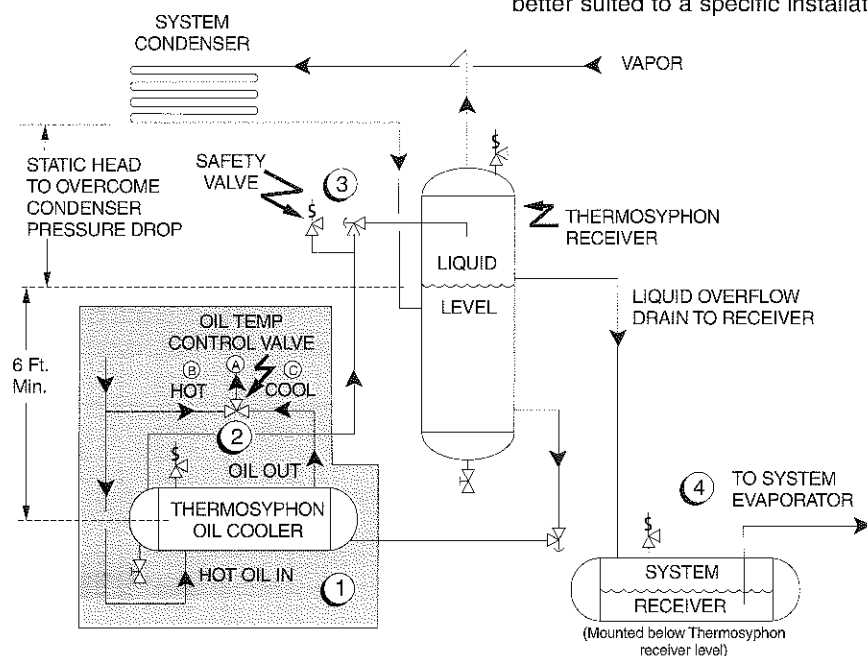
Thermosyphon oil coolers, like water (or glycol)-cooled oil coolers, eliminate the capacity and power penalties associated with liquid injection oil cooling. Thermosyphon oil coolers have the further advantages of eliminating water (or glycol) pump power consumption and maintenance, tube fouling, and potential system contamination.

The principle of operation is as follows (see diagram). A supply of high pressure liquid is maintained in a receiver at a predetermined minimum head above the oil cooler and below the condenser. Gravity causes the liquid refrigerant to flow to the oil cooler where a portion of the liquid is boiled off, thereby cooling the hot oil. New liquid from the receiver displaces the lighter refrigerant liquid/vapor mixture which rises to the receiver, dropping out the remaining liquid before allowing the vapor to return to the condenser, completing the cycle.

PIPING ARRANGEMENT FOR THERMOSYPHON OIL COOLING SYSTEMS

The components and piping of a thermosyphon oil cooling system include a liquid source at condensing pressure, adequate static heads to provide fluid flow, appropriate control valves, safety relief valves, service valves and pump-out connections. The arrangement of component placement and fluid flow requirements must be designed to suit the individual refrigeration system layout with consideration given to piping safety practices.

The component and piping arrangement shown below is intended only to illustrate the operating principles of thermosyphon oil cooling. Other component layouts may be better suited to a specific installation.



1. Thermosyphon oil cooler is supplied with the oil side piped to the compressor unit and stub ends supplied on the refrigerant side.
2. Three-way oil temperature control valve required where condensing temperature is expected to go below 65°F.
3. A refrigerant-side safety valve is required in this location only when refrigerant isolation valves are installed between the cooler and thermosyphon receiver. If no valves are used between the cooler and TSOC receiver, the safety valve on the TSOC receiver must be sized to handle the volume of both vessels. Then, the safety valve on the cooler vent (liquid refrigerant side) can be eliminated.
4. System receiver must be mounted below thermosyphon receiver level in this arrangement.

WATER-COOLED OIL COOLER SELECTION

Required cooling water flow, GPM, is determined from the following formula.

$$GPM = \frac{OCHR}{500 (T_o - T_i)}$$

OCHR - Oil Cooler Heat Rejection (BTU/HR)
See Tables

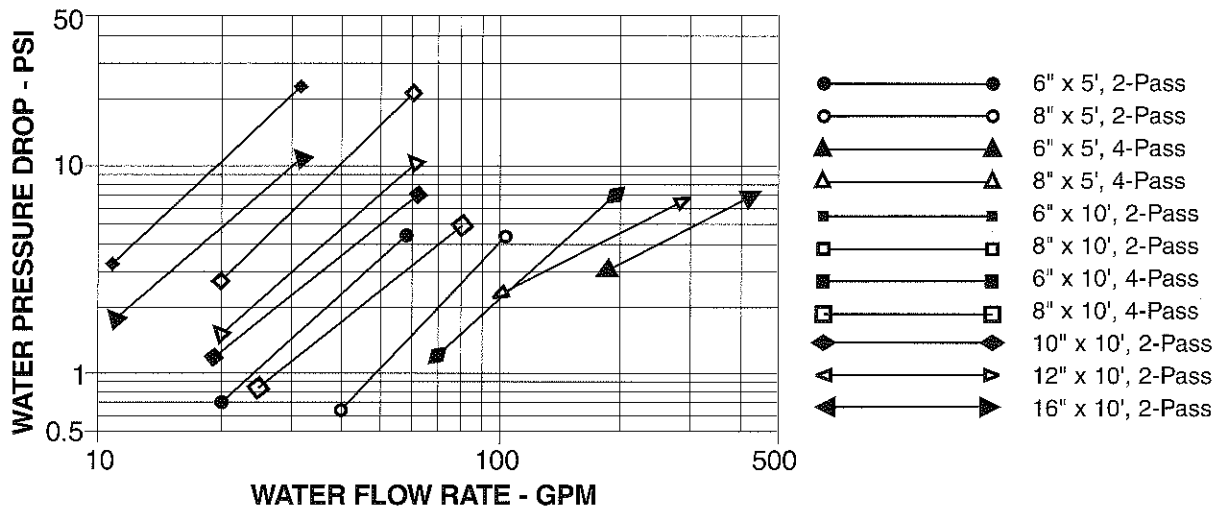
T_o - Cooling Water Outlet Temperature
(Not to exceed 110°F based upon 120°F oil out)

T_i - Cooling Water Inlet Temperature (°F)

OIL COOLER DATA TABLE

SIZE - Inches		APPROX WATER FLOW RANGE (GPM)
COOLER	WATER CONN	
5 Feet and 10 Feet Lengths		
6"	1-1/2 NPT	22 - 57
6"(1)	1-1/2 NPT	11 - 29
8"	2-1/2 NPT	40 - 108
8"(1)	2-1/2 NPT	20 - 54
10 Feet Length		
10"	3 NPT	70 - 187
12"	4 NPT	100 - 279
16"	5 NPT	180 - 480

1. 4-pass design.



OIL COOLER HEAT REJECTION (OCHR) - 1,000 BTU/HR

Based on 10°F superheat, 10°F subcooling, superheat enthalpy not contributing to refrigeration effect. For applications having greater than 10°F superheat, consult Frick Co.

