



YPC™ Inspection Report

FOR USE ON INSPECTION CONTRACT VISITS

Project Name: DuPont Experiments / Station ID # ABS#1
 Address: _____
 Model No. YPC-ST22646LXA Serial No: _____ YORK Order: _____ Hrs. of Operation: _____
 By: Kevin Fraze Date: 7/18/07 Time: 10:00 AM PM

MACHINE OPERATING CODE: Chilling Heating

% LOAD 66% / 100006/4 TYPE OF VISIT:

Every Service Visit
 Change/Over (Twice/yr.)
 Performed As Required

Chilled Water <u>3000 GPM</u>	Inlet Temp (°F) <u>9.3°F AT</u>	<u>53.6</u>
	Outlet Temp (°F)	<u>44.3</u>
	ΔP (psi) <u>130-114</u>	<u>16</u>
Condenser Water <u>6000 GPM</u>	Inlet Temp (°F) <u>10.3°F AT</u>	<u>80.1</u>
	Outlet Temp (°F)	<u>90.4</u>
	ΔP (psi) <u>40-20</u>	<u>20</u>
High Temp Generator <u>ABS-87F</u>	Solution In Temp (°F)	<u>251</u>
	Solution Out Temp (°F)	<u>289</u>
	Pressure (mm HG)	<u>358</u>
	Concentration (%) (Optional)	<u>64.8</u>
Low Temp Generator	Solution In Temp (°F)	<u>148</u>
	Solution Out Temp (°F)	<u>170</u>
	Refrigerant Out Temp (°F)	<u>170</u>
	Concentration (%) (Optional)	
Absorber <u>6.5mm Strong Wash</u>	Solution Out Temp (°F)	<u>93</u>
	Sol. Concentration (%) (Required)	<u>55%</u>
	Abs. Spray Temp (°F)	<u>114/96</u>
Condenser	Refrigerant Out Temp (°F)	<u>94</u>
Evaporator	Refrigerant Temp (°F)	<u>42.8</u>
Steam Models	Strn. Inlet Press. (PSIG)	<u>62</u>
	Condensate Press. (PSIG)	<u>5</u>
Heat Rec. Models	Gas Ent. Temp (°F)	
	Gas Lvg. Temp (°F)	
Purge Counters (if applicable)	Auto Lifetime	<u>6</u>
	Auto 7 Day	<u>6</u>
	Manual Lifetime	<u>7</u>
	Manual 7 Day	<u>7</u>

SERVICES PERFORMED

- Operational check of all controls
- Check refrigerant concentration
- Refrigerant blowdown
- Refrigerant added _____ gals.
- Refrigerant removed _____ gals.
- Check solution level
- Solution added _____ gals.
- Solution removed _____ gals.
- Solution sample taken Yes No
- Octyl alcohol added _____ gals.
- Inhibitor / hydroxide added _____ type _____ lbs.
- Perform air leakage test and indicate length of time (hrs.)
 Abso. _____ cc/min. Purge Tank _____ cc/min. _____ hrs.
- Check torque on carbon-type rupture disk flange
- Check unit level (once /yr.)
- Steam units:
 - Inspect needle and control valves
 - Take condensate sample
- Heat Recovery units:
 - Check control damper operation
 - Check bypass damper operation
- Direct Fired units:
 - Inspect Burner / Components
 - Stack Temperature _____ °F _____ % O₂ _____ % CO₂

Sketch Area:

Remarks / Recommendations:

Purge Tank: 41 mmHg A Chiller Temp: 1, 162.5 Chiller Approach: 1.5°F
Absorber Subcooling: 2°F Condensor Temp: 2, 575 Condensor Approach: 3.6°F
Lbs/Hr/Ton: 8.6 Absorber Approach: 6°F
Refrig pump was just replaced, reason for purging. Inhibitors will be added soon.
 Customer Signature: _____

	EVAPORATOR	REFRIGERANT TANK	ABSORBER	HIGH TEMPERATURE GENERATOR	LOW TEMPERATURE GENERATOR
LIQUID LEVEL	<u>0 MT</u>	<u>Full</u>	<u>Tank</u> <u>Main Shell</u>	<u>●</u>	<u>Falling</u>

If unit has additional sight glasses, sketch in and indicate liquid level.