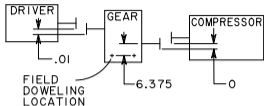
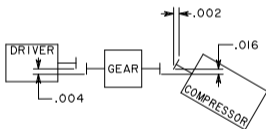


CHILLER #7 DESIGN ALIGNMENT



PLAN



ELEVATION

COLD MISALIGNMENT REQUIRED

101. DIAL INDICATOR READING SHOULD BE TWICE SHAFT MISALIGNMENT.
102. A HOT FINAL ALIGNMENT MUST BE MADE WHILE COMPONENTS ARE NEAR OPERATING TEMPERATURE.
103. FIGURES ARE BASED ON GEAR DOWELING AS SHOWN. MISALIGNMENT MEASURES FROM RIM OF COUPLING HUBS. TOLERANCE IS $\pm .001$.