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - HIGH STAGE R-717									
		60	76	100	134	177	222	270	316	399	480
75	-40	136	168	211	273	353	439	564	629	787	947
	-35	136	168	212	272	353	438	566	628	786	946
	-30	137	168	211	271	351	436	566	625	781	940
	-25	137	167	211	268	348	431	563	619	773	930
	-20	136	166	209	264	343	423	557	608	759	913
	-15	134	163	205	258	334	412	546	592	738	888
	-10	131	158	200	250	323	397	530	570	710	854
	-5	126	152	193	239	308	377	509	543	675	812
	0	120	144	183	226	290	354	482	510	633	762
	5	113	135	172	210	269	327	449	471	584	703
	10	104	123	158	192	244	296	410	425	527	634
	15	94	110	142	171	216	261	365	376	464	558
	20	94	112	146	178	221	269	373	390	484	582
	25	83	98	130	157	191	232	324	336	416	500
	30	72	84	112	134	161	195	275	282	349	420
	35	61	71	93	110	131	158	226	230	283	340
40	52	61	73	86	103	123	178	179	220	265	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - HIGH STAGE R-717									
		60	76	100	134	177	222	270	316	399	480
85	-40	163	202	256	333	427	532	680	763	957	1151
	-35	164	203	257	332	429	535	687	767	961	1156
	-30	166	204	258	333	431	536	692	770	964	1160
	-25	167	205	259	332	431	536	696	770	963	1158
	-20	167	205	259	331	430	533	697	767	959	1154
	-15	167	204	259	328	426	527	694	759	948	1140
	-10	166	202	256	323	419	518	687	746	931	1120
	-5	164	198	252	316	409	504	673	727	906	1090
	0	160	193	246	306	395	486	654	701	873	1050
	5	154	185	237	293	378	463	629	669	832	1001
	10	147	176	226	277	356	435	597	630	782	941
	15	139	165	213	259	331	403	558	584	724	871
	20	128	151	197	237	302	367	513	531	658	792
	25	116	136	179	214	271	327	462	474	586	705
	30	104	121	161	190	237	285	408	413	510	614
35	92	106	141	165	205	245	354	355	437	526	
40	93	109	146	173	212	257	367	374	462	556	
95	-40	194	241	309	402	510	637	811	913	1146	1379
	-35	195	242	309	401	514	642	821	920	1154	1388
	-30	198	244	310	401	518	646	831	928	1163	1399
	-25	200	246	313	403	522	650	841	935	1171	1409
	-20	202	248	315	404	525	653	848	939	1176	1415
	-15	203	249	317	404	526	653	854	941	1177	1416
	-10	204	249	317	403	524	649	855	937	1172	1410
	-5	204	248	316	400	519	642	852	928	1159	1394
	0	202	245	314	394	511	630	843	912	1138	1369
	5	199	240	309	385	498	614	827	889	1108	1333
	10	194	233	301	373	482	592	804	858	1069	1286
	15	188	224	291	357	461	565	774	820	1020	1227
	20	179	213	278	339	436	533	737	775	962	1157
	25	169	200	262	317	407	495	692	721	895	1077
	30	157	185	243	292	374	454	640	661	818	984
35	144	168	224	266	337	408	582	595	736	885	
40	130	151	203	240	300	362	521	528	652	784	
105	-40	232	288	374	489	605	757	961	1086	1363	1640
	-35	231	286	369	480	608	761	970	1092	1370	1648
	-30	233	289	370	480	615	768	983	1103	1384	1665
	-25	236	292	372	481	622	776	998	1116	1399	1683
	-20	239	295	376	485	628	783	1013	1128	1413	1700
	-15	243	298	380	488	634	789	1027	1138	1424	1713
	-10	245	300	384	490	637	792	1037	1144	1431	1722
	-5	247	301	386	490	639	792	1044	1146	1433	1724
	0	247	301	387	489	636	788	1046	1141	1426	1715
	5	247	299	386	484	630	779	1042	1130	1411	1697
	10	245	295	382	477	619	764	1030	1111	1385	1666
	15	241	290	376	466	604	744	1011	1083	1349	1623
	20	235	281	367	452	585	718	985	1047	1303	1568
	25	227	271	354	434	561	687	950	1003	1247	1500
	30	217	258	339	412	531	649	906	949	1179	1418
35	205	242	321	387	497	606	854	887	1100	1323	
40	191	224	300	358	459	558	794	817	1013	1219	
115	-40	279	348	456	596	719	901	1140	1291	1622	1951
	-35	274	340	444	579	717	897	1140	1287	1617	1945
	-30	273	339	438	570	722	903	1153	1298	1629	1960
	-25	276	342	440	571	732	914	1172	1315	1650	1985
	-20	281	346	444	574	742	926	1193	1333	1672	2011
	-15	285	351	450	579	752	937	1214	1352	1694	2038
	-10	289	355	456	585	760	947	1234	1368	1714	2062
	-5	293	359	461	589	767	954	1251	1380	1728	2079
	0	296	362	466	592	772	958	1265	1389	1737	2090
	5	298	363	469	592	772	958	1273	1391	1739	2092
	10	299	362	470	590	769	952	1275	1385	1730	2081
	15	298	360	468	585	761	941	1269	1371	1711	2058
	20	295	355	464	576	748	923	1255	1347	1680	2021
	25	291	348	456	563	730	899	1232	1314	1638	1971
	30	283	338	445	546	707	869	1202	1272	1584	1906
35	274	325	431	524	679	832	1161	1221	1518	1826	
40	262	310	413	499	645	788	1110	1158	1438	1730	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - HIGH STAGE R-22									
		60	76	100	134	177	222	270	316	399	480
75	-40	86	105	146	185	241	298	393	429	536	645
	-35	82	100	140	177	229	283	376	409	510	614
	-30	78	95	134	168	216	267	357	386	481	579
	-25	74	89	126	156	201	248	334	359	447	538
	-20	69	83	115	142	184	226	307	327	407	490
	-15	63	75	103	127	163	200	275	291	362	435
	-10	56	67	91	110	142	174	240	253	314	378
	-5	49	58	77	94	120	146	204	213	264	318
	0	42	49	64	77	98	119	168	174	216	260
	5	34	40	51	61	77	93	132	136	168	202
	10	27	31	38	45	55	67	96	98	121	146
	15	19	22	26	30	35	42	61	62	76	91
	20	11	12	13	15	16	19	28	28	34	41
	25	3	3	1	1	(1)	(1)	(1)	(1)	(1)	(1)
	30	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
35	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
40	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
85	-40	112	137	190	241	313	388	510	561	701	843
	-35	109	133	185	234	304	377	498	545	681	819
	-30	106	129	180	227	294	364	484	527	658	792
	-25	103	124	174	218	283	349	468	506	632	760
	-20	99	119	167	208	269	331	448	482	600	722
	-15	94	113	158	195	252	310	422	451	562	676
	-10	89	106	147	180	233	285	392	416	517	622
	-5	82	98	135	164	212	259	359	378	470	565
	0	75	89	121	147	189	231	323	338	419	504
	5	68	80	108	129	166	203	286	297	368	443
	10	61	71	94	113	143	174	248	255	316	380
	15	53	62	81	96	122	148	211	216	268	322
	20	45	52	68	80	100	121	175	178	220	265
	25	37	43	55	64	80	96	140	141	174	209
	30	29	33	42	48	60	72	106	106	130	156
35	20	23	29	33	40	48	71	71	87	105	
40	13	14	17	20	21	25	38	37	46	55	
95	-40	142	173	238	304	394	490	640	707	885	1065
	-35	139	170	234	298	386	480	631	694	868	1044
	-30	137	167	231	292	379	469	622	680	850	1023
	-25	134	163	226	285	370	458	611	665	830	998
	-20	132	159	222	277	360	445	599	647	808	972
	-15	128	154	216	269	349	430	582	626	781	940
	-10	124	149	208	257	333	410	560	598	745	896
	-5	120	143	198	243	315	387	532	565	703	846
	0	113	135	187	228	294	361	501	528	657	790
	5	107	126	174	210	272	333	466	488	606	729
	10	99	117	160	193	249	304	429	446	554	666
	15	92	108	147	175	226	275	391	404	501	603
	20	85	99	133	158	203	246	353	362	448	539
	25	77	89	119	140	180	219	316	322	398	479
	30	68	79	105	123	158	191	279	282	349	420
35	60	69	92	106	137	165	242	243	300	361	
40	51	59	78	90	115	138	205	204	252	303	
105	-40	175	215	292	374	485	604	787	873	1094	1316
	-35	173	212	289	369	479	595	780	862	1079	1298
	-30	171	209	287	364	473	587	774	851	1065	1281
	-25	170	206	284	359	467	579	768	840	1051	1264
	-20	168	203	281	354	460	569	762	828	1035	1245
	-15	166	200	278	347	452	559	753	814	1016	1222
	-10	163	196	274	340	442	546	741	797	994	1196
	-5	160	192	267	330	429	528	723	773	964	1160
	0	156	186	259	318	413	508	700	744	926	1114
	5	151	179	249	303	393	482	671	708	881	1060
	10	144	171	237	287	372	455	638	670	832	1001
	15	137	162	223	269	349	426	602	628	779	937
	20	130	152	210	251	325	396	565	585	726	873
	25	123	143	196	233	301	366	526	541	670	806
	30	115	133	182	215	278	337	489	499	618	743
35	106	123	167	196	254	308	450	456	564	678	
40	98	112	153	178	231	279	411	413	511	615	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - HIGH STAGE R-22									
		60	76	100	134	177	222	270	316	399	480
115	-40	214	263	354	455	590	736	955	1063	1333	1604
	-35	212	259	351	450	583	726	948	1051	1317	1584
	-30	210	257	349	446	578	719	945	1043	1305	1570
	-25	209	255	348	442	574	713	943	1036	1296	1559
	-20	208	253	347	439	570	707	941	1029	1287	1548
	-15	208	251	346	435	565	700	939	1021	1276	1535
	-10	206	249	344	430	559	692	935	1011	1263	1519
