



# YPC™ Inspection Report

FOR USE ON INSPECTION CONTRACT VISITS

Project Name: DuPont Experimental Station ID # ABS#4  
 Address: \_\_\_\_\_  
 Model No. YPCST22G46LXA Serial No: \_\_\_\_\_ YORK Order: \_\_\_\_\_ Hrs. of Operation: 17833  
 By: Kevin Fraze Date: 7/5/07 Time: 1:00 AM PM

MACHINE OPERATING CODE: Chilling  Heating  % LOAD 65 TYPE OF VISIT:  Every Service Visit  
 Change/Over (Twice/yr.)  
 Performed As Required

Chilled Water	Inlet Temp (°F)	<u>8.8°F ΔT</u>	<u>52.8</u>
	Outlet Temp (°F)		<u>44.0</u>
	ΔP (psi)	<u>GPM</u>	<u>3000</u>
Condenser Water	Inlet Temp (°F)	<u>7.6°F ΔT</u>	<u>78.0</u>
	Outlet Temp (°F)	<u>ABS 84°F</u>	<u>85.6</u>
	ΔP (psi)	<u>GPM</u>	<u>6000</u>
High Temp Generator	Solution In Temp (°F)		<u>245</u>
	Solution Out Temp (°F)		<u>280</u>
	Pressure (mm HG)		<u>321</u>
	Concentration (%) (Optional)		<u>64.4</u>
Low Temp Generator	Solution In Temp (°F)		<u>141</u>
	Solution Out Temp (°F)		<u>169</u>
	Refrigerant Out Temp (°F)		<u>167</u>
	Concentration (%) (Optional)		
Absorber	Solution Out Temp (°F)		<u>92.5</u>
	Sol. Concentration (%) (Required)		<u>55.5</u>
	Abs. Spray Temp (°F)		<u>110</u>
Condenser	Refrigerant Out Temp (°F)		<u>92</u>
Evaporator	Refrigerant Temp (°F)		<u>41.3</u>
Steam Models	Strm. Inlet Press. (PSIG)		<u>70</u>
	Condensate Press. (PSIG)		<u>15</u>
Heat Rec. Models	Gas Ent. Temp (°F)		
	Gas Lvg. Temp (°F)		
	Purge Counters (if applicable)	Auto Lifetime	<u>1847</u>
		Auto 7 Day	<u>0</u>
	Manual Lifetime	<u>92</u>	
	Manual 7 Day	<u>0</u>	

**SERVICES PERFORMED**

1. Operational check of all controls
2. Check refrigerant concentration
3. Refrigerant blowdown
4. Refrigerant added \_\_\_\_\_ gals.
5. Refrigerant removed \_\_\_\_\_ gals.
6. Check solution level
7. Solution added \_\_\_\_\_ gals.
8. Solution removed \_\_\_\_\_ gals.
9. Solution sample taken  Yes  No
10. Octyl alcohol added \_\_\_\_\_ gals.
11. Inhibitor / hydroxide added \_\_\_\_\_ type \_\_\_\_\_ lbs.
12. Perform air leakage test and indicate length of time (hrs.)  
 Abso. \_\_\_\_\_ cc/min. Purge Tank \_\_\_\_\_ cc/min. \_\_\_\_\_ hrs.
13. Check torque on carbon-type rupture disk flange
14. Check unit level. (once /yr.)
15. Steam units:
  - a. Inspect needle and control valves
  - b. Take condensate sample
16. Heat Recovery units:
  - a. Check control damper operation
  - b. Check bypass damper operation
17. Direct Fired units:
  - a. Inspect Burner / Components
  - b. Stack Temperature \_\_\_\_\_ °F \_\_\_\_\_ % O<sub>2</sub> \_\_\_\_\_ % CO<sub>2</sub>

Sketch Area:

Remarks / Recommendations:  
Purge Tank: 53.3 mths A Chiller Tons: 1,100 Chiller Approach: 2.7°F  
Condenser Tons: 1,900 Condenser Appro: 6.4°F  
Lbs/Hr/Ton: 12.14 Absorber Appro: 8.5°F

\*Operation is normal at this time. Will add inhibitor when received.  
 Customer Signature: \_\_\_\_\_

	EVAPORATOR	REFRIGERANT TANK	ABSORBER	HIGH TEMPERATURE GENERATOR	LOW TEMPERATURE GENERATOR
LIQUID LEVEL	○	● 1/2 ● ●	● Tank ● Main Shell ○ ○	1/2 ●	○

If unit has additional sight glasses, sketch in and indicate liquid level.