	-5	205	246	341	424	552	682	929	999	1246	1499
	0	203	242	337	416	542	669	917	981	1223	1471
	5	200	238	331	407	529	651	900	957	1192	1434
	10	195	232	322	393	510	627	874	923	1149	1382
	15	189	223	312	378	490	601	845	887	1103	1327
	20	183	215	299	360	467	572	811	846	1051	1264
	25	176	206	286	342	444	542	775	803	997	1199
	30	168	196	272	323	419	511	736	758	940	1131
35	161	186	258	304	395	480	698	714	884	1063	
40	152	176	243	285	370	450	659	669	828	996	
125	-40	261	321	427	550	712	889	1151	1285	1611	1938
	-35	256	315	422	542	702	876	1140	1268	1589	1912
	-30	254	312	420	538	697	869	1137	1259	1577	1897
	-25	254	310	420	535	694	864	1138	1255	1571	1890
	-20	254	309	421	533	693	861	1142	1253	1568	1886
	-15	254	308	422	532	691	858	1145	1251	1564	1882
	-10	254	308	422	530	689	854	1148	1248	1560	1877
	-5	255	307	422	527	686	849	1150	1243	1553	1868
	0	254	305	422	523	682	843	1150	1237	1544	1857
	5	253	302	420	518	675	834	1147	1226	1529	1839
	10	251	299	416	511	665	819	1136	1207	1505	1811
	15	248	294	410	500	649	798	1115	1179	1468	1766
	20	242	286	401	486	630	774	1090	1146	1425	1714
	25	237	278	389	469	608	746	1059	1106	1375	1654
	30	230	269	376	451	585	716	1025	1064	1322	1590
35	223	260	363	432	561	685	989	1020	1265	1522	
40	215	250	348	412	535	652	949	972	1206	1451	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - ECONOMIZED R-717									
		60	76	100	134	177	222	270	316	399	480
75	-40	136	168	211	271	350	435	562	624	781	940
	-35	137	168	211	270	349	433	563	621	777	935
	-30	137	167	210	268	347	430	562	617	771	928
	-25	136	166	209	265	343	424	558	609	761	915
	-20	135	164	207	260	337	416	551	598	745	896
	-15	133	161	203	254	328	404	539	581	723	870
	-10	129	156	197	245	316	388	522	558	695	836
	-5	125	150	190	234	301	368	499	530	659	793
	0	119	142	180	221	283	345	471	497	616	741
	5	111	132	168	205	261	318	438	457	567	682
	10	102	120	154	186	237	286	399	413	511	615
	15	91	107	139	166	209	252	355	363	449	540
	20	92	109	142	173	214	261	362	378	469	564
	25	81	95	126	151	184	224	314	325	402	484
	30	70	83	109	130	157	189	268	275	340	409
	35	60	70	92	109	131	157	225	228	282	339
40	52	61	73	86	103	123	178	179	220	265	
85	-40	165	204	258	334	428	533	685	764	957	1151
	-35	166	204	258	332	429	533	689	766	959	1154
	-30	167	205	259	332	430	533	693	767	959	1154
	-25	168	205	259	331	429	532	695	765	956	1150
	-20	168	205	259	328	426	528	695	760	949	1142
	-15	167	203	257	325	422	521	690	751	937	1127
	-10	165	200	255	319	414	510	681	736	917	1103
	-5	163	196	250	311	403	495	666	715	890	1071
	0	158	190	243	301	388	476	645	688	855	1029
	5	152	182	234	287	370	452	618	654	813	978
	10	145	173	222	271	348	424	585	614	763	918
	15	136	161	208	252	323	392	546	568	704	847
	20	125	148	192	231	294	356	500	516	639	769
	25	113	133	174	208	263	317	450	460	568	683
	30	101	118	156	185	230	276	395	400	494	594
	35	89	103	137	160	198	237	343	343	423	509
40	92	107	144	170	208	252	360	367	454	546	
95	-40	198	245	314	407	515	643	824	923	1158	1393
	-35	199	246	313	404	518	646	832	928	1163	1399
	-30	201	247	314	404	521	649	840	933	1169	1406
	-25	202	249	316	404	524	651	848	938	1174	1412
	-20	204	250	317	404	525	651	853	939	1175	1414
	-15	205	250	318	403	524	649	856	938	1172	1410
	-10	205	249	318	401	521	644	855	932	1163	1399
	-5	204	247	316	396	515	635	850	920	1148	1381
	0	202	243	312	389	505	622	838	901	1124	1352
	5	198	238	306	380	491	604	819	876	1091	1312
	10	193	231	298	367	474	581	795	844	1050	1263
	15	186	221	287	351	452	553	763	805	1000	1203
	20	177	210	273	332	427	521	725	758	941	1132
	25	166	196	257	310	398	484	679	705	874	1051
	30	154	181	239	286	365	443	627	645	799	961
	35	141	165	219	260	330	398	570	581	718	864
40	128	149	200	235	294	354	511	516	637	766	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - ECONOMIZED R-717									
		60	76	100	134	177	222	270	316	399	480
105	-40	239	296	384	499	618	773	987	1109	1392	1675
	-35	237	293	377	489	620	774	993	1112	1395	1678
	-30	239	295	377	487	624	779	1004	1120	1404	1689
	-25	241	297	379	487	629	784	1017	1130	1415	1702
	-20	244	299	382	489	634	789	1029	1138	1425	1714
	-15	246	301	385	491	638	792	1039	1145	1432	1723
	-10	248	303	387	491	639	793	1047	1147	1434	1725
	-5	249	303	388	490	638	790	1051	1146	1431	1722
	0	249	302	388	487	634	784	1049	1138	1420	1708
	5	248	299	386	482	626	772	1042	1123	1401	1685
	10	245	294	381	473	614	756	1027	1100	1371	1649
	15	240	288	374	461	597	734	1005	1070	1332	1602
	20	234	279	364	446	576	707	976	1032	1284	1545
	25	225	267	351	427	551	674	939	986	1225	1474
	30	215	254	335	405	521	636	894	931	1156	1391
	35	203	238	316	379	487	593	841	869	1078	1297
40	188	220	295	351	450	546	781	801	992	1193	
115	-40	290	360	472	615	742	929	1183	1333	1674	2014
	-35	284	352	458	595	737	922	1180	1325	1663	2001
	-30	283	349	451	584	741	925	1189	1332	1670	2009
	-25	285	351	452	583	748	933	1206	1345	1686	2028
	-20	288	355	455	585	756	942	1224	1359	1703	2049
	-15	292	358	460	588	763	950	1242	1374	1720	2069
	-10	296	362	465	592	770	957	1258	1386	1734	2086
	-5	299	364	469	594	774	961	1271	1393	1743	2097
	0	301	366	472	595	776	962	1281	1397	1747	2102
	5	302	365	473	594	774	958	1286	1395	1742	2096
	10	302	364	473	590	769	950	1283	1385	1728	2079
	15	300	360	470	583	758	935	1273	1366	1703	2049
	20	296	354	464	572	743	915	1255	1339	1668	2007
	25	290	346	455	558	723	889	1229	1302	1621	1950
	30	282	335	443	540	699	857	1195	1258	1564	1882
	35	273	322	427	517	669	819	1152	1204	1496	1800
40	260	306	409	491	635	775	1099	1140	1416	1703	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - ECONOMIZED R-22									
		60	76	100	134	177	222	270	316	399	480
75	-40	84	101	143	179	232	286	382	414	516	621
	-35	80	97	137	171	221	272	365	394	490	589
	-30	76	92	130	162	208	256	347	371	463	557
	-25	72	86	122	150	194	238	324	345	429	516
	-20	67	80	112	137	176	216	296	314	390	469
	-15	61	73	100	122	156	191	264	278	346	416
	-10	54	64	87	106	136	166	231	241	299	360
	-5	47	56	74	89	114	139	195	203	251	302
	0	40	47	61	74	93	113	160	165	205	247
	5	33	39	49	58	73	88	126	129	160	192
	10	26	30	37	43	53	64	91	93	115	138
	15	18	21	25	29	34	41	59	59	73	88
	20	11	12	13	15	16	19	27	27	34	41
	25	3	3	1	1	(1)	(1)	(1)	(1)	(1)	(1)
	30	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
	35	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
40	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
85	-40	110	134	186	234	304	376	499	544	679	817
	-35	107	130	182	228	295	364	488	528	659	793
	-30	104	126	177	220	285	352	474	511	638	768
	-25	101	121	171	212	274	338	458	491	612	736
	-20	97	116	164	202	261	321	438	467	581	699
	-15	92	110	154	189	244	300	413	437	543	653
	-10	87	104	143	175	225	275	382	402	500	602
	-5	80	95	131	159	205	250	349	366	454	546
	0	73	86	118	142	183	223	313	326	404	486
	5	66	78	105	125	161	195	277	286	355	427
	10	59	69	92	109	139	168	240	247	305	367
	15	52	60	79	93	118	143	205	209	259	312
	20	44	51	66	78	98	118	171	173	214	257
	25	36	42	54	63	78	94	138	139	171	206
	30	28	33	41	48	60	72	105	105	130	156
	35	20	23	29	33	40	48	71	71	87	105
40	13	14	17	20	21	25	38	37	46	55	
95	-40	140	171	235	297	385	477	632	691	864	1039
	-35	138	167	232	291	378	468	624	679	848	1020
	-30	136	164	228	286	371	458	615	666	831	1000
	-25	133	161	224	279	362	447	605	652	812	977
	-20	131	157	220	272	353	435	592	634	791	952
	-15	127	152	214	263	341	420	576	613	764	919
	-10	123	147	205	252	326	400	553	585	728	876
	-5	118	140	195	238	308	377	525	553	687	826
	0	112	132	184	223	288	352	493	516	641	771
	5	105	124	171	206	266	324	458	476	591	711
	10	98	115	157	188	243	296	421	435	540	650
	15	91	106	144	171	220	268	384	394	488	587
	20	83	97	131	154	198	240	347	354	438	527
	25	75	87	117	138	177	214	311	316	390	469
	30	68	78	104	122	156	188	276	278	343	413
	35	59	68	91	106	136	164	241	241	298	358
40	51	59	78	90	116	139	206	205	253	304	

1. Oil cooling not required.

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (10°F Superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - ECONOMIZED R-22									
		60	76	100	134	177	222	270	316	399	480
105	-40	176	214	291	369	479	594	785	862	1078	1297
	-35	173	211	289	364	472	585	779	851	1063	1279
	-30	171	208	286	359	466	577	773	841	1050	1263
	-25	170	205	284	354	460	569	767	830	1036	1246
	-20	168	202	281	349	453	559	760	817	1020	1227
	-15	166	198	277	342	445	549	750	803	1001	1204
	-10	163	194	272	335	435	536	737	785	978	1177
	-5	159	190	266	325	422	518	719	761	947	1139
	0	155	184	257	313	405	497	694	731	909	1094
	5	150	177	246	298	386	472	664	696	864	1039
	10	143	168	234	282	364	445	631	657	816	982
	15	136	159	221	264	342	417	595	616	764	919
	20	129	150	207	246	319	388	558	574	711	855
	25	121	141	193	229	295	359	520	531	658	792
	30	114	132	180	211	273	332	483	491	608	731
35	105	122	166	194	251	304	446	451	557	670	
40	97	112	152	177	229	277	409	411	507	610	
115	-40	217	265	357	454	588	731	964	1062	1329	1599
	-35	214	261	354	448	581	722	958	1049	1312	1578
	-30	213	258	353	444	576	714	954	1041	1301	1565
	-25	212	256	351	440	572	708	952	1034	1291	1553
	-20	211	254	350	437	567	702	950	1026	1281	1541
	-15	210	252	349	432	562	695	947	1018	1269	1527
	-10	208	249	346	427	556	686	941	1007	1255	1510
	-5	206	246	343	421	549	676	934	994	1238	1489
	0	204	242	338	413	538	662	921	975	1213	1459
	5	200	237	332	403	524	644	902	950	1182	1422
	10	196	231	322	390	505	619	874	916	1138	1369
	15	189	222	312	374	485	594	844	879	1092	1314
	20	182	213	298	357	462	565	809	837	1039	1250
	25	175	204	285	338	439	535	772	795	986	1186
	30	168	195	271	320	415	505	733	751	931	1120
35	160	185	256	301	391	475	695	707	876	1054	
40	152	175	242	283	368	446	656	664	822	989	
125	-40	268	328	437	557	720	897	1181	1303	1631	1962
	-35	264	321	432	548	710	883	1170	1285	1608	1934
	-30	261	318	430	543	704	875	1166	1276	1595	1919
	-25	261	315	430	541	701	870	1167	1271	1589	1912
	-20	260	314	431	538	699	866	1170	1268	1584	1906
	-15	260	313	431	536	697	863	1173	1265	1580	1901
	-10	260	312	431	534	694	858	1175	1261	1573	1892
	-5	260	311	431	531	691	852	1175	1255	1565	1883
	0	259	308	429	526	686	845	1173	1247	1554	1869
	5	258	305	426	520	679	835	1168	1235	1537	1849
	10	255	301	422	512	667	820	1154	1214	1510	1817
	15	251	296	415	500	650	798	1131	1183	1472	1771
	20	245	288	405	486	631	773	1103	1148	1427	1717
	25	239	279	392	469	608	744	1069	1107	1374	1653
	30	232	270	379	450	584	713	1032	1063	1319	1587
35	224	260	364	430	559	682	993	1017	1261	1517	
40	216	249	349	410	533	649	951	969	1201	1445	

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (Liquid at intermediate temperature, no superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - BOOSTER R-717									
		60	76	100	134	177	222	270	316	399	480
-20	-80	31	39	45	60	73	91	113	126	158	190
	-75	29	36	42	55	67	82	102	114	143	172
	-70	25	31	37	48	58	71	89	99	123	148
	-65	21	26	31	41	47	57	71	79	98	118
	-60	17	21	24	32	34	41	51	56	70	84
	-55	11	14	16	20	19	23	29	32	39	47
	-50	6	8	7	9	5	6	8	8	10	12
	-45	3	3	1	1	(1)	(1)	(1)	(1)	(1)	(1)
-10	-80	39	49	58	76	94	117	145	163	204	245
	-75	37	46	55	71	88	109	135	152	190	229
	-70	35	43	50	66	81	99	124	138	172	207
	-65	32	39	46	60	73	89	111	123	153	184
	-60	27	33	40	52	62	75	94	103	129	155
	-55	22	27	33	42	48	57	72	79	98	118
	-50	17	20	24	31	33	39	49	53	66	79
	-45	11	13	14	18	16	19	24	26	32	38
-40	6	7	6	7	1	2	2	2	3	4	
-35	1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
0	-80	47	59	70	92	115	142	177	200	250	301
	-75	45	56	67	87	109	134	167	188	235	283
	-70	43	53	63	82	103	126	157	176	220	265
	-65	40	50	59	77	95	117	145	162	202	243
	-60	37	46	54	70	87	106	132	146	182	219
	-55	33	40	48	62	76	92	115	127	158	190
	-50	27	34	41	53	62	74	93	102	127	153
	-45	22	27	32	41	45	54	68	74	92	111
-40	15	19	22	28	28	33	42	45	56	67	
-35	9	11	11	14	11	12	16	17	21	25	
-30	4	5	3	4	(1)	(1)	(1)	(1)	(1)	(1)	
10	-80	54	68	81	107	134	166	207	234	293	352
	-75	52	64	78	102	128	158	197	222	278	334
	-70	50	62	74	97	122	150	187	210	263	316
	-65	47	59	71	93	116	142	177	198	247	297
	-60	45	55	67	87	108	132	165	183	229	275
	-55	42	52	62	80	99	121	151	167	208	250
	-50	38	47	56	72	89	107	134	147	183	220
	-45	32	39	49	62	75	90	113	124	154	185
-40	27	32	40	50	58	69	87	94	117	141	
-35	20	24	29	37	40	47	59	64	79	95	
-30	13	16	18	22	21	25	31	33	41	49	
-25	7	8	7	9	4	4	6	6	7	8	
-20	1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
20	-80	69	86	103	136	171	212	263	299	375	451
	-75	64	80	97	127	160	198	246	278	349	420
	-70	61	76	92	121	152	187	233	263	329	396
	-65	58	72	88	115	145	178	222	249	311	374
	-60	55	69	84	109	137	168	210	234	293	352
	-55	53	65	79	103	129	156	196	218	272	327
	-50	49	61	74	95	119	144	180	199	248	298
	-45	45	56	67	87	107	129	162	178	222	267
-40	40	48	60	77	94	113	142	155	192	231	
-35	34	41	51	65	77	91	115	125	155	186	
-30	27	33	40	51	57	68	86	92	114	137	
-25	19	23	28	36	38	44	56	60	74	89	
-20	12	14	16	20	18	20	26	27	34	41	
-15	5	6	5	6	(1)	(1)	(1)	(1)	(1)	(1)	

1. Oil cooling not required.

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (Liquid at intermediate temperature, no superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - BOOSTER R-717									
		60	76	100	134	177	222	270	316	399	480
30	-80	93	116	137	181	226	281	349	397	498	599
	-75	81	101	122	161	202	250	311	353	443	533
	-70	75	93	113	149	187	231	288	326	409	492
	-65	70	87	107	140	177	218	272	306	383	461
	-60	67	83	102	133	168	206	258	289	362	435
	-55	64	79	97	127	159	195	244	272	340	409
	-50	61	75	92	119	150	182	228	254	317	381
	-45	57	70	86	111	139	167	210	232	290	349
	-40	52	64	79	101	126	152	191	210	261	314
	-35	48	58	71	91	113	135	170	185	231	278
	-30	40	49	62	79	96	114	144	156	194	233
	-25	34	41	52	65	76	90	114	123	152	183
	-20	26	32	40	50	56	65	83	88	109	131
	-15	18	22	26	33	34	40	50	53	66	79
	-10	10	12	13	16	12	14	18	19	24	29
-5	3	4	2	2	(1)	(1)	(1)	(1)	(1)	(1)	
0	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
40	-80	142	177	201	266	328	408	507	578	726	873
	-75	109	136	162	213	267	331	412	468	588	707
	-70	95	118	143	188	237	294	365	414	520	626
	-65	87	108	132	174	219	271	337	381	478	575
	-60	82	101	125	164	207	254	318	357	448	539
	-55	78	96	119	155	196	241	301	337	422	508
	-50	74	92	114	148	187	228	285	318	398	479
	-45	71	87	108	140	176	214	269	299	373	449
	-40	66	81	101	130	164	197	248	275	343	413
	-35	61	75	93	119	149	179	226	249	310	373
	-30	57	69	86	109	136	162	205	224	279	336
	-25	49	60	76	96	119	141	179	194	241	290
	-20	43	51	66	83	100	117	149	161	199	239
	-15	35	42	54	68	78	91	116	125	154	185
	-10	27	32	40	50	56	65	83	88	109	131
-5	18	21	26	32	33	38	48	51	63	76	
0	9	11	12	15	11	12	16	16	20	24	

1. Oil cooling not required.

OIL COOLER HEAT REJECTION (OCHR) - 1000 BTU/HR (Liquid at intermediate temperature, no superheat, 120°F oil into compressor)

COND TEMP. °F	EVAP TEMP. °F	RWB II PLUS SCREW COMPRESSOR MODELS - BOOSTER R-22									
		60	76	100	134	177	222	270	316	399	480
-20	-80	18	22	20	26	27	33	41	45	56	67
	-75	12	15	13	17	13	16	20	22	27	32
	-70	6	8	5	6	(1)	(1)	(1)	(1)	(1)	(1)
	-65	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
-10	-80	25	31	32	41	47	57	71	78	97	117
	-75	20	25	25	31	34	41	51	55	69	83
	-70	15	18	16	21	19	23	29	31	38	46
	-65	9	11	8	10	3	4	5	5	6	7
	-60	2	2	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
0	-80	32	39	43	56	66	79	100	109	136	164
	-75	28	34	36	46	53	64	80	88	109	131
	-70	23	28	28	36	39	47	59	64	80	96
	-65	17	21	19	24	24	28	36	38	48	58
	-60	11	13	10	13	7	9	11	12	15	18
	-55	4	5	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
10	-80	38	47	53	69	82	100	125	138	172	207
	-75	34	41	46	59	70	85	106	117	145	174
	-70	29	36	39	50	57	69	86	94	117	141
	-65	24	29	30	39	43	51	65	70	87	105
	-60	18	22	21	26	27	32	41	44	54	65
	-55	12	14	11	14	10	12	15	16	20	24
	-50	5	6	2	2	(1)	(1)	(1)	(1)	(1)	(1)
	-45	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
20	-80	48	59	68	88	107	129	162	180	225	271
	-75	43	53	61	79	94	114	143	158	197	237
	-70	39	48	54	69	82	98	124	136	169	203
	-65	34	41	46	58	68	81	103	112	139	167
	-60	29	35	37	47	53	63	80	86	107	129
	-55	22	27	27	34	37	43	55	59	73	88
	-50	16	19	16	20	19	22	28	30	37	45
	-45	8	10	6	8	(1)	(1)	(1)	(1)	1	1
	-40	(1)	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
	30	-80	59	72	84	109	132	161	202	225	281
-75		54	66	76	98	119	144	181	201	251	302
-70		49	60	68	88	106	128	161	177	221	266
-65		44	53	61	78	93	111	140	154	192	231
-60		39	47	53	67	79	94	118	129	161	194
-55		33	40	43	55	63	74	94	102	127	153
-50		27	32	33	42	46	54	69	74	92	111
-45		20	24	22	28	28	33	42	44	55	66
-40		12	14	11	14	9	10	13	14	17	20
-35		4	5	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
-30		(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
40	-80	74	91	105	137	166	203	254	284	356	428
	-75	67	82	95	123	150	182	228	254	318	383
	-70	61	75	86	112	135	163	205	228	285	343
	-65	55	68	78	101	121	145	184	202	253	304
	-60	50	61	70	89	107	128	162	177	221	266
	-55	45	54	61	78	92	109	139	152	189	227
	-50	39	47	52	65	76	90	114	124	154	185
	-45	32	38	41	52	59	69	88	95	118	142
	-40	25	30	30	37	40	47	60	64	80	96
	-35	17	20	18	23	21	24	31	33	40	48
	-30	9	10	7	8	(1)	(1)	(1)	(1)	(1)	(1)

1. Oil cooling not required.

ECONOMIZER - HIGH STAGE (OPTIONAL)

Compressor ratings with the economizer effect included are given in the ratings tables with the "E" suffix. No allowance for vapor line pressure drop has been included. Size the economizer vapor line (including valves, strainer, etc.) from the economizer vessel to the compressor for pressure drop from one to two PSI. The economizer rating tables are based on the application of a Flash Economizer System as shown in FIG. 3 below. For capacity and brake HP with shell and coil or direct expansion (DX) type economizer (FIG. 2), refer to page 76.

The economizer option provides an increase in system capacity and efficiency by subcooling liquid from the condenser through a heat exchanger or flash tank before it goes to the evaporator. The subcooling is provided by flashing liquid in the economizer cooler to an intermediate pressure level. The intermediate pressure is provided by a port located part way down the compression process on the screw compressor.

As the screw compressor unloads, the economizer port will drop in pressure level, eventually being fully open to suction. Because of this, an output from the microprocessor is generally used to turn off the supply of flashing liquid on a shell and coil or DX economizer when the capacity falls below approximately 45%-60% capacity (85%-90% slide valve position). This is done because the compressor will be more efficient operating at a higher slide valve position with the economizer turned off, than it will at a low slide valve position with the economizer turned on. Please note however that shell and coil and DX economizers can be used at low compressor capacities in cases where efficiency is not as important as ensuring that the liquid supply is subcooled. In such cases, the economizer liquid solenoid can be left open whenever the compressor is running.

Due to the tendency of the port pressure to fall with decreasing compressor capacity, a back-pressure regulator valve (BPR) is generally required on a flash economizer system (FIG. 3) in order to maintain some preset pressure difference between the subcooled liquid in the flash vessel

and the evaporators. If the back-pressure regulator valve is not used on a flash economizer, it is possible that no pressure difference will exist to drive liquid from the flash vessel to the evaporators, since the flash vessel will be at suction pressure. In cases where wide swings in pressure are anticipated in the flash economizer vessel, it may be necessary to add an outlet pressure regulator to the flash vessel outlet to avoid overpressurizing the economizer port, which could result in motor overload. Example: A system feeding liquid to the flash vessel in batches.

The recommended economizer systems are shown below. Notice that in all systems there should be a strainer and a check valve between the economizer vessel and the economizer port on the compressor. The strainer prevents dirt from passing into the compressor and the check valve prevents oil from flowing from the compressor unit to the economizer vessel during shutdown.

CAUTION: Other than the isolation valve needed for strainer cleaning, it is essential that the strainer be the last device in the economizer line before the compressor. Also, piston-type check valves are recommended for installation in the economizer line, as opposed to disc-type check valves. The latter are more prone to gas-pulsation-induced failure. The isolation and check valves and strainer should be located as closely as possible to the compressor, preferably within a few feet.

For refrigeration plants employing multiple compressors on a common economizing vessel, regardless of economizer type, each compressor must have a back-pressure regulating valve in order to balance the economizer load, or gas flow, between compressors. The problem of balancing load becomes most important when one or more compressors run at partial load, exposing the economizer port to suction pressure. In the case of a flash vessel, there is no need for the redundancy of a back-pressure regulating valve on the vessel and each of the multiple compressors. Omit the BPR valve on the flash economizer vessel and use one on each compressor, as shown in FIG. 4.

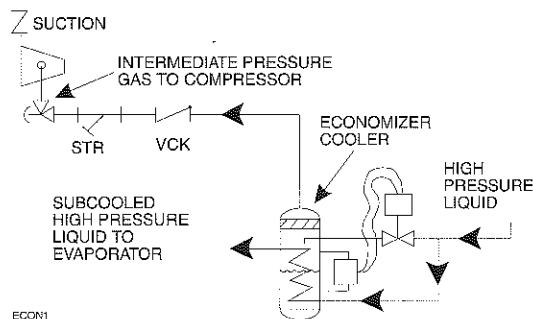


FIG. 1 - SHELL and COIL ECONOMIZER SYSTEM

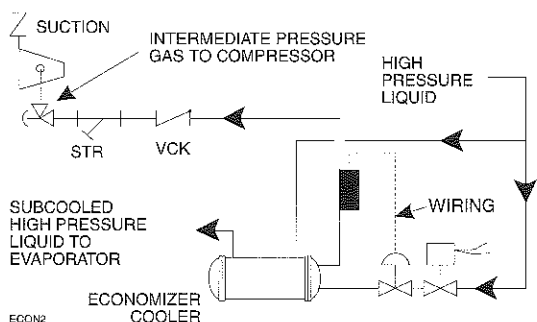


FIG. 2 - DIRECT EXPANSION ECONOMIZER SYSTEM

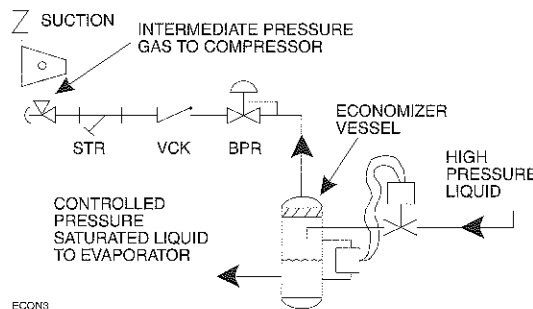


FIG. 3 - FLASH ECONOMIZER SYSTEM

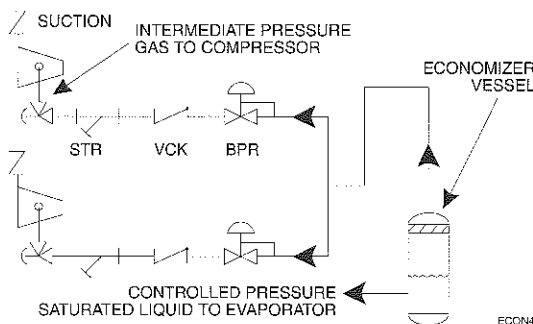


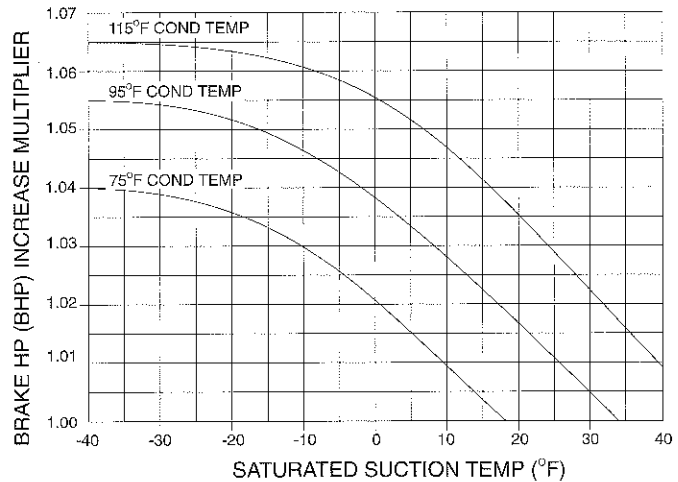
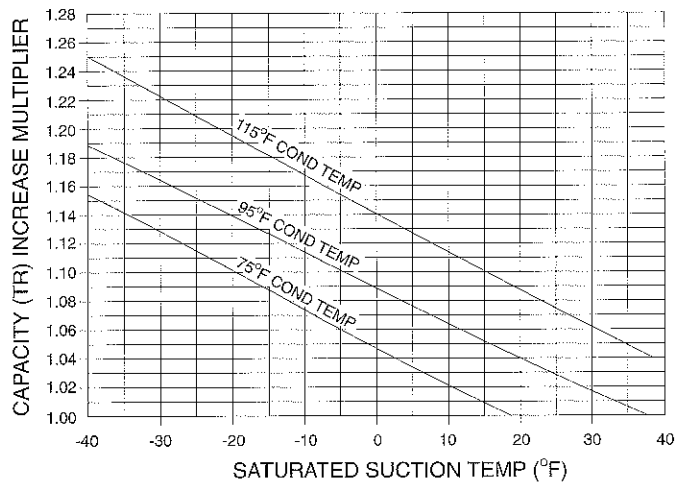
FIG. 4 - MULTIPLE COMPRESSOR ECONOMIZER SYSTEM

HIGH STAGE - CAPACITY and BRAKE HORSEPOWER RATINGS WITH DIRECT EXPANSION OR SHELL and COIL ECONOMIZERS

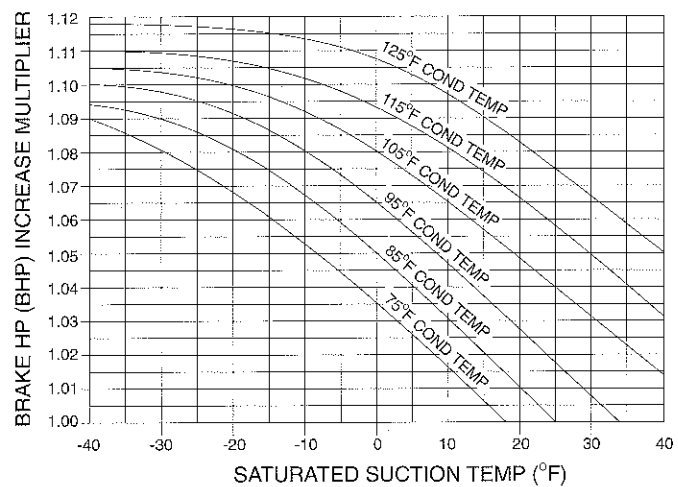
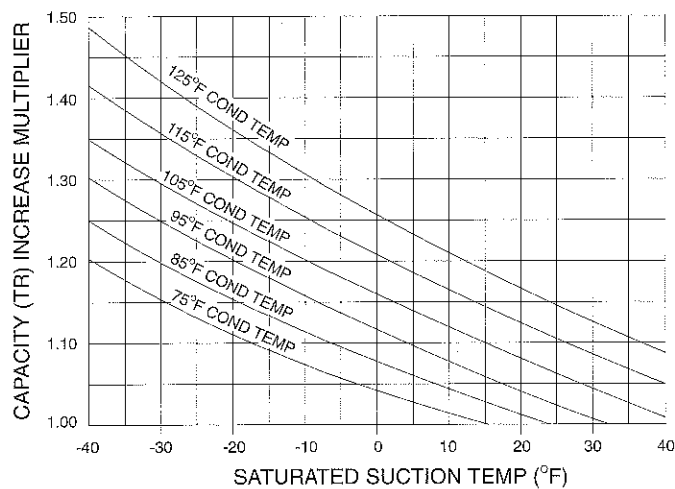
PROCEDURE - Determine capacity (TR) and brake horsepower (BHP) from the noneconomized, standard rating tables for the appropriate refrigerant (R-717 or R-22). Multiply these ratings by the capacity and shaft horsepower increase multipliers below for the appropriate refrigerant. Apply any other correction factors (subcooling, superheat, or liquid injection or 50 Hz) using instructions from Page 7.

DIRECT EXPANSION OR SHELL and COIL ECONOMIZER RATING INCREASE MULTIPLIERS

R-717

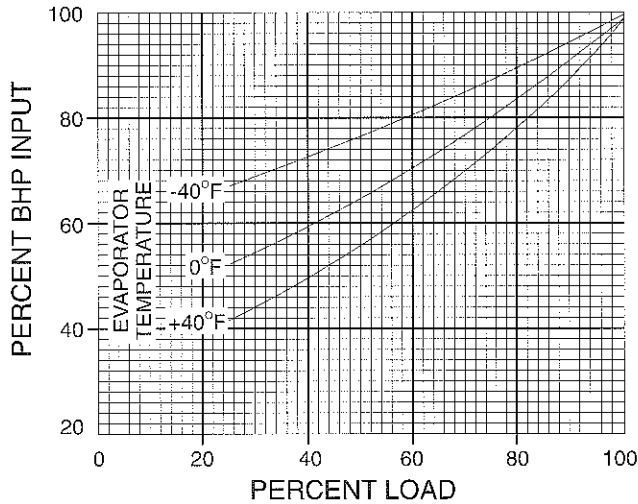


R-22



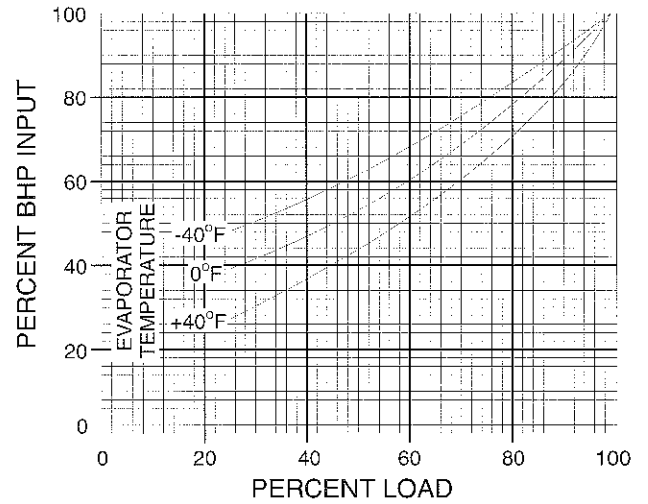
NOTE: Increase multipliers are based on liquid subcooling by either direct expansion or shell and coil economizer. Use of the increase multipliers results in ratings based on 10°F suction superheat with the superheat enthalpy not contributing to the refrigeration effect, no liquid subcooling from condenser or other external source, and 10°F small temperature difference in heat exchanger. No allowance for vapor line pressure drop is included in the resulting ratings.

**TYPICAL PART LOAD POWER INPUT WITH
CONSTANT CONDENSING TEMPERATURE-
HIGH STAGE**



This curve is applicable for R-717 (85°F to 105°F) full-load condensing temperature) and R-22 (95°F to 115°F) full-load condensing temperature).

**TYPICAL PART LOAD POWER INPUT WITH
FALLING CONDENSING TEMPERATURE-
HIGH STAGE**

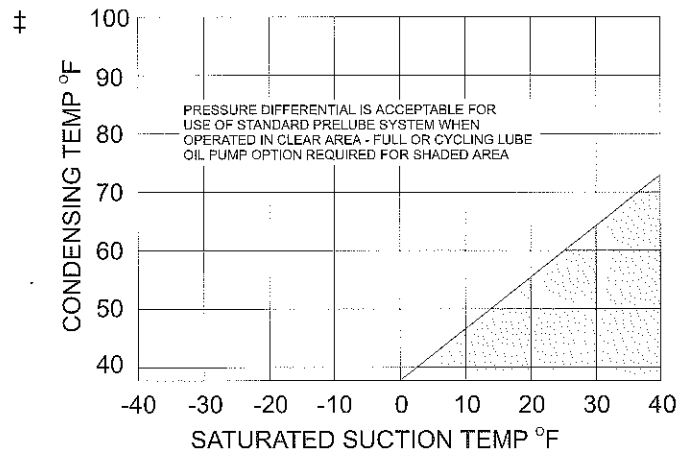


The curve, above, is based on a 20°F linear drop in condensing temperature from full load to 10% of full load. This curve is applicable for R-717 (85°F to 105°F) full-load condensing temperature) and R-22 (95°F to 115°F) full-load condensing temperature). It is not applicable if condensing temperature does not drop with compressor unloading as in the following examples:

1. Water-cooled condensing temperatures cannot fall below entering water temperature.
2. Single compressor unloading on a multiple compressor system will have a negligible effect on system condensing temperature.
3. No condensing temperature drop will occur if condenser fans are cycled off as the load decreases.

**STANDARD LUBRICATION SYSTEM
LIMITS - HIGH STAGE**

The standard prelube system for compressor operation without a lube oil pump may be used on high stage applications shown in the clear area of the graph. The optional **full-lube oil pump** is required only on low differential pressure applications shown in the shaded area of the graph. Where condensing temperatures fluctuate into the shaded area only on an occasional basis in the winter, the **full-lube pump with cycling option** avoids unnecessary consumption of pump horsepower.



**MOTOR SELECTION
and
STARTING TORQUE**

Motors must be sized adequately for all expected operating conditions since start-up, pull down, and load variations quite often require significantly more horsepower than nominal design.

Motor starting torque capacity must also be considered, especially when other than across-the-line start is employed. Motor starting and pull-up torque must be at least 20% greater than compressor requirements at maximum expected start-up conditions. Refer to the torque data.

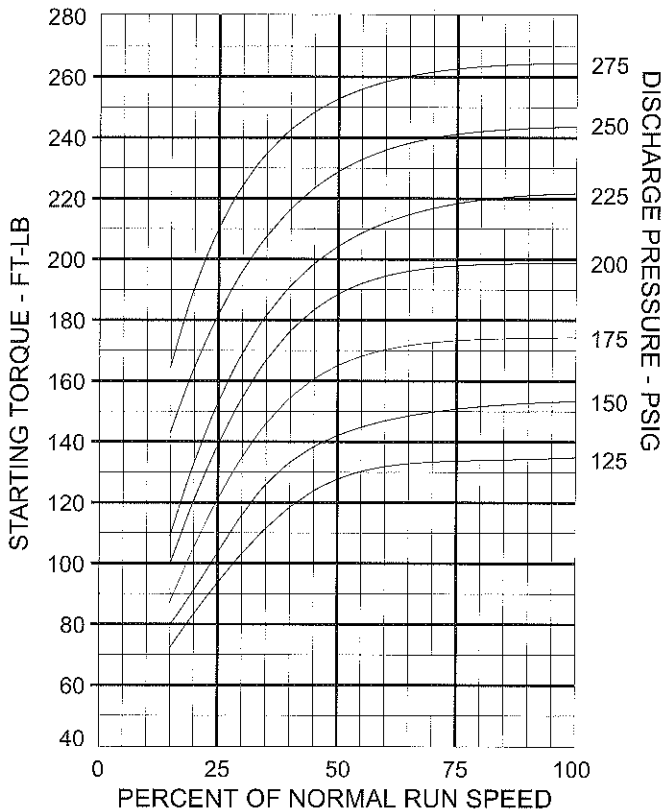
NOTE: Motor starting torque varies considerably with various manufacturers - obtain specific torque data for the motor being used.

RWB MODEL	STARTING TORQUE (1) MULTIPLIER	BREAKAWAY TORQUE (ft-lb)	(2)(3) MASS MOMENT OF INERTIA (lb-ft ²)
60	0.46	7	3
76	0.58	7	3.5
100	0.75	10	7
134	1.00	10	8
177	1.32	14	14
222	1.66	14	17
270	2.24	14	27
316	2.36	20	35
399	2.98	20	43
480	3.91	20	50

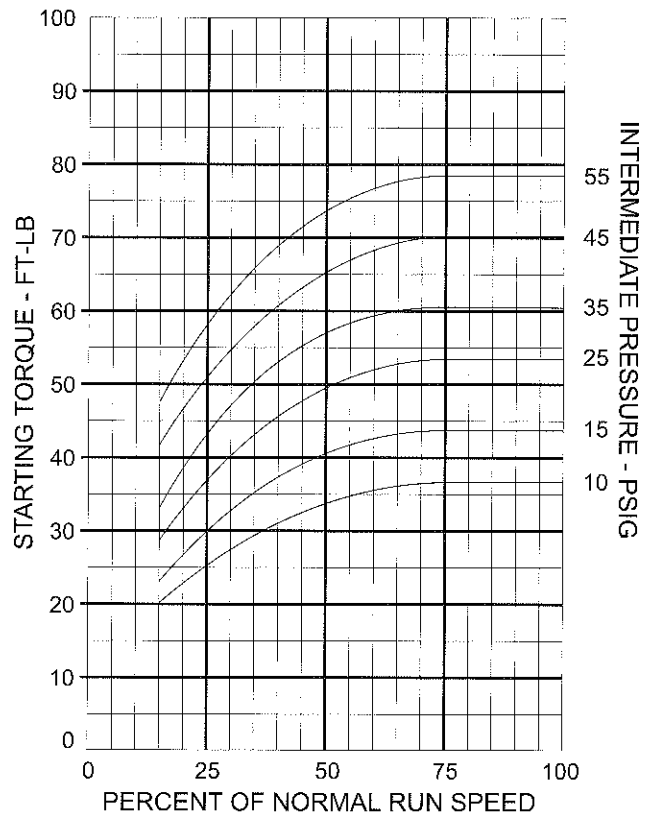
1. High Stage or Booster Application.
2. Including standard compressor coupling half.
3. Inertia resolved to drive shaft.

**RWB II SCREW COMPRESSOR
SPEED vs STARTING TORQUE CURVE
- FULLY UNLOADED -
HIGH STAGE and BOOSTER**

HIGH STAGE



BOOSTER



STARTING TORQUE FOR SPECIFIC COMPRESSOR

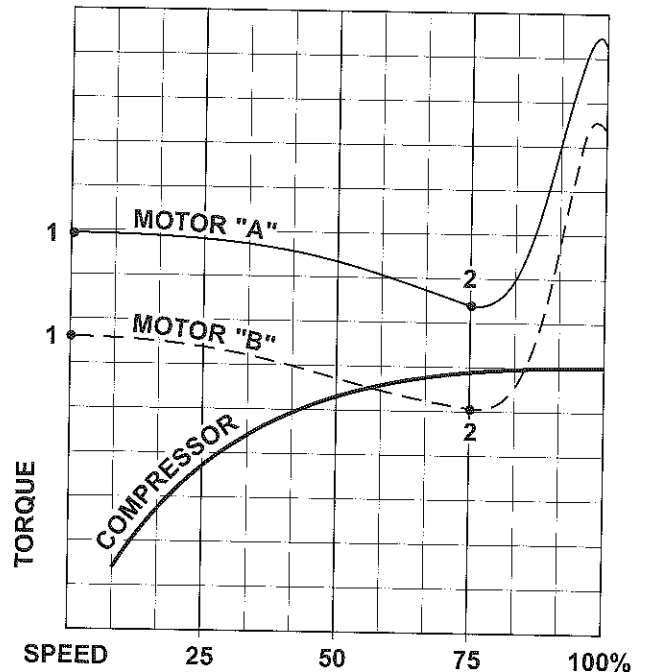
Multiply the starting torque value from high stage or booster curves at 100% of normal run speed by starting torque multiplier for appropriate compressor size.

MOTOR/COMPRESSOR TORQUE

Ensure that the motor STARTING and MINIMUM PULL-UP TORQUE capabilities will exceed the compressor requirements at the anticipated condition that will be experienced during normal starting.

NOTE: Wye-delta and auto transformer (reduced voltage) motor starting methods drastically effect the starting torque available from motors as indicated:

Across-the-Line	100% Torque
Auto Transformer	25 - 64% Torque
Wye-delta	33% Torque



Motor "A": Adequate to start the compressor.

Motor "B": Will not start the compressor

NOTE: Starting torque of both motors (1) is above compressor torque. However, the pull-up torque (2) of motor "B" is below the compressor torque curve and motor "B" will not accelerate the compressor to 100% speed.

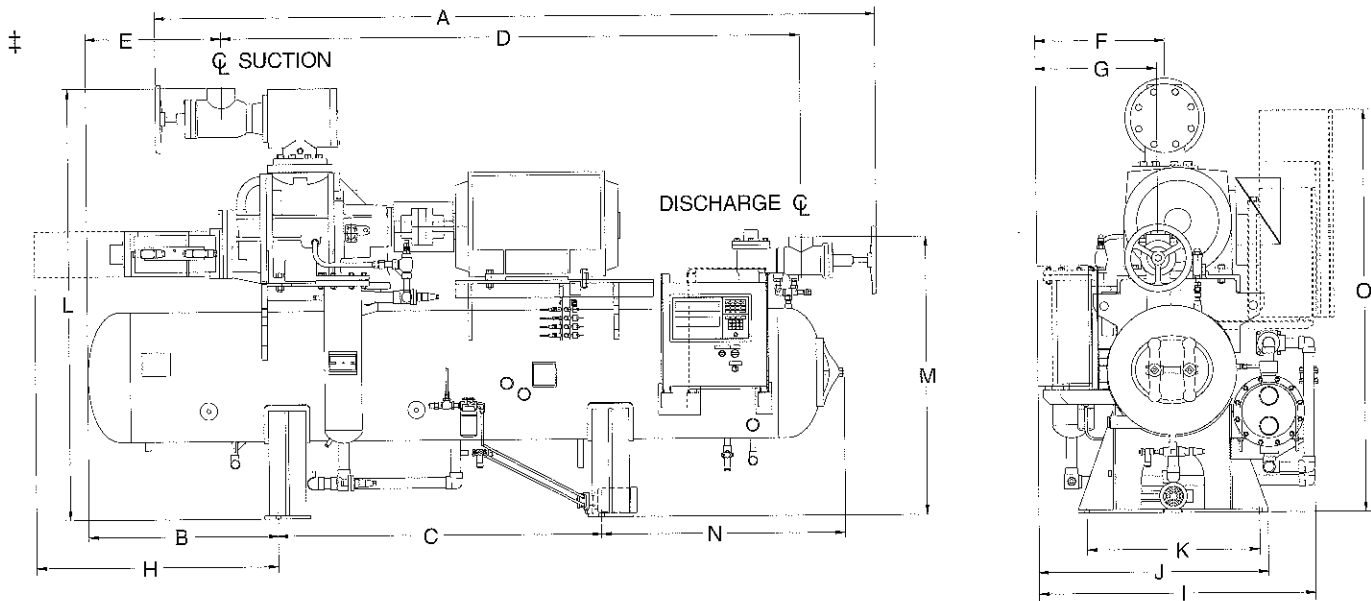
STANDARD MOTOR and FRAME SIZES 230, 460, and 575 Volts - 3-Phase - 60 Hertz, 3600 RPM

50Hz motors or a special drive may require modified package design. When a modified package design is required there may be cost and delivery considerations.

MODEL 60/76		MODEL 100/134				MODEL 177-270		MODEL 316-480*	
HP	FRAME	HP	FRAME	HP	FRAME	HP	FRAME	HP	FRAME
20	254T	40	286TS	450	505USS	125	404TS	400	447TSS
30	284TS	50	324TS	450	507USS	150	405TS	400	505USS
40	286TS	60	326TS	500	505USS	200	444TS	450	505USS
50	324TS	75	364TS	500	507USS	250	445TS	450	507USS
60	326TS	100	365TS	-	-	300	445TS	500	505USS
75	364TS	125	404TS	-	-	300	447TSS	500	507USS
100	365TS	150	405TS	-	-	350	447TSS	600	5008S
125	404TS	200	444TS	-	-	400	447TSS	700	5008S
150	405TS	250	445TS	-	-	400	505USS	800	5010S
200	444TS	300	445TS	-	-	450	505USS	900	5808S
250	445TS	300	447TSS	-	-	450	507USS	1000	5810S
-	-	350	447TSS	-	-	500	505USS	-	-
-	-	400	447TSS	-	-	500	507USS	-	-
-	-	400	505USS	-	-	600	5008S	-	-

* For larger horsepower motors, consult Frick Company.

RWB II PLUS ROTARY SCREW COMPRESSOR UNITS
DIMENSIONS



RWB II MODEL NO.	APPROXIMATE DIMENSIONS INCHES/MILLIMETERS														
	A	B	C	D (4)	E (4)	F (3)	G (3)	H (2)	I (3)	J (3)	K	L (4)	M	N (1)	O
60	139/3531	28/711	66/1676	107/2717	23/584	26/661	25/635	42/1067	56/1423	45/1143	32/813	80/2032	50/1270	46/1168	65/1651
76	139/3531	28/711	66/1676	108/2743	22/558	26/661	25/635	47/1194	56/1423	45/1143	32/813	79/2007	50/1270	46/1168	65/1651
100	149/3785	30/762	66/1676	109/2768	25/635	28/711	42/1067	47/1194	59/1499	49/1245	32/813	89/2281	53/1347	48/1219	75/1905
134	149/3785	30/762	66/1676	111/2819	23/584	28/711	42/1067	54/1372	59/1499	49/1245	32/813	87/2210	53/1347	48/1219	75/1905
177	183/4648	44/1118	75/1905	133/3378	33/838	28/711	27/686	61/1549	64/1626	52/1321	40/1016	100/2540	65/1651	55/1397	94/2388
222	183/4648	44/1118	75/1905	134/3403	31/787	28/711	27/686	68/1727	64/1626	52/1321	40/1016	100/2540	65/1651	55/1397	94/2388
270	200/5080	51/1295	88/2235	153/3886	31/787	32/813	30/762	75/1905	72/1829	64/1626	54/1372	113/2870	73/1854	56/1423	95/2413
316	202/5131	49/1245	88/2235	166/4218	18/457	32/813	30/762	60/1524	75/1905	64/1626	54/1372	115/2921	73/1854	56/1423	95/2413
399	206/5232	49/1245	88/2235	170/4318	14/356	32/813	30/762	70/1778	75/1905	64/1626	54/1372	115/2921	73/1854	56/1423	95/2413
480	205/5207	53/1346	88/2235	174/4420	14/356	33/838	30/762	74/1880	78/1981	65/1651	54/1372	115/2921	81/2057	58/1473	95/2413

1. Allow additional 36 in./915 mm to remove coalescer element.
2. Required clearance for removal of movable slide valve/slide stop assembly.
3. Maximum dimension.
4. Ammonia units only. For Halocarbon units, consult FRICK.

NOTE: Drawing for reference only. Use certified drawings for erection.

RWB II MODEL NO.	STANDARD CONNECTIONS INCHES/MILLIMETERS (1)			
	R-717		R-22	
	SUCTION	DISCHARGE	SUCTION	DISCHARGE
60	4/101.6	3/76.2	4/101.6	3/76.2
76	4/101.6	3/76.2	4/101.6	3/76.2
100	5/127.0	4/101.6	5/127.0	4/101.6
134	6/152.4	4/101.6	6/152.4	4/101.6
177	6/152.4	5/127.0	6/152.4	5/127.0
222	6/152.4	5/127.0	8/203.2	5/127.0
270	8/203.2	6/152.4	10/254.0	6/152.4
316	8/203.2	6/152.4	10/254.0	6/152.4
399	8/203.2	6/152.4	10/254.0	6/152.4
480	8/203.2	6/152.4	10/254.0	8/203.2

1. All connections are provided in inches, metric dimensions given for reference only.